



Article Photocatalytic Activity of the Blends Based on TiO₂ Nanoparticles and Reduced Graphene Oxide for Degradation of Acetaminophen

Monica Daescu^{1,2}, Madalina Chivu¹, Elena Matei¹, Catalin Negrila¹, Oana Cramariuc³ and Mihaela Baibarac^{1,*}

- ¹ National Institute of Materials Physics, Atomistilor Street 405A, POB MG 7, 077125 Bucharest, Romania; monica.daescu@infim.ro (M.D.); madalina.chivu@infim.ro (M.C.); elena.matei@infim.ro (E.M.); catalin.negrila@infim.ro (C.N.)
- ² Faculty of Chemical Engineering and Biotechnologies, 1-7 Gheorghe Polizu Str., Sector 1, 077125 Bucharest, Romania
- ³ IT Centre for Science and Technology, 25 no. Av. Radu Beller Str., 011702 Bucharest, Romania; oanacramariuc@yahoo.com
- * Correspondence: barac@infim.ro; Tel.: +40-21-3690170

Abstract: The aim of this work is to highlight the influence of blends based on TiO₂ nanoparticles and reduced graphene oxide (RGO) on the photodegradation of acetaminophen (AC). To this end, the catalysts of TiO₂/RGO blends with RGO sheet concentrations equal 5, 10, and 20 wt. % were prepared by the solid-state interaction of the two constituents. The preferential adsorption of TiO_2 particles onto the RGO sheets' surfaces via the water molecules on the TiO₂ particle surface was demonstrated by FTIR spectroscopy. This adsorption process induced an increase in the disordered state of the RGO sheets in the presence of the TiO₂ particles, as highlighted by Raman scattering and scanning electron microscopy (SEM). The novelty of this work lies in the demonstration that TiO_2/RGO mixtures, obtained by the solid-phase interaction of the two constituents, allow an acetaminophen removal of up to 95.18% after 100 min of UV irradiation. This TiO_2/RGO catalyst induced a higher photodegradation efficiency of AC than TiO₂ due to the presence of RGO sheets, which acted as a capture agent for the photogenerated electrons of TiO2, hindering the electronhole recombination. The reaction kinetics of AC aqueous solutions containing TiO₂/RGO blends followed a complex first-order kinetic model. Another novelty of this work is the demonstration of the ability of PVC membranes modified with Au nanoparticles to act both as filters for the removal of TiO_2/RGO blends after AC photodegradation and as potential SERS supports, which illustrate the vibrational properties of the reused catalyst. The reuse of the TiO_2/RGO blends after the first cycle of AC photodegradation indicated their suitable stability during the five cycles of pharmaceutical compound photodegradation.

Keywords: titanium dioxide; reduced graphene oxide; acetaminophen; photocatalytic properties

1. Introduction

Pharmaceutical compounds are among the main organic contaminants that pollute marine environments [1]. Acetaminophen (AC) is one of the most widely used drugs in treating migraines [2], osteoarthritis [3], coronavirus disease [4], fever [5], etc. Studies reported in 2017 have indicated the presence of 0.01 mg/L AC in sewage effluent [6]. Among the catalyst most widely used for AC photodegradation are: (a) TiO₂ microspheres [7], (b) TiO₂ nanotubes [8], (c) TiO₂ modified with KAl(SO₄)₂ and NaAlO₂ [9], (d) activated carbon/Ti_xO_y nanoparticles composites [10], (e) TiO₂–graphite composites [11], (f) TiO₂ nanotubes/graphene oxide [12], (g) TiO₂ (P25)–graphene oxide nanocomposite [13], (h) nanocomposite based on TiO₂ and reduced graphene oxide (RGO) [14–17], (i) mesoporous TiO₂ modified with carbon nanotubes [18], etc. For the composites based on TiO₂



Citation: Daescu, M.; Chivu, M.; Matei, E.; Negrila, C.; Cramariuc, O.; Baibarac, M. Photocatalytic Activity of the Blends Based on TiO₂ Nanoparticles and Reduced Graphene Oxide for Degradation of Acetaminophen. *Molecules* **2023**, *28*, 4546. https://doi.org/10.3390/ molecules28114546

Academic Editors: Wanhong Ma and Yucheng Lan

Received: 8 March 2023 Revised: 31 May 2023 Accepted: 1 June 2023 Published: 4 June 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). and RGO, the synthesis methods used include: (a) the mixing of the commercial TiO_2 with GO suspension, followed by photoreduction via irradiation with UV light [15]; (b) the dispersion of GO and TiO_2 into a solution of ethanol and deionized water, accompanied by the thermal reduction of GO at 130 °C [14]; (c) the hydrothermal method, which involves adding TiO_2 into a GO–ethanol solution, followed by a reduction at 120 °C [16,19], and (d) the force-spinning method of fibers based on GO and TiO_2 , followed by an annealing treatment at 500 °C [17,20]. The hydrothermal method has been used for the synthesis of the composites of graphene/ TiO_2 nanotubes [21] and graphene/ TiO_2 nanofibers [22]. Other graphene/ TiO_2 composites with core–shell [23] or 3D [24] structures were obtained by sol-gel methods [23] and ball milling accompanied by a hydrothermal method [24],

respectively. Depending on the preparation method used for the TiO₂/RGO composite's synthesis, the AC degradation efficiency has been reported to be equal to 100% [14] and 92% [16]. The photocatalytic mechanism of the graphene/TiO₂ composites under irradiation with UV and VIS light, respectively, was discussed in a recent review published by B. Tang et al. [25].

In this paper, the TiO_2/RGO blends will be prepared by the solid-phase interaction of TiO₂ particles with RGO sheets. Compared to the synthesis methods reported for TiO₂- and RGO-based catalysts [11,14–24], the advantages of solid-phase interaction are the small number of reactants and the short samples preparation time that ensures the easy scaling of TiO_2/RGO blends. In order to show the vibrational changes induced by the solid-phase interaction of the two constituents, the characterization of TiO_2/RGO blends will be performed by Raman scattering and FTIR spectroscopy. The morphology of TiO_2 particles and TiO_2/RGO blends will be analyzed by scanning electron microscopy (SEM). Characterization of the TiO₂ particles, RGO sheets, and TiO₂/RGO blends by X-ray photoelectron microscopy will also be carried out. The photocatalytic properties of the TiO_2/RGO blends in relation to AC photodegradation in the presence of UV light will be shown. In this context, the influence of the RGO sheets' weight within the TiO_2/RGO blend, the concentration of the TiO_2/RGO blends, as well as the presence of excipients on the AC photodegradation will be reported. The effects of TiO_2/RGO blends on AC degradation as dependent on the AC solution's concentration as well as in real samples will also be shown.

The separation of a catalyst after the photodegradation of pollutants and its reuse are important topics today [26]. In this work, the ability of PVC membranes containing Au nanoparticles to act both as filters for the removal of TiO_2/RGO blends after AC photodegradation and as SERS supports to illustrate the chemical adsorption of the TiO_2/RGO blends from decontaminated waters will be shown. The recovery and reuse of the TiO_2/RGO blends after five cycles of AC photodegradation, and the analysis of the variations in the degradation efficiency, will also be shown. The results reported in this paper will demonstrate that the solid-phase interaction method allows obtaining TiO_2/RGO blends with a photodegradation efficiency of AC aqueous solutions equal to 95.18%, having suitable stability while reusing the catalyst in successive photodegradation cycles of this pollutant. To validate the stability of the catalyst, the ability of PVC membranes modified with Au nanoparticles to act both as filters for the removal of TiO_2/RGO blends after each cycle of AC photodegradation and as potential SERS supports, which to illustrate the vibrational properties of the reused catalyst will be shown.

