

Article

Improvement of Hydrogen Desorption Characteristics of MgH₂ With Core-shell Ni@C Composites

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Abstract: Magnesium hydride (MgH₂) has become popular to study in hydrogen storage materials research due to its high theoretical capacity and low cost. However, the high hydrogen desorption temperature and enthalpy as well as the depressed kinetics, have severely blocked its actual utilizations. Hence, our work introduced Ni@C materials with a core-shell structure to synthesize MgH₂-*x* wt.% Ni@C composites for improving the hydrogen desorption characteristics. The influences of the Ni@C addition on the hydrogen desorption performances and micro-structure of MgH₂ have been well investigated. The addition of Ni@C can effectively improve the dehydrogenation kinetics. It is interesting found that: i) the hydrogen desorption kinetics of MgH₂ were enhanced with the increased Ni@C additive amount; and ii) the dehydrogenation amount decreased with a rather larger Ni@C additive amount. The additive amount of 4 wt.% Ni@C has been chosen in this study for a balance of kinetics and amount. The MgH₂-4 wt.% Ni@C composites release 5.9 wt.% of hydrogen in 5 min and 6.6 wt.% of hydrogen in 20 min. It reflects that the enhanced hydrogen desorption is much faster than the pure MgH₂ materials (0.3 wt.% hydrogen in 20 min). More significantly, the activation energy (*E_A*) of the MgH₂-4 wt.% Ni@C composites is 112 kJ mol⁻¹, implying excellent dehydrogenation kinetics.

Keywords: magnesium hydride; dehydrogenation kinetics; Ni@C core-shell nanostructure; hydrogen storage materials; catalytic effect

1. Introduction

With the approximate exhaustion of traditional fossil fuel and increasing environment concerns, seeking clean renewable energy has become one of the top priorities for scientific researchers [1,2]. Hydrogen energy is deemed to be a promising candidate to supersede conventional energy due to its non-polluting and reproducible features [3–6]. After Bogdanović and Schwichardi's breakthrough, solid-state hydrogen storage materials, especially magnesium hydride (MgH₂), have become popular to study because of their excellent reversibility, high theoretical capacity (7.6 wt.%) and low cost [7–13]. Nevertheless, the presence of some obstacles such as high decomposition enthalpy and dehydrogenation temperature, and sluggish kinetics, have definitely hindered further development on the actual utilizations.

Until now, numerous tactics have been put forward and pullulated, aiming at ameliorating the hydrogen storage performances of MgH₂, including nanocrystallization, alloying and adding catalysts [14–19]. In fact, plentiful literatures have shown that introducing suitable catalysts is one of the most effective strategies for decreasing the dehydrogenation temperature and enhancing dehydrogenation kinetics [20–22]. Thus, many kinds of catalysts have been characterized for the dehydrogenation of MgH₂, including transition metals (Ti, V, Fe, Co and Ni, etc.) and their

composites [23–26]. Reports have shown that Ni-based complexes have displayed effective catalytic activity for hydrogen escape from MgH_2 . The composite of $\text{MgH}_2 + 5 \text{ wt.}\% \text{ Ni/TiO}_2$ is reported to desorb 5.24 wt.% H_2 in 30 min at 250 °C temperature [27]. Recently, Zhang et al. systematically studied the influence of Ni morphology (including shape and size) on the hydrogen storage performances of MgH_2 , and provided a guideline for designing nanostructured catalysts with high activity [28]. Moreover, the novel carbon structure is more favorable for further improving its catalytic activity of Ni/C compounds [29–32]. The amount of released hydrogen from the $\text{MgH}_2@1\text{Ni-CMK-3}$ was pointed out by Jia et al. to be as high as 5.8 wt.% within 60 min at 300 °C [33]. This could be attributed to the porous nanostructures which provide more transfer channels for the desorption of hydrogen from the bulk of the MgH_2 materials. Hence, in the present work, the prepared one-dimensional Ni@C nanorods are served as additive and the influences of the additive amount on the dehydrogenation performances of $\text{MgH}_2\text{-Ni@C}$ composites are investigated comprehensively.

2. Results and Discussion

Differential scanning calorimetry (DSC) measurements were conducted to discuss the thermal decomposition properties of $\text{MgH}_2\text{-}x \text{ wt.}\% \text{ Ni@C}$ composites ($x = 0, 1, 2, 4$ and 6) and the corresponding DSC curves in the temperature range from 200 °C to 450 °C (5 °C min^{-1} heating rate) are shown in Figure 1. It is evident that both the onset dehydrogenation temperature and dehydrogenation peak temperature gradually decrease with the increased Ni@C additive amount. Table 1 presents the exact values of the onset and peak temperatures which are shown in Figure 1. The exact values of the onset temperature in Table 1 are chosen at the intersection between the DSC plot and the baseline.

