



# Article Mechanical Ventilation Heat Recovery Modelling for AccuRate Home—A Benchmark Tool for Whole House Energy Rating in Australia

Jinfei Sun <sup>1,2,3,4,\*</sup>, Zhengen Ren <sup>1</sup> and Jianxiang Guo <sup>2,3,4</sup>

- <sup>1</sup> Energy Division, Commonwealth Scientific and Industrial Research Organisation, Melbourne, VIC 3168, Australia; zhengen.ren@csiro.au
- <sup>2</sup> Key Lab of Industrial Fluid Energy Conservation and Pollution Control, Qingdao University of Technology, Qingdao 266520, China; jianxiangguo@163.com
- <sup>3</sup> Shandong Key Laboratory of Waste Heat Utilization and Energy Saving Equipment Technology, Qingdao University of Technology, Qingdao 266520, China
- <sup>4</sup> College of Environmental and Municipal Engineering, Qingdao University of Technology, Qingdao 266520, China
- \* Correspondence: jinfei0632@163.com

Abstract: To manage energy-efficient indoor air quality, mechanical ventilation with a heat recovery system provides an effective measure to remove extra moisture and air contaminants, especially in bathrooms. Previous studies reveal that heat recovery technology can reduce energy consumption, and its calculation needs detailed information on the thermal performance of exhaust air. However, there are few studies on the thermal performance of bathroom exhaust air during and after showers. This study proposed a detailed thermal performance prediction model for bathroom exhaust air based on the coupled heat and mass transfer theory. The proposed model was implemented into the AccuRate Home engine to estimate the thermal performance of residential buildings with heat recovery systems. The time variation of the water film temperature and thickness on the bathroom floor can be estimated by the proposed model, which is helpful in determining whether the water has completely evaporated. Simulation results show that changing the airflow rate in the bathroom has little effect on drying the wet floor without additional heating. The additional air heater installed in the bathroom can improve floor water evaporation efficiency by 24.7% under an airflow rate of  $507.6 \text{ m}^3/\text{h}$ . It also demonstrates that heat recovery can significantly decrease the building energy demand with the fresh air load increasing and contribute about 0.6 stars improvement for the houses in Hobart (heating-dominated region). It may be reduced by around 3.3 MJ/(m<sup>2</sup>·year) for the houses in other regions. With this study, guidelines for optimizing the control strategy of the dehumidification process are put forward.

Keywords: heat recovery; thermal performance; exhaust air; water film; AccuRate Home

## 1. Introduction

Nowadays, air conditioning is widely used for indoor thermal comfort. Although air conditioners work with high efficiency [1] (Coefficient Of Performance > 1.0), they may fail to maintain indoor air quality, especially in hot and humid climate zones. To achieve indoor thermal comfort and good air quality, it is necessary to combine ventilation and air conditioning [2]. With a supply of fresh air, the incoming air load increases energy demand for space heating and cooling [3]. Air conditioning accounts for about 1/3 of the total building energy consumption [4]. Mechanical ventilation may contribute about 68% of the total moisture load in most commercial buildings [5] and up to 50% of the cooling load in hot and humid regions [4]. With increasing awareness of the indoor environment and energy crisis, various energy-saving methods [6] have been used to reduce the building energy consumption of HVAC (heating, ventilating, and air conditioning)



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**Copyright:** © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). systems, including natural ventilation [7,8], ventilative cooling [9], and different sorts of energy recovery devices [10]. Reports present that energy recovery is one of the most cost-effective means to save energy consumption, and the use of heat recovery ventilation in airtight buildings can reduce the annual energy consumption for heating and cooling loads by up to one-third [11–13].

To optimize energy recovery design and explore the heat recovery potential in ventilation, in the past decades, there has been a growing interest in heat recovery ventilation by simulation and experiments. A number of studies [6,14–16] have focused on simulating heat recovery system components and experimental verification. Various heat recovery components were investigated, specifically with detailed geometric parameters [17] and different control strategies to assess heat transfer efficiency [18].

Some studies have analysed the energy efficiency of different heat recovery systems or heat exchangers under different working conditions, such as tubular heat exchangers [19], plate-type heat exchangers [20], extended (finned) surface heat exchangers [14], and heat pumps [21]. The heat recovery efficiency varied with operating conditions and constructions. Mardiana-Idayu and Riffat [14] reviewed the latest publications and provided a comparative analysis of system type, efficiency range, and potential advantages. Lu et al. [22] performed a study on the plastic film heat recovery ventilator. The experimental results showed that the efficiency of the heat exchanger varies from 0.65 to 0.85 with various airflow rates, and the pressure drop is less than 20.0 Pa. Li et al. [23] simulated the performance of a heat recovery ventilator coupled with an air-to-air heat pump and obtained that the heating energy reduction per unit area with a heat recovery system is approximately 10 kWh/m<sup>2</sup> at 850 annual Heating Degree Days (HDDs) and increases to 50 kWh/m<sup>2</sup> at 4000 HDDs in Canadian cities. Ribé et al. [24] analysed the energy recovery potential in different climate conditions with constant indoor temperature and humidity and concluded that the northern part of the Spanish geography presents a saving potential of up to 145 GJ/kg<sub>da</sub>. Pekdogan et al. [18] conducted an experimental study on the effect of the duration of the ventilation period and found that 2 min of operation time allowed the heat recovery system to achieve the best thermal performance. Strand and Kim [25] evaluated the performance of different decentralized ventilation control strategies in the local Norway climate using the tool IDA-ICE. They pointed out that the lower heat recovery efficiency significantly impacted the ventilation energy in the cold climate. Marsik et al. [26] investigated the impact of ducts on recovery efficiency and found that the very long and less insulated intake/exhaust ducts caused the overall heat recovery efficiency to be lower than 30%, despite the utilized heat recovery unit with the heat transfer efficiency of 70%.

The heat recovery system has been studied deeply from the aspect of the component and system levels or the energy-saving potential for the whole building in previous studies. To evaluate the impacts of heat recovery ventilation on whole-building energy performance, a simple heat recovery model with simplified inputs and short simulation time has been incorporated into some building simulation models, such as BSim [17], Energyplus [8,27], Transys [28,29], DOE2.2 [30], ANSYS [8], and AZMA [31,32]. Some commercial energy consumption calculation tools with detailed heat recovery models work as the platform for the user's secondary development [23,33]. However, few of the mentioned tools have the specified bathroom models rather than a model of heat recovery exchanger. As a benchmark tool for whole-home energy rating, AccuRate Home [34] is a fully accredited software tool that can be used for regulatory purposes for both building shell thermal performance (Nationwide House Energy Star Scheme-NatHERS star rating) and whole-home assessments in Australia (https://www.nathers.gov.au, accessed on 20 Septemper 2023). AccuRate Home includes a simulation engine (named the Chenath engine) for simulating energy requirements for space heating and cooling of the house. AccuRate Home's Chenath engine was developed by coupling a frequency response multi-zone thermal model described by Walsh and Delsante [35] and a multi-zone airflow model developed by Ren and Chen [36]. Considering the local climate and building fabrics, the engine automatically switches the building operations between mechanical air conditioning and natural ventilation when

natural ventilation satisfies thermal comfort, and it calculates hourly heating and cooling (H/C) energy requirements over a period of one year. Based on the annual total H/C energy requirement, AccuRate Home assigns a star rating between 0 and 10 stars to the residential building for the specific climate zone, which is defined by NatHERS. The Chenath engine was tested satisfactorily against BESTest [37] and measurement data [38]. However, heat recovery system modelling has not been covered in the Chenath engine yet. To meet the requirement of low-energy buildings and achieve a higher star rating for a new house in Australia under the NatHERS, heat recovery ventilation can contribute to improvements in energy efficiency [39] and enclosed space condensation management.