2. Results and Discussion

2.1. Optical Properties of TiO₂/RGO Blends

Figure 1 shows the main Raman lines of TiO₂ at 147, 405, 447, 523, and 638 cm⁻¹, and 1178, 1205, 1329, 1373, 1583, and 1612 cm⁻¹, which have been assigned to the vibrational modes of E_g in TiO₂ anatase (A), B_{1g} in TiO₂ A, E_g in TiO₂ rutile (R), B_{1g} in TiO₂ A, Eg in TiO₂ A, a complex band of the Raman lines at 523 + 638 cm⁻¹, the third order of Raman lines at 401 and 447 cm⁻¹, the complex band of the Raman lines at 405 + 447 + 523 cm⁻¹, the third order of Raman line at 523 cm⁻¹ and the presence of water molecules adsorbed onto

the TiO₂ particles' surfaces [27,28]. In the range of 1000–1700 cm⁻¹, the Raman spectrum of RGO shows two bands with peaks at 1292 and 1597 cm⁻¹ assigned to the breathing vibrational mode of the hexagonal rings containing carbon atoms and the E_{2g} phonon mode at the center of the Brillouin zone, respectively [29]. As shown in Figure 1, the solid-state interaction of TiO₂ with RGO induces a cumulative effect of the vibrational modes of the two constituents of the TiO₂/RGO blends, simultaneously with a shift of the D band from 1292 to 1301 cm⁻¹. The shift of the D band indicates an increase in the disordered state in the RGO lattice.

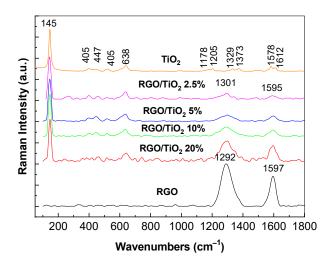


Figure 1. Raman spectra of TiO_2 particles (orange curve), RGO sheets (black curve), and their blends with concentrations of the RGO sheets equal to 2.5 wt. % (purple curve), 5 wt. % (blue curve), 10 wt. % (green curve), and 20 wt. % (red curve).

Additional information concerning the solid-state interaction of TiO₂ with RGO is shown via FTIR spectroscopy in Figure 2. The main IR bands of TiO₂ are situated in the spectral range of 500–700 cm⁻¹, which are accompanied by other IR bands with low absorbance peaks of 1382, 1737, and 3627–3728 cm⁻¹. The IR bands peaking at 692, 1737, and 3627–3728 cm⁻¹ are assigned to the vibrational modes of stretching of the Ti–O–Ti bond, water molecules, and the stretching vibrational modes of the OH bond [30]. The interaction of TiO₂ with RGO induces an increase in the absorbance of IR bands localized in the spectral ranges 1000–1800 cm⁻¹ and 3626–3730 cm⁻¹. The increase in absorbance of the IR bands peaking at 1740 cm⁻¹ and 3627–3728 cm⁻¹ indicates preferential adsorption onto the RGO sheets' surface via the water molecules on the TiO₂ particles' surfaces.

Figures 3 and 4 show the morphology of the TiO_2/RGO blends analyzed by scanning electron microscopy (SEM) and elemental analyses of the samples by energy-dispersive X-ray (EDS).

A careful analysis of Figure 3 indicates: (a) the RGO sheets have many creases (Figure 3a); (b) the TiO₂ particles' sizes vary in the 14–317 nm range (Figure 3b); (c) the adsorption of TiO₂ particles onto the RGO sheets' surfaces, in the case of TiO₂/RGO blends with an RGO concentration of 5 wt. % (Figure 3c); (d) the adsorption of the TiO₂ particles both onto the RGO sheets' surfaces (Figure 3d) and between the RGO sheets (Figure 3e), when the RGO concentration in the TiO₂/RGO blends is 10 wt. %; and (e) the presence of a small mass of TiO₂ particles adsorbed onto the surfaces of the RGO sheets, most of which are covered by the RGO layers (Figure 3f). The presence of Ti, O, and C in the TiO₂/RGO blends is clear highlighted in Figure 4.

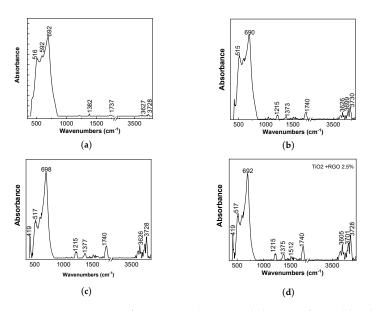


Figure 2. IR spectra of TiO_2 particles (**a**) and the TiO_2/RGO blends with concentrations of RGO sheets equal to 5 wt. % (**b**), 10 wt. % (**c**), and 20 wt. % (**d**).

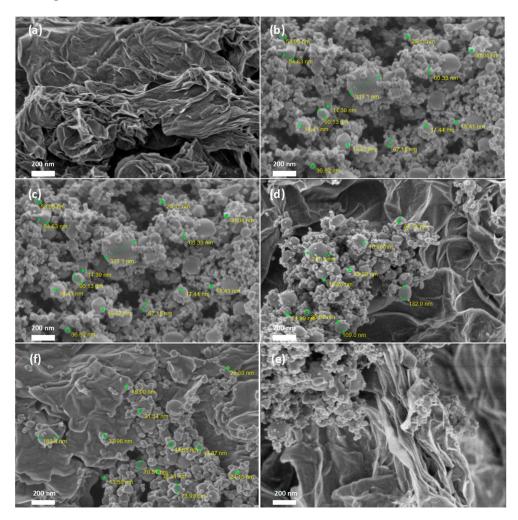


Figure 3. SEM images of the RGO sheets (**a**), TiO_2 particles (**b**), and the TiO_2/RGO blends with concentrations of the RGO sheets equal to 5 wt. % (**c**), 10 wt. % (**d**,**e**), and 20 wt. % (**f**).

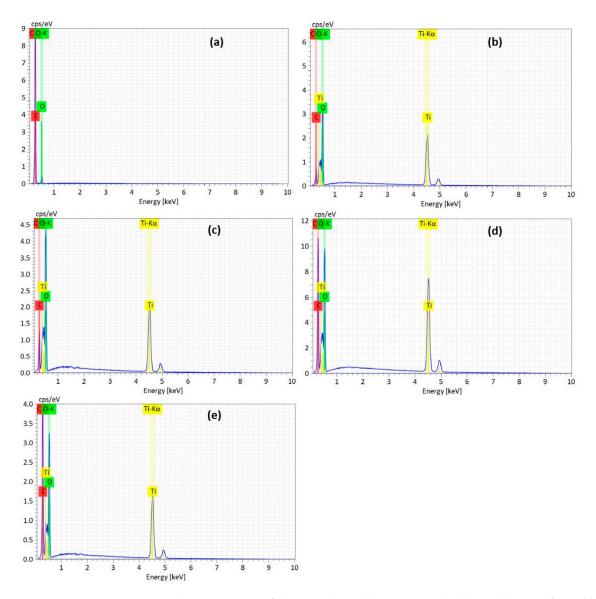
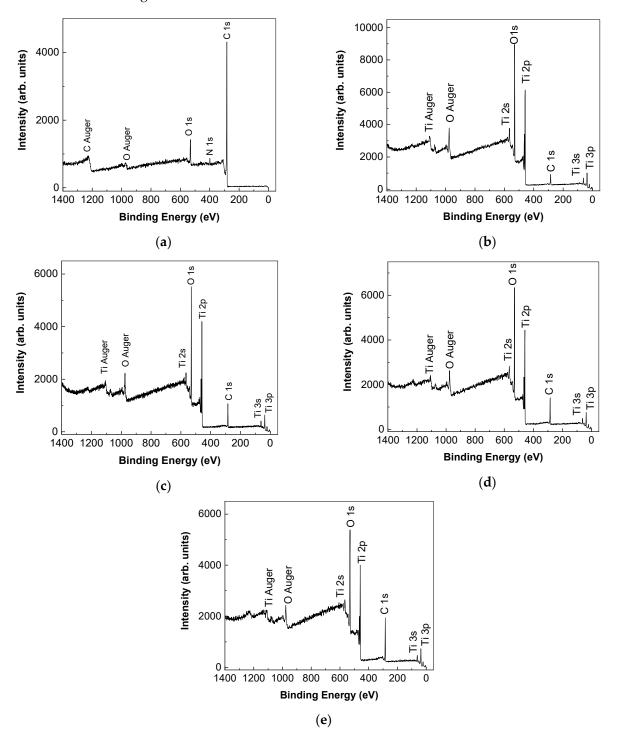


Figure 4. The EDS spectra of the RGO sheets (**a**), TiO_2 particles (**b**), and the TiO_2/RGO blends with concentrations of RGO sheets equal to 5 wt. % (**c**), 10 wt. % (**d**), and 20 wt. % (**e**).

