

# Synthesis of Mesoporous Tetragonal $\text{ZrO}_2$ , $\text{TiO}_2$ and Solid Solutions and Effect of Colloidal Silica on Porosity

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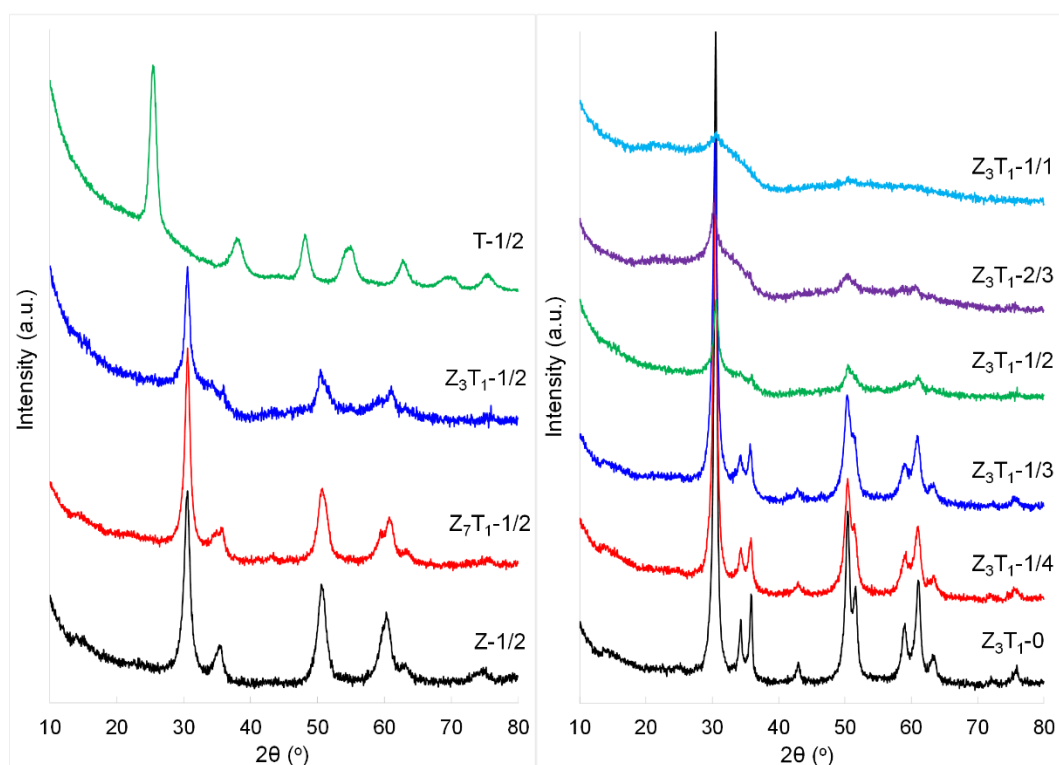
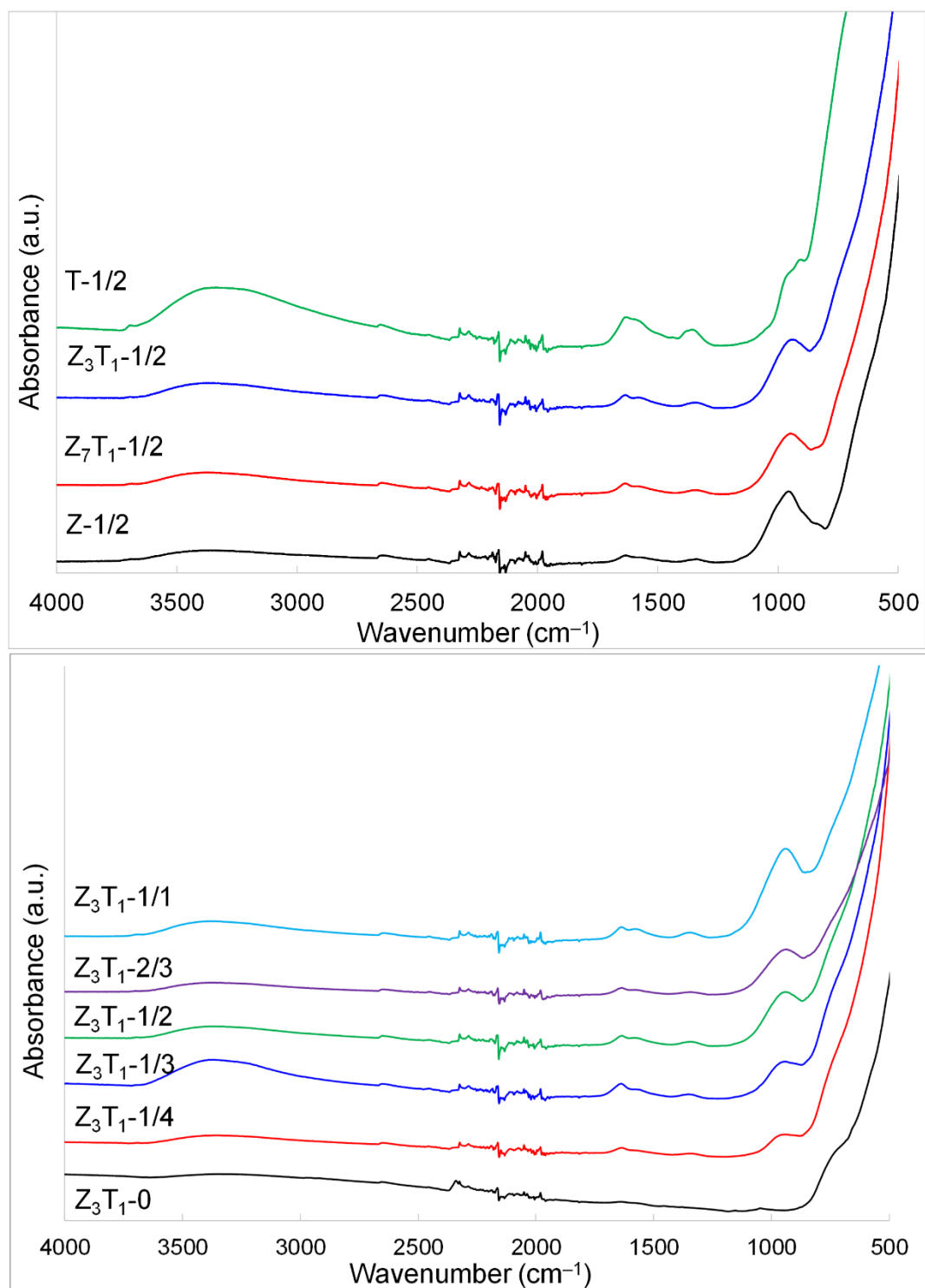
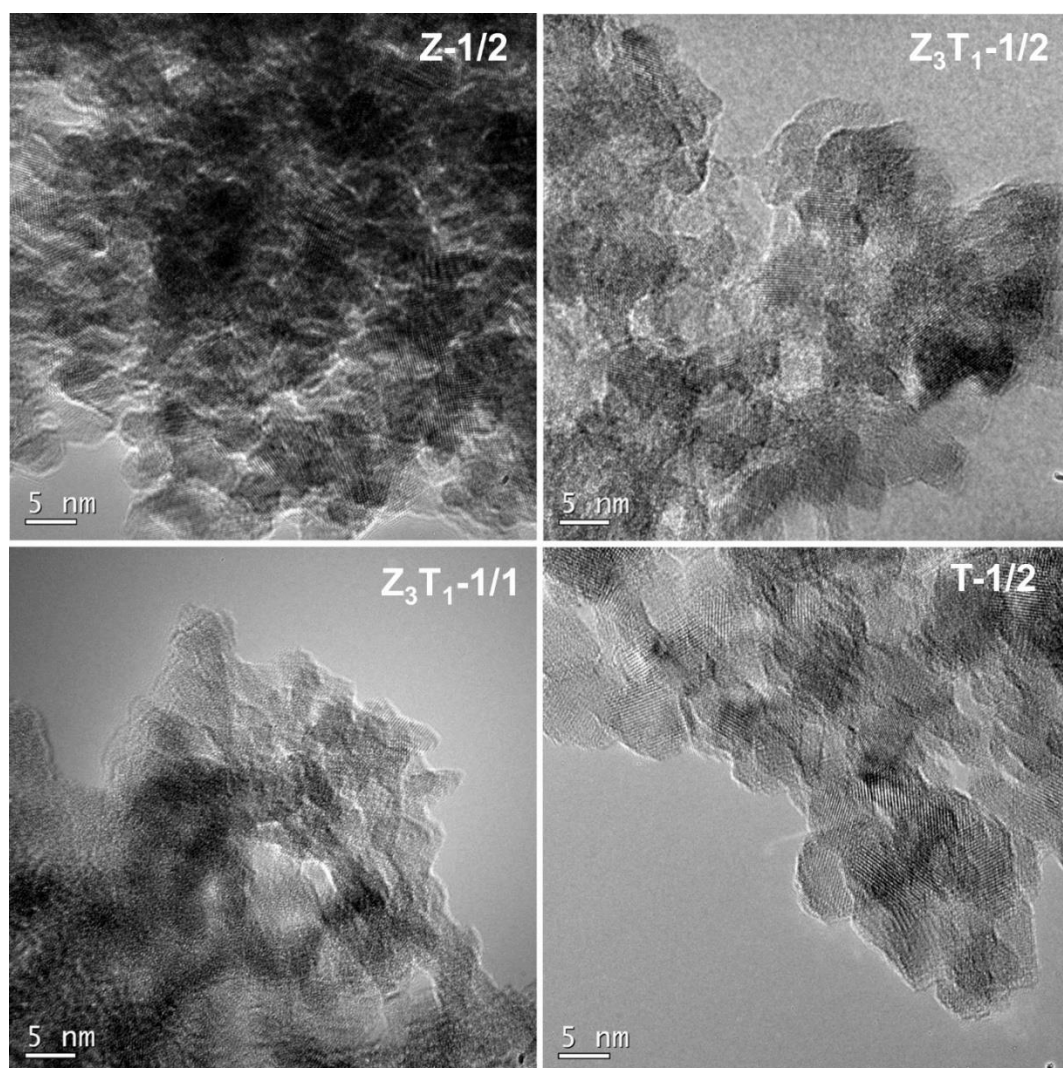