With our literature review, our understanding is that current building simulation tools simulate the energy performance of heat recovery systems in the building using simplified methods assuming the efficiency and operation time of the heat recovery systems. No models have been developed for predicting the discharge air parameters of the bathroom during showers and the moisture removal process, which play a critical role in determining the operation time and energy performance of the heat recovery systems. Moreover, to manage indoor air quality, mechanical ventilation is an effective measure to remove extra moisture and air pollutants. Particular attention must be paid to the bathroom and kitchen, where mould growing as a result of condensation can become more serious than in other rooms. The air condition of a bathroom is determined by the airflows from outside, the inlet airflows from other rooms, and how the shower/bath is performed. The heat transfer and mass transfer in the bathroom interact with each other. This coupled process makes it difficult to simulate heat recovery ventilation for bathrooms. The main contributions of this study are as follows:

- With coupled mass and heat transfer theory, a model is developed to simulate mass and heat transfer of the bathroom ventilation system with heat recovery during and after showers;
- (2) The model is coded and implemented into the Chenath engine to evaluate it under the operation of the bathroom only and for the whole house;
- (3) With the updated Chenath engine, the effects of heat recovery mechanical ventilation on energy star rating are analysed under various operation conditions;
- (4) The maximum potential heat recovery energy is investigated under different climate zones.

#### 2. Heat Recovery Model

The main purpose of mechanical ventilation is to remove indoor air pollution and moisture. Considering the purpose of seasonal mechanical ventilation, the recovered energy can be obtained from three parts: bathroom ventilation, kitchen ventilation, and daily space heating and cooling. For bathroom heat recovery, moisture removal by ventilation is the main measure to dry the humid environment during and after showers. With relatively higher indoor air temperature and hot water vapour, part of the energy can be extracted and recovered from the exhaust air to pre-heat the supplied fresh air. The most important parameters of exhaust air are relative humidity and temperature. Extra attention is needed for the kitchen environment. In this paper, we present a coupled heat and mass transfer model for bathroom ventilation to update the Chenath engine for further development of the AccuRate Home and analyse the energy calculation for the whole house. For a typical building (as shown in Figure 1), there is usually no air conditioning in the bathroom. An exhaust fan is used to remove moist air from the bathroom, and incoming fresh air is drawn from other rooms in the building. This makes the bathroom a negative pressure room. For daily heating recovery, the sensible energy is recovered and calculated according to the thermal state of each conditioned room. The heat recovery models for the bathroom, kitchen, and other rooms are described in the following sections.



Figure 1. Scheme of a typical house (the arrows reprents the airflow directions).

#### 2.1. Bathroom Heat Recovery Model

To accurately calculate the recovered energy of the bathroom ventilation, the ventilation process can be separated into two sections: shower time and moisture removal time after the shower. Each of the ventilation processes has a critical time, which is defined as Equation (1).

$$t_{\rm critial point} = \frac{V_{\rm bath}}{Q_{\rm fan}} \tag{1}$$

where

 $t_{\text{criticalpoint}}$  = The critical time used in the calculation, s;

 $V_{\text{bath}}$  = The volume of the bathroom, m<sup>3</sup>;

 $Q_{\text{fan}}$  = Airflow rate, m<sup>3</sup>/s.

The exhaust air thermal parameters for each process are not affected by the initial bathroom air thermal state after the critical time. Therefore, the critical time is determined by the volume of the bathroom and the airflow rate. During the shower time, the initial relative humidity and temperature of bathroom air are the same as those of the lounge. As the hot water flushes into the shower space, the space moisture content and temperature increase gradually with time before the critical time. With the change in airflow rate in the bathroom, the variation in bathroom temperature may present an increasing trend, as shown in curve 1 or curve 2 in Figure 2. If the airflow rate is low enough, the air achieves a saturation state quickly and then remains at the saturation state (increase along curve 1). Otherwise, the exhaust air keeps increasing in temperature and relative humidity with time (developing along curve 2). The final thermal parameters in the shower time are adopted as the initial values in the moisture removal time after the shower. In the calculation, the following assumptions are made:

- The bathroom air is mixed perfectly (i.e., incoming air instantly and uniformly mixes with the existing air in the bathroom);
- (2) After heat and mass transfer, the thermal performance of the mixed air can achieve uniformity immediately;
- (3) The temperature of the hot water on the base floor is assumed to be constant during the shower.



Figure 2. Variation of exhaust air temperature with time in heat recovery procession.

Due to the coupled effect of heat and mass transfer, the air moisture content and temperature are calculated at the same time according to the Sherwood rule and Schmidt rule. The mass transfer coefficient and heat transfer coefficient are defined as follows [40]:

$$h = \frac{Nu \cdot \lambda}{L_{\text{equ}}} \tag{2}$$

$$h_{\rm d} = \frac{Sh \cdot D}{L_{\rm equ}} \tag{3}$$

where

h = Heat transfer coefficient, W/(m<sup>2</sup>·K);

 $h_d$  = Mass transfer coefficient, m/s;

*Nu* = Nusselt number (the ratio of convective-to-conductive heat transfer at a boundary in a fluid);

*Sh* = The Sherwood number (also named the mass transfer Nusselt number);

D = The mass diffusivity of moisture, m<sup>2</sup>/s;

 $\lambda$  = Thermal conductivity coefficient, W/(m·K);

 $L_{equ}$  = The qualitative length, m, which is calculated by Equation (4).

$$L_{\text{equ}} = \frac{4 \cdot F_{\text{shower}}}{2 \cdot (L_{\text{shower}} + W_{\text{shower}})}$$
(4)

where

 $F_{\text{shower}}$  = Area of shower space, m<sup>2</sup>;

 $L_{\text{shower}}$  = Length of the shower space, m;

 $W_{\text{shower}}$  = Width of shower space, m;

The mixed air is considered to flow along the shower space upward. *Nu* and *Sh* can be calculated by Equations (5)–(8) [41]:

If  $Re \leq 5 \times 10^5$ , then

$$Nu = 0.664 \cdot Re^{1/2} \cdot Pr^{1/3}$$
  

$$Sh = 0.664 \cdot Re^{1/2} \cdot Sc^{1/3}$$
(5)

If  $Re > 5 \times 10^5$ , then

$$Nu = (0.037 Re^{0.8} - 870) \cdot Pr^{1/3}$$
  

$$Sh = (0.037 Re^{0.8} - 870) \cdot Sc^{1/3}$$
(6)

where

*R*e = The Reynolds number

*P*r = The Prandtl number

*Sc* = The Schmidt number, which is defined as

$$Sc = \frac{v}{D} \tag{7}$$

where  $\nu$  = the dynamic viscosity, m<sup>2</sup>/s.