Figure 5 shows the X-ray photoelectron spectroscopy (XPS) spectra of the RGO sheets, the TiO₂ particles, and the TiO₂/RGO blends with concentrations of RGO sheets equal to 5 wt. %, 10 wt. %, and 20 wt. %. Analysis of the XPS spectra indicates the following atomic concentrations: (a) TiO₂ particles comprise 19.4% C, 57.2% O, and 23.5% Ti; (b) the RGO sheets comprise 89.9% C, 7.7% O, and 2.4% N. The atomic percentages in the TiO₂/RGO blends are as follows: (a) those with 5 wt. % RGO comprises 30.5% C, 48.8% O, and 20.7% Ti; (b) those with 10 wt. % RGO comprises 33.4% C, 47.7% O, and 19% Ti; (c) those with 20 wt. % RGO comprise 47.1% C, 37.7% O, and 15.2% Ti.

Figure 6a,b shows the deconvolution of the C1s and O1s XPS spectra of RGO sheets. Figure 6a highlights an intense peak at 283.9 eV, with was assigned to the bonds of the type C-C, C=C, and C-H, as well as other six of low intensity peaked at 284.9, 285.5, 286.6, 287.2, 288.1, and 289.8 eV that were assigned to the bonds of the type C-O, C=O, and - COOH [31]. Ti2p XPS spectra of TiO₂ particles are dominated by an intense peak at 464.5 eV accompanied by another peak localized at 458.8 eV (Figure 6e), which were assigned to the Ti $2p_{1/2}$ and Ti $2p_{3/2}$ [6]. In the case of the TiO₂/RGO blend with a concentration of RGO sheets equal to 20 wt.%, Figure 6f–h is similar to those of C1s, O1s, and Ti2p XPS spectra of



 TiO_2 , the only difference being observed in the C1s XPS spectrum profile, where there is a significant decrease in the maximum located at 283.9 eV.

Figure 5. X-ray photoelectron spectroscopy spectra of the RGO sheets (**a**), TiO₂ particles (**b**), and the TiO₂/RGO blends with concentrations of RGO sheets equal to 5 wt. % (**c**), 10 wt. % (**d**), and 20 wt. % (**e**).

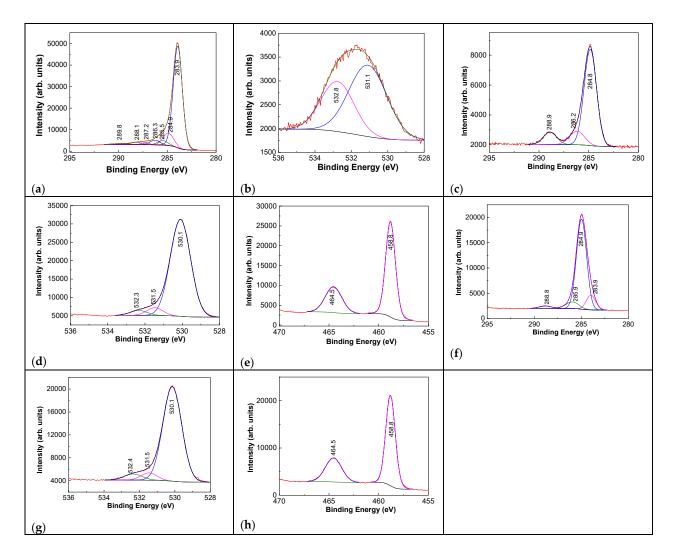


Figure 6. The C1s and O1s XPS spectra of the RGO sheets (a,b). The C1s, O1s, and Ti2p XPS spectra of TiO₂ particles (c-e) and TiO₂/RGO blends with concentrations of RGO sheets equal to 20 wt. % (f-h). In all figures, the black curves correspond to the experimental data.

Considering this information regarding the TiO_2/RGO blends, in the following, the photocatalytic properties of these materials in relation to the photodegradation of AC will be shown.

2.2. Photocatalytic Properties of the TiO₂/RGO Blends

The photodegrading efficiency of AC in the presence of catalysts comprising TiO_2 and TiO_2/RGO blends can be calculated with the following equation:

$$D_{eff} = \left(\frac{A_0 - A_t}{A_0}\right) \times 100$$

where A_0 and A_t are the values of the absorbance of the band peaking at 320–338 nm, corresponding to exposure to UV light for 0 min and 100 min, respectively. Before each measurement, the UV-VIS spectra of samples under dark conditions for 30 min were recorded in order to establish the adsorption/desorption equilibrium of AC in relation to the catalysts.

Figure 7 shows UV-VIS spectra of the aqueous solution of AC 0.2 mM in the presence of 0.05 mg/mL TiO₂ and 0.05 mg/mL, 0.1 mg/mL, and 0.2 mg/mL of TiO₂/RGO blends with RGO sheet concentrations equal to 5 wt. %.

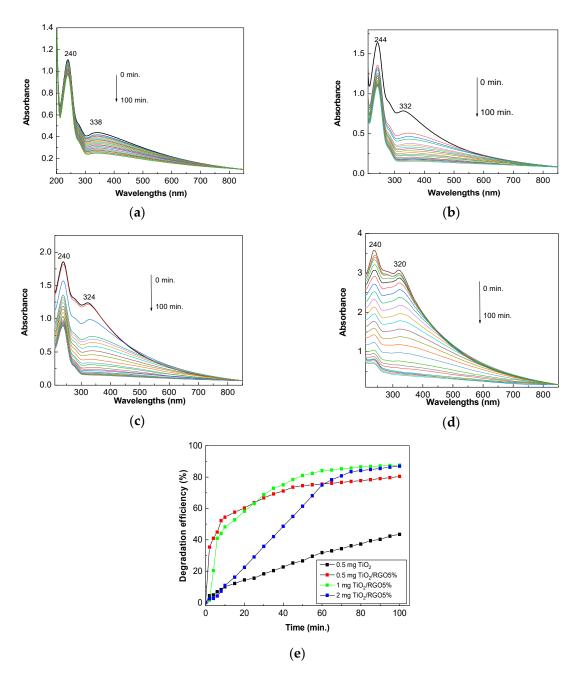


Figure 7. Evolution of the UV-VIS spectra of the AC in the presence of 0.05 mg/mL TiO_2 (**a**) and the TiO₂/RGO blends with RGO concentrations of 5 wt. % during exposure to UV light for 100 min. The weights of the TiO₂/RGO composite added to the 0.2 mM AC solution were: 0.05 mg/mL (**b**), 0.1 mg/mL (**c**), and 0.2 mg/mL (**d**). Degradation efficiency of AC in the presence of 0.05 mg/mL TiO₂ and various weights of TiO₂/RGO blends with an RGO concentration of 5 wt. %, i.e., 0.5 mg, 1 mg, and 2 mg, which were dispersed each in 10 mL AC aqueous solution 0.2 mM, after subsequent exposure to UV light (**e**).

According to Figure 7a, the UV-VIS spectrum of the TiO₂ dispersed in the AC aqueous solution shows two bands peaking at 240 nm and 338 nm, which have been assigned to electronic transitions of the types n– π^* [32] and π – π^* [33], respectively. Before exposure to UV light, increasing the concentration of TiO₂/RGO blend in the AC aqueous solution from 0 mg/mL to 0.05 mg/mL, 0.1 mg/mL, and 0.2 mg/mL induced: (i) a blue shift of the band assigned to the π – π^* electronic transition of the C=O bond in the amide group from 338 nm (Figure 7a) to 332 nm (Figure 7b), 324 nm (Figure 7c), and 320 nm (Figure 7d); and

(ii) a change in the ratio between the absorbance of the bands peaking at 240–244 nm and 338–320 nm from 2.53 (Figure 7a) to 2.09 (Figure 7b), 1.5 (Figure 7c), and 1.16 (Figure 7d). The exposure of the sample of TiO₂ dispersed in an AC aqueous solution to UV light leads to a gradual decrease in the absorbance of bands, as observed in Figure 7. The efficiency of AC photodegradation in the presence of TiO₂ is 43.5%. The addition of RGO sheets to TiO₂ in order to prepare TiO₂/RGO blends with RGO concentrations of 5 wt. % leads to an increase in the efficiency of AC photodegradation. Thus, in the presence of 0.05 mg/mL, 0.1 mg/mL, and 0.2 mg/mL of TiO₂/RGO blend with the RGO concentration of 5 wt.%, the AC photodegradation efficiency is equal to 80.41%, 87.64%, and 86.95% (Figure 7e). The greater efficiency in the case of the TiO₂/RGO blends compared to TiO₂ can be explained by the fact that RGO has conductive properties that reduce the electronic accumulation on the surfaces of TiO₂ particles, thus leading to a reduction in the recombination of the electron–hole pair. This results in an increase in the photocatalytic properties of TiO₂ in the presence of RGO sheets.