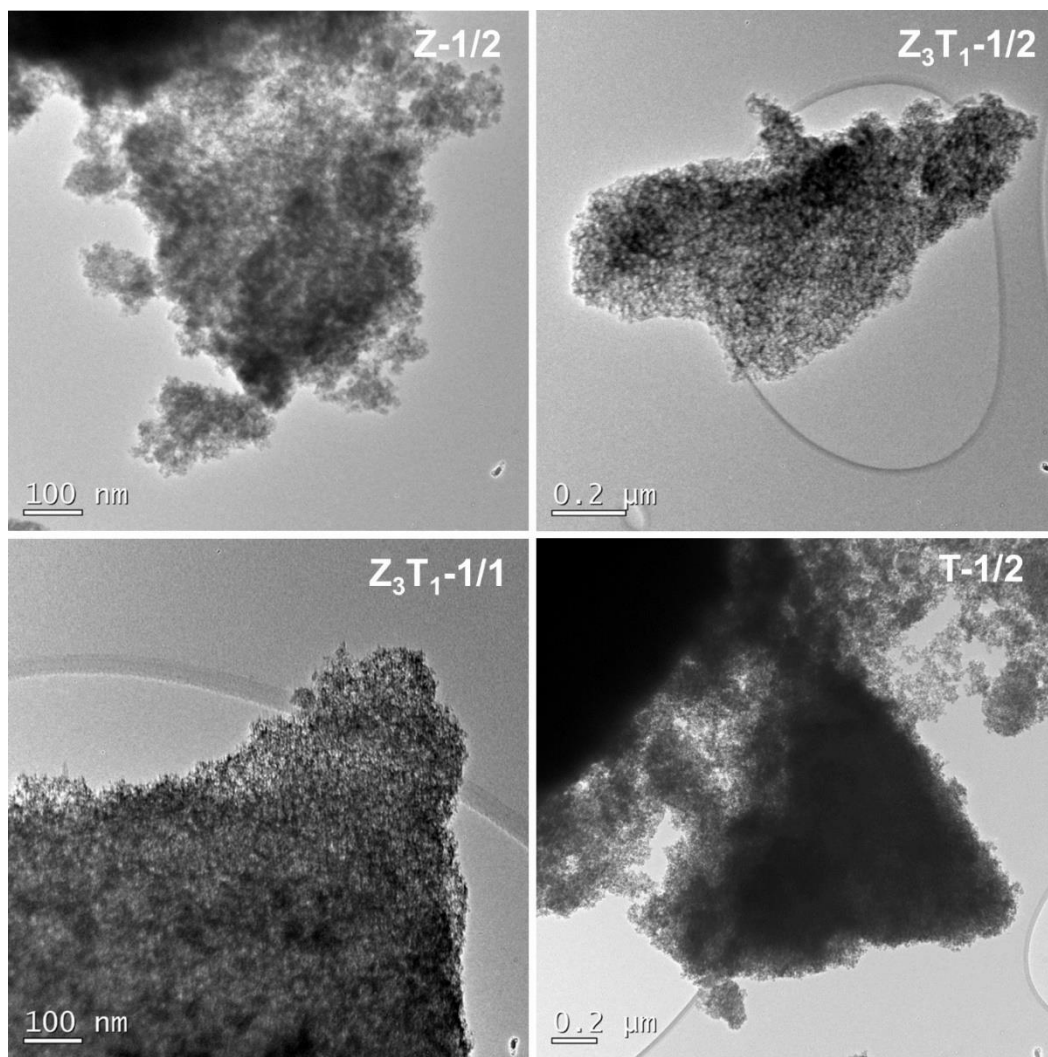
Figure S1. XRD patterns of the calcined powders prior to leaching silica.