The mass diffusivity of moisture *D* [41] is calculated by Equation (8).

$$D = 0.22 \times 10^{-4} \cdot \frac{P_0}{P_1} \cdot (\frac{T_{\text{equ}}}{T_0})^{3/2}$$
(8)

where

 $P_0 = 101,325 \text{ Pa};$ 

 $T_0 = 273 \text{ K};$ 

 $P_1$  = The working pressure in the bathroom, Pa;

 $T_{equ}$  = The qualitative temperature, K, which is determined by the air thermal performance before and after heat transformation, as follows:

$$T_{\rm equ} = \frac{(T_{\rm exbath} + T_{\rm mixbath})}{2} \tag{9}$$

where

 $T_{\text{exbath}}$  = The exhaust air temperature of the bathroom, K;

 $T_{\text{mixbath}}$  = The air temperature after the incoming air mixes with the existing air of the bathroom, K.

 $T_{\text{mixbath}}$  is calculated according to the critical time for each section: shower time and the moisture removal time after the bath based on the conservation of mass and conservation of energy.

For the time *t* at  $t \le t_{critialpoint}$ , based on the air moisture mass balance and air energy balance, the mixed air moisture content and air temperature are calculated as

$$d_{\text{mixbath}} = \frac{\rho_{\text{wina}} \cdot (V_{\text{bath}} - Q_{\text{fan}} \cdot t) \cdot d_{\text{bathini}} + Q_{\text{fan}} \cdot t \cdot d_{\text{outini}} \cdot \rho_{\text{wouta}}}{\rho_{\text{wina}} \cdot (V_{\text{bath}} - Q_{\text{fan}} \cdot t) + Q_{\text{fan}} \cdot t \cdot \rho_{\text{wouta}}}$$

$$T_{\text{mixbath}} = \frac{\rho_{\text{wina}} \cdot (V_{\text{bath}} - Q_{\text{fan}} \cdot t) \cdot T_{\text{bathini}} + Q_{\text{fan}} \cdot t \cdot T_{\text{outini}} \cdot \rho_{\text{wouta}}}{\rho_{\text{wina}} \cdot (V_{\text{bath}} - Q_{\text{fan}} \cdot t) + Q_{\text{fan}} \cdot t \cdot \rho_{\text{wouta}}}$$

$$(10)$$

For the time *t* at  $t > t_{critialpoint}$ ,

$$d_{\text{mixbath}} = d_{\text{outini}}$$

$$T_{\text{mixbath}} = T_{\text{outini}}$$
(11)

where

 $d_{\text{mixbath}}$  = The absolute air moisture content after the mixture process, kg/kg;

 $\rho_{\text{wina}}$  = The density of indoor wet air, kg/m<sup>3</sup>;

 $\rho_{\text{wouta}}$  = The density of inlet wet air, kg/m<sup>3</sup>;

 $V_{\text{bath}}$  = The volume of the bathroom, m<sup>3</sup>;

 $Q_{\text{fan}}$  = The airflow rate, m<sup>3</sup>/s;

 $d_{\text{bathini}}$  = The initial absolute air moisture content for the bathroom air, kg/kg;

 $d_{\text{outini}}$  = The initial absolute air moisture content for the inlet air, kg/kg;

 $T_{\text{bathini}}$  = The initial temperature for the bathroom air, K;

 $T_{\text{outini}}$  = The initial temperature for the inlet air, K;

*t* = Calculating time in each process, s.

After this step,  $d_{\text{mixbath}}$  should be checked and compared with the saturation value corresponding to the temperature of  $T_{\text{mixbath}}$ . The final  $d_{\text{mixbath}}$  is determined by the function of min ( $d_{\text{mixbath}}$ , saturation value  $ds_{\text{mixbath}} = f(T_{\text{mixbath}})$ ).

To assess the effect of the mass transfer, the mass diffusion flux  $M_{\text{vapor}}$  can be defined as follows:

$$M_{\rm vapor} = \frac{h_{\rm d}}{R_{\rm vapor} T_{\rm equ}} \cdot (Ps_{\rm ws} - P_{\rm vapbatht})$$
(12)

where

 $R_{\text{vapor}}$  = The molar gas constant of vapour;

 $Ps_{ws}$  = The saturation pressure at the shower hot water temperature, Pa:

 $P_{\text{vapbatht}}$  = The partial pressure of water vapour, Pa.

The thermal performance of the bathroom air changes with time in the two ventilation processes (as shown in Figure 2). The recovered energy and the thickness of the water film on the floor are calculated with the analysis method of the finite element. The variations in exhaust air temperature and absolute moisture content are as follows:

$$T_{\text{exbath}} = \frac{T_{\text{mixbath}} - h \cdot (T_{\text{equ}} - T_{\text{water}})}{Cp_{\text{equ}} \cdot Q_{\text{fan}} \cdot \rho_{\text{wetequ}}}$$

$$d_{\text{exbath}} = \frac{d_{\text{mixbath}} \cdot Q_{\text{fan}} \cdot \rho_{\text{drya}} \cdot \Delta t + M_{\text{vapor}} \cdot F_{\text{shower}} \cdot \Delta t}{Q_{\text{fan}} \cdot \rho_{\text{drya}} \cdot \Delta t}$$
(13)

where

 $T_{\text{water}}$  = The hot water temperature on the floor, K;

 $\rho_{\text{wetequ}}$  = The density of the wet air in bathroom after the mixture process, kg/m<sup>3</sup>;

 $\rho_{\rm drva}$  = The density of the dry air in the bathroom, kg/m<sup>3</sup>;

 $\Delta t$  = The calculating step or time interval in the finite element analysis (as shown in Figure 2), s;

After this step,  $d_{\text{exbath}}$  should be checked and compared with the saturation value corresponding to the temperature of  $T_{\text{exbath}}$ . The final  $d_{\text{exbath}}$  must be less than or equal to the saturation humidity.

During the moisture removal process, the thickness of the water film on the floor is always checked to make sure that the purpose of ventilation is to dry the extra water on the floor. Due to heat and mass transfer, the water temperature and volume affect each other. In each calculation step, they are presented as follows:

$$dT_{\text{water}} = \frac{M_{\text{vapor}} \cdot \gamma \cdot \Delta t - h \cdot \left[\frac{(T_{\text{exbathold}} + T_{\text{mixbath}})}{2} - T_{\text{waterold}}\right]}{Cp_{\text{water}} \cdot \rho_{\text{water}} \cdot \delta_{\text{old}}}$$
(14)

$$T_{\text{water}} = T_{\text{waterold}} - dT_{\text{water}} \tag{15}$$

$$d\delta = \frac{M_{\text{vapor}} \cdot \Delta t}{\rho_{\text{water}}}$$
  
$$\delta = \delta_{\text{old}} - d\delta$$
(16)

where

 $\gamma$  = The gasification latent heat of water, J/kg;

 $T_{\text{waterold}}$  = The temperature of the water on the floor in the last calculation step, K;  $\delta_{\text{old}}$  = The thickness of the water on the floor in the last calculation step, m;

 $T_{\text{water}}$  = Hot water temperature on the floor, K;

 $M_{\rm vapor}$  = Mass diffusion flux, kg/(m<sup>2</sup>·s);

 $\Delta t$  = Time step, s;

 $Cp_{water}$  = The water's specific heat at constant pressure, J/(kg·k);

 $\rho_{\text{water}}$  = The density of the water, kg/m<sup>3</sup>.