Figure 8 shows the influence of the concentration of RGO sheets in the TiO_2/RGO blend. Before exposure to UV light, the ratio between the absorbance values of bands peaking at 240–244 nm and those at 338–320 nm is equal to ~1.1 (Figure 8a) and 1.2 (Figure 8b) when the concentration of RGO sheets in the TiO_2/RGO blend is increased up to 10 wt. % and 20 wt. %, respectively.

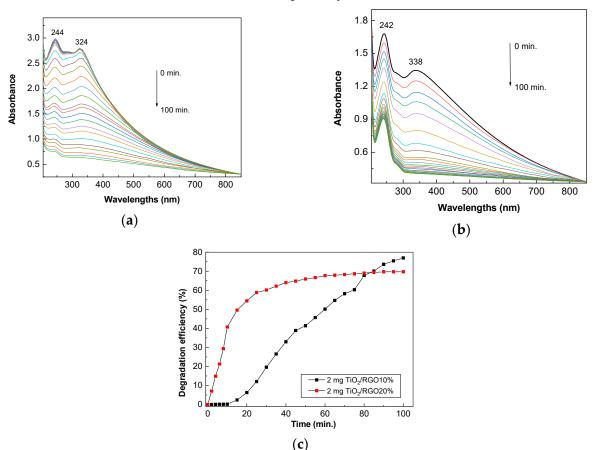


Figure 8. Evolution of UV-VIS spectra of 0.2 mM AC aqueous solution in the presence of 0.2 mg/mL TiO_2/RGO blends with RGO concentrations equal to 10 wt. % (**a**) and 20 wt. % (**b**) when the samples are exposed to UV light for 100 min. The degradation efficiency of the AC aqueous solution (0.2 M) in the presence of 0.2 mg/mL TiO_2/RGO blends with RGO sheet concentrations of 10 wt. % (black curve) and 20 wt. % (red curve) after subsequent exposure to UV light (**c**).

After exposure to UV light, the photodegradation efficiency of the 0.2 mM AC aqueous solution with RGO concentrations equal to 10 wt. % and 20 wt. % in the TiO_2/RGO blend (0.2 mg/mL) is equal to 76.95% and 69.69%, respectively (Figure 8c).

Figure 9 shows the efficiency of TiO₂/RGO blends with RGO concentrations of 5 wt. % in relation to an AC solution with concentrations of 0.1 mM and 0.4 mM. Before exposure to UV light, the increase in AC concentration from 0.1 mM (Figure 9a) to 0.4 mM (Figure 9b) induces a hypsochromic shift of the band assigned to the π - π * electronic transition from 322 nm (Figure 9a) to 310 nm (Figure 9b).

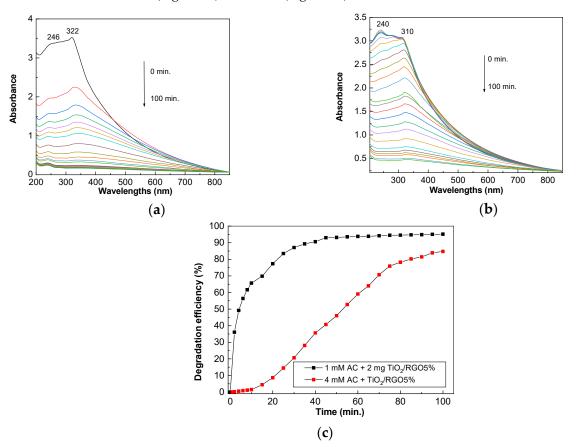
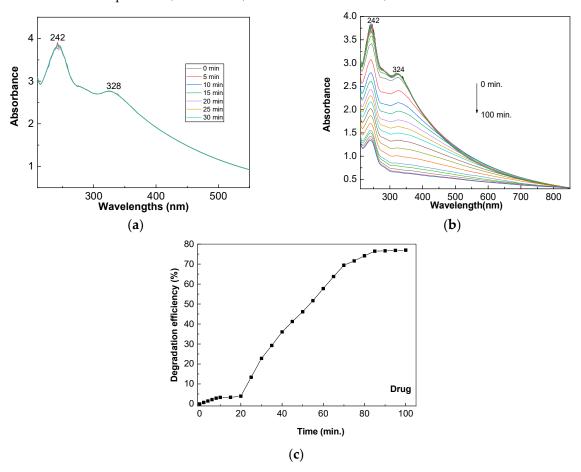


Figure 9. Evolution of the UV-VIS spectra of the AC in the presence of $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blends with RGO concentrations of 5 wt. %, with AC concentrations of 0.1 mM (**a**) and 0.4 mM (**b**). Degradation efficiency of AC in the presence of $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blends with an RGO concentration of 5 wt. %, when the blends were dispersed in 0.1 mM (black curve) and 0.4 mM (red curve) AC aqueous solution after subsequent exposure to UV light (**c**).

According to Figure 9c, the photodegradation efficiency of AC solutions with concentrations of 0.1 mM and 0.4 mM in the presence of 0.2 mg/mL of TiO_2/RGO and with an RGO concentration of 5 wt. % is equal to 95.18% and 84.75%, respectively. The four-fold decrease in the AC solution's concentration leads to an increase of 10.43%.

Figure 10 shows the evolution of the UV-VIS spectra of the TiO₂/RGO blend (0.2 mg/mL) with an RGO concentration equal to 5 wt. % dispersed in a 0.2 mM AC solution containing excipients resulting from the dissolution of paracetamol in distilled water. When samples are in the dark for 30 min, no changes in the UV-VIS spectrum of the TiO₂/RGO blend dispersed in 0.2 mM paracetamol aqueous solution occurred (Figure 10a). After exposure to UV light, a gradual decrease in the absorbance can be observed (Figure 10b). The photodegradation efficiency of paracetamol in the presence of a TiO₂/RGO blend with an RGO concentration equal to 5 wt. % is 61.3% (Figure 10c). The lower AC photodegradation efficiency in the presence of the TiO₂/RGO blend with an RGO concentration of 5 wt. % is 61.3% (Figure 10c).



is related to the presence of the excipients of the paracetamol (Magistra C&C), namely, povidone, corn starch, croscarmellose sodium, and stearic acid.

Figure 10. Evolution of the UV-VIS spectra of the paracetamol drug (0.2 mM) in the presence of $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blends with RGO concentrations equal to 5 wt. %, in the dark (**a**) and under UV light (**b**). Degradation efficiency of the paracetamol in the presence of $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blends with an RGO concentration of 5 wt. % dispersed in 0.2 mM paracetamol aqueous solution after subsequent exposure to UV light (**c**).

2.3. Kinetic of the AC Photodegradation in the Presence of the TiO₂/RGO Blends

The degradation rate constant of AC can be calculated using the equation:

$$\ln\left(\frac{A_0}{A_t}\right) = k \times t$$

where A_t and A_0 are the absorbance values of the band peaking at 320–338 nm for the sample measured at t = 2–100 min and 0 min, respectively; k is the rate constant of the photodegradation reaction of AC at time (t).

Figure 11a, showing the photodegradation of AC in the presence of TiO_2 particles, adheres to a pseudo-first-order kinetic model. In the case of the TiO_2/RGO blends, three linear regions are remarked in Figure 11b–d. The three linear regions correspond to: (i) the generation of the intermediate products caused by the photodegradation of the AC adsorbed onto the TiO_2/RGO blend's surface, with a rate constant of k_1 ; (ii) the products resulting from ring cleavage [12] under UV light with a rate constant of k_2 ; and (iii) the surface saturation process, with a rate constant of k_3 .

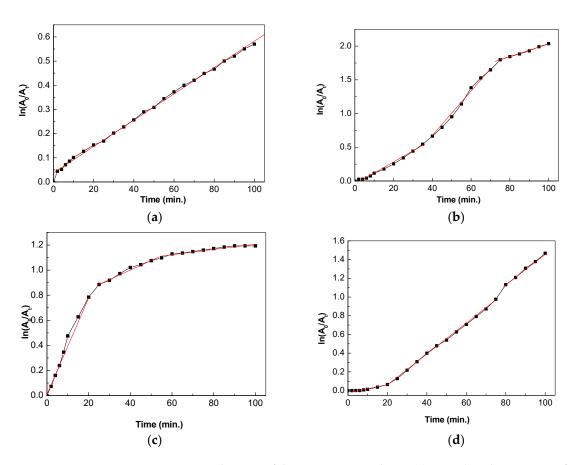


Figure 11. Reaction kinetics of the AC aqueous solutions (0.2 mM) in the presence of 0.05 mg/mL TiO₂ (**a**) and 0.05 mg/mL TiO₂/RGO with RGO concentrations of 5 wt. %, (**b**), 10 wt. % (**c**), and 20 wt. % (**d**) and UV light.