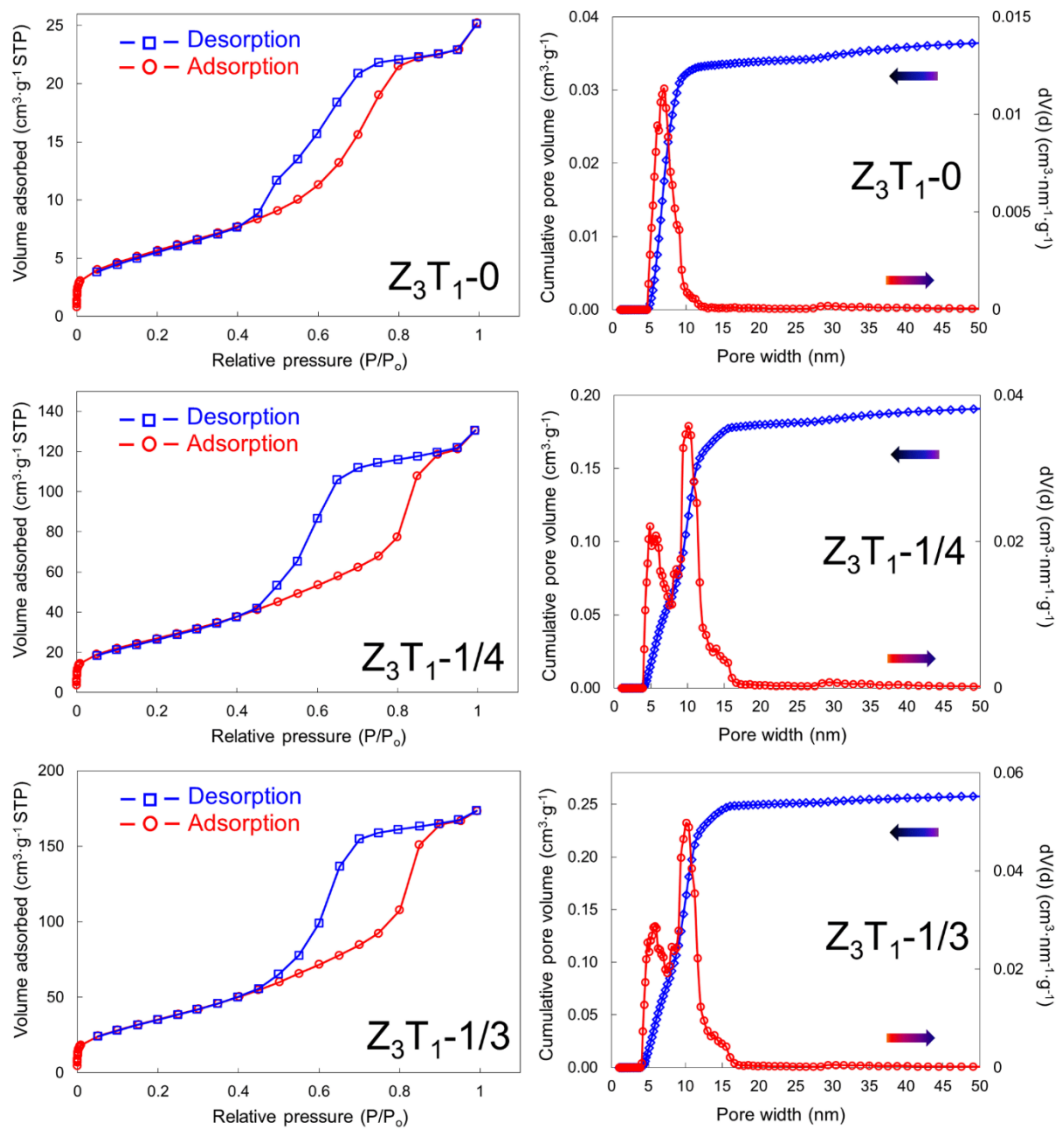
**Figure S2.** FTIR spectra of the silica leached powders with broad wavenumber range.

