

Article **Highly Ordered TiO2 Nanotube Electrodes for E**ffi**cient Quasi-Solid-State Dye-Sensitized Solar Cells**

A Reum Lee and Jae-Yup Kim *

Department of Chemical Engineering, Dankook University, Yongin 16890, Korea; 72191367@dankook.ac.kr

***** Correspondence: jykim@dankook.ac.kr; Tel.: +82-8005-3552

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Abstract: Free-standing TiO₂ nanotube (NT) electrodes have attracted much attention for application in solid- or quasi-solid-state dye-sensitized solar cells (DSSCs) because of their suitable pore structure for the infiltration of solid electrolytes. However, few studies have been performed on the relationship between nanostructures of these NT electrodes and the photovoltaic properties of the solid- or quasi-solid-state DSSCs. Here, we prepare vertically aligned and highly ordered TiO₂ NT electrodes via a two-step anodization method for application in quasi-solid-state DSSCs that employs a polymer gel electrolyte. The length of NT arrays is controlled in the range of $10-42 \mu m$ by varying the anodization time, and the correlation between NT length and the photovoltaic properties of quasi-solid-state DSSCs is investigated. As the NT length increases, the roughness factor of the electrode is enlarged, leading to the higher dye-loading; however, photovoltage is gradually decreased, resulting in an optimized conversion efficiency at the NT length of 18.5 µm. Electrochemical impedance spectroscopy (EIS) analysis reveals that the decrease in photovoltage for longer NT arrays is mainly attributed to the increased electron recombination rate with redox couples in the polymer gel electrolyte.

Keywords: TiO² nanotube; dye-sensitized solar cells; polymer gel electrolyte; quasi-solid-state

1. Introduction

Recently, dye-sensitized solar cells (DSSCs) have attracted much attention because they can obtain high power conversion efficiencies at a low fabrication cost [\[1](#page-7-0)[–12\]](#page-8-0). Among the components of DSSCs, mesoporous and nanocrystalline metal oxide electrodes are of key importance for their superior photovoltaic properties. Conventionally, $TiO₂$ nanoparticles with a diameter of approximately 20 nm have been utilized as the photoanode material of DSSCs [\[1,](#page-7-0)[8\]](#page-7-1). However, to overcome the severe electron recombination of these conventional photoanodes stemming from the numerous grain boundaries, other nanomaterials with various compositions and structures have also been studied.

In particular, free-standing metal oxide nanotube (NT) arrays synthesized by the electrochemical anodization method have been intensively studied for application in DSSCs as the photoanode, as they have an ideal nanostructure for efficient electron transport [\[12–](#page-8-0)[20\]](#page-8-1). Through experimentation, it was found that these anodic NT electrodes have lower electron recombination rates and greater light-scattering effects compared to those of the conventional nanoparticle electrode [\[14,](#page-8-2)[15\]](#page-8-3). Furthermore, the larger pore size and vertically aligned pore structure of the anodic NT electrodes leads to a more efficient electrolyte diffusion in DSSCs [\[18\]](#page-8-4). Compared to other one-dimensional nanomaterials, such as nanorods [\[8](#page-7-1)[,21\]](#page-8-5), the anodic NT electrodes can have a sufficient surface area for high dye-loading by controlling the applied voltage and time for the anodization. The high dye-loading can lead to the high photocurrent and conversion efficiency of the DSSCs.

Because of these attractive properties, anodic NT electrodes have also been investigated for solid-state or quasi-solid-state DSSC applications employing gel, polymer electrolytes, or solid organic hole conductors [\[21](#page-8-5)[–31\]](#page-9-0). The development of these solid-state DSSCs is important for

the commercialization of DSSCs because of the evaporation problems for the conventional liquid electrolytes [\[8](#page-7-1)[,32\]](#page-9-1). The vertically aligned pore structure of the anodic NT arrays is favorable for efficient infiltration of these quasi-solid or solid electrolytes. For instance, anodic $TiO₂ NT$ electrodes have been applied to quasi-solid-state DSSCs employing gel electrolytes based on polyethylene oxide (PEO) [\[23](#page-8-6)[,25\]](#page-8-7) or poly(methyl methacrylate-*co*-ethyl acrylate (PMMA-EA) [\[26\]](#page-8-8). In addition, these NT electrodes have been studied as photoanodes of solid-state DSSCs based on spiro-OMeTAD [\[24,](#page-8-9)[27\]](#page-8-10).