The reaction rate constant values for TiO_2 and the three TiO_2/RGO blends, as well as the corresponding linear regression coefficients for each stage, are shown in Table 1. According to Table 1, the rate constants show higher values in the cases of the TiO_2/RGO blends with RGO concentrations equal to 5 wt. % and 10 wt. %, in comparison with TiO_2 . This suggests the higher loading of RGO sheets onto the TiO_2 nanoparticles' surfaces. The photocatalytic activity of the TiO_2/RGO blends can be explained via mechanisms proposed by Moctezuma et al. [34] and Tao et al. [12]. Figure 12 shows the mechanism of AC degradation in the presence of TiO_2/RGO blends.

Table 1. Reaction kinetics constants of the AC aqueous solutions in the presence of TiO_2 and the TiO_2/RGO blend with RGO concentrations of 5 wt. %, 10 wt. %, and 20 wt. %.

Sample Name	k_1 (min $^{-1}$)	R_1^2	k ₂ (min ⁻¹)	R_2^2	k ₃ (min ⁻¹)	R_{3}^{2}
TiO ₂	0.005	0.9979				
TiO ₂ /RGO 5%	0.016	0.9943	0.036	0.9959	0.0096	0.9982
TiO ₂ /RGO 10%	0.040	0.9927	0.0073	0.9899	0.0052	0.9997
TiO ₂ /RGO 20%	0.0052	0.9869	0.0161	0.9988	0.0168	0.9990

According to Figure 12, under UV light, holes are generated in the valence band (VB), and electrons appear in the conduction band (CB) of TiO₂. Electrons from the CB of TiO₂ are transferred to the RGO sheets, which can then interact with the O₂ molecules dissolved in the AC aqueous solution, leading to the production of reactive oxygen species [35]. The holes from the VB of TiO₂ can interact with the H₂O, resulting in hydroxyl radicals, which, as unstable species, react with the AC when degradation products are created [36]. The

significant role played by the hydroxyl radicals is highlighted when using isopropyl alcohol (IPA) as the quencher in the TiO₂/RGO blends occurs Figure 13 shows the UV-VIS spectra of 0.2 mM AC solution in the presence of 0.2 mg/mL TiO₂/RGO blend with a concentration of RGO of 5 wt. % and IPA. The exposure of this sample to UV light induces a decrease in the absorbance of the band peaking at 346 nm as the irradiation time is increased from 0 to 100 min. After 100 min of UV light exposure, the degradation efficiency reaches 60.25%, a value smaller than that reported in the case of the TiO₂/RGO blend with a concentration of RGO of 5 wt. %–86.95% (blue curve in Figure 3e).

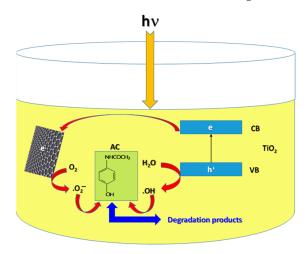


Figure 12. Mechanism of AC degradation in the presence of TiO₂/RGO blends.

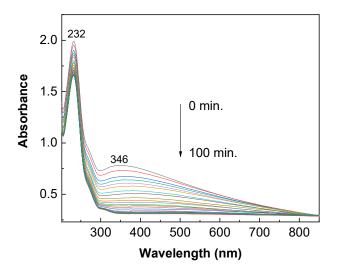


Figure 13. Evolution of the UV-VIS spectra of 0.2 mM AC solution in the presence of sample containing $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blend with an RGO concentration of 5 wt. % and IPA.

2.4. The Vibrational Properties of the TiO₂/RGO Blend after AC Photodegradation

Figure 14 shows the SERS spectra of the TiO_2/RGO blend with a concentration of RGO of 20 wt. % after the photodegradation of a 0.2 mM AC aqueous solution.

The Raman spectra of the PVC membrane modified with Au nanoparticles are characterized by lines peaking at 640–694, 1435, and 2914 cm⁻¹, assigned to the vibrational modes of C-Cl stretching, C-H symmetrical stretching in the CH₂ group, and C-H asymmetrical stretching in the CH₂ group, respectively [37–40]. In the case of the PVC membrane modified with Au nanoparticles adsorbed onto the TiO₂/RGO blend derived from the photodegraded AC solution, the Raman spectra show: i) the three lines that belong to PVC peak at 636–700, 1431, and 2914 cm⁻¹; and ii) the other three lines peak at 145, 1302 and 1599 cm⁻¹, the first of which belongs to the E_g vibrational mode in TiO₂ A, and the latter two of which are assigned to the breathing vibrational mode of the carbon hexagonal rings and the E_2g phonon mode of RGO [29]. A careful analysis of the red curves in Figures 1 and 14, i.e., of the Raman lines belonging to the constituents of the TiO_2/RGO blend with an RGO concentration of 20 wt. %, before and after AC photodegradation, shows no changes. This indicates that no changes occurred in the vibrational properties of the TiO_2/RGO blend during the AC photodegradation and that the catalyst can be used again in the pollutant removal process. In light of the results shown in this section, we note that the Raman lines of the TiO_2/RGO blend were observed only in the case of PVC membranes modified with Au nanoparticles. The absence of the Raman lines of the TiO_2/RGO blend in the case of the PVC membranes that were not modified with Au nanoparticles can be explained as a consequence of the low concentration of the TiO_2/RGO blend (0.2 mg/mL) in the AC aqueous solution. In the present work, we overcame this issue by modifying the PVC membrane with Au nanoparticles, following the generation of surface plasmons (SPs) at the interface of the Au nanoparticles and the TiO_2/RGO blend. As is well known, SPs have a significant role in the electromagnetic mechanism of the surface-enhanced Raman scattering (SERS) process, which explains the increase in the intensity of Raman spectra of various compounds. Considering the results shown in Figure 14, we can conclude that PVC membranes modified with Au nanoparticles can be used both as filters in wastewater management and as SERS supports.

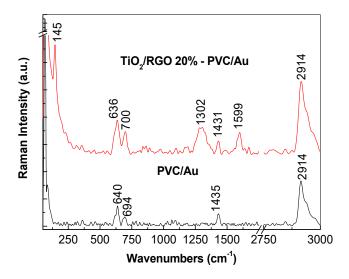


Figure 14. Raman spectrum of the PVC membrane modified with Au nanoparticles and a TiO_2/RGO blend with a concentration of RGO of 20 wt.%, recovered after the photodegradation of a 0.2 mM AC solution and adsorbed onto the PVC membrane modified with Au nanoparticles.

2.5. The Stability of the TiO₂/RGO Blends

Figure 15 shows the variation in the degradation efficiency of the 0.2 mM AC aqueous solution in the presence of 0.2 mg/mL TiO₂/RGO blend with a concentration of RGO of 5%. After the first cycle of AC photodegradation, the solution was centrifuged to separate the TiO₂/RGO blend from the aqueous solution. Subsequently, the TiO₂/RGO blend was redispersed in distilled water and then dried at 80 °C in a vacuum for 30 min. This protocol was also carried out after each AC photodegradation cycle.

According to Figure 15, when using the TiO₂/RGO blend with a concentration of RGO of 5 wt.% in the five photodegradation cycles, a decrease in the degradation efficiency of AC from 95.18% to 89.2% was reported. No variation in the Raman spectra of the TiO₂/RGO blend was observed after each photodegradation cycle of the AC solution. In the context of the photocatalytic degradation of AC in the presence of the catalysts based on TiO₂ and RGO, the best results were published in Ref. [14] when a photodegradation efficiency of 100% was reported when the concentrations of AC and catalyst were equal to 0.05 mg/mL and 2 mg/mL, respectively. In our case, the photodegradation efficiency of AC in the

presence of TiO₂/RGO blend with a concentration of RGO equal to 5 wt.% was 95.18% when the concentrations of AC and catalyst were equal to 0.2 mM (equivalent to 0.03 mg/mL) and 0.2 mg/mL, respectively. An important advantage of the TiO₂/RGO blends, prepared by the solid-state interaction, is their higher stability. The studies previously reported by A.H.C. Khavar et al. have highlighted that the reuse of the catalyst led to a 12% decrease in efficiency after five successive photodegradation cycles of AC [14]. In the present work, the photodegradation efficiency of AC by reusing the catalyst after five successive photodegradation cycles was only 5.98% (Figure 15). The drying of the catalyst at a temperature of 100 °C in air, time of 30 min, leads to a decrease in the photodegradation efficiency from 95.18% to 91.55%, i.e., only 3.63% (Figure 16).