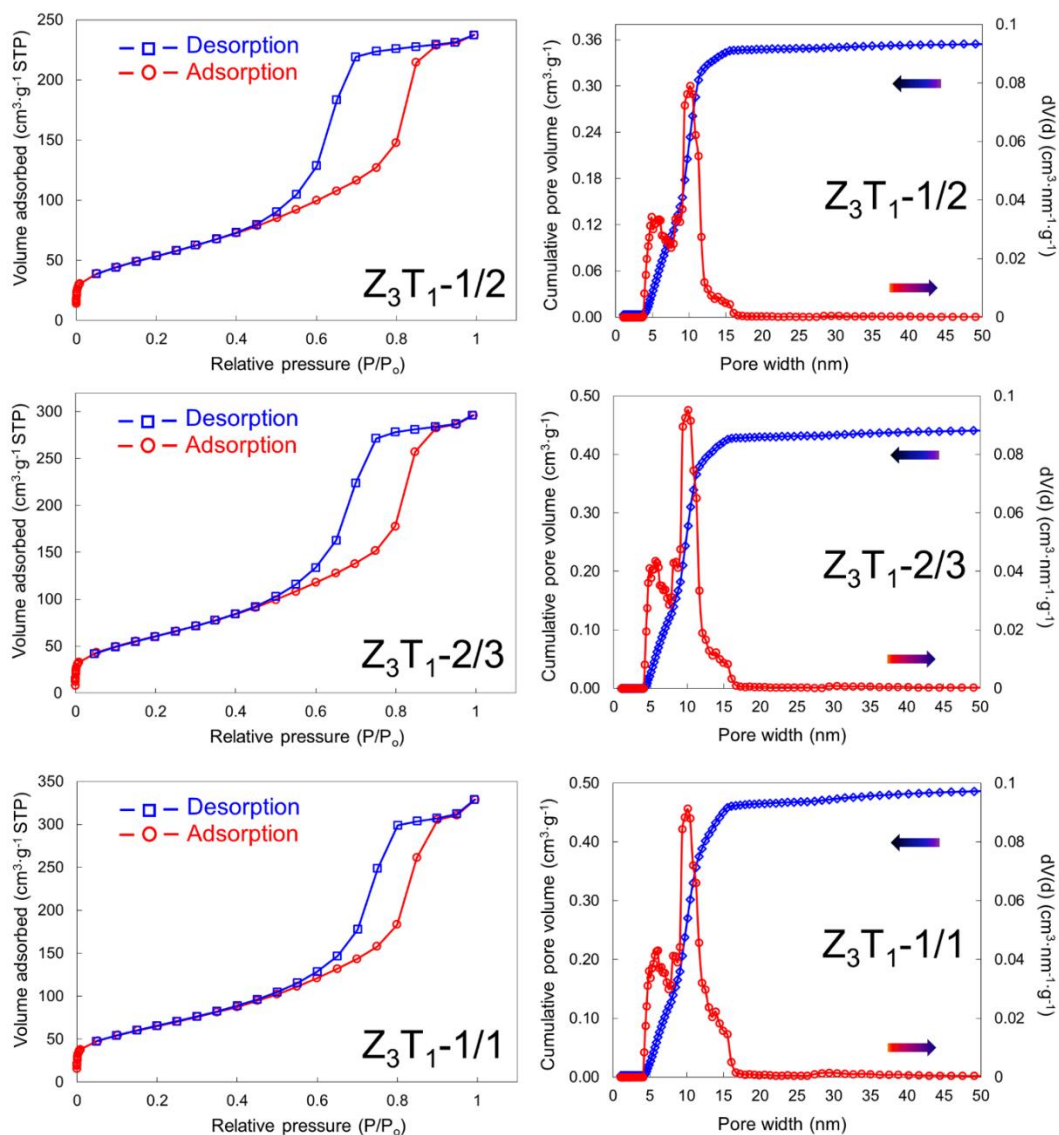


**Figure S3.** TEM images of the silica leached powders with high magnification.



**Figure S4.** TEM images of the silica leached powders with low magnification.





**Figure S5.** Nitrogen sorption isotherms, pore size distributions and the corresponding cumulative pore volumes based on DFT analysis of the silica leached  $Zr_{0.75}Ti_{0.25}O_2$  powders, at various silica to  $Zr_{0.75}Ti_{0.25}O_2$  weight ratios. Sample descriptions are shown in Table 1.

**Table S1.** Surface area estimation of the  $\text{Zr}_{0.75}\text{Ti}_{0.25}\text{O}_2$  powders at various silica to  $\text{Zr}_{0.75}\text{Ti}_{0.25}\text{O}_2$  weight ratios.

Sample	Z <sub>3</sub> T <sub>1</sub> -0	Z <sub>3</sub> T <sub>1</sub> -1/4	Z <sub>3</sub> T <sub>1</sub> -1/3	Z <sub>3</sub> T <sub>1</sub> -1/2	Z <sub>3</sub> T <sub>1</sub> -2/3	Z <sub>3</sub> T <sub>1</sub> -1/1*
SiO <sub>2</sub> /ZT ( <i>w/w</i> )	0	1:4	1:3	1:2	2:3	1:1
ZT $\Phi_{\text{particle}}$ (nm)	21.2	12.31	11.23	10.05	4.76	1.43
ZT mass (g)	1	1	1	1	1	1