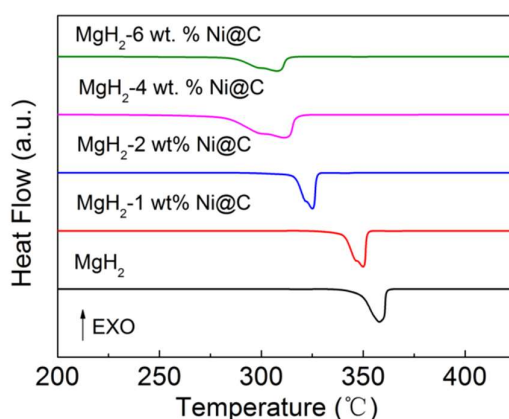


Figure 1. Differential scanning calorimetry (DSC) plots of various $\text{MgH}_2\text{-}x \text{ wt.}\% \text{ Ni@C}$ composites ($x = 0, 1, 2, 4$ and 6).

Table 1. The dehydrogenation onset and peak temperatures of DSC plots for various $\text{MgH}_2\text{-}x \text{ wt.}\% \text{ Ni@C}$ composites ($x = 0, 1, 2, 4$ and 6).

Sample	T_{onset} (°C)	T_{peak} (°C)
pure MgH_2	343	358
$\text{MgH}_2\text{-}1 \text{ wt.}\% \text{ Ni@C}$	336	349
$\text{MgH}_2\text{-}2 \text{ wt.}\% \text{ Ni@C}$	314	325
$\text{MgH}_2\text{-}4 \text{ wt.}\% \text{ Ni@C}$	289	311
$\text{MgH}_2\text{-}6 \text{ wt.}\% \text{ Ni@C}$	286	307

The broad dehydrogenation peaks in Figure 1 of the thermal decomposition process could be attributed to the nonuniformity of the particle sizes in MgH_2 . One interesting finding is that the dehydrogenation temperature of the $\text{MgH}_2\text{-Ni@C}$ composites is lower than that of pure MgH_2 materials. This phenomenon indicates that the addition of Ni@C materials can enhance the hydrogenation dynamic properties of MgH_2 .

Temperature-programmed desorption system (TPD) tests were then carried out to further investigate the influence of Ni@C additives on the hydrogen desorption performances of MgH₂. The TPD plots of various additive amounts of MgH₂-Ni@C composites are reported in Figure 2a. Obviously, there are two hydrogen desorption peaks without Ni@C in the pyrolysis procedure, which is induced by uneven particle distribution. Moreover, the onset and peak temperatures of MgH₂-Ni@C composite accordingly reduce with increasing Ni@C additive dosage, which is consistent with the DSC results. The onset temperatures of the 4 wt.% and 6 wt.% Ni@C additive dosage reduce to 182 and 191 °C, respectively, which is much lower than that of pure MgH₂ (302 °C). The peak temperatures with Ni@C additives correspondingly decrease. The dehydrogenation capacities of the pure MgH₂ and various MgH₂-*x* wt.% Ni@C (*x* = 1, 2, 4 and 6) composites are 6.8%, 6.7%, 6.6%, 6.4% and 6.3%, respectively. Although the addition of Ni@C materials has distinctly decreased the dehydrogenation temperature and enhanced the hydrogen desorption performances, the amount of hydrogen desorption capacity for MgH₂-Ni@C composites decreased due to its hydrogen nonabsorbent activities. By comparison, it was found that the dehydrogenation temperatures of composites with 4 wt.% and 6 wt.% Ni@C additive amounts are approximately the same, while the 6 wt.% Ni@C additive amounts exhibited a lower hydrogen desorption capacity. Therefore, MgH₂-4 wt.% Ni@C composites have been chosen to further survey the micro-structural variation and hydrogen desorption properties.