One of the main advantages of electrochemical anodization is that facile and precise control of NT length is possible by varying the anodization time. When applied in quasi-solid-state or solid-state DSSCs, the control of NT length is important to optimize the photovoltaic properties related to the amount of dye-loading, electron transport, and the infiltration of electrolytes [\[16](#page-8-11)[,33\]](#page-9-2). However, few investigations have been carried out on the relationship between NT length and the photovoltaic properties of quasi-solid-state or solid-state DSSCs.

In this study, we examine the correlation between anodic NT length and the photovoltaic properties of quasi-solid-state DSSCs, focusing on the electron recombination in NT electrodes. The TiO² NT electrodes with a highly ordered and bundle-free structure are grown via a two-step electrochemical anodization. The tube length is controlled in the range of $10-42 \mu m$ by varying the anodization time from 1 h to 4 h. These NT electrodes are applied in the quasi-solid-state DSSCs employing PEO-based gel electrolytes. We utilized N-719 Ru (II) dye as a sensitizer because it has proper HOMO (−5.45 eV)/LUMO (−3.85 eV) energy levels and has been considered as a reference dye for application in DSSCs [\[8,](#page-7-1)[34,](#page-9-3)[35\]](#page-9-4). In addition, it was found that the electron transfer processes have similar dynamics for the NT electrode and the conventional nanoparticle electrode, leading to a similar charge separation efficiency. Therefore, it can be expected that the N-719 dye-sensitized NT electrodes exhibit the typical electron transfer process between the dye molecules and the $TiO₂ NT$ arrays [\[36\]](#page-9-5). Here, we focused on the effects of tube length on the photovoltaic properties of the NT electrode. In particular, electrochemical impedance analysis was carried out to investigate the electron transport and recombination properties of NT electrodes depending on the tube length.

2. Materials and Methods

2.1. Preparation of Anodic TiO² Nanotube (NT) Electrodes

Highly ordered, anodic $TiO₂ NT$ electrodes were prepared by the two-step anodization process. First, the electrolyte for anodization was prepared by dissolving 0.5 g of NH4F (95%, Daejung, Korea) and 2 mL of deionized (DI) water in 200 mL of ethylene glycol (99.5%, Daejung). The anodization of a Ti foil (99.7%, 0.25 mm thick, Aldrich, Aldrich) was carried out in the prepared electrolyte with a Pt mesh (99.9%, 0.1 mm thick, Alfa Aesar, USA) as a counter electrode. The direct current (DC) potential of 60 V was applied between the Ti foil and Pt counter electrode by using DC power supply (OPS-1501, ODA technology, Korea). After the anodization process of 90 min, the grown $TiO₂$ NT arrays were removed from the substrate in DI water using an ultrasonicator. Afterwards, this pretreated Ti foil was again anodized in the same experimental condition to reproduce the NT arrays. The prepared TiO₂ NT electrode formed on the Ti metal substrate was washed in ethanol using an ultrasonicator for 5 min to remove contaminants, followed by annealing at 450 °C for 4 h in air.

2.2. Preparation of Polymer Gel Electrolyte

Polymer gel electrolyte based on PEO was prepared according to the literature [\[28\]](#page-8-12). A mixture of 0.264 g of PEO powder (Aldrich, molecular weight = 2,000,000), 0.1 g of LiI (99.9%, Aldrich), 0.019 g of I_2 (99.8%, Aldrich), and 0.0383 g of TiO₂ nanopowder (99.5%, P25, Aeroxide) was mixed in 50 mL of acetonitrile (99.9%, Daejung) by stirring for 12 h. Finally, the prepared electrolyte solvent was evaporated in a convection oven at 65 ◦C.

