

Article

Performance Enhancement of Direct Torque-Controlled Permanent Magnet Synchronous Motor with a Flexible Switching Table

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Abstract: In this paper, a flexible switching table (FST) for direct torque control (DTC) of permanent magnet synchronous motors (PMSMs) was proposed to enhance the steady-state and dynamic performances of the drive system. First, the influence of each converter output voltage vectors on the torque and stator flux deviation rates was analyzed to assess the voltage selection strategies of the conventional STs and their impact on the DTC system's performance. Then, a new flexible ST was proposed which uses a simple algorithm to adaptively select the appropriate voltage vector for two of its states according to the system operating condition. The effectiveness and feasibility of the proposed FST were verified through a comparative evaluation with the conventional STs using experimental results obtained from a 0.75 kW PMSM drive system.

Keywords: direct torque control (DTC); permanent magnet synchronous motor (PMSM); voltage vector selection; switching table (ST)

1. Introduction

In recent years, permanent magnet synchronous motor (PMSM)-based drive systems are extensively adopted in a variety of applications, such as electric propulsion systems and robotics, because of its high power density, high efficiency, and maintenance-free operation [\[1\]](#page-13-0). To allow high-performance operation for PMSM, several control methods are presented in literature such as current vector control (CVC), direct torque control (DTC), and model predictive control (MPC) [\[2–](#page-13-1)[4\]](#page-13-2). Direct torque control becomes attractive for applications that desire fast torque response and strong robustness with the motor parameter variation $[5,6]$ $[5,6]$. These are because the DTC technique eliminates the pulse width modulation (PWM) and the rotor parameters dependence as compared with the widely used CVC techniques. Moreover, elimination of the current control loops and their associated coordinates transformation makes sensorless control of PMSM using DTC achievable if the initial rotor position is approximately estimated to calculate the initial stator flux linkage [\[7\]](#page-13-5). However, efforts are dedicated to solve performance issues of DTC, such as high torque and stator flux ripples, and the variable switching frequency of the inverter [\[8–](#page-13-6)[11\]](#page-13-7).

Figure [1](#page-1-0) shows the block diagram of the switching table (ST)-based DTC scheme. The basic idea of this control method depends on selecting appropriate voltage vector from an ST to force the torque and stator flux to follow predefined reference values (T_e^{ref} *e* , ψ *re f s*). The selection of the voltage vector relies on detecting the required deviation direction in the torque and the stator flux (K_T, K_{ψ}) by two hysteresis regulators, and the angular position of the stator flux vector (θ_s) using flux estimator [\[6\]](#page-13-4).

permanent magnet synchronous motor (PMSM). **Figure 1.** Block diagram of the switching table (ST)-based direct torque control (DTC) technique for

Compared with other DTC schemes, such as deadbeat DTC [\[12\]](#page-14-0), model predictive DTC lower switching frequency even if a higher sampling frequency is used, and more robustness against the parameter variation of the machine $[2]$. However, these advantages are provided at the cost of
higher torque and stator flux ripples and the need for a high sampling rate for digital implementation to provide adequate steady-state performance. These are because the selected voltage vector from the (MPDTC) [\[13,](#page-14-1)[14\]](#page-14-2), fuzzy logic-based DTC [\[15\]](#page-14-3), and duty ratio modulation based DTC (DDTC) [\[16\]](#page-14-4), the main advantages of the ST-based DTC are fewer computation requirements, ease of implementation, the parameter variation of the machine [\[2\]](#page-13-1). However, these advantages are provided at the cost of ST is applied for the whole sampling period [\[6\]](#page-13-4).

