



Review

Evaluation of Numerical Methods for Predicting the Energy Performance of Windows

Anatoliy M. Pavlenko * Dand Karolina Sadko

Department of Building Physics and Renewable Energy, Kielce University of Technology, al. Tysiąclecia Państwa Polskiego 7, 25-314 Kielce, Poland

* Correspondence: apavlenko@tu.kielce.pl; Tel.: +48-883-741-291

Abstract: Windows are important structural components that determine the energy efficiency of buildings. A significant parameter in windows technology is the overall heat transfer coefficient, U. This paper analyzes the methods of numerical determination of the U-value, including for windows that use passive technologies to improve thermal performance. The analysis was intended to evaluate the heat flux and temperature distribution across glazed surfaces and the accuracy of traditional approaches to the determination of heat loss through window structures. The results were obtained using the heat flux measurement method described in the international standard ISO 9869-1:2014. The paper shows that the non-uniformity of the heat flux density on a window surface can be as high as 60%, which in turn generates an error in the calculations based on stationary heat transfer conditions.

Keywords: heat transfer; mathematical modelling; windows; window thermal resistance; thermal transmittance

1. Introduction

The methods of calculation of heat transfer through building structures are based on parameters that depend on variable weather conditions: outdoor air temperature, solar radiation intensity, and wind velocity. The rate of heat exchange for walls can be controlled by changing the thickness of the walls or increasing the thickness of the layer of insulating material, this approach is not possible with the glass components of windows [1]. Increasing the number of window panes can only reduce the heat transfer to a certain level, but causes the overall thickness of the window, its weight, and its cost to increase significantly, while decreasing its light transmittance [2]. Therefore, windows constitute the weakest parts of the enclosing structures of buildings and are characterized by the lowest energy efficiency among all building components [3,4], generating up to 60% of the total heat loss through building partitions [5]. In this context, it is important to estimate the impact of all factors on heat transfer by conduction, convection in the gas layer filling the gap between the panes, and thermal radiation through windows that constitute components of enclosing structures. Heat transfer can be controlled by increasing the thermal resistance of the gas layer between the panes, reducing the level of thermal radiation, and controlling solar radiation.

Reduction of conduction and convection in the gas layer filling the gap between panes can be achieved by using multi-pane windows [6–9], optimizing the gap width between the panes [10–13], filling the gap with an inert gas [14–16] or an aerogel [17,18], evacuating the gap [19,20], or using special roller shutters or blinds in the space between the panes to limit the convection movements of the gaseous medium [20–25]. Proper selection of the glass material can reduce the component of solar heat gain in the summer, as well as the heat losses in the winter, which are related to the impact of solar radiation [26–29]. Therefore, the heat transfer due to thermal and solar radiation can be minimized by using special low-emissivity coatings [30–33], solar control films [34–36], external roller blinds [37,38], specialized curtains [39], smart window techniques (e.g., electrochromic [40], thermochromic [41], or photochromic [42] glazing), or double-skin



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facades [43–48]. Moreover, windows are characterized by high instantaneous efficiency, while being susceptible to changes in atmospheric conditions due to their low heat capacity. Some of the solutions causing an increase in windows energy efficiency involve the use of phase change materials [49–52], as well as glazing units with electric heating [53,54] or with a heat exchanger [55,56].

In this paper, a review of the mathematical models of heat transfer in different window systems is presented, considering the one-, two-, or three-dimensional approach, the diversity of the applied temperature boundary conditions, and the impact of incident solar radiation or an additional heat source.

2. Review of Publications Dedicated to Numerical Investigations of Heat Transfer through Windows

A study of the literature on windows heat transfer indicates many different approaches to numerical simulation. This is due to the variety of possible geometric configurations, types, and orientations, as well as to the diversity of the heat transfer modes (natural or forced convection, with or without consideration of thermal radiation and incident solar radiation) [57–59]. Table 1 shows overview of the topically relevant numerical investigations of heat transfer in windows. It provides information on the window type, the kind of dimensional simulation (one-, two-, or three-dimensional), the fluid dynamics condition (steady or transient), the classification of fluid flow (laminar or turbulent), the aim of the study, the mathematical modeling approach with the parameters considered, and whether the thermal radiation and incident solar radiation were or were not taken into account.