The bathroom ventilation for the moisture removal process is supposed to start at the end of the shower. The initial parameters of the moisture removal time are set to the same as those of the shower ending time. The recovered energy of the bathroom consists of two parts: recovered at shower time  $q_{\text{res}}$  and recovered at moisture removal time  $q_{\text{rem}}$  (i.e.,  $q_{\text{rebath}} = q_{\text{res}} + q_{\text{rem}}$ ). They are all calculated using the  $\varepsilon$ -NTU model [41]

(the calculating steps are summarized in Figure 3).  $q_{\text{res}}$  and  $q_{\text{rem}}$  are calculated using Equations (17) and (18):

$$q_{\rm res} = \sum_{1}^{n} [(mCp)_{\rm min} \cdot (T_{\rm exbath} - T_{\rm amb}) \cdot \varepsilon_{\rm h} \cdot \Delta t]$$
(17)

$$q_{\text{rem}} = \sum_{1}^{n} [(mCp)_{\min} \cdot (T_{\text{exbath}} - T_{\text{amb}}) \cdot \varepsilon_{\text{h}} \cdot \Delta t]$$
(18)

where

 $\varepsilon_{\rm h}$  = The heat exchange efficiency;

 $(mCp)_{min}$  = The minimum heat capacity, which is defined as Equation (19).

m = The mass flow rate of working air, kg/s.

$$(mCp)_{\min} = \min(\rho_{\sup} \cdot Q_{fan} \cdot Cp_{\sup'} \rho_{exbath} \cdot Q_{fan} \cdot Cp_{exbath})$$
(19)

where

 $\rho_{sup}$  = The density of supplied fresh air, kg/m<sup>3</sup>;

 $\rho_{\text{exbath}}$  = The density of exhaust air from the bathroom, kg/m<sup>3</sup>;

 $Cp_{sup}$  = The specific heat of supplied fresh air, J/(kg·k);

 $Cp_{exbath}$  = The specific heat of exhaust air from the bathroom, J/(kg·k);



Figure 3. The simulation scheme of the bathroom heat recovery.

#### 2.2. Kitchen Heat Recovery Model

Considering differences in cooking methods, it is difficult to develop a general model to simulate the thermal process of the exhaust air. To simplify the kitchen heat recovery analysis, based on the study of [42], the temperature of exhaust air in the kitchen with a gas cooker with 5 kw of power varies in the range from 31 to 33.6 °C. We assume that the humidity and temperature of kitchen exhaust air are constant. Moreover, this application

scenario in the reference is similar to the real operation condition. The kitchen heat recovery  $q_{rek}$  can be estimated as

$$q_{\text{rek}} = \sum_{1}^{n} [(mCp)_{\min} \cdot (T_{\text{exkic}} - T_{\text{amb}}) \cdot \varepsilon_{\text{h}} \cdot \Delta t]$$
(20)

where

 $q_{\text{rek}}$  = The recovered energy from kitchen exhaust air, J;  $T_{\text{exkic}}$  = The temperature of the kitchen exhaust air, K.

#### 2.3. Daily Space Heating Heat Recovery Model

The energy simulation tool of AccuRate Home can automatically adjust window openings to supply sufficient fresh air to keep the indoor environment thermal comfortable. Although it may be possible to utilize space heating/cooling based on the season variations, an extra heating or cooling supply may not be necessary as natural ventilation may make the indoor environment fall within the comfortable range due to the temperature difference between the indoors and outdoors. This means that not all the air-conditioned zones need mechanical ventilation at the current calculating step. Therefore, we made some assumptions for the daily space heat recovery model:

- (1) The building recovery energy, including the energy recovery from the bathroom and kitchen, is used to pre-heat the supplied fresh air;
- (2) The total fresh airflow rate is assumed to be equal to the total exhaust air at the current calculating step;
- (3) The fresh air requirement for each conditioned zone is calculated based on its volume under the air change rate.

Based on these assumptions, the simplified model of the daily space heating heat recovery is also proposed based on the theory of the  $\varepsilon$ -NTU model for the multi-zone building. The recovered energy  $q_{red}$  is calculated separately for each conditioned zone at each time step:

$$q_{\rm red} = \sum_{1}^{a} \sum_{1}^{n} [(mCp)_{\rm min} \cdot (T_{\rm exza} - T_{\rm amb}) \cdot \varepsilon_{\rm h} \cdot \Delta t]$$
(21)

where

- *a* = The total number of condition zones at the current time step;
- n = Time steps;

m = Mass flow rate of air, kg/s;

 $C_p$  = Specific heat of air, J/(kg·k);

 $\varepsilon_h$  = The heat exchange efficiency;

 $\Delta t$  = Time step, s;

 $T_{\text{exzm}}$  = The temperature of zone *a*;

 $T_{amb}$  = The ambient temperature, K.

#### 3. Case Study

To evaluate the heat recovery model, a typical single-storey house (as shown in Figure 4) was selected for the case study under different climate zones in Australia. The house has three bedrooms, a kitchen/living area, a bathroom, and a toilet. The external brick veneer wall is insulated with R1.5, and the 13 mm plasterboard ceiling is insulated with R3.5. All the windows are awning aluminium windows with single glazing, and three exhaust fans (sealed) are installed in the kitchen, bathroom, and toilet, respectively. To analyse the energy performance, the space heating/cooling load, recovered energy, and other energy consumption are calculated by simulation.



Figure 4. The floor plan in the case study.

For the case study, some assumptions are made. The hot water on the bathroom base floor is set at a constant 308 K, which is also used as the initial value for the process of moisture removal. The heat and mass transfer occurred at the shower base surface and surfaces of the shower screen and surrounding wall of 1.7 m height above the floor during the shower. Considering the effects of gravity and the diameter of a water drop, the heat and mass transfer is assumed to occur at the shower base surface and the surrounding wall surface 1.0 m above the floor, and the average thickness of the water film is 0.2 mm after the shower. For the kitchen heat recovery model, the exhaust air temperature and relative humidity  $\psi$  are set at 305 K and 85%, respectively. The other specifications are listed in Table 1.

Table 1. Specifications of heat recovery model.