 $\frac{1}{2}$ is a hypned for the whose sampling period [0]. the torque hysteresis controller, the inclusion of the zero voltage vectors (ZVVs), and sector boundaries.
La 1997, the secoliation of DTC in DMCM area (intlusion and din Defenses [19] wine a tree hard (2L) hysteresis torque controller and an ST that employs only the six active voltage vectors (AVVs) of the two-level voltage source inverter (2L-vSi). In Keference [19], the role of ZVVs in DTC systems
of PMSM was investigated, and a DTC strategy was proposed using a three-level hysteresis torque comparator and an ST similar to the basic one which was proposed in Reference [17] for the induction motors (mb). It was revealed in Reference [17] and the torque ripple of the DTC system can be reduced
using ZVVs, because they cause torque reduction with a lower rate than that of the AVVs. A modified version of the basic ST is presented in Reference [\[20\]](#page-14-9) by redefining the boundaries of the sectors where $v_{\rm{obs}}$, and sector where $v_{\rm{obs}}$ is presented in The sector and a biastic sector of the sectors where $v_{\rm{obs}}$ reduction; however, it caused a higher stator flux ripple. The effect of using ZVVs at only one state of the ST was studied in Kererence [21], and the simulation results show that it can be beneficial for the siteady
steady-state performance and the average switching frequency. However, the dynamic response of the torque was not considered. In addition, according to the analysis of the ZVVs' effect on the DTC of the TMSM presented in Reference $[25]$, it is supposed to deterlorite when a torque reduction is
commanded. Moreover, from a practical point of view, the control algorithm has to be insensitive to the direction of rotation, but the proposed ST in Reference [\[21\]](#page-14-6) will not allow the motor speed reversal,
so it speed reversal, In 1997, the application of DTC in PMSM was firstly reported in Reference [\[18\]](#page-14-7) using a two-level of the two-level voltage source inverter (2L-VSI). In Reference [\[19\]](#page-14-8), the role of ZVVs in DTC systems motors (IMs). It was revealed in Reference [\[19\]](#page-14-8) that the torque ripple of the DTC system can be reduced the stator flux vector is located. The main control objective of this modification was the torque ripple the ST was studied in Reference [\[21\]](#page-14-6), and the simulation results show that it can be beneficial for the of the PMSM presented in Reference [\[19\]](#page-14-8), it is supposed to deteriorate when a torque reduction is as it employs ZVVs to reduce the torque and the stator flux.

In this paper, the torque and stator flux deviations with the different output voltage vectors were analyzed to reveal the pros and cons of employing the aforementioned STs in PMSM DTC. Then, a new
flexible ST and a simple voltage selection algorithm were proposed for optimal utilization of both ZVVs and AVVs to improve the overall performance. Furthermore, these STs were comparatively of the status where the state of the state matter is detector in the main control of the main control of this modification of the results. flexible ST and a simple voltage selection algorithm were proposed for optimal utilization of both evaluated in terms of different performance indices through experimental results obtained from a

2. Analysis of DTC for PMSM

2.1. Machine Model and DTC Concept ϵ pi

In DTC, the electrical dynamic behavior of a surface-mounted PMSM is preferable to be represented in the stationary reference frame ($αβ$) to avoid complex rotor frame transformation, as follows [\[22\]](#page-14-10):

$$
V_{s\alpha\beta} = R_s I_{s\alpha\beta} + \frac{d\psi_{s\alpha\beta}}{dt},
$$
\n(1)

$$
\psi_{s\alpha\beta} = L_s I_{s\alpha\beta} + \psi_{r\alpha\beta},\tag{2}
$$

$$
T_e = \frac{3p}{2} \text{Im}(\psi_{s\alpha\beta}^* I_{s\alpha\beta}),
$$
\n(3)

where $\psi_{s\alpha\beta} = \psi_s e^{j\theta_s}$ and $\psi_{r\alpha\beta} = \psi_f e^{j\theta_r}$. Substituting (2) into (3), the torque equation can be rewritten as follows: period of *Ts*.

$$
T_e = \frac{3p\psi_f\psi_s}{2L_s} \sin(\theta_s - \theta_r),
$$
\n(4)

while the stator flux can be reformulated as shown in (5) after integrating Equation (1) for a sampling period of *T^s* . fter integrating Equation (1) for a sampling

$$
\psi_{s\alpha\beta} = V_{s\alpha\beta}T_s - R_s \int_{t_0}^{t_0 + T_s} I_{s\alpha\beta} dt + \psi_{s\alpha\beta}^0,
$$
\n(5)