Table 1. Overview of the topically relevant numerical investigations of heat transfer in windows.

Ref.	Window Type	1D/2D/3D	Steady or Transient Flow	Aim of the Study	Mathematical Formulation and Numerical Method	Conside-Ring Thermal Radiation	Conside-Ring Solar Radiation
[6]	double-, triple- and quadruple-pane windows	1D	steady	Determination of the optimal number of panes and heat transfer coefficients.	Degree-day method	yes	no
[7]	double-, triple-, and quadruple-pane windows	2D	unsteady	Determination of the air flow, the heat transfer, the overall heat transfer coefficient, and the Nusselt number depending on the number of panes, the temperature difference, and the width of the gap.	CFD Second-order upwind scheme S2S radiation model	yes	no
[10]	double-pane window	1D	steady	Determination of the optimal width of the gap in double-pane windows in various climatic zones.	Degree-day method	no	no
[11]	double-pane window	2D	steady	Prediction of the thermal transmittance for varying widths of the air layer at various temperature differences through the window.	CFD Renormalization k–ε turbulence model	yes	no
[12]	double-pane window	2D	steady	Determination of the optimum air layer thickness for different climates.	Finite difference method ADI method	no	no
[13]	double-pane window	2D	steady	Determination of the optimum air layer thickness for different climates and filling, considering a conjugate heat transfer.	Finite difference method ADI method	no	no
[21]	double-pane window	1D/2D	steady	The impact of the Rayleigh number, the enclosure aspect ratio, and the blind geometry on the convective heat transfer.	Control-volume method Second-order upwind scheme	yes	no
[30]	double-, triple-, and quadruple-pane windows	2D	transient	Determination of the overall heat transfer coefficient considering the number of panes, the gap width, and five different emissivity values.	CFD Second-order upwind scheme S2S radiation model	yes	no
[34]	double-pane window with and without a solar control coating	2D	pseudo- transient	Impact of a solar control coating on the convective flux and the radiative flux.	Net radiative method Finite volume method ACM	yes	yes

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Table 1. Cont.

Ref.	Window Type	1D/2D/3D	Steady or Transient Flow	Aim of the Study	Mathematical Formulation and Numerical Method	Conside-Ring Thermal Radiation	Conside-Ring Solar Radiation
[48]	double-pane airflow windows	2D	steady	Estimation of the overall forced convective heat transfer.	Second-order upwind scheme Renormalization k-ɛ turbulence model	yes	no
[52]	double- and triple-pane windows	2D	transient	Impact of a mobile shading system and a phase-change heat store on the thermal performance. Comparison of an	Finite difference method	yes	yes
[55]	energy-active window	2D	steady	energy-active window with a conventional triple-pane one in order to calculate the U-value and select appropriate Nusselt number correlations.	Finite difference method	yes	yes
[60]	double-pane window withtransparent fins in the gap	3D	steady	Investigation of reduction or suppression of the convective motion inside the gap with transparent fins for different Rayleigh numbers and aspect ratio.	CFD	no	no
[61]	double- and triple-pane windows	1D	steady	Determination of the dependence of the values of thermal transmittance on external temperatures.	Standard EN 673 Standard ISO 15099	yes	no
[62]	slim double skin facade	2D	steady	Evaluation of the impact of colored or low-emissivity pane to improve the cooling performance.	Renormalization k–ε turbulence model S2S radiation model	yes	yes
[63]	double-pane naturally ventilated window	2D	transient	Determination of the SHGC, the shading coefficient, and the temperature field along and across the gap for different gap widths and incident radiation conditions.	Finite difference method ADI method	yes	yes
[64]	double-pane window	2D	steady	Comparison of the SHGC and the total heat gain coefficient of a double-pane window filled	CW number model DO method Finite difference	yes	yes
	single-pane window	2D	transient	with an absorbing gas, a single-pane window, and a	approximation ADI method	yes	yes
	naturally ventilated double-pane window	2D	transient	naturally ventilated double-pane window.	ADI method	yes	yes
[65]	slim-type double skin window system	3D	steady	Determination of the cavity air temperatures and the SHGC for the closed and open conditions of the window's external opening.	CFD	yes	yes
[66]	single-pane window	1D	transient	Determination of the amount of global radiation on panes and the corresponding pane surface temperature over the diurnal cycle.	Finite difference method	yes	yes
[67]	multi-pane windows	2D	steady	Investigation of a ray-tracing method compared with the ISO 15099 standard.	CFD + ray-tracing method Standard ISO 15099	yes	yes
[68]	supply air ventilated window	3D	steady	Investigation of the velocity and the temperature distribution.	CFD Finite volume method Second-order upwind scheme	yes	yes
[69]	supply air ventilated windows	3D	steady	Investigation of the thermal performance and the capacity to preheat ventilation air.	CFD	yes	yes
[70]	double-pane window with a controlled flow of water within the gap	3D	steady	Impact of the water flow velocity, the external and internal temperatures, the incident solar radiation, and the beam angle.	CFD	yes	yes
[71]	dual-air flow window	3D	steady	Investigation a novel method for calculation of air flow through the gap and pane temperatures.	Renormalization k-ε turbulence model S2S radiation model	yes	yes