ZT $\rho$ (g·cm <sup>-3</sup> )	5.638	5.638	5.638	5.638	5.638	5.638
ZT $V_{\text{Tot}}$ (cm <sup>3</sup> )	0.177	0.177	0.177	0.177	0.177	0.177
ZT $V_{\text{particle}}$ (cm <sup>3</sup> )	$4.99 \times 10^{-18}$	$9.77 \times 10^{-19}$	$7.42 \times 10^{-19}$	$5.32 \times 10^{-19}$	$5.65 \times 10^{-20}$	$1.53 \times 10^{-21}$
ZT $N_{\text{Tot}}$ (g <sup>-1</sup> )	$3.56 \times 10^{16}$	$1.82 \times 10^{17}$	$2.39 \times 10^{17}$	$3.34 \times 10^{17}$	$3.14 \times 10^{18}$	$1.16 \times 10^{20}$
ZT $A_{\text{particle}}$ (nm <sup>2</sup> )	$1.41 \times 10^3$	$4.76 \times 10^2$	$3.96 \times 10^2$	$3.17 \times 10^2$	$7.12 \times 10$	6.42
ZT $A_{\text{Cal}}$ (m <sup>2</sup> ·g <sup>-1</sup> )	50.2	86.5	94.8	106	224	744
ZT $A_{\text{Exp}}$ (m <sup>2</sup> ·g <sup>-1</sup> )	19.4	89.3	121	187	204	226
Silica mass (g)	0	0.25	0.333	0.5	0.667	1
Silica $A_{\text{Cal}}$ (m <sup>2</sup> ·g <sup>-1</sup> )		55	73.3	110	147	220
$A_{\text{Cal-silica}}/A_{\text{Cal-ZT}}$		0.64	0.77	1.04	0.66	0.30
$A_{\text{Cal-silica}}/A_{\text{Exp-ZT}}$		0.62	0.61	0.59	0.72	0.97