Equation (4) implies that the torque can be controlled by changing the angle between the stator flux vector and the rotor ($\delta = \theta_s - \theta_r$). Because the electrical time constant of the machine is normally much smaller than the mechanical time constant, this angle can be changed by manipulating the stator (ϵ) and the station of the state of the state can be constant. flux vector. According to (5), the stator flux vector moves in the direction of the stator voltage vector $(V_{\text{sa}\beta})$ as illustrated in Figure [2.](#page-2-0) Thus, both the torque and the stator flux amplitude can be controlled by selecting the proper voltage vector from the eight voltage vectors (V_0-V_7) that are provided by a 2L-VSI. To achieve that, the torque and the stator flux are first estimated using either the voltage or the current models given by (1) and (2), respectively [\[23\]](#page-14-11). Then, two hysteresis regulators are used to decide whether an increase or decrease in the controlled variables is required depending on the depending on the hysteresis band limits (±*h*) and the error between the estimated and reference hysteresis band limits (±*h*) and the error between the estimated and reference values. Based on the hysteresis controllers' outputs and the sector where the stator flux vector is located, that can be one of hysteresis controllers' outputs and the sector where the stator flux vector is located, that can be one of six sectors (S_1-S_6) , the voltage vector is selected from an ST.

Figure 2. Basic concept of DTC*.* **Figure 2.** Basic concept of DTC.

2.2. Conventional STs

There are four main STs utilized in DTC of PMSM, as shown in Table [1,](#page-3-0) which are designated as BST, MBST, AST, and ZST, respectively, in this work for simplicity. They vary in terms of the number of levels of the torque hysteresis controller, the inclusion of the ZVVs, and sector boundaries. The basic switching table (BST) was originally proposed in Reference [\[17\]](#page-14-5) for the IM and applied for PMSM in References [\[2,](#page-13-1)[19\]](#page-14-8). This ST needs a three-level hysteresis controller for the torque and includes both AVVs (V₁–V₆) and ZVVs (V₀, V₇). In this case, if both of T_e and ψ_s are required to rise ($K_\psi = 1$, $K_T = 1$), the AVVs that keep ψ_s rotating in the same direction are employed based on the x^{th} sector where the stator flux vector is located. Therefore, the angle δ increases and the actual torque increases as well. Once the estimated value of T_e reaches the reference value ($K_T = 0$), the ZVVs are selected. If the actual *T*_{*e*} becomes greater than the reference value ($K_T = -1$), the AVVs that make ψ_s moving in the reverse direction are selected to reduce δ .

		Voltage Selection					
K_{ψ}	K_T	BST	MBST	AST	ZST		
		V_{x+1}	V_{x+1}	V_{x+1}	V_{x+1}		
	0	ZVV	ZVV				
	-1	V_{x-1}	V_{x}	V_{x-1}	V_{x-1}		
-1	1	V_{x+2}	V_{x+3}	V_{x+2}	V_{x+2}		
	0	ZVV	ZVV				
	-1	V_{x-2}	V_{x-2}	V_{x-2}	ZVV		

Table 1. Voltage selection of the conventional STs.

For the aim of torque ripple reduction, the modified basic switching table (MBST) was developed in Reference [\[20\]](#page-14-9) which follows the same conditions of BST, but the AVVs are selected based on modified sector boundaries which become on the six AVVs themselves instead of those of the traditional sector shown in Figure [1.](#page-1-0) Other studies, such as Reference [\[18\]](#page-14-7), show that DTC of PMSM can work well only when the ZVVs are eliminated as in AST, where a 2L hysteresis torque regulator is required. The reason for this is the reduction of ψ_s due to the stator resistance drop when a ZVV is applied, according to (5). As a result, the stator flux will behave in a way that contradicts what is practically needed at the state " $K_{\psi} = 1$, $K_T = 0$ " of either BST or MBST.