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Table 1. Cont.

Ref.	Window Type	1D/2D/3D	Steady or Transient Flow	Aim of the Study	Mathematical Formulation and Numerical Method	Conside-Ring Thermal Radiation	Conside-Ring Solar Radiation
[72]	triple-pane window	2D	steady	Determination of the velocity, the pressure, and the temperature fields in the panes and in the gas gap.	Control-volume method	yes	yes
[73]	double-pane window	2D	steady	Comparison of the thermal efficiency of windows filled with an absorbing gas and filled with a PCM.	CW number model	yes	yes
[74]	double-pane naturally ventilated window	1D	unsteady	Impact of the gap width and the variation of the forced mass flow rate on the total heat gain and the shading coefficient.	S2S radiation model	yes	yes
[75]	ventilated multi-pane windows	2D	steady	Investigation of the impact of ventilation on different window setup.	CFD Finite volume method S2S radiation model	yes	yes
[76]	double-pane air flow window with integrated blinds	2D	steady	Impact of the tilt angle of the blinds, the gap width, and the areas of inlet and outlet vents on the thermal performance.	k-ω viscous model DO method	yes	yes
[77]	ventilated double-pane window	2D	steady	Impact of a reflective solar control film, the gap width, and the thickness of the glass panes on the thermal performance.	Finite volume method	yes	yes
[78]	double-pane ventilated window	2D	steady	Impact of the airflow rate, the outdoor air temperature, and the solar irradiance on the temperature rise and the useful energy of the delivered air.	CFD Standard ISO 15099	yes	yes
[79]	double-pane ventilated window	1D	steady	Determination of the SHGC in different operating conditions and for different glass types and different glass to frame ratios.	Standard ISO 15099	yes	yes
[80]	triple-pane dual air flow window	2D	steady	Impact of solar radiation, wind, mode of operation, airflow rate, and gap width.	CFD Renormalization k–ε turbulence model Second-order upwind scheme	yes	yes
[81]	triple-pane window	2D	steady	Determination of U-value and heat lossses for dirrenent outdoor temperature, window-to-wall ratios, glazing	Standard ISO 15099	yes	yes
[82]	double-pane window with electric heating	2D	steady	models and number of panes. Analysis of the distribution of heat flows and temperatures.	Finite difference method	yes	no
[83]	double-pane window integrated with a photovoltaic system	2D	steady	Determination of the overall heat transfer coefficient, the temperature distribution, and the flow field for different Rayleigh numbers.	Finite difference method	yes	yes
[84]	window with a phase change heat accumulator	2D	steady	Determination of two complex heat transfer resistances between the external glazing and the PCM accumulator, and between the PCM accumulator and the internal glazing.	Finite difference method	yes	yes

Coefficients of determination were given for only a few models: [10] $(R^2 = 0.86)$, [11] $(R^2 = 0.99)$, [30] $(R^2 = 0.997)$, [52] $(R^2 = 0.917)$, [84] $(R^2 = 0.904)$].

2.1. Window Heat Transfer Modelling without Taking into Account Thermal and Solar Radiation

A numerical determination of the optimum air-layer thickness for double-pane windows for different climates was proposed in paper [10]. The mathematical model of two-dimensional flow was based on vorticity-transport, stream function, and energy equations, in which the compressibility work and the viscous dissipation conditions were neglected. Conduction through the panes and thermal radiation were not taken into account. It can be concluded that heat loss through a double-pane window can be considerably minimized by optimizing the width of the air layer.