Zone	Items	Units	Specification
	Temperature of the hot water on the bathroom base floor	K	311.15
1 (1	Initial thickness of the water film	mm	0.2
bathroom	Geometry of shower space (W $\times$ L $\times$ H)	m	0.9 imes 0.9 imes 2.0
	Airflow rate of ventilation	m <sup>3</sup> /s	0.046
	Heat exchange efficiency $\varepsilon_h$	-	0.7 [33]
	Exhaust air temperature	K	305
110.1	Exhaust air relative humidity	-	85%
Kitchen	Airflow rate of ventilation	m <sup>3</sup> /s	0.046
	Heat exchange efficiency $\varepsilon_h$	-	0.7
Daily heat recovery	Heat exchange efficiency $\varepsilon_h$	-	0.7

#### 3.1. Evaluation of the Bathroom Exhaust Air Thermal Performance Prediction Model

Heat recovery efficiency varies with the heat exchanger material and airflow parameters [6]. To simplify the heat exchanger's model, the  $\varepsilon$ -NTU method [43] is adopted (as described above), and a heat recovery efficiency of 0.7 [10] is applied for the case study. The thermal state of kitchen exhaust air is assumed to remain constant during cooking. Therefore, only the thermal performance of the exhaust air of the bathroom is evaluated by the proposed novel model considering the variation of water film on the bathroom base floor. In this section's study, the ambient temperature is set as 280 K to verify the proposed model partly without operating in the whole-building energy system. The bathroom thermal performances during the shower and the moisture removal processes are calculated separately by transferring the final calculation results under different operating conditions. Table 2 lists all the specific parameters corresponding to each operating condition.

	Tin	ne	$Q_{\rm fan}$ (m <sup>3</sup> /h)	<b>Corresponding Parameters</b>			
1 2 3	Char		169.2 253.8 338.4	$T_{\text{exbath1}}, \psi_{\text{exbath1}}$ $T_{\text{exbath2}}, \psi_{\text{exbath2}}$	(June of		
4 5	51100	ver	423 507.6	$T_{exbath3}$ , $\Psi_{exbath3}$ $\Psi_{res}$ $T_{exbath4}$ , $\Psi_{exbath4}$ $T_{exbath5}$ , $\Psi_{exbath5}$			
6 7 8 9 10	Moisture	Turning off the air heater	169.2 253.8 338.4 423 507.6	$\begin{array}{l} T_{\text{exbath6}}, \psi_{\text{exbath6}}, T_{\text{water1}}, \delta_1\\ T_{\text{exbath7}}, \psi_{\text{exbath7}}, T_{\text{water2}}, \delta_2\\ T_{\text{exbath8}}, \psi_{\text{exbath8}}, T_{\text{water3}}, \delta_3\\ T_{\text{exbath9}}, \psi_{\text{exbath9}}, T_{\text{water4}}, \delta_4\\ T_{\text{exbath10}}, \psi_{\text{exbath10}}, T_{\text{water5}}, \delta_5 \end{array}$	9rem	9 rebath	
11 12 13 14 15	removal process	Turning on the air heater	169.2 253.8 338.4 423 507.6	$T_{exbath11}, \psi_{exbath11}, T_{water6}, \delta_6$ $T_{exbath12}, \psi_{exbath12}, T_{water7}, \delta_7$ $T_{exbath13}, \psi_{exbath13}, T_{water8}, \delta_8$ $T_{exbath14}, \psi_{exbath14}, T_{water9}, \delta_9$ $T_{exbath15}, \psi_{exbath15}, T_{water10}, \delta_{10}$	Grem		

Table 2. Specific parameters of bathroom corresponding to each operating condition.

For the function rooms, such as the bathroom and kitchen, the temperature of their exhaust air not only affects the recovered energy but also impacts indoor airflow. To verify the proposed heat recovery model and investigate the effect of mechanical airflow rate on the heat and mass transfer, the mechanical airflow rate is changed from  $169.2 \text{ m}^3/\text{h}$ to 507.6  $m^3/h$  for the bathroom with a certain volume of 29.5  $m^3$ . Figure 5 shows the variation of exhaust air thermal performance with time in the shower process. It can be seen that the temperature and relative humidity of the exhaust air all increase with time. With the increase in the airflow rate, the heat transfer at the wet surface of the water film is enhanced, and the exhaust air temperature declines significantly. Meanwhile, the air temperature difference also causes a change in the saturated absolute moisture content. As the mechanical airflow rate is quite low, the bathroom temperature can achieve a comfortable environment range (300~302 K), with the shower water remaining at the temperature of 311.15 K. When the mechanical airflow rate increases from 169.2  $m^3/h$  to 507.6 m<sup>3</sup>/h, the rising rates for exhaust air temperature and relative humidity decrease gradually, and the exhaust air temperature drops from 300.45 K to 295.3 K. The bathroom environment with a low airflow rate can achieve a saturated state faster compared to those with the operating condition of a high airflow rate. Based on the simulation results, it is suggested that the mechanical airflow rate during shower time should be minimized at the lowest level of oxygen demand possible to achieve a comfortable environment temperature.

For the bathroom, the second ventilation process is to remove the extra moisture and dry the water on the floor and walls after the shower. In the proposed model, two options (mechanical ventilation only and mechanical ventilation plus an air heater) are analysed. Mechanical ventilation plus an air heater drives the liquid water to evaporate to moisture quickly and speeds up the moisture removal process. This option is popular in commercial building operations and is also used in residential buildings. The extra energy consumption to power the air heater reduces the recovered energy and can be calculated as follows:

$$q_{\text{ahbath}} = \sum_{1}^{n} [(mCp)_{\min} \cdot (T_{\text{ahset}} - T_{\text{exza}}) \cdot \Delta t]$$
(22)

where

 $q_{ahbath}$  = The extra energy consumption caused by the air heater;  $T_{ahset}$  = The set temperature of outlet air of the air heater, K.



Figure 5. Variation of exhaust air thermal performance with time in the shower time.

When extra energy is required for the air heater, it is represented as a negative value. The thermal parameter variations of exhaust air and water film on the floor with time under the two options are shown in Figures 6 and 7. With mechanical ventilation only, the exhaust air is always in a saturated state. This also means that the ventilation has little impact on the liquid water evaporation, especially for operating at low mechanical airflow rate conditions. With an increase in the airflow rate, the liquid water evaporates to moisture more quickly. Meanwhile, the exhaust air temperature also decreases more quickly, which can affect the mass transfer efficiency caused by the variation of saturated moisture content. Although the mass transfer efficiency is different, the final thickness of the water film on the floor achieves the same or similar value. The reason for the phenomenon can be explained by the coupled effects of heat and mass transfer. The heat transfer and mass transfer develop in the reverse directions according to the thermodynamic principle when only mechanical ventilation is applied. The enhanced heat transfer efficiency causes a weak mass transfer. Due to the fixed thermal performance of bathroom inlet air, the final exhaust air temperature and water film temperature can only, at most, achieve the inlet air temperature without internal heat sources, and the final thickness of the water film is similar to each other. Based on the analysis, it shows that within 35 min, the ventilation without the air heater can only remove the air moisture, and the thickness of the water film changes from 0.2 mm to 0.1943 mm.

As shown in Figure 7, the exhaust air and water film thermal performance present a different variation tendency when the air heater is applied for the moisture removal ventilation process. Due to the isohumid heating process in the air heater, the relative humidity of the mixture air in each calculation step decreases to quite a low value, which enhances the liquid water evaporation faster than the mechanical ventilation process without the air heater. From the simulation results, the relative humidity may be lower than 1% after the first 60 s of ventilation. The supplied additional heating can be changed with the setting temperature of the air heater. Because of the continuous heating supply from the air heater, the thickness of the water film declines linearly with time, and the decline rate remains consistent with the outlet air's relative humidity in the air heater. After about 35 min of ventilation, the final thickness of the water film can drop from 0.2 mm to 0.145 mm as the airflow rate increases to 507.6 m<sup>3</sup>/h. When reducing the airflow rate, the changing rate of the exhaust air temperature and the thickness of the water film decreases gradually.