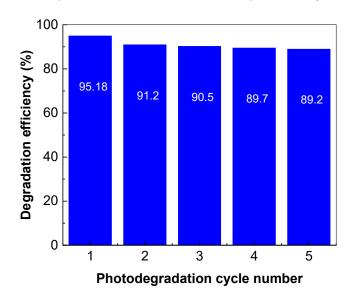
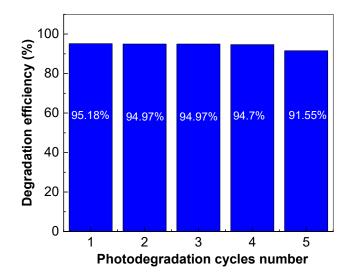
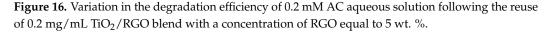


Figure 15. Variation in the degradation efficiency of 0.2 mM AC aqueous solution following the reuse of $0.2 \text{ mg/mL TiO}_2/\text{RGO}$ blend with a concentration of RGO equal to 5 wt. %.





This fact allows us to conclude that the TiO_2/RGO blends prepared in this work show suitable stability in the photodegradation processes of AC.

In order to highlight the performance of the catalyst in real conditions, the testing of the TiO_2/RGO blend in the mineral spring water containing 2 mg/mL AC was carried out.

Using the TiO_2/RGO blend with a concentration of RGO equal to 5 wt. %, the degradation efficiency of 2 mg/mL AC in mineral spring water was only 71.29% (Figure 17).

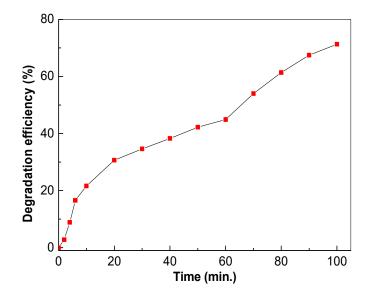


Figure 17. Degradation efficiency of 2 mg/mL AC in mineral spring water in the presence of 0.2 mg/mL TiO₂/RGO blends with an RGO concentration of 5 wt. % after subsequent exposure to UV light.

In this stage of our studies, it is significant to note that, depending on the type of wastewater, various technologies for the treatment of contaminants are used [41], and photodegradation processes are often influenced by the chemical composition of wastewater [42]. The chemical composition of the mineral spring water used in this work was as follows: 2.88 mg/L Na⁺, 1.18 mg/L K⁺, 2.63 mg/L Mg²⁺, 9.53 mg/l Ca²⁺, 0.03 mg/L SO₄²⁻, 48.8 mg/L HCO₃⁻, 74 mg/L NO₃⁻, and 0.01 mg/L NO₂, the sample having pH equal to 7.04. We are tempted to explain the decrease in the photodegradation efficiency of AC to be induced by the ions SO₄²⁻, NO₃⁻, Na⁺, and K⁺, which have been reported as agents that hamper the degradation of organic pollutants [42].

3. Materials and Methods

The TiO₂ particles, PVC, IPA, and tetrahydrofuran (THF) were purchased from Sigma-Aldrich (St. Louis, MO, USA) as raw materials with a purity of 99.99%. According to our previous study, TiO₂ particles contain both anatase and rutile crystalline phases [43]. RGO sheets were prepared from graphene oxide sheets and synthesized according to the protocol published by D.C. Marcano et al. [44], which were then interacted with hydrazine [29].

The TiO₂/RGO blends were prepared by the solid-state interaction of the commercial TiO₂ particles with RGO sheets by grinding the two compounds for 15 min until a change in the color of the TiO₂ powder from white to gray was observed. Three TiO₂/RGO blends with RGO concentration of 5 wt. %, 10 wt. %, and 20 wt. % were prepared.

In order to highlight the vibrational properties of the catalyst after AC photodegradation, a TiO₂/RGO blend with 20% RGO was vacuum-filtered using a poly(vinyl chloride) (PVC) membrane with a diameter of 1 cm, on the surface of which 0.5 mL Au nanoparticles with a size of 10 nm were sprayed. The PVC membrane was prepared by the phase inversion method [45]. Briefly, 0.4 g PVC grains were dissolved in 10 mL THF under ultrasonication. The resulting solution was poured into a Petri vessel in order to carry out a thermal treatment at a temperature of 100 °C for 1 h to enable DMF evaporation. After this, the PVC membrane was removed from the Petri vessel and immersed in a water bath in order to remove the residual DMF. Finally, the PVC membrane was dried to a constant mass with a thickness of 40 μ m. The PVC membrane modified with Au nanoparticles was used for the vacuum filtration of the TiO₂/RGO blend after the photodegradation of the AC solution and the drying of the membrane to a constant mass. The modification of the PVC membrane with Au nanoparticles was achieved by spraying 0.5 mL of Au nanoparticles onto the PVC membrane's surface and then performing an annealing treatment at 100 °C for 20 min in order to fix the Au nanoparticles onto the PVC membrane. Using the method published by Piella et al. [46], Au nanoparticles of 10 nm were synthesized. The modification of PVC membranes with Au nanoparticles was undertaken such that these membranes could be used as supports for surface-enhanced Raman scattering (SERS) spectroscopy.

In order to assess the photocatalytic properties of the four TiO_2/RGO blends used in the photodegradation of AC, colloidal dispersions were prepared by adding each blend to an aqueous solution of AC followed by magnetic stirring for 20 min at 25 °C in the dark, until reaching the adsorption–desorption equilibrium of AC on the surfaces of the TiO_2/RGO blend catalysts. All colloidal dispersions were subsequently irradiated with UV light for 100 min with a halogen lamp of 100 W.

The Raman spectra of the three TiO_2/RGO blends and TiO_2 particles were recorded with a MultiRam FT-Raman spectrophotometer from Bruker (Bruker Optik GmbH, Ettlingen, Germany), in the backscattering geometry, with a resolution of 1 cm⁻¹. The characterization of the TiO_2/RGO blend with 20 wt. % RGO, after its use for AC removal, was also performed by Raman scattering.

The IR spectra of the three TiO_2/RGO blends and TiO_2 particles were recorded with a Vertex 80 FTIR spectrophotometer from Bruker (Billerica, MA, USA), with a resolution of 2 cm⁻¹.

XPS spectra of the RGO sheets, TiO_2 particles, and TiO_2/RGO blends were recorded with a SPECS spectrometer endowed with an Al K α source and a PHOBIOS 150 analyzer.

SEM and EDS analyses of the TiO_2 particles, RGO sheets, and TiO_2/RGO blends were undertaken with a Zeiss Gemini 500 field-emission scanning electron microscope with a Bruker EDS detector attached.

UV-VIS spectra of the solutions of AC containing TiO_2/RGO blend catalysts, and TiO_2 particles were recorded with a Lambda 950 UV-VIS-NIR spectrophotometer from Perkin Elmer (PerkinElmer, Inc., Waltham, MA, USA), with a resolution in the UV-VIS range of 0.05 nm.