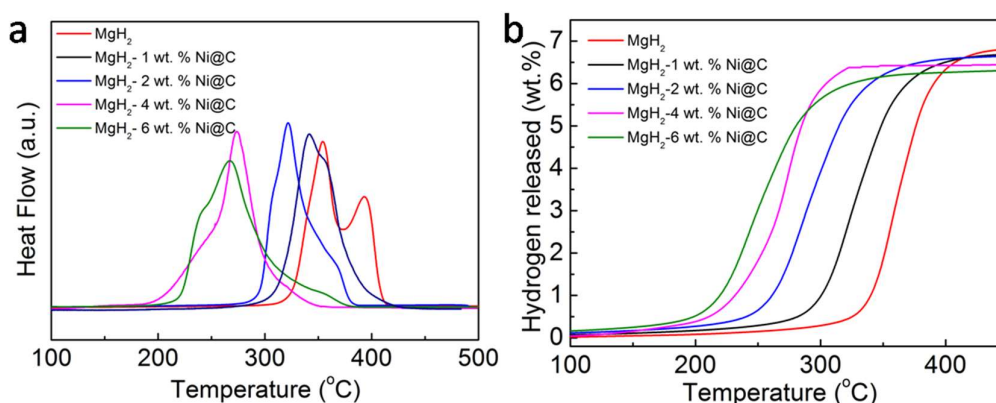


Figure 2. The temperature-programmed desorption (TPD) plots (a) and the corresponding thermally programmed H₂ desorption capacity curves (b) of various MgH₂-*x* wt.% Ni@C composites (*x* = 0, 1, 2, 4 and 6).

The morphology and micro-structural features of MgH₂-4 wt.% Ni@C composites before and after dehydrogenation were characterized by transmission electron microscopy (TEM) analysis (Figure 3). Initially, the Ni@C materials depicted a core-shell microstructure with approximately a 10 nm Ni core and 5 nm carbon shell (Figure 3a). The size distribution (inset of Figure 3a) reflects a relatively uniform distribution. The carbon shell possesses many porous channels which are beneficial to diffusing hydrogen in the composites. In Figure 3b, the MgH₂-4 wt.% Ni@C composites are assembled by irregular nanoparticles, up to a hundred nm in diameter with numerous Ni@C nanoparticles on it. After five working cycles, the MgH₂-4 wt.% Ni@C composites maintain the same irregular morphology but the particle size becomes distinctly large (Figure 3c).

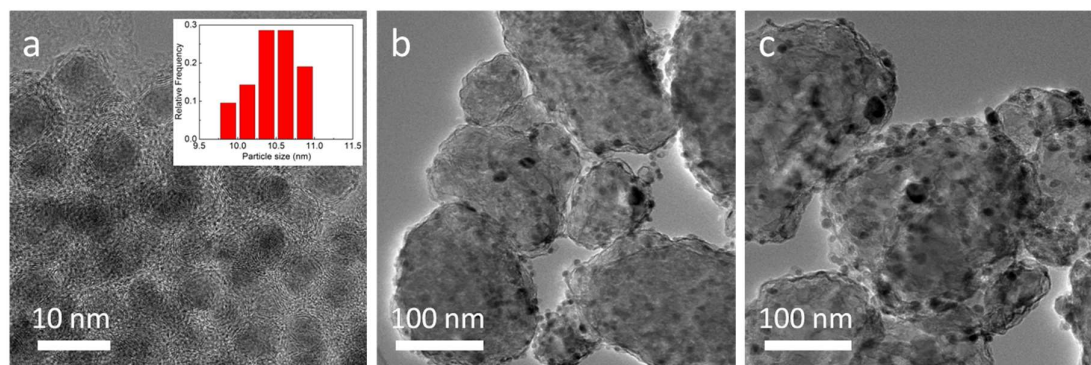


Figure 3. Transmission electron microscopy (TEM) images of Ni@C (a) (inset of size distribution), MgH₂-4 wt.% Ni@C after dehydrogenation (b), MgH₂-4 wt.% Ni@C after five adsorbed-desorbed cycles (c).

This is because the MgH₂-4 wt.% Ni@C composites have passed through the dissociation, diffusion, nucleation, growth and re-dissociation process of the hydrogen during the cycle. There is interface migration, decomposition and combination of various phases in the above processes. Lastly, these decomposition and re-combination reaction to generate magnesium hydride result in an increase of particle size.

To better understand the hydrogen desorption kinetics of pure MgH₂ materials and MgH₂-4 wt.% Ni@C composites, we now discuss the isothermal dehydrogenation curves at 300 °C (Figure 4). Compared to pure MgH₂, the hydrogen desorption kinetics of MgH₂-4 wt.% Ni@C composites were raised at the same temperature (300 °C). The MgH₂-4 wt.% Ni@C composites can release 5.9 wt.% hydrogen in 5 min and 6.6 wt.% hydrogen in 20 min whereas the pure MgH₂ can only release 0.3 wt.% hydrogen in 20 min and 2.7 wt.% hydrogen in an even longer time of 120 min. Thus, the addition of Ni@C has indeed enhanced the hydrogen desorption kinetic. Meanwhile, the hydrogen desorption kinetics of MgH₂-4 wt.% Ni@C composites at different temperatures are evaluated in Figure 4. The dehydrogenation kinetics of MgH₂-4 wt.% Ni@C composites appear to have weakened with the temperature decrease. More specifically, the MgH₂-4 wt.% Ni@C composites can release 5.8 wt.% of hydrogen in 120 min at 230 °C while 5.98 wt.% of hydrogen is released in 15 min at 270 °C. All experimental data verify that the Ni@C materials exhibit catalytic properties for magnesium hydride.