In contrast to the previous viewpoint, the rule of ZVVs in PMSM DTC was comprehensively investigated in Reference [\[19\]](#page-14-8), and it was concluded that the inclusion of ZVVs in ST can improve the system performance. Consequently, ZST was proposed in Reference [\[21\]](#page-14-6) where the torque needs a 2L hysteresis controller, and ZVVs are employed in case both of the torque and stator flux amplitude are required to decrease (K_{ψ} = −1, K_T = −1). Additionally, it was compared with BST and showed better steady-state performance with reduced average switching frequency and torque ripple. Owing to the inconsistent viewpoints for the voltage vector selection employed in the conventional STs, a comparative evaluation for their performance can be useful for identifying the main features and drawbacks of each.

2.3. Analyzing the Voltage Selection in the Conventional ST

Because the selected voltage vector is applied for the whole control period in ST-DTC, the lower the torque and stator flux deviations produced by the selected voltage vector, the better the steady-state and the slower the dynamic response the system can achieve and vice versa [\[2\]](#page-13-1). Hence, analyzing the effect of each voltage vector on the torque and stator flux deviations during one sampling period was used in this work to assess the voltage selection strategy of each ST.

From (2) and (3), the torque and stator flux deviation rates can be written as [\[22\]](#page-14-10):

$$
\frac{dT_e}{dt} = \frac{3p}{2L_s} \Big(\text{Im} \Big(V_{s\alpha\beta} \psi_{r\alpha\beta} \Big) - \frac{R_s}{L_s} \text{Im} \Big(\psi_{s\alpha\beta} \psi_{r\alpha\beta} \Big) - \omega_r \text{Re} \Big(\psi_{s\alpha\beta} \psi_{r\alpha\beta} \Big) \Big),\tag{6}
$$

$$
\frac{d\psi_s}{dt} = \frac{1}{\psi_s} \text{Re} \big(\psi^*_{s\alpha\beta} \big(V_{s\alpha\beta} - R_s I_{s\alpha\beta} \big) \big),\tag{7}
$$

where $\omega_r = d\theta_r/dt$ is the electrical angular speed of the rotor.

The abovementioned equations reveal that the effect of the applied voltage vector on the torque The abovementioned equations reveal that the effect of the applied voltage vector on the torque
and stator flux deviations varies according to the operating conditions. Thus, the average deviations of the torque and the stator flux within each sector, produced by each voltage vector, were calculated for the PMSM under test, with the parameters given in Appendix A, at different operating conditions. Figure [3](#page-4-0) shows the resulting calculations when the stator flux vector was located at S_1 , as an example, $\frac{1}{2}$ for state of the traditional and modified sector boundaries. The machine operated at steady-state with a short sampling period ($T_s = 25 \,\mu s$) to allow the assumption that the deviation rates of the torque and the stator flux during this period were constants [\[16\]](#page-14-4).

Figure 3. Average torque and stator flux deviations in percentage of their rated values, produced by **Figure 3.** Average torque and stator flux deviations in percentage of their rated values, produced by traditional sector boundaries ($\theta_s \in [-30^\circ, 30^\circ]$) and (b) the modified boundaries ($\theta_s \in [0^\circ, 60^\circ]$). each voltage vector at different operating conditions, sampling period of 25 μ s, and $x = 1$ with (**a**) the

traditional sector boundaries (∈ [−30°, 30°]) and (**b**) the modified boundaries (∈ [0°, 60°]). It can be observed in Figure [3a](#page-4-0) that $\rm V_2$ and $\rm V_3$ are the only available options to increase the torque in sector S₁ under all operating conditions. Therefore, employing V_{x+1} for the state " $K_{\psi} = 1$, $K_T =$ 1" and V_{x+2} for the state " $K_{\psi} = -1$, $K_T = 1$ " is the optimal solution for BST, AST, and ZST. Moreover, both V_1 and V_6 can provide negative torque deviation and positive stator flux variation, but V_6 is a better choice in this case because of the conflicting torque behavior caused by V_1 , especially at

low-speed and high loading conditions. Thus, selecting V*x*−¹ for the state "*K*^ψ = 1, *K^T* = −1" of BST, AST, and ZST is the best option.