ZT:  $\text{Zr}_{0.75}\text{Ti}_{0.25}\text{O}_2$  materials.  $\Phi_{\text{particle}}$ : average diameter of ZT particle, assuming the crystallite is spherical and crystallite size equals to the particle diameter.  $\rho$ : density of  $\text{Zr}_{0.75}\text{Ti}_{0.25}\text{O}_2$ ,  $V_{\text{Tot}}$ : total volume of ZT particles,  $V_{\text{particle}}$ : volume per ZT particle,  $N_{\text{Tot}}$ : total number of ZT particles,  $A_{\text{particle}}$ : surface area per ZT particle,  $A_{\text{Cal}}$ : calculated surface area,  $A_{\text{Exp}}$ : Experimental surface area by DFT modelling, \*: low confidence figures for this sample.

Molecular weight and cell volume of  $\text{Zr}_{0.75}\text{Ti}_{0.25}\text{O}_2$  are 112.383 g mol<sup>-1</sup> and 66.1981 Å<sup>3</sup> [S1], respectively. So the calculated theoretical density of this material is 5.638 g cm<sup>-3</sup>.

For 1 g of the crystalline ZT, the total volume of ZT particles ( $V_{\text{Tot}}$ ) can be obtained using density  $\rho$  being 5.638 g cm<sup>-3</sup>. It is assumed that the ZT crystallite is spherical and crystallite size equals to the particle diameter, so both the volume per ZT particle ( $V_{\text{particle}}$ ) and the surface area per ZT particle ( $A_{\text{particle}}$ ) can be calculated using the crystallite size in Table 1. The total number of ZT particles ( $N_{\text{Tot}}$ ) equals to  $V_{\text{Tot}}/V_{\text{particle}}$ . The calculated surface area of the ZT material ( $A_{\text{cal}}$ ) is  $A_{\text{particle}} \times N_{\text{Tot}}$ , and the experimental surface area of the ZT material ( $A_{\text{Exp}}$ ) is the nitrogen adsorption analysis results by DFT modelling (Table 4). Amorphous colloidal silica (Ludox® HS-30) has surface area ~220 m<sup>2</sup> g<sup>-1</sup>. Based on the silica to ZT weight ratio, the silica mass and then the calculated surface area of the silica ( $A_{\text{Cal-silica}}$ ) are obtained. As a result, both the silica to calculated ZT surface area ratio and the silica to experimental ZT surface area ratio can be estimated.

## Reference

- S1 Kong, L.; Karatchevtseva, I.; Zhu, H.; Qin, M.J.; Aly, Z. Synthesis and microstructure characterization of tetragonal  $\text{Zr}_{1-x}\text{Ti}_x\text{O}_2$  ( $x = 0-1$ ) solid solutions. *J. Mater. Sci. Technol.* **2019**, 35, 1966–1976.