4. Conclusions

In this work, we have reported novel results concerning the photocatalytic properties of TiO_2/RGO blends prepared by the solid-state interaction of their two constituents in relation to AC degradation. Using IR spectroscopy and Raman scattering, we have demonstrated that with increases in the RGO concentration in the TiO_2/RGO blend, the following occurs: a) A shift in the IR band, assigned to the Ti–O–Ti vibrational mode, from 692 cm^{-1} to 698 cm^{-1} , simultaneously with an increase in the absorbance of the IR band peaking at 3627-3728 cm⁻¹, which is assigned to the stretching vibrational mode of the OH bond. The increase in absorbance of the IR bands peaking at 1737 and 3627-3728 cm⁻¹ indicates preferential adsorption of TiO₂ particles onto the RGO sheets' surfaces via the water molecules on the TiO_2 particles' surfaces. b) A decrease in the Raman line peaking at 147 cm⁻¹, attributed to the E_g mode in TiO₂ nanoparticles that show an anatase crystalline structure, the variation in which is accompanied by the presence of the D and G bands of the RGO sheets and the shift of the D band from 1292 cm^{-1} to 1301 cm^{-1} . The best photocatalytic properties were obtained for the TiO_2/RGO blend with an RGO concentration of 5 wt. %, when approx. 95.18% AC removal was achieved after 100 min of UV irradiation. The reaction kinetics of AC aqueous solutions in the presence of the TiO_2/RGO blends with various RGO concentrations show a complex kinetic model of the pseudo-first-order, separated into three stages. The reuse of the TiO_2/RGO blends after the first cycle of AC photodegradation indicates their suitable stability during all five cycles of the photodegradation of pharmaceutical compounds. In this paper, evidence is given regarding the use of PVC membranes modified with Au nanoparticles as filters for removing the catalyst from decontaminated water and as SERS supports when seeking to identify the vibrational properties of recovered and reused catalysts.

Author Contributions: Conceptualization, writing—original draft preparation, writing—review and editing and supervision: M.B. and O.C.; investigation, validation, visualization: M.D., M.C., M.B., E.M. and C.N. All authors have read and agreed to the published version of the manuscript.

Funding: This work was funded by the project co-funded by the European Regional Development Fund under the Competitiveness Operational Program 2014–2020, entitled "Physico-chemical analysis, nanostructured materials, and devices for applications in the pharmaceutical field and medical in Romania", financing contract no. 58/05.09.2016 signed by the National Institute of Materials Physics with the National Authority for Scientific Research and Innovation as an Intermediate Body on behalf of the Ministry of European Funds as Managing Authority for Operational Program Competitiveness (POC), subcontract D type, no. 16/27.01.2021, signed by the National Institute of Materials Physics with IT Centre for Science and Technology S.R.L.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: The data are available upon request.

Conflicts of Interest: The authors declare no conflict of interest. The funders had no role in the design of the study; in the collection, analyses, or interpretation of data; in the writing of the manuscript, or in the decision to publish the results.

Sample Availability: Samples of the compounds are available from the authors.

References

- Alvarez-Munoz, D.; Llorca, M.; Blasco, J.; Barcelo, D. Marine Ecotoxicology, Current Knowledge and Future Issues, Chapter 1. Contaminants in the Marine Environment, 1st ed.; Blasco, J., Chapman, P.M., Campana, O., Hampel, M., Eds.; Elsevier: Amsterdam, The Netherlands; Academic Press: Cambridge, MA, USA, 2016.
- Haag, G.; Diener, H.C.; May, A.; Meyer, C.; Mark, H.; Straube, A.; Wessely, P.; Evers, S. Self-medication of migraine and tension type headache summary of the evidence based recommendation of the Deutsche Migraine und Kopbschmerzgesellschaft (DMKG), the Deutsch Gesellschaft fur Neurologie (DGN), the Osterreichische Kopfschmerzgesellschaft (OKSG) and the Schweizerische Kopfwegesellschaft (SKG). J. Headache Pain 2011, 12, 201–207. [CrossRef]
- Hochberg, M.C.; Altman, R.D.; April, K.T.; Benkhalti, M.; Guyatt, G.; McGowan, J.; Towheed, T.; Welch, V.; Wells, G.; Tugwell, P. Amerian College of Rheumatology 2012 recommendation for the use of non-pharmacology and pharmacologic therapies in osteoarthritis of the hand, hip and knee. *Arthritis Care Res. (Hoboken)* 2012, 64, 465–474. [CrossRef]
- Tan, S.H.S.; Hong, C.C.; Saha, S.; Murphy, D.; Hui, J.H. Medications on COVID-19 patients: Summarizing the current literature from on orthopedic perspective. *Int. Orthop.* 2020, 44, 1599–1603. [CrossRef] [PubMed]
- Perrotd, D.A.; Pira, T.; Goodenough, B.; Champion, G.D. Efficacy and safety of acetaminophen vs. ibuprofen for treating chil-dren's pain or fever: A meta-analysis. *Arch. Pediatr. Adolesc. Med.* 2004, 158, 521–526. [CrossRef]
- Lee, C.M.; Ab Aziz, N.A.B.; Palaniandy, P.; Amr, S.S.A. Performance of natural sunlight on paracetamol removal from synthetic pharmaceutical wastewater using heterogenous TiO₂ photocatalyst. *Desalination Water Treat.* 2017, *78*, 341–349. [CrossRef]
- Li, C.J.; Yang, W.T.; Chou, C.Y.; Liou, S.Y.H. Hollow mesoporous TiO₂ microspheres for enhanced photocatalytic degradation of acetaminophen in water. *Chemosphere* 2016, 152, 490–495. [CrossRef]
- Lozano-Morales, S.A.; Morales, G.; Zavala, M.A.L.; Arce-Sarria, A.; Machuca-Martinez, F. Photocatalytic treatment of parace-tamol using TiO₂ nanotubes, effect of pH. *Processes* 2019, 7, 319. [CrossRef]
- Lourdes, M.; Dalida, P.; Amer, K.M.S.; Su, C.C.; Lu, M.C. Photocatalytic degradation of acetaminophen in modified TiO₂ under visible irradiation. *Environ. Sci. Pollut. Res.* 2014, 21, 1208–1216. [CrossRef]
- Benjedim, S.; Castelo-Quiben, J.; Bailon-Garcia, E.; Lotfi, E.M.; Perez-Cadenas, A.F.; Slovak, V.; Kalina, J.; Carrasco-Marin, F. Activated carbon-based colored titania nanoparticles with high visible radiation absorption and excellent photoactivity in the degradation of emerging drugs of wastewater. *Carbon* 2021, *178*, 753–766. [CrossRef]
- Vaiano, V.; Sacco, O.; Matarangolo, M. Photocatalytic degradation of paracetamol under UV irradiation using TiO₂-graphite composites. *Catal. Today* 2018, 315, 230–236. [CrossRef]
- 12. Tao, H.; Liang, X.; Zhang, Q.; Cheng, C.T. Enhanced photoactivity of graphene/titanium dioxide nanotubes for removal of aceta-minophen. *Appl. Surf. Sci.* 2015, *324*, 258–264. [CrossRef]
- Zhang, H.; Lv, X.; Li, Y.; Wang, Y.; Li, J. P25-graphene composite as a high performance photocatalyst. ACS Nano 2010, 4, 380–386. [CrossRef]
- Khavar, A.H.C.; Moussavi, G.; Mahjoub, A.R. The preparation of TiO₂@rGO nanocomposite efficiently activated with UVA/LED and H₂O₂ for high rate oxidation of acetaminophen: Catalyst characterization and acetaminophen degradation and mineralization. *Appl. Surf. Sci.* 2018, 440, 963–973. [CrossRef]
- Bell, N.J.; Ng, Y.H.; Du, A.; Coster, H.; Smith, S.C.; Amal, R. Understanding the enhancement in photoelectrochemical properties of photocatalytically prepared TiO₂-reduced graphene oxide composite. *J. Phys. Chem. C* 2011, *115*, 6004–6009. [CrossRef]