It is assumed that the final exhaust air temperature at most achieves the set temperature point of the air heater as long as the ventilation time is long enough. With the option of the air heater applied, the heat transfer efficiency and mass transfer efficiency are all enhanced when the airflow rate increases. From Figure 7, we can see there exists a turning point for each tested condition. Before the turning point, the water film temperature is greater than the corresponding wet bulb temperature. The temperature difference between water film and bathroom air cannot supply enough heat to meet the evaporating energy demand, which causes the water film temperature to decrease to enlarge the temperature difference because of the cooling effect of evaporation. As the water film temperature is low enough, the corresponding saturated moisture pressure is equal to the moisture partial pressure of the bathroom. The system achieves the turning point, and there is no liquid evaporation. For the thermodynamic system, the continuous energy transferring to the water also drives the water film temperature to increase to enhance the mass transfer efficiency. Therefore, the liquid water evaporation rate can keep a constant value, while the water film temperature increases with time at the later ventilation process. From the comparison study between the two options, simulation results demonstrate that the proposed model can be used to predict the mechanical ventilation process of the bathroom.



**Figure 6.** Thermal parameter variation of exhaust air and water film on the floor with time under the condition of the air heater being turned off in the bathroom.



(a) Variations of the water film thermal state



**Figure 7.** Thermal parameter variation of exhaust air and water film on the floor with time under the condition of the air heater being turned on in the bathroom.

To evaluate the recovered energy with the proposed model, the heat recovery subroutines of the bathroom and kitchen are tested under different operating conditions (as shown in Figure 8). For the bathroom, the recovered energy in the moisture removal process is a negative value due to the large amount of energy used by turning on the air heater. As the airflow rate is increasing, there is little contribution to the improvement in the recovered energy. However, the air heater is a key measure to improve moisture removal efficiency, especially for houses in humid climate zones. By simulation, it can be found that the total recovered energy can reach about 12 MJ/h when only mechanical ventilation is used. Turning on the air heater causes a drop of 2.2~5.0 MJ/h in the total recovered energy under the assumed operation conditions.



(a) Variations of recovered energy from bathroom (b) Variations of recovered energy from kitchen

**Figure 8.** Variation of recovered energy from bathroom and kitchen under the conditions of turning off and turning on the air heater.

To further estimate the importance of the proposed mode, the simulated results are also compared to those of the fixed operating parameters in the shower and moisture removal processes. The temperature of bathroom exhaust air is supposed to be fixed at 25 °C. Nevertheless, the thickness of the water film on the bathroom floor and walls is changed from 0.2 mm to 1.4 mm to analyse the effect on the recovered energy. All the operation conditions and simulated results are listed in Tables 3 and 4.

	Ta	ıb	le	3.	S	pec	ific	opera	ting	conc	litions	s for	the	bat	hroom	in	the	heat	reco	very	process	es.
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Operating	Show	er Process	Moisture R	emoval Process	. 0,	a	a	<i>a</i>	Recovered	
Condition	Proposed Model	Fixed Temperature	Proposed Model	Fixed Temperature	(m <sup>3</sup> /s)	(kJ)	(kJ)	(kJ)	Square Meter (kJ/m <sup>2</sup> ·h)	
C1-1	on	off	on	off	0.047	1151.92	1146.69	2298.62	77.92	
C1-2	off	on	on	off	0.047	1136.87	1091.79	2228.66	75.55	
C1-3	off	on	off	on	0.047	1136.87	1590.24	2727.11	92.44	
C2-1	on	off	on	off	0.0705	1603.77	1543.87	3147.64	106.70	
C2-2	off	on	on	off	0.0705	1704.68	1537.13	3241.81	109.89	
C2-3	off	on	off	on	0.0705	1704.68	2384.39	4089.07	138.61	
C3-1	on	off	on	off	0.094	2017.58	1949.43	3967.01	134.47	
C3-2	off	on	on	off	0.094	2272.08	1976.74	4248.83	144.03	
C3-3	off	on	off	on	0.094	2272.08	3177.98	5450.07	184.75	
C4-1	on	off	on	off	0.1175	2407.44	2363.28	4770.71	161.72	
C4-2	off	on	on	off	0.1175	2839.07	2415.16	5254.23	178.11	
C4-3	off	on	off	on	0.1175	2839.07	3970.99	6810.06	230.85	
C5-1	on	off	on	off	0.141	2781.34	2783.01	5564.35	188.62	
C5-2	off	on	on	off	0.141	3405.65	2853.33	6258.97	212.17	
C5-3	off	on	off	on	0.141	3405.65	4763.41	8169.06	276.92	

Operating Condition	Q <sub>fan</sub> (m <sup>3</sup> /s)	Thickness of Water Film (m)	$q_{ m res}$ (kJ)	q <sub>rem</sub> (kJ)	q <sub>rebath</sub> (kJ)	Recovered Energy Per Square Meter (kJ/m <sup>2</sup> ·h)
T1	0.0705	0.0002	1603.77	1543.87	3147.64	106.70
CT2	0.0705	0.0004	1603.77	1557.12	3160.88	107.15
CT3	0.0705	0.0006	1603.77	1568.50	3172.27	107.53
CT4	0.0705	0.0008	1603.77	1577.93	3181.70	107.85
CT5	0.0705	0.001	1603.77	1585.72	3189.49	108.12
CT6	0.0705	0.0012	1603.77	1592.21	3195.97	108.34
CT7	0.0705	0.0014	1603.77	1597.67	3201.44	108.52

Table 4. The variation in the water film thickness.

It can be found by comparison that the thermal state affects the recovered energy significantly. With an increase in the fresh airflow rate, the proposed thermal model presents relatively steady variations. With the exhaust air temperature in the shower and moisture removal processes being fixed separately, the difference in total recovered energy between these two modes ranges from 18% to 47% (as shown in Figure 9), which is high enough to affect the accuracy of the calculation. Therefore, it is necessary to estimate the exhaust air thermal parameters considering both the heat and mass transfer processes during mechanical ventilation.



Figure 9. Variation of the total recovered energy of bathroom with the fixed exhaust air temperature.

Figure 10 shows the effect of water film thickness on the recovered energy of the bathroom. The effect of water film thickness can be ignored during the shower time as the relative humidity rapidly rises to 100%, and the exhaust air reaches a saturated state. The latent heat of vaporization is much larger than the sensible heat, which simultaneously affects the heat and mass processes. Therefore, the recovered heat in the moisture removal time increases with the water film. The recovered energy can be improved by merely 1.7% when the water film thickness changes from 0.0002 m to 0.0014 m. The water film temperature is relative to the efficiency of the surface heat transfer and the rate of water evaporating. In the moisture removal time, the enhanced heat transfer weakens due to the increase in the evaporating rate caused by a steady water film thickness can be fixed at some certain value, but it should be made sure that the water on the bathroom floor and walls does not dry out in the limited moisture removal time.