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Similar investigation in order to determine optimum gap width for four different cities of Turkey with various climate conditions was carried out by Aydın [12]. The impacts of thermal and solar radiation were not taken into account due to the fact that panes were assumed to be kept as isothermal surfaces. Using the relevant values for each city, the temperature difference, the Prandtl, Rayleigh, and Nusselt numbers were obtained. The impact of gap width on the average Nusselt number at the inner pane, for temperature differences corresponding to the various climate conditions, is given in Figure 1.

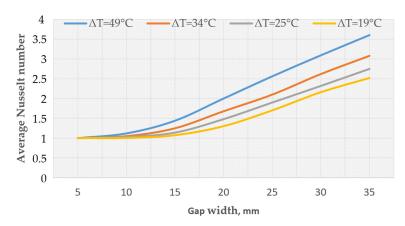


Figure 1. Impact of gap width on the average Nusselt number at the inner pane (summarized data from cited papers).

Figure 1 indicates that for smaller values of air layer thickness, average Nusselt number was equal to around 1, which indicated that the heat transfer occurred through convection and conduction at the same level. Heat flux decreased considerably with the increasing air layer thickness up to $L=10\,\mathrm{mm}$ due to the fact that conduction dominated over convection. The thermal conductivity of air is low, thus the air layer between the panes acted as an insulation material. For gap widths of more than 15 mm, Nu increased as a result of an intensified convection mechanism. The decline in the heat transfer with the L increasing due to the conduction was balanced by the intensified natural convection. Beyond $L=20\,\mathrm{mm}$, Nu increased significantly with increasing L due to the fact that convection dominated over conduction. Summing up, selection of the optimal distance between the panes at which the air layer worked as insulation, while not causing increased convection, is a very important parameter determining the heat transfer in windows.

In paper [13], Aydin extended his previous research to include more realistic boundary conditions. Conduction through the panes and constant temperature for the outer window surfaces were taken into account, while thermal radiation was still disregarded. It was showed that the convection assumptions for the outer surfaces of the glass panes led to lower heat exchange values than those determined with the assumption of a constant temperature. Assuming a constant temperature of external surfaces affected the convection resistances of external and internal air were ignored.

De Giorgi et al. investigated reduction or suppression of convective motions in a double-pane window with transparent fins within the gap [60]. The first investigated window geometry was a standard double-pane window. An array of 30 equally-spaced horizontal fins spaced 16 mm from each other was placed in the gap of the second window. The third geometry was obtained by placing fins in the gap, arranged to create a spiral labyrinth pattern. The temperature boundary conditions were imposed on the internal and external surfaces of the panes and radiative heat transfer was not taken into account. The proposed three-dimensional model for each of the three geometries was determined using the commercial software CFD Fluent. It was shown that the presence of fins delayed the onset of convection and each additional internal fin reduced the convective heat transfer for both low and high Rayleigh numbers.

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2.2. Window Heat Transfer Modelling including Thermal Radiation and Excluding Incident Solar Radiation

Karabay and Arici studied the optimal number of panes for various climatic regions [6]. A numerical investigation was carried out to determine heat transfer coefficients in single, double-, triple-, and quadruple-pane windows, which are shown in Figure 2.

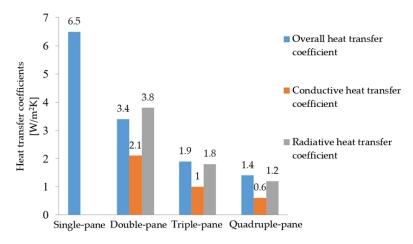


Figure 2. Variation of heat transfer coefficients depending on the number of panes (summarized data from cited papers).

Figure 2 indicates that the U-value significantly decreased with an increase in the number of panes compared with a single-pane window. For a double-pane window, it was a decrease by 47%, for a triple-pane window—by 70%, and for a quadruple-pane window, by 78%. In each of the cases studied, the radiative coefficient to convective coefficient ratio was approximately two, which indicates that radiation was the dominant heat transfer mechanism. In addition, as the number of panes increased, the value of the radiative coefficient decreased because the central panes installed in triple- and quadruple-pane windows acted as a screen.