Because ZVVs produce very low deviations in the stator flux (around −0.03%), they are acceptable to be used at the states where $K_T = 0$ in BST and MBST. However, they are more efficiently employed for the state " $K_{\psi} = -1$, $K_T = -1$ " in ZST because of their negative produced torque deviations. Moreover, utilizing ZVVs at this state, instead of V*x*−² in AST, can reduce the steady-state ripples, because ZVVs cause lower torque and stator flux deviations than those of V_5 as shown in Figure [3a](#page-4-0). For the same reason, this will impair the dynamic response of ZST when a torque decrease is demanded. In addition, during speed reversal, the torque deviation rate of ZVVs becomes positive as implied by the second and third terms of Equation (6); thus, selecting a ZVV when $K_T = -1$ to achieve this task in ZST will cause system instability. Instead, ZVV and $V₅$ are superior choices to be employed during reverse rotation of the motor for the states " $K_{\psi} = 1$, $K_T = 1$ " and " $K_{\psi} = -1$, $K_T = -1$ ", respectively, in ZST.

With the modified sector boundaries, it can be noted from Figure [3b](#page-4-0) that all AVVs employed in MBST when $x = 1$, i.e., V_2 , V_1 , V_4 , and V_5 , provide lower torque deviations and higher stator flux deviations compared with V_2 , V_6 , V_3 , and V_5 , respectively, which are used with the traditional sector boundaries (see Figure [3a](#page-4-0)). As a result, MBST can provide lower torque ripple at low speed, and higher stator flux ripple than that of the BST. Additionally, both V_4 and V_2 fail to increase the torque, especially at high operating speed, which weakens the effectiveness of voltage vector selection based on the modified sector boundaries.

According to the aforementioned analysis, the voltage vectors are more efficiently selected in ZST for steady-state operation, while employing those of AST will be more suitable during system transients. However, the main drawback of ZST is that it does not allow reversing the rotation direction.

3. Proposed Flexible ST and Voltage Selection Strategy

From the aforementioned analysis, selecting ZVV at the state " $K_{\psi} = -1$, $K_T = -1$ " can be beneficial for the steady-state performance, but this will cause slow torque response when a reduction is commanded. Furthermore, the ZVV at this state cannot achieve speed reversal, as in case of ZST. To overcome these two issues, AVV (V*x*−2) is the optimal choice to be applied. To keep the steady-state performance of ZST while rotation in the reverse direction, ZVV needs to be employed at the state " $K_{\psi} = 1$, $K_T = 1$ " instead of $V_{\chi+1}$ because the torque deviation of the former becomes less positive. Therefore, for overall performance enhancement of ST-DTC technique, the voltage vector selection criteria need to be more flexible by considering additional factors besides the traditional factors, i.e., the system operating state and the direction of rotation.

Table [2](#page-6-0) shows the proposed flexible switching table (FST). The voltage vectors at two states of this ST, $(K_\psi = 1, K_T = 1)$ and $(K_\psi = -1, K_T = -1)$, are flexibly selected depending on the system operating state and the direction of rotation. This is achievable using a simple voltage selection strategy whose flowchart is illustrated in Figure [4.](#page-6-1) As can be seen in the flowchart, the system operating state can be detected by the reference torque transition ($\Delta T_e^{ref}(k) = T_e^{ref}(k) - T_e^{ref}(k-1)$) to avoid the usage of torque sensor that will increase the system cost and complexity. If any change in the demanded torque is detected ($\Delta T_e^{ref}(k) \neq 0$), AVVs will be activated for all states of the ST to achieve fast torque response. This activation has to be kept until the torque error $(T_e^{err}(k))$ reaches a value within the hysteresis band of the torque controller $(|T_e^{err}(k)| \leq h_T)$, and the direction of rotation becomes the same as that of the reference torque ($T_e^{ref}(k) \times \omega_r \ge 0$) to allow speed reversal if required. Thus, maintaining the AVVs activated is guaranteed using a "*flag*" that will reset only when either of the aforementioned conditions is not satisfied. On the other hand, as long as no torque transition is detected ($\Delta T_e^{ref}(k) =$ 0), which means that the system operates in steady-state mode, ZVVs will be activated at only one state based on the direction of rotation which can be detected by the position sensor. Following this strategy allows overcoming the drawbacks associated with ZST.