#### 3.2. Comparison between the Existing Engine and New Engine by Case Study

The proposed heat recovery model was coded and implemented into the Chenath engine. To assess the whole building's energy consumption with the proposed model, the specific operation conditions (without the air heater) of the building are listed in Table 5. Considering the corresponding parameters varied in the reasonable range, the air charge rate for each conditioning room changes from 0.5 to 1.5 ACH (Air Changes per Hour). With the purpose of comprehensively evaluating the impact of heat recovery on the whole building's energy consumption, four operation modes are considered:

- No heat recovery and no additional mechanical ventilation (C-EX);
- No heat recovery with all additional mechanical ventilation (C-N2, 5, 8, 11, 14, 17, 20, 23, and 26);
- Only the bathroom and kitchen with heat recovery with all additional mechanical ventilation (C-N3, 6, 9, 12, 15, 18, 21, 24, and 27);
- The whole-time heat recovery with all additional mechanical ventilation (C-N4, 7, 10, 13, 16, 19, 22, 25, and 28).

The case study is conducted for different Australian climate zones (Hobart, Melbourne, Sydney, and Brisbane). With an air change rate of 0.5 ACH, the energy demand for space heating and energy star rating for the four cities are shown in Figure 11. As expected, the energy requirement for space heating varies from city to city as the outdoor winter temperature differs. To maintain indoor thermal comfort, the additional mechanical ventilation causes the total heating demand to increase due to the extra fresh air load, which is about  $5.9 \sim 43.9 \text{ MJ} \cdot \text{m}^{-2} \cdot \text{year}^{-1}$ . The maximum increase in the heating energy requirement is 89.3% for the house in Brisbane. Meanwhile, the greatest house star rating drop is about 1.0 stars by the fresh air load. With the increase in the average winter temperature from city to city, the impact of the fresh air load becomes weaker for the decrease in the temperature difference between indoors and outdoors. Although the recovered energy from the bathroom and kitchen can save about  $0.1 \sim 3.1 \text{ MJ} \cdot \text{m}^{-2} \cdot \text{year}^{-1}$ , it has quite little effect on the house rating band. However, for daily time heat recovery, the recovered energy can reach up to 12.9 MJ·m<sup>2</sup>·year<sup>-1</sup> and improve the house star rating by about 0.4 under the conditions of C-N11 and C-N12.

	Onerstine		Heat R	ecovery	Airflow l	Rate m <sup>3</sup> /s	Daily Time Air	
	Condition	Version of Engine	Daily Time	Bathroom and Kitchen	Bathroom	Kitchen	Charge Rate (Times Per Hour)	
1	C-EX	Existing engine	Off	Off	-	-	-	
2	C-N1	New engine	Off	Off	0.047  imes 1	0.047  imes 1	0.5	
3	C-N2	New engine	Off	On	0.047  imes 1	0.047  imes 1	0.5	
4	C-N3	New engine	On	On	0.047  imes 1	0.047  imes 1	0.5	
5	C-N4	New engine	Off	Off	0.047  imes 1	0.047  imes 1	1	
6	C-N5	New engine	Off	On	0.047  imes 1	0.047  imes 1	1	
7	C-N6	New engine	On	On	0.047  imes 1	0.047  imes 1	1	
8	C-N7	New engine	Off	Off	0.047  imes 1	0.047  imes 1	1.5	
9	C-N8	New engine	Off	On	0.047  imes 1	0.047  imes 1	1.5	
10	C-N9	New engine	On	On	0.047  imes 1	0.047  imes 1	1.5	
11	C-N10	New engine	Off	Off	0.047  imes 1.5	0.047  imes 1.5	0.5	
12	C-N11	New engine	Off	On	0.047  imes 1.5	0.047  imes 1.5	0.5	
13	C-N12	New engine	On	On	0.047  imes 1.5	0.047  imes 1.5	0.5	
14	C-N13	New engine	Off	Off	0.047  imes 1.5	0.047  imes 1.5	1	
15	C-N14	New engine	Off	On	0.047  imes 1.5	0.047  imes 1.5	1	
16	C-N15	New engine	On	On	0.047  imes 1.5	0.047  imes 1.5	1	
17	C-N16	New engine	Off	Off	0.047  imes 1.5	0.047  imes 1.5	1.5	
18	C-N17	New engine	Off	On	0.047  imes 1.5	0.047  imes 1.5	1.5	
19	C-N18	New engine	On	On	0.047  imes 1.5	0.047  imes 1.5	1.5	
20	C-N19	New engine	Off	Off	0.047  imes 2	0.047  imes 2	0.5	
21	C-N20	New engine	Off	On	0.047  imes 2	0.047  imes 2	0.5	
22	C-N21	New engine	On	On	0.047  imes 2	0.047  imes 2	0.5	
23	C-N22	New engine	Off	Off	0.047  imes 2	0.047  imes 2	1	
24	C-N23	New engine	Off	On	0.047  imes 2	0.047  imes 2	1	
25	C-N24	New engine	On	On	0.047  imes 2	0.047  imes 2	1	
26	C-N25	New engine	Off	Off	0.047  imes 2	0.047  imes 2	1.5	
27	C-N26	New engine	Off	On	0.047  imes 2	0.047  imes 2	1.5	
28	C-N27	New engine	On	On	0.047  imes 2	0.047  imes 2	1.5	

Table 5. Specific operation conditions of the building without an air heater.



**Figure 11.** Comparison of energy demand and star rating with new engines for different climate zones.

From the above energy demand comparison of different climate zones, the house in Hobart presents a significant variation in the annual heating load due to having the coldest winter. To make the difference in energy demand more clear, Hobart is selected to explore the effects of air charge rate on the heating demand and the house rating band. The comparisons of energy demand with different air change rates of daily time heat recovery and bathroom and kitchen heat recovery are shown in Figures 12 and 13, respectively. The above two variables are relative to the fresh air supply. Therefore, the variation of whole-building energy consumption with the above two variables presents a similar trend. The fresh air load increases the house heating demand, decreases the house star rating, and rises quickly with the high ventilation rate, especially when increasing the air change rate of the daily time heat recovery. When the air change rate in the daily time changes from 0.5 to 1.5 ACH, the fresh air load increases by about 43.9~123.7 MJ·m<sup>-2</sup>·year<sup>-1</sup> and causes the star rating to drop by about 1.7 stars. The heat recovery from the bathroom and kitchen is limited and only improves the star rating by about 0.1 stars. However, due to the long duration of the daily time ventilation, the recovered energy is much larger compared with that from the bathroom and kitchen and increases the house star rating by about 0.4~0.6 stars depending on the ventilation rate. From the above analysis of the variation of the energy demand, it can be seen that the daily time ventilation heat recovery has a more important impact on the building's energy savings.



**Figure 12.** Comparison of star rating and energy demand with different air change rates in daily ventilation for the city of Hobart.