The impact of outdoor temperature changes on the U-value of double- and triple-pane windows in cold climate zones was presented in paper [61]. Calculations were conducted according to the standard EN 673 [85], except the Nusselt number, which was determined according to ISO 15099 [86]. The impact of changes in the outdoor temperature and the gap width on the U-value for a double-pane window filled with air is shown in Figure 3.

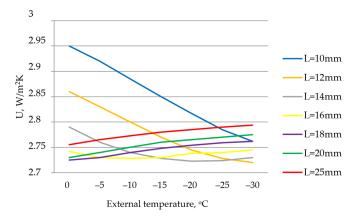


Figure 3. Dependence of the gap width and the outdoor temperature on the U-value of a double-pane window ($\varepsilon = 0.84$) (summarized data from cited papers).

As can be seen from Figure 3, with a decrease in the outdoor temperature, the U-value decreased for a small width of the gap between the panes from L = 10 mm to L = 14 mm.

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The U-value increased slightly for larger gap widths, up to 2%. Thus, for an air-filled double-pane window without low-e coatings, the increase in the convection in the gap as the external air temperature decreased was compensated by a decrease in the radiative heat transfer and partly by a decrease in the thermal conductivity of the air in the gap. However, the use of low-e coatings and filling the gap between the panes with inert gas caused changes in thermal transmittance. The impact of changes in the outdoor temperature and the gap width on the overall heat transfer coefficient for a triple-pane window filled with argon is shown in Figure 4.

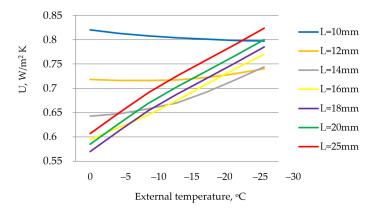


Figure 4. Dependence of the gap width and the outdoor temperature on the U-value of a double-pane window ($\varepsilon = 0.04$) (summarized data from cited papers).

Figure 4 indicates that the distance between the panes had a different impact on the increase in the overall heat transfer coefficient as the external air temperature decreased. If the gap width was 10 mm, the overall heat transfer coefficient even slightly decreased as the outdoor temperature decreased due to the heat exchange by conduction with a negligible convection. While the distances between the glass panes were L=12 mm and L=14 mm, the U-value slightly increased. A significant increase in the U-value was noticed when the gap widths were from 16 mm to 25 mm, due to the domination of convection over conduction.

The above investigation show that the air gap width L depends on the temperature difference on the glass surfaces (T_{int} and T_{ext}). Therefore, its optimal value from the point of view of convective heat transfer, determined by modelling, can be achieved only for certain ranges of $\Delta T = T_{int} - T_{ext}$ values. This aspect will also be discussed in the third part of the paper.

The impact of the Rayleigh number, the aspect ratio, and the blind geometry on the convective heat transfer in a double-pane window with an enclosed pleated blind was determined in paper [21]. The conjugate conduction in the cloth blind was included, while the impact of long-wave radiation was not taken into account. In addition, a simplified one-dimensional model of the coupled convective and radiative heat transfer was also presented in order to calculate the overall heat transfer coefficient of the window. The radiation heat exchange between the glazing and the blind was calculated using a simple grey, diffuse, two-surface model. It was shown that the overall heat transfer coefficient from the one-dimensional model was within 3.1% of the value predicted by a fully conjugate CFD solution, which took the impact of radiation into account.

The overall heat transfer coefficient for a double-pane was predicted using a CFD code in paper [11]. Isothermal boundary conditions were applied, and thus the radiative heat transfer was decoupled from the convective heat transfer in the model. The radiative heat transfer coefficient was evaluated using the simple analytical method [87]. The CFD flow model consisted of the governing equations for mass, momentum, and heat transfer, as well as turbulence. Buoyant flow in a double-pane window could range from laminar to turbulent regimes, thus the renormalization group turbulence $k-\epsilon$ model was used [88,89].

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It was concluded that the overall heat transfer coefficient varied depending on the width of the gap and the inner surface temperature, as shown in Figure 5.