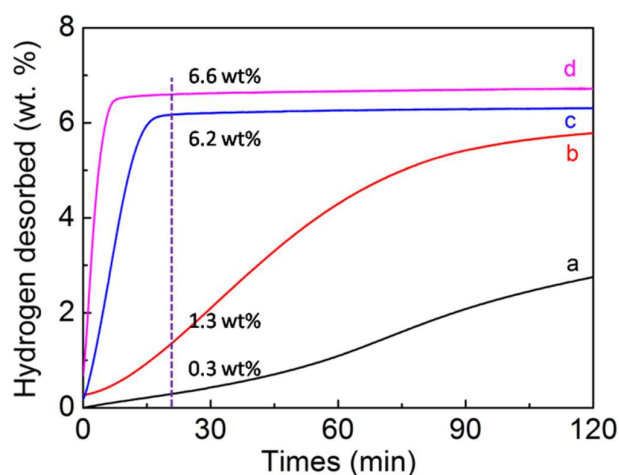


Figure 4. Thermal dehydrogenation performances of pure MgH₂ at 300 °C (a), MgH₂-4 wt.% Ni@C composites at 230 °C (b), MgH₂-4 wt.% Ni@C composites at 270 °C (c), MgH₂-4 wt.% Ni@C composites at 300 °C (d).

The enhanced hydrogen desorption kinetics were then verified using the DSC measurements at various heating rates to calculate the activation energy of MgH₂-4 wt.% Ni@C composites. The DSC plots of MgH₂-4 wt.% Ni@C composites at heating rates of 2, 5, 10 and 15 °C min⁻¹ are shown in Figure 5a. There is a broad peak at different heating rates corresponding to the decomposition of MgH₂. The dehydrogenation peak temperatures, as recorded in Table 2, rise from 315 °C to 361 °C with the increase of the heating rate. For the MgH₂ thermal decomposition reaction, the following equation can be used to calculate the activation energy [34]:

$$\frac{d \left[\ln \left(\frac{\beta}{T_p^2} \right) \right]}{d \left(\frac{1}{T_p} \right)} = - \frac{E_A}{R} \quad (1)$$

where β is the heating rate, T_p is the dehydrogenation peak temperature, E_A is the activation energy, R is the gas constant. In our work, the linear relationship between $\ln(\beta/T_p^2)$ and $1/T_p$ has been presented, which is well-known as the Kissinger plot (Figure 5b). Hence, the E_A of the thermal decomposition for MgH₂-4 wt.% composites is calculated approximately as 112 ± 2.1 kJ mol⁻¹ using the value of the gas constant and the slope value (-13.48 ± 0.25) from the best linear fit of the Kissinger plot. The value of E_A is lower than the reported value of MgH₂/-Ni₂P/GNS (157 kJ mol⁻¹) [35], MgH₂-Ni₂P (132.5 kJ mol⁻¹) [36], MgH₂-NiO (119.7 kJ mol⁻¹) [36], and MgH₂-MC10 (136 kJ mol⁻¹) [37], which hints at the influence of the Ni@C materials on improving the hydrogen desorption kinetics of pure MgH₂ materials.

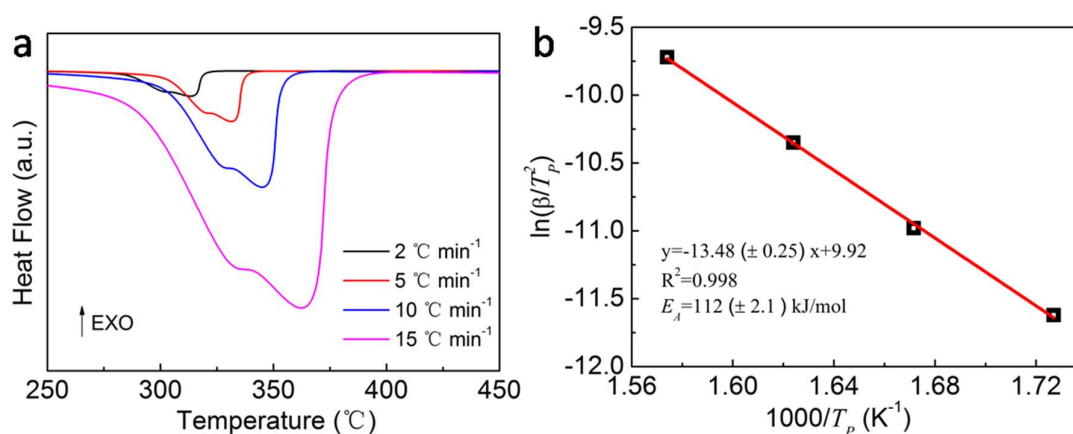


Figure 5. DSC plots of MgH₂-4 wt.% Ni@C composites at heating rates of 2, 5, 10 and 15 °C min⁻¹ (a), the Kissinger plots of MgH₂-4 wt.% Ni@C composites (b).