- Zhang, G.; Sun, Y.; Zhang, C.; Yu, Z. Decomposition of acetaminophen in water by a gas phase dielectric barrier discharge plasma combined with TiO₂-rGO nanocomposite: Mechanism and degradation pathway. *J. Hazardous Mater.* 2017, 323, 719–729. [CrossRef]
- Zhang, Q.; Bao, N.; Wang, X.; Hu, X.; Miao, X.; Chaker, M.; Ma, D. Advanced fabrication of chemically bonded graphene /TiO₂ continuous fibers with enhanced broadband photocatalytic properties and involved mechanisms exploration. *Sci. Rep.* 2016, *6*, 38066. [CrossRef] [PubMed]
- Nourbakhsh, A.; Abbaspour, S.; Masood, M.; Mirsattari, S.N.; Vahedi, A.; Mackenzie, K.J.D. Photocatalytic properties of meso-porous TiO₂ nanocomposites modified with carbon nanotubes and cooper. *Ceram. Int.* 2016, 42, 11901–11906. [CrossRef]
- Martins, P.M.; Ferreira, C.G.; Silva, A.R.; Magalhaes, B.; Alves, M.M.; Pereira, L.; Marques, P.A.A.P.; Melle-Franco, M.; Lancer-os-Mendez, S. TiO₂/graphene and TiO₂/graphene oxide nanocomposites for photocatalytic applications: A computer modeling and experimental study. *Compos. Part B* 2016, 145, 39–46. [CrossRef]
- Ahmad, M.M.; Mushtaq, S.; Al Qahtani, H.S.; Sedky, A.; Alam, M.W. Investigation of TiO₂ nanoparticles synthesized by sol-gel method for effectual photodegradation, oxidation and reduction reaction. *Crystals* 2021, *11*, 1456. [CrossRef]
- 21. Perera, S.D.; Mariano, R.G.; Vu, K.; Nour, N.; Seitz, O.; Chabal, Y.; Balkus, K.J., Jr. Hydrothermal synthesis of graphene -TiO₂ nanotube composites with enhanced photocatalytic activity. *ACS Catal.* **2012**, *2*, 949–956. [CrossRef]
- 22. Li, Y.; Yan, J.; Su, Q.; Xie, E.; Lan, W. Preparation of graphene—TiO₂ nanotubes/nanofibers composites as an enhanced visible light photocatalyst using a hybrid synthetic strategy. *Mater Sci. Semicond. Process* **2014**, *27*, 695–701. [CrossRef]
- Haldorai, Y.; Rengaraj, A.; Kwak, C.H.; Huh, Y.S.; Han, Y.-F. Fabrication of nanoTiO₂@graphene composite: Reusable photocatalyst for hydrogen production, degradation of organic and inorganic pollutants. *Synth. Met.* 2014, 198, 10–18. [CrossRef]
- 24. Zhang, Z.; Xiao, F.; Guo, Y.; Wang, S.; Liu, Y. One-pot self-assembled three-dimensional TiO₂-graphene hydrogel with improved adsorption capacities and photocatalytic and electrochemical activities. *ACS Appl. Mater. Interfaces* **2013**, *5*, 2227–2233. [CrossRef]
- 25. Tang, B.; Chen, H.; Peng, H.; Wang, Z.; Huang, W. Graphene modified TiO₂ composite photocatalysts: Mechanism, progress and perspective. *Nanomaterials* **2018**, *8*, 105. [CrossRef] [PubMed]
- Saleh, T.S.; Badawi, A.K.; Salama, R.S.; Mostafa, M.M.M. Design and Development of Novel Composites Containing Nickel Ferrites Supported on Activated Carbon Derived from Agricultural Wastes and Its Application in Water Remediation. *Materials* 2023, 16, 2170. [CrossRef]
- 27. Ohsaka, T.; Izumi, F.; Fujiki, Y. Raman spectrum of anatase, TiO₂. J. Raman Spectrosc. 1978, 7, 321–324. [CrossRef]
- Nicola, J.H.; Brunharoto, C.A.; Abramovich, M.; da Silva, C.E.T.C. Second order Raman spectrum of rutile TiO₂. J. Raman Spectrosc. 1979, 8, 32–34. [CrossRef]
- 29. Eigler, S.; Dotzer, C.; Hirsch, A. Visualization of defect densities in reduced graphene oxide. Carbon 2012, 50, 3666–3673. [CrossRef]
- Rubio, J.; Oteo, J.L.; Villegas, M.; Duran, P. Characterization and sintering behaviour of submicrometre titanium dioxide spherical particles obtained by gas-phase hydrolysis of titanium tetrabutoxide. J. Mater. Sci. 1997, 32, 643–652. [CrossRef]
- Wang, D.; Li, X.; Chen, J.; Tao, X. Enhanced photoelectrocatalytic activity of reduced graphene oxide/TiO₂ composite films for dye degradation. *Chem. Eng. J.* 2012, 547–554. [CrossRef]
- Srivastava, A.; Kumar, V.; Verma, A.; Kumar, R.; Gupta, M. Kinetic, mechanism and quantum chemical investigation of Ru(III) catalysis redox reaction of paracetamol by NDS in acidic medium. J. Int. Comp. Sci. 2019, 9, 806–830.
- Ogunnirau, K.O.; Tella, A.C.; Alensela, M.; Yakubu, M.T. Synthesis, physical properties, anti-microbial potentials of some anti-biotics complexed with transition metals and their effects on alkaline phosphate activities of selected rat tissues. *Afr. J. Biotechnol.* 2007, *6*, 1202–1208.
- 34. Moctezuma, E.; Leyva, E.; Aguilar, C.A.; Luna, R.A.; Montalvo, C. Photocatalytic degradation of paracetamol: Intermediates and total reaction mechanism. *J. Hazard. Mater.* **2012**, 243, 130–138. [CrossRef] [PubMed]
- 35. Teoh, W.Y.; Scott, J.A.; Amal, R. Progress in heterogeneous photocatalysis: From classical radical chemistry to engineering na-nomaterials and solar reactors. *J. Phys. Chem. Lett.* **2012**, *3*, 629–639. [CrossRef] [PubMed]
- Alhava, O.; Ghaderi, E. Photocatalytic reduction of graphene oxide nanosheets on TiO₂ thin film for photoinactivation of bac-teria in solar light irradiation. J. Phys. Chem. C 2009, 113, 20214–20220. [CrossRef]
- Ng, Y.H.; Zope, I.S.; Dasari, A.; Tan, K.H. Correlating the Performance of a Fire-Retardant Coating across Different Scales of Testing. *Polymers* 2020, 12, 2271. [CrossRef]
- Prokhorov, K.A.; Aleksandrova, D.A.; Sagitova, E.A.; Nikolaeva, G.Y.; Vlasova, T.V.; Pashinin, P.P.; Jones, C.A.; Shilton, S.J. Raman spectroscopy evaluation of polyvinylchloride structure. J. Phys. Conf. Ser. 2016, 691, 012001. [CrossRef]
- 39. Qiu, F.; He, G.; Hao, M.; Zhang, G. Enhancing the Mechanical and Electrical Properties of Poly(Vinyl Chloride)-Based Conductive Nanocomposites by Zinc Oxide Nanorods. *Materials* **2018**, *11*, 2139. [CrossRef]
- 40. Hankett, J.M.; Zhang, C.; Chen, Z. Sum Frequency Generation and Coherent Anti-Stokes Raman Spectroscopic Studies on Plasma-Treated Plasticized Polyvinyl Chloride Films. *Langmuir* **2012**, *28*, 4654–4662. [CrossRef]
- Ahmad, S.; Almehmadi, M.; Janjuhah, H.T.; Kontakiotis, G.; Abdulaziz, O.; Saeed, K.; Ahmad, H.; Allahyani, M.; Aljuaid, A.; Alsaiari, A.A.; et al. The Effect of Mineral Ions Present in Tap Water on Photodegradation of Organic Pollutants: Future Perspectives. *Water* 2023, 15, 175. [CrossRef]
- 42. Masood, Z.; Ikhlaq, A.; Akram, A.; Qazi, U.Y.; Rizvi, O.S.; Javaid, R.; Alazmi, A.; Madkour, M.; Qi, F. Application of Nanocatalysts in Advanced Oxidation Processes for Wastewater Purification: Challenges and Future Prospects. *Catalysts* 2022, 12, 741. [CrossRef]

- 43. Nila, A.; Baibarac, M. Stimulated Raman scattering and defect-based photoconductivity in mixtures of CdS/TiO₂. *J. Appl. Phys.* **2020**, *128*, 225704. [CrossRef]
- 44. Marcano, D.C.; Kosynkin, D.V.; Berlin, J.M.; Sinitskri, A.; Sun, Z.; Slesarev, A.; Alemany, L.B.; Lu, W.; Tour, M. Improved synthesis of graphene oxide. *ACS Nano* 2010, *4*, 4806–4816. [CrossRef] [PubMed]
- 45. Bhran, A.; Shoaib, A.; Elsadeq, D.; El-Gendi, A.; Abdallah, H. Preparation of PVC/PVP composite polymer membranes via phase inversion process for water treatment purposes. *Chin. J. Chem. Eng.* **2018**, *26*, 715–722. [CrossRef]
- 46. Piella, J.; Bastús, N.G.; Puntes, V. Size-Controlled Synthesis of Sub-10-nanometer Citrate-Stabilized Gold Nanoparticles and Related Optical Properties. *Chem. Mater.* **2016**, *28*, 1066–1075. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.