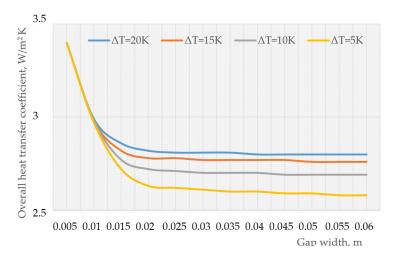


Figure 5. Variation of the overall heat transfer coefficient depending on the width of the gap between panes for four internal surface temperature differences (summarized data from cited papers).

Figure 5 shows that for the value of gap width from L=5 mm to L=20 mm the increase in the thermal resistance was significant due to the thermal conductivity, because the air layer worked as an insulating layer. Moreover, an increase in the gap width resulted in a decrease in the view factor, and thus a decrease in the radiative heat transfer coefficient. However, above L=25 mm, the U value remained at an approximately constant level due to the intensified convection.

Arici et al. investigated the impact of the number of panes, the gap width, and the temperature difference on the fluid flow and heat transfer in double-, triple-, and quadruple-pane windows [7]. The flow of an air in the gap was assumed to be laminar and unsteady. The radiative heat transfer was determined using the S2S radiation model. The stream lines in tested windows for gap width of 21 mm are given in Figure 6.

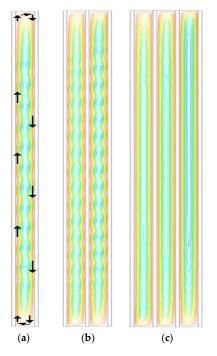


Figure 6. Streamlines in (**a**) double-, (**b**) triple-, and (**c**) quadruple-pane windows for L = 21 mm and $\Delta T = 15$ °C [7].

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As shown in Figure 6, an increase in the number of panes resulted in a considerable decrease in the magnitude of the velocity in the air medium. Air ascended along the inner pane and descended along the outer pane, which created a primary circulation. In addition, multicellular secondary circulations occurred in the gaps of double- and triple-pane windows, which caused shortcuts between the hot and cold panes. The magnitude of the velocities was lower, and the number of multicellular circulations was higher in the gaps of the triple-pane window compared with the double-pane window due to a lower temperature gradient. The multicellular circulations disappeared in the gaps of the quadruple-pane window, which resulted a linear temperature profile. It was found that the airflow changed when the Rayleigh number was greater than 6800.

Basok et al. came to similar conclusions in paper [90]. The numerical investigation resulted in determination of the critical Rayleigh number, at which a multicellular flow occurred, in a range from 6070 to 6740. A similar result was established in paper [91] for Ra = 6228 and for the aspect ratio of 40. The Rayleigh number exceeds approximately 6300, which caused a degradation of the linearity of the temperature profiles due to the formation of the multicellular circulations.

Arici et al. studied the flow and the conjugate heat transfer in multiple-pane windows with respect to five different emissivity values [30]. The use of low-emission coatings result in a change in the primary long-wave emissivity ϵ ($\lambda > 3~\mu m$) from about 0.84 to less than 0.1. The transient governing equations for mass, momentum, and energy were solved using the commercial CFD code. The results showed that the overall heat transfer coefficient of the windows decreased significantly with the decrease in emissivity. For example, for a triple-pane window filled with argon, with the gap width of L = 6 mm, the U value decreased from 2.3 W/m²K to 1.4 W/m²K when the emissivity changed from 1 to 0.25. The impact of emissivity on the U-value was more significant for larger gap widths. For the gap width of L = 12 mm, in the same window, the U-value was equal to 1.95 W/m²K for $\epsilon = 1$ and decreased to 0.85 W/m²K for $\epsilon = 0.25$.

2.3. Window Heat Transfer Modelling in Conditions of Exposure to Incident Solar Radiation

The solar radiation incident on the window panes is partly transmitted, reflected, and absorbed within the glass material, which resulted in heat transfer inward, as well as outward. The ability to transmit radiant heat is an essential factor of heat transfer through a transparent window's elements, thus the impact of solar radiation should be taken into account in mathematical modelling [92].

Evaluation of the pseudo-transient thermal performance of a double-pane window with and without solar control coating was performed by Xamán et al. [34]. The impact of the incident solar radiation and the changes in air temperature in the room and outside were analyzed as a function of time (every 5 s). The surface thermal radiation model was determined using the net radiation method [93,94]. The results showed that the application of a solar control coating reduced the heat gain by approximately 54%.