Table 2. The dehydrogenation peak temperatures of DSC plots for MgH₂-4 wt.% Ni@C composites at various heating rates.

Heating Rate (°C min ⁻¹)	Dehydrogenation Peak (°C)
2	315
5	331
10	345
15	361

3. Materials and Methods

Firstly, one-dimensional Ni@C nanorod materials were prepared following our initial work [38]. And commercial MgH₂ powder (98 %) was bought from Alfa Aesar. Then the MgH₂- x wt.% Ni@C composites ($x = 0, 1, 2, 4$ and 6) were manufactured through ball-milling. The specific ball-milling procedure was as follows: The big or small balls and the powders of MgH₂ and Ni@C composites (with weight ratio of 40:1) were put into a steel jar. The steel jar was then fixed on the planetary ball

mill and milled for 5 h at 450 rpm at the ambient temperature. The manipulations were conducted in a glovebox ($O_2 < 10$ ppm; $H_2O < 10$ ppm) to prevent moisture and oxygen.

The chemical constitution and fine structure of the MgH_{2-x} wt.% Ni@C composites were carried out by X-ray diffraction (XRD, Rigaku D/Max-2500, Tokyo, Japan) and transmission electron microscopy (TEM, FEI Tecnai, Eindhoven, The Netherlands). The thermal decomposition properties of the composites were conducted by differential scanning calorimetry at 2, 5, 10 and $10\text{ }^\circ\text{C min}^{-1}$ heating rates (DSC, Q20P, TA, Wilmington, DE, USA) and temperature-programmed desorption system with a $0.5\text{ }^\circ\text{C min}^{-1}$ heating rate (TPD, PX200, Tianjin Golden Eagle Technology Co., Ltd., Tianjin, China). The high-purity Ar was used as a protective and sweeping gas during the DSC measurement. The Ar gas flow rate (30 mL min^{-1}), the temperature range ($50\text{--}450\text{ }^\circ\text{C}$) and the sample mass ($7.5 \pm 0.5\text{ mg}$) were used for the DSC measurement. As for the TPD tests, the Ar gas flow rate was 35.1 mL min^{-1} and the temperature range was set at $50\text{--}500\text{ }^\circ\text{C}$. The sample mass was approximately $69 \pm 2\text{ mg}$ in the TPD tests. The hydrogen absorption–desorption tests were characterized at different temperatures on a self-constructed Sievert's device.

4. Conclusions

In brief, the MgH_{2-x} wt.% Ni@C ($x = 0, 1, 2, 4$ and 6) composites were prepared by ball-milling means. The hydrogen desorption properties of the MgH_{2-x} wt.% Ni@C ($x = 0, 1, 2, 4$ and 6) composites were systematically investigated and the exact effects of the Ni@C materials addition on it have been discussed in this work. The experimental data suggest that the addition of the Ni@C materials can positively enhance the dehydrogenation kinetics of MgH_2 -Ni@C composites. Moreover, the optimized additive amount of the Ni@C materials was 4 wt.%, which is beneficial to decreasing the dehydrogenation temperature and maintaining an adequate hydrogen desorption amount. The MgH_2 -4 wt.% Ni@C composites can release 5.9 wt.% hydrogen in 5 min and 6.6 wt.% hydrogen in 20 min, whereas the pure MgH_2 can only release 0.3 wt.% hydrogen in 20 min and 2.7 wt.% hydrogen in an even longer time of 120 min. The activation energy E_A of the MgH_2 -4 wt.% Ni@C composites was determined to be 112 kJ mol^{-1} , which further demonstrates that the Ni@C could effectively enhance the hydrogen desorption kinetics of pure MgH_2 .

Author Contributions: C.A. and Q.D. designed the experiments. C.A. performed the experiments. All authors discussed the results and commented on the manuscript.

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Conflicts of Interest: The authors declare no conflict of interest. The funders had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript, and in the decision to publish the results.

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Sample Availability: Samples of the compounds are not available from the authors.



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