Figure 4. Flowchart of voltage vector selection strategy for the proposed FST. **Figure 4.** Flowchart of voltage vector selection strategy for the proposed FST.

For further steady-state performance improvement, the switching frequency can be reduced by carrying out a trade-off between employing V_0 or V_7 at the k^{th} sample when the ZVVs are activated in the proposed FST. This was fulfilled by checking the selected voltage vector at the previous sampling instant $(V_i(k-1))$; if it is V_0 , V_1 , V_3 or V_5 , the ZVV " V_0 " will be employed, while V_7 will follow the other voltage vectors to minimize the number of switching instances. In this way, the proposed ST is flexible because, unlike conventional STs, it does not have a fixed structure, but it takes changing forms according to the working condition of the DTC system and, hence, exploiting the benefits of employing both AVVs and ZVVs in the ST more efficiently. The effectiveness of the proposed FST and the voltage selection strategy will be confirmed by the experimental results in the next section.

4. Experimental Results

Experimental verifications were carried out on a 0.75 kW PMSM (ACSM80G02430LZ) to validate the effectiveness of the proposed FST. Figure [5](#page-7-0) illustrates the schematic diagram and the corresponding experimental setup for the PMSM drive system used in this work. The PMSM was fed by a 2L-VSI using the SiC MOSFET power module (CCS050M12CM2, CREE, North Carolina, USA) and its gate driver board (CGD15FB45P1). The DC-side of the inverter consisted of a 220 V DC power supply and 20*10 µF voltage stabilizing capacitors (MKP1848S1010JY, VISHAY, Pennsylvania, USA). The stator currents and the DC-side voltage were measured via HAIS 50-P and LV 25-P Hall sensors, respectively, produced by

LEM (Geneva, Switzerland). The DTC sch[em](#page-1-0)e, shown in Figure 1, was simulated in MATLAB/Simulink (The MathWorks, Massachusetts, USA) and realized using the MicroLabBox (DS1202, dSPACE GmbH, Paderborn, Germany) rapid control-prototyping system which also can accomplish the sampling tasks of the measured voltage and currents; the rotor angular position and speed were obtained from an incremental encoder that had a resolution of 2500 pulses per revolution; the motor shaft was coupled to an electromagnetic brake fed from a 24 V variable DC-supply to control the load torque.

Figure 5. PMSM-based drive system: (**a**) Schematic diagram; (**b**) Experimental setup. **Figure 5.** PMSM-based drive system: (**a**) Schematic diagram; (**b**) Experimental setup.

It should be noted that ψ_s^{ref} was obtained from the demanded torque (T_e^{ref}) based on the maximum torque per ampere principle using Equation (8) to increase the system efficiency [\[22\]](#page-14-10), whereas the torque and stator flux estimations were fulfilled using (2) and (3) for simplicity. *e*) based on the maximum

parameters, given in Appendix A, as used in the analysis presented in Section 2. The experimental

$$
\psi_s^{ref} = \sqrt{\psi_f^2 + \left(\frac{2L_s T_e^{ref}}{3p\psi_f}\right)^2}
$$
\n(8)

The effectiveness of the proposed FST was verified through comparative assessment with BST, MBST, AST, and ZST in terms of the steady-state and the dynamic performances provided by applying each ST in the DTC system, and collecting the experimental results under the same control parameters, given in Appendix [A,](#page-13-8) as used in the analysis presented in Section [2.](#page-2-1) The experimental results were captured by ControlDesk software installed on a PC connected to the MicroLabBox, and then drawn using MATLAB.