For sensitization, the annealed TiO₂ NT electrode was dipped into an ethanolic solution of 0.35 mM N-719 dye (Dyesol, Australia) for 12 h, followed by washing with pure ethanol. A platinized counter electrode was prepared by coating a drop of precursor solution onto the fluorine-doped tin oxide (FTO, TEC-8, Pilkington, 8 Ω /sq) glass substrate. First, the FTO glass was washed with acetone and ethanol for 15 min, respectively, in an ultrasonicator. A 50 mM precursor solution was prepared by dissolving chloroplatinic acid hexahydrate (Aldrich) in isopropyl alcohol (99.9%, Daejung). A drop of precursor solution was spin-coated onto the washed FTO glass, followed by annealing at 400 ◦C for 20 min in air. The polymer gel electrolyte was cast onto the $TiO₂ NT$ electrode, covered by the Pt counter electrode.

2.4. Characterization

The structure and morphology of the TiO₂ NT electrode were observed by a field emission scanning electron microscope (FE-SEM, S-4700, Hitachi, Tokyo, Japan). Energy-dispersive spectroscopy (EDS, EX-200, Horiba, Kyoto, Japan) elemental analysis was carried out on the annealed TiO₂ NT electrode. X-ray diffraction (XRD) patterns for the annealed $TiO₂ NT$ electrode were analyzed using a Rigaku D/MAX 2500 V diffractometer equipped with a Cu Kα radiation source (the wavelength of the X-ray is 0.15418 nm). Photocurrent density–voltage (*J-V*) measurements were performed using a solar simulator (PEC-L01, Peccell, Yokohama, Japan) equipped with an AM 1.5 G filter at 1 sun condition (100 mW/cm²). An aperture black mast covered the DSSCs to prevent overestimation during the *J-V* measurements. Electrochemical impedance spectroscopy (EIS) measurements were carried out by using Zive SP1 (WonATech, Seoul, Korea) equipped with a frequency-response detector under dark conditions at bias DC potentials of −0.30 to −0.55 V. The sinusoidal perturbation of ±10 mV was applied for the EIS measurements with the frequency range from 10^{-1} Hz to 10^5 Hz. For the dye-loading measurement, the adsorbed N-719 dye molecules on the $TiO₂$ NT electrodes were desorbed in 1 M NaOH aqueous solution, followed by examination using a UV–vis spectrophotometer (Optizen 2120UV, Mecasys, Daejeon, Korea). The dye-loading per active area (1 cm²) of the TiO₂ NT electrodes was calculated based on an extinction coefficient of ε = 1.36 × 10⁴ cm⁻¹ M⁻¹ at 500 nm for the N-719 dye [\[37\]](#page-9-6).

3. Results and Discussion

Morphology and Structure of the Anodic TiO² NT Electrodes

Figure [1](#page-3-0) shows the top-view of FE-SEM images of the annealed anodic $TiO₂ NT$ electrodes, depending on the anodization time. As shown in Figure [1a](#page-3-0)–c, for the NT electrodes prepared by anodization for 1–2 h, the NT arrays were covered by a thin interconnected nanoporous layer. However, as the anodization time increased for 3–4 h, this nanoporous layer was removed from the electrode surface, and only NT arrays remained, as shown in Figure [1d](#page-3-0),e. The inner diameter and wall thickness of the NTs were ~80 and ~20 nm, respectively, regardless of the anodization time.

The surface structures of the NT electrodes prepared by anodization for 3–4 h were similar to those of the NT electrodes prepared by "one-step" anodization [\[13–](#page-8-13)[16](#page-8-11)[,18\]](#page-8-4). According to our previous study $[16,18]$ $[16,18]$, via the "one-step" anodization, anodic NT arrays longer than 20–30 μ m are easily bundled, resulting in a disordered structure. However, via the "two-step" anodization, the thin interconnected nanoporous layer on the NT arrays prevents bundling and disordering. Figure [1f](#page-3-0) displays the surface compositions of the anodic NT arrays, which were surveyed by the EDS analysis. It was confirmed that the atomic ratio between Ti and O was approximately 1:2. The additional peak at 2.1 keV was attributed to the Pt layer coated before examination [\[38\]](#page-9-7). In addition, these NT electrodes exhibited crystallized anatase phases, as observed by XRD spectra (Figure S1 in the Supplementary Materials). The length of anodic NT arrays according to the anodization time were confirmed by the side-view of FE-SEM images, as shown in Figure [2.](#page-3-1) The tube lengths were about 9.7, 18.5, 29.5, and 41.7 μ m for the NT arrays produced by anodization for 1, 2, 3, and 4 h, respectively. The growth rate was approximately 10 μm/h.

Figure 1. (a-e) Top-view of FE-SEM images of the annealed anodic $TiO₂$ nanotube (NT) electrodes prepared by anodization for 1-4 h, and (f) quantitative surface composition for (a).

Figure 2. (a-d) Side-view of FE-SEM images of the annealed anodic TiO₂ NT electrodes prepared by anodization for 1–4 h. anodization for 1–4 h.

The prepared NT electrodes were applied in the quasi-solid-state DSSCs as photoanodes, as depicted in Figure 3. [A](#page-4-0)s shown in Figure 3[a,](#page-4-0) a viscous gel electrolyte based on PEO was utilized, which was deposited onto the surface of NT electrodes. In particular, the TiO₂ nanopowders were mixed in the gel electrolyte, since they create voids and free space into which the redox couples can efficiently migrate [\[32\]](#page-9-1). As shown in Figure [3b](#page-4-0), since the photoanode of the fabricated quasi-solid-state DSSC is opaque, back-illumination through the counter electrode was inevitable for the device's operation.

Figure 3. (a) Photograph of PEO-based polymer electrolyte in a glass vial, and (b) schematic device structure of the quasi-solid-state dye-sensitized solar cells (DSSC) employing an anodic TiO₂ NT electrode.

Figure 4a shows the $J-V$ characteristics from the illuminated state of the quasi-solid-state DSSCs employing the anodic $TiO₂ NT$ electrodes and the gel electrolyte. The resulting photovoltaic parameters are summarized in Table 1 according to the anodization time with the adsorbed amount of dye molecules for each electrode. The adsorbed amount of dye molecules was evaluated based on the UV-vis spectrum of each electrode (Figure S2 in the Supplementary Materials). For statistical significance, the J-V data were obtained from three different cells for each condition, and the average values are listed. The absolute conversion efficiencies listed in Table 1 are relatively lower compared to the conventional DSSCs $[8-12,39]$ $[8-12,39]$ $[8-12,39]$, due to the loss of incident light by the Pt counter electrode and the gel electrolyte under backside illumination. The use of polymer gel electrolyte instead of the conventional liquid electrolyte is also disadvantageous in achieving high conversion efficiency. As the anodization time increased from 1 h to 2 h, the short-circuit photocurrent density (J_{SC}) was notably enhanced from 5.91 mA/cm² to 8.05 mA/cm² because of the increased dye-loading. Though the anodization time increased by more than 2 h, the J_{SC} was no longer enhanced. Furthermore, the open-circuit voltage (V_{OC}) gradually decreased as the anodization time increased. As a result, the photoconversion efficiency of DSSCs was optimized at the anodization time of 2 h.

Figure 4. (**a**) Photocurrent density–voltage (*J-V*) characteristic curves in (**a**) illuminated (light intensity: 100 mW/cm² ; AM 1.5 G conditions); and (**b**) dark states of the quasi-solid-state DSSCs based on the anodic TiO₂ NT electrodes depending on the anodization time.

Anodization Time	I_{SC} (mA/cm ²)	$V_{\Omega C}$ (mV)	FF	η (%)	Adsorbed Amount of Dye $(\times 10^{-8}$ mol cm ⁻²)
1 h	5.91 ± 0.21	539 ± 4	55.0 ± 2.1	1.75 ± 0.09	6.6
2 h	8.05 ± 0.24	523 ± 6	52.1 ± 1.2	2.19 ± 0.08	12.3
3 h	7.61 ± 0.30	503 ± 3	51.7 ± 0.6	1.98 ± 0.05	16.7
4 h	7.48 ± 0.57	479 ± 6	53.7 ± 3.7	$1.92 + 0.01$	20.2

Table 1. Photovoltaic parameters of the dependence on the anodization time for the anodic TiO₂ NT electrodes.

The gradual decrease in V_{OC} and the saturation of J_{SC} at the anodization time of 2 h resulted from the increased electron recombination rate for the longer NT arrays. Firstly, the number of recombination centers on the surface of the NT electrode is greater for the longer NT arrays because of the enhanced roughness factor, leading to an increased electron recombination rate between the NT electrodes and the electrolyte [\[16,](#page-8-11)[33\]](#page-9-2). This increased electron recombination can lead to the reduced *V*_{OC} and *J*_{SC}. In addition, as listed in Table [1,](#page-5-0) although the absolute amount of dye-loading was higher for the longer NT arrays, the dye-loading per unit length of NT array was smaller for the longer NT arrays. The adsorbed amounts of dye per unit length $(1 \mu m)$ of the NT arrays were 6.8, 6.6, 5.7, and 4.8×10^{-9} mol cm⁻² for 1, 2, 3, and 4 h samples, respectively. This result implies that the dye molecules are more densely adsorbed on the surface of shorter NT arrays, perhaps due to a partial bundling that appears in the long NT arrays [\[16](#page-8-11)[,18\]](#page-8-4). Since the adsorbed dye molecules suppress the interfacial electron recombination between the photoanode and redox couples in the electrolyte [\[8\]](#page-7-1), the electron recombination rate may be intrinsically slower for the shorter NT arrays, resulting in a relatively higher $V_{\Omega}C$.

Quantitative analysis of the electron recombination at the photoanode depending on NT length was carried out by EIS. Figure [5](#page-6-0) shows Nyquist plots of DSSCs according to anodization time, achieved at bias potentials ranging between −0.30 and −0.55 V in dark states. This potential range was selected to obtain both electron transport and recombination properties for the NT electrodes in DSSCs. The impedance parameters were obtained from these plots by fitting data with ZView software. Figure [5e](#page-6-0) shows the equivalent circuit model used for the fitting of impedance spectra according to the previous studies $[18,40-42]$ $[18,40-42]$ $[18,40-42]$. It is composed of series resistance (R_S) , and the resistances and chemical capacitances at the interface between the Pt counter electrode and gel electrolyte (*R*Pt and *C*Pt). The distributed components of the transmission line are the electron recombination resistance (r_{rec}), the chemical capacitance (c_{μ}), and the electron transport resistance (r_t) of the NT electrode. These distributed parameters are related to the total resistances and chemical capacitances by $r_{\text{rec}} = R_{\text{rec}} A d$, $c_{\mu} = C_{\mu}/(A d)$, and $r_{\text{t}} = R_{\text{t}} A/d$ where A and d are the active area and the thickness of NT electrodes, respectively [\[41\]](#page-9-11). In addition, Warburg impedance (Z_d) represents the diffusion of redox couples in the gel electrolyte.

The obtained $r_{\rm t}$, $R_{\rm ct}$, and C_μ values are plotted in Figure [6](#page-6-1) as functions of bias potentials. The $r_{\rm t}$ values were evaluated from the linear line in the high-frequency region at bias potentials ranging between -0.30 and -0.50 V [\[18](#page-8-4)[,40–](#page-9-9)[43\]](#page-9-12). In addition, the *R*_{ct} and *C*_µ values were evaluated from the semicircle in the intermediate frequency region at bias potentials ranging between −0.35 and −0.55 V.

The r_t was similar for the samples of $2 \sim 4$ h anodization time; however, it was obviously lower for the shortest NT arrays (1 h). This result is in accord with the previous report [\[44\]](#page-9-13). It was found that the thicker photoanode in DSSCs exhibit a slower electron transport rate under backside illumination. Since most photoelectrons are generated near the electrolyte side and move by trap-limited diffusion under backside illumination, the thicker electrode is disadvantageous to fast electron transport.

The *R*ct apparently and gradually reduced as the NT length increased (Figure [6b](#page-6-1)), indicating that the electron recombination rate was higher for the longer NT arrays. This result is in good agreement with the trend of *J-V* characteristics from the dark states. As shown in Figure [6c](#page-6-1), the C_{μ} enlarged as the anodization time increased, resulting from the increased surface area for electrochemical double-layer the increased electron recombination rate at the interface of photoanode/electrolyte.

Figure 5. (a-d) Impedance spectra obtained at bias potentials of -0.30 to -0.55 V for the quasi-solid-state DSSCs based on the anodic $\overline{10}_2$ NT electrodes depending on the anodization time, and (e) the equivalent circuit model for the analysis of impedance spectra.

Figure 6. (a) Electron transport resistance, (**b**) recombination resistance, and (**c**) chemical capacitance for the anodic $TiO₂ NT$ electrodes depending on the anodization time, evaluated from the impedance spectra.

been reported that these wide band gap semiconductors passivate the $\rm TiO_2$ electrode surface and reduce $\frac{1}{2}$ or the anodicide TiO2 $\frac{1}{2}$ NSC $\frac{1}{2}$ and $\frac{1}{2$ the electron recombination in the conventional DSSCs that employ the liquid electrolyte. Based on the the check
 The electron recombination at the surface of NT arrays can be controlled by surface modification. For instance, wide band gap semiconductors such as $\mathrm{Al}_2\mathrm{O}_3$ [\[33\]](#page-9-2), ZnO [\[31,](#page-9-0)[34\]](#page-9-3), SrTiO $_3$ [\[35\]](#page-9-4), etc., can be coated on the surface of TiO₂ electrodes by using solution-based methods or vacuum processes. It has

results obtained in this work, it can be expected that these approaches will also be effective for the quasi-solid-state DSSCs.

4. Conclusions

In summary, we prepared vertically aligned and highly ordered $TiO₂ NT$ electrodes via a two-step anodization method for application in quasi-solid-state DSSCs as a photoanode. In particular, the length of NT arrays is controlled by varying the anodization time. As the NT length increased from 9.7 to 18.5 µm, the photovoltaic properties were enhanced; however, a further increase in NT length led to a decrease in photoconversion efficiency. The EIS analysis reveals that the electron transport rate was similar in the 18.5 µm NT arrays and other longer NT arrays. The decreased photoconversion efficiency for the NT arrays longer than $18.5 \mu m$ was mainly attributed to the increased electron recombination with the redox couples in the polymer gel electrolyte. These results imply that the control of electron recombination on the surface of the NT electrode is strongly required to realize highly efficient quasi-solid-state DSSCs.

Supplementary Materials: The following are available online at http://[www.mdpi.com](http://www.mdpi.com/1996-1073/13/22/6100/s1)/1996-1073/13/22/6100/s1, Figure S1: XRD patterns of the annealed $TiO₂ NT$ electrodes prepared by anodization for 1 and 4 h, Figure S2: UV–vis spectra of desorbed N-719 dye solution in 1 M NaOH aqueous solution for the anodic TiO₂ NT electrodes depending on the anodization time.

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