## 4. Conclusions

This study proposed a detailed thermal performance prediction model for bathroom exhaust air based on the coupled heat and mass transfer theory. Following the  $\varepsilon$ -NTU method, this study also built a whole house energy recovery system model, including the bathroom heat recovery, kitchen heat recovery, and daily time space heating recovery. The proposed model is coded and implemented into the AccuRate Home Chenath engine. In addition, the proposed heat recovery model was evaluated based on the bathroom and the whole building by varying the air charge rates in daily time and in different climate zones. The main conclusions that can be drawn from the study are as follows:

- The simulation results show that this new proposed model can be used to estimate critical parameters, such as the turning point of the water film temperature and the final thermal performance of the exhaust air;
- (2) With the bathroom inlet air temperature and humidity given without turning on the air heater, only changing the air charge rate in the bathroom has little effect on drying the wet floor. It is necessary to install the additional air heater to achieve a higher efficiency of the floor water evaporation, which can be improved by about 24.7% under the airflow rate of 507.6 m<sup>3</sup>/h;
- (3) Although the heat recovery from the bathroom and kitchen is not significant due to the short operation time, the variation in the thickness of the water film on the bathroom floor plays a critical role in determining whether the wet floor can be dried and the time to remove all the floor water by ventilation. It is reasonable to suggest that the proposed detailed bathroom exhaust air thermal performance model can be used to determine the dehumidification endpoint;
- (4) The comparison study of the mechanical ventilation system with and without heat recovery shows the system without heat recovery increases the energy consumption due to the additional fresh air load. With the decrease in the average winter temperature of the city (from Brisbane to Hobart), the fresh air load becomes more and more large, and heat recovery becomes more and more important. The heat recovery can increase the house star rating up to 0.6 stars under the operation condition of C-N24 in Hobart. Compared with heat recovery in daily time, although the recovered energy from the bathroom and kitchen is smaller, it can still save about 3.3 MJ/(m<sup>2</sup>·year). It indicates the importance of considering the temperature difference between indoor and ambient environments when designing the heat recovery system under different climate zones.

Based on the case studies on the bathroom and whole house, the proposed thermal performance model that considers the variation in floor water film thickness presents a good prediction of the process parameters in the whole-building energy simulation. The proposed model on the variation in water film thickness of the bathroom floor and the effects of an additional air heater on water evaporating efficiency provides a useful reference to model the moisture removal process under a closed environment with high humidity. Meanwhile, it should be noted that in this study, the  $\varepsilon$ -NTU method is applied to analyse the thermal performance of the heat recovery system based on several simplifying assumptions, such as steady-state conditions, constant fluid properties, and heat transfer coefficients, neglecting heat exchanger geometry, etc. These assumptions may not always hold in practical applications, which may lead to limitations of this model application and potential discrepancies between the model predictions and actual performance. To mitigate the limitations and potential discrepancies, CFD or experimental studies may be required for greater precision analysis.

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## Nomenclature

HVAC HDDs NatHERS Chenath	Heating, ventilating, and air conditioning Heating Degree Days Nationwide House Energy Star Scheme A simulation engine for the AccuRate	H/C BESTEST ε-NTU	heating and cooling Building Energy Simulation Test Effectiveness–number of transfer units (NTU)
engine	Home platform	ACH	Air Changes per Hour
$t_{critialpoint}$	Critical point time, s	$ ho_{ m wetequ}$	The density of the wet air in the bathroom after the mixture process, $kg/m^3$
V <sub>bath</sub>	The volume of the bathroom, m <sup>3</sup>	$\gamma$	Gasification latent heat of water, J/kg
Q <sub>fan</sub>	The airflow rate, $m^3/s$	$\delta_{ m old}$	The thickness of the water on the floor in the last calculation step, m
h	Heat transfer coefficient, $W/(m^2 \cdot K)$	Twaterold	The temperature of the water on the floor in the last calculation step, K
h <sub>d</sub>	Mass transfer coefficient, m/s	Texbathold	The exhaust air temperature in the last calculation step, K
Sh	Value of the Sherwood	δ	The thickness of the water film, m
Lequ	Qualitative length, m	<i>q</i> rem	Recovered energy at moisture removal time, J
D	Mass diffusivity of moisture, $m^2/s$	$q_{\rm res}$	Recovered energy at shower time, J
Nu	Nuchelt value	<b>9</b> rebath	Total recovered energy from the bathroom, J
λ	Conductive coefficient, $W/(m \cdot K)$	$\varepsilon_{\rm h}$	Heat exchange efficiency
F <sub>shower</sub>	Area of shower space, m <sup>2</sup>	$(mCp)_{\min}$	Minimum heat capacity, J/k
$L_{\text{shower}}$	Length of the shower space, m	т	Mass flow rate of working air, kg/s
W <sub>shower</sub>	Width of shower space, m	$T_{\text{exkic}}$	Temperature of the kitchen exhaust air, K
Re	Reynolds number	$q_{\rm rek}$	Recovered energy from kitchen, J
Pr	The Prandtl number	$q_{\rm red}$	Recovered energy at daily time, J
Sc	Schmidt value	a	Total number of condition zones at current
50			time step
ν	Dynamic viscosity, m <sup>2</sup> /s	$T_{exzm}$	Temperature of zone <i>a</i> , K
$P_1$	Working pressure in bathroom, Pa	T <sub>amb</sub>	The ambient temperature, K
T <sub>equ</sub>	Qualitative temperature, K	$q_{ m ahbath}$	Extra energy consumption caused by the air heater, J
T <sub>exbath</sub>	Exhaust air temperature from the bathroom, K Air temperature after the mixture process	$T_{ahset}$	Set temperature of outlet air of the air heater, K
T <sub>mixbath</sub>	between the inlet air and the existing air in the bathroom, K	T <sub>exza</sub>	Inlet air temperature, K
d <sub>mixbath</sub>	The absolute air moisture content after the mixture process, kg/kg	п	Time steps
$ ho_{ m wina}$	The density of indoor wet air, $kg/m^3$	$Cp_{\rm equ}$	Air-specific heat at constant pressure after the mixture process, $J/(kg \cdot k)$
$ ho_{ m wouta}$	The density of inlet wet air, kg/m <sup>3</sup>	$T_{\rm water}$	Hot water temperature on the floor, K
d <sub>bathini</sub>	The initial absolute air moisture content for the bathroom air, kg/kg	P <sub>vapbatht</sub>	Partial pressure of water vapour, Pa
d <sub>outini</sub>	The initial absolute air moisture content for the inlet air, kg/kg	T <sub>exbath</sub>	Exhaust air temperature, K
T <sub>bathini</sub>	The initial temperature for the bathroom air, K	d <sub>exbath</sub>	Exhaust air absolute moisture content, kg/kg
T <sub>outini</sub>	The initial temperature for the inlet air, K	$\Delta t$	Time step, s
$ds_{mixbath}$	Saturation value, kg/kg	ψ	Relative humidity, %

M <sub>vapor</sub> R <sub>vapor</sub>	Mass diffusion flux, kg/(m <sup>2</sup> ·s) The molar gas constant of vapour	<b>Subscripts</b> sup	Supplied fresh air
$Ps_{ws}$	The saturation pressure at the base of the water temperature, Pa	exbath	Exhaust air from the bathroom
$ ho_{ m drya}$	The density of the dry air in the bathroom, kg/kg	Number from 1 to 28	Corresponding to each operating condition

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