First, the DTC steady-state performances provided by the conventional STs and proposed FST were compared under the same operating conditions. The reference torque was set to 1 Nm, and the load torque was adjusted using the electromagnetic brake until the speed reached the required value. Figures [6](#page-8-0) and [7](#page-9-0) show the experimental waveforms of the electromagnetic torque and the stator flux locus, respectively, at 1000 rpm. Additionally, to consider the effect of speed variation on the steady-state performances, Table [3](#page-9-1) gives quantitative comparison for all STs in terms of the torque ripple, the stator flux ripple, and the average switching frequency under three different speeds. The steady-state torque and flux ripples were calculated using (9), while the average switching frequency (*fav*) was obtained by averaging the total number of switching instances of the three legs of the inverter during a fixed period [\[2\]](#page-13-1).

$$
y_{\text{right}} = \sqrt{\frac{1}{m} \sum_{k=1}^{m} (y(k) - y_{\text{av}})^2},
$$
\n(9)

where *y* can be the torque or the stator flux amplitude, $y(k)$ is the instantaneous value, y_{av} is the average value, and *m* is the number of samples.

Figure 6. Experimental waveforms of the steady-state torque response at 1000 rpm and 1 Nm load: **Figure 6.** Experimental waveforms of the steady-state torque response at 1000 rpm and 1 Nm load: (a) BST; (b) MBST; (c) AST; (d) ZST; (e) FST. (Reference torque: red, Estimated torque: blue).

From Figures [6](#page-8-0) and [7,](#page-9-0) it can be observed that the application of BST and AST gave almost an identical steady-state performance, and MBST generated lower torque ripple than them while its flux ripple was the highest. Both ZST and FST exhibited the lowest torque and stator flux ripples.

ripple was the highest. Both ZST and FST exhibited the lowest torque and stator flux ripples.
According to Table 3, when the machine ran at 500 or 1000 rpm, the application of MBST reduced
the torque ripple compared with B According to Table [3,](#page-9-1) when the machine ran at 500 or 1000 rpm, the application of MBST reduced the torque ripple compared with BST by 6% on average; however, the stator flux ripple increased by 29%. When the speed increased to 2000 rpm, the torque ripple associated with MBST became significantly higher than that of BST by 57%. By removing ZVVs from BST, as in case of AST, the torque and stator flux ripples increased by an average of 10% and 3%, respectively, under all operating speeds. On the other hand, utilizing ZVVs at one state in both ZST and FST achieved the highest torque and flux ripples reduction which were 32% and 12%, respectively, when compared to those of AST at 500 rpm. These torque and flux ripple reductions decreased to 12% and 7%, respectively, when the speed increased to 2000 rpm.

Figure 7. Experimental results of the steady-state response of stator flux at 1000 rpm and 1 Nm load: **Figure 7.** Experimental results of the steady-state response of stator flux at 1000 rpm and 1 Nm load: (**a**) BST; (**b**) MBST; (**c**) AST; (**d**) ZST; (**e**) FST. (**a**) BST; (**b**) MBST; (**c**) AST; (**d**) ZST; (**e**) FST.

	Speed (rpm)	Switching Tables					
Index		BST	MBST	AST	ZST	FST	
T_{ripple} (Nm)	500	0.272	0.255	0.307	0.209	0.208	
	1000	0.279	0.264	0.305	0.244	0.246	
	2000	0.274	0.431	0.299	0.263	0.263	
ψ_{ripple} (mWb)	500	3.672	4.848	3.714	3.251	3.252	
	1000	3.715	4.704	3.828	3.311	3.311	
	2000	3.794	4.562	3.975	3.682	3.682	
f_{av} (kHz)	500	10.27	9.08	9.85	4.58	4.31	
	1000	9.49	8.44	9.20	5.96	5.73	
	2000	8.61	8.15	8.43	6.42	6.13	

Table 3. Quantitative comparison of the STs under different operating speeds.

In addition to the better performance achieved by utilizing ZVVs at one ST state during steady-state operation, the average switching frequency was significantly reduced by the proposed voltage selection strategy that carries out a trade-off between employing V_0 or V_7 for every control sample as mentioned in Section 3. Compared with BST, MBST, AST, and ZST, the FST provided lower average switching frequency, at all operating speeds by an average of 42%, 37%, 40%, and 5%, respectively.