Pal et al. developed a mathematical model to determinate the amount of global radiation on window glazing and the corresponding pane surface temperature over the diurnal cycle [66]. The optical and thermal properties of a window were analyzed to evaluate the performance of the glazing in increasing the temperature of a building interior. Various types of convection were taken into account depending on the outdoor conditions. The natural convection was considered in the winter, along with the forced convection in the summer due to the forced circulation of the air by a ceiling fan inside a building. The total or global radiation on any tilted surface was calculated as a sum of beam radiation on a horizontal surface, the isotropic and circumpolar diffusion on a horizontal surface, the horizontal brightening on a horizontal surface, and the component reflected from the ground. The temperature on the surfaces of window panes, the solar heat gains, and the heat fluxes determined in the simulation in the ambient conditions of summer and winter are shown in Figure 7.

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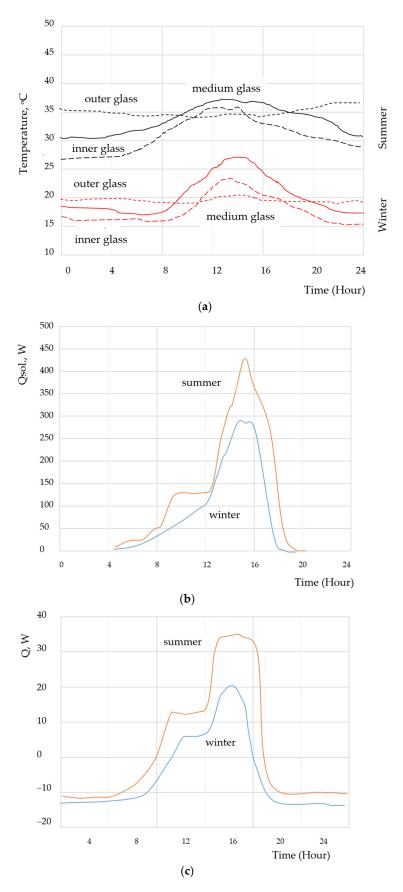


Figure 7. (a) The temperature on the surface of window panes; (b) the solar heat gains; (c) the heat fluxes from the simulation in the summer and the winter (data obtained as a result of processing cited papers).

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As can be seen from Figure 8, the temperature on the surface of window panes, the solar heat gains, and the heat fluxes (both from convection and thermal radiation) changed with time throughout the day. The maximum solar gains in summer reached about 430 W and in winter about 300 W, along with a reaching the maximum values of heat fluxes in the middle of the day, when a significant increase in the global solar radiation was observed.

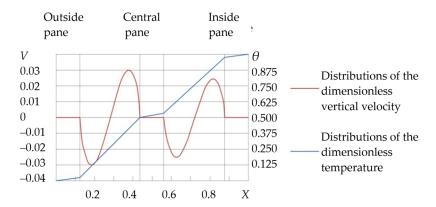


Figure 8. The distributions of the dimensionless vertical velocity and of the dimensionless temperature across the thickness of a triple-pane window (data obtained as a result of processing cited papers).

A numerical investigation of the distinctive features of a triple-pane window that have an impact on a rise in the thermal resistance was conducted by Basok et al. [72]. A fourth kind boundary condition, taking into account the presence of radiant heat fluxes between the pane surfaces, was assigned on the pane surfaces facing the gap. For the numerical calculation of a system of governing equations, the control-volume method was used [95]. The temperature fields, velocity, and pressure in the panes and in the gas medium between panes. The distributions of the dimensionless vertical velocity and of the dimensionless temperature through the window in its horizontal cross-section are shown in Figure 8.

Figure 7 indicates that in both gaps between the panes, ascending-descending freeconvective motion occurred in the gas medium. The central pane in a triple-pane window prevented the development of free convective flows in the gap. In the outer gap, the maximum vertical velocity was $V_{max} = 0.03$ and in the inner gap was $V_{max} = 0.0245$. The low values of velocity indicated that the convection in the gaps significantly affected the heat transfer. Moreover, it was shown that the dimensionless temperature distribution was almost linear, as in the case of conduction. The temperature change across the thickness of the panes was small (~0.4 °C). The convective heat flux increased with a decrease in the exterior surface temperature (at a constant value of interior temperature). The Rayleigh number increased from 3.07×10^9 to 7.25×10^9 for a window filled with air, and from 3.65