Apart from the steady-state performance experiments, the torque dynamic performances of the DTC system using the different STs were also teste[d](#page-10-0) and compared in Figures 8 and 9. In this experiment, the load torque was set to 1.8 Nm and the reference torque was stepped up from 0 to 2 Nm to test the torque response during start-up. Then, it was stepped down from 2 to -2 Nm to confirm the torque response during speed reversal. The corresponding speed responses of the machine for these two scenarios are presented to the right of the torque response in both figures.

In Figure [8,](#page-10-0) it can be seen that there was insignificant differences between the torque rising times provided by BST, AST, ZST, and proposed FST, which was about 0.1 ms. However, it was higher in case of MBST (almost 0.2 ms), because the employed AVV at the state " $K_{\psi} = 1$, $K_T = 1$ " produced lower torque deviation with the modified sector boundaries than that with the traditional sector boundaries (see Figure [3\)](#page-4-0).

Figure 8. The torque dynamic response and the corresponding speed response for step change in the **Figure 8.** The torque dynamic response and the corresponding speed response for step change in the reference torque from 0 to 2 Nm for the different STs: (a) BST; (b) MBST; (c) AST; (d) ZST; and (e) FST.

When the reference torque decreased from 2 to -2 Nm, as shown in Figure [9,](#page-11-0) all the STs achieved almost the same torque falling time (0.2 ms) except ZST, which had a torque that took nearly 1 ms to reach the reference value. This was because the ZVV employed at the state " $K_{\psi} = -1$, $K_T = -1$ " in ZST produced lower torque deviation than the AVV used in the other STs. Additionally, the DTC system that used ZST becomes unstable when the speed dropped to zero during speed reversal, as shown in the zone (10 ms/div.) of Figure [9d](#page-11-0), because the torque deviation provided by ZVVs also reversed as mentioned in Section [2.](#page-2-1) Conversely, FST allows faster torque drop and smooth speed reversal as can be seen in Figure [9e](#page-11-0), because its voltage selection strategy replaces ZVV with AVV during the dynamic

state of the system. After speed reversal, ZVV is activated only at the state " $K_{\psi} = 1$, $K_T = 1$ " to achieve a steady-state performance similar to that before reversing the direction of rotation. This is confirmed in the zoomed zone (2 ms/div.) of Figure [9e](#page-11-0).

Figure 9. The torque dynamic response and the corresponding speed response for step change in the **Figure 9.** The torque dynamic response and the corresponding speed response for step change in the reference torque from 2 to -2 Nm for the different STs: (a) BST; (b) MBST; (c) AST; (d) ZST; and (e) FST.

The abovementioned results confirm the theoretical analysis presented in Section [2](#page-2-1) and reveal that the proposed FST provides the lowest steady-state ripples in torque and stator flux as those achieved by ZST while reducing the average switching frequency and enhancing the torque decreasing response and system stability during speed reversal.

5. Conclusions

This article proposed a flexible ST with a structure, unlike the conventional STs, changes according to the system operating state to improve the overall performance of the DTC system of 2L-VSI PMSM while maintaining its ease of implementation. A simple yet effective strategy used to decide the voltage vectors arrangement in the FST which only requires information about the reference torque and the rotation direction. Compared to BST, MBST, and AST, the main features achieved by FST are summarized as follows: 1) reduction of torque and stator flux ripples by an average of 22% and 10%, respectively; 2) the average switching frequency was remarkably reduced by 31% on average. Although ZST provides steady-state performance similar to FST, the latter is more suitable for practical applications, as it allows speed reversal and gives better torque dynamic response.

It should be noted that, although the analysis and experiments in this paper were based on the traditional ST-DTC, the proposed FST can also be extended and used in other switching-table-based DTC approaches, such as the duty ratio modulation methods, for further performance improvement.

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Nomenclature

Appendix A

Table A1. PMSM and control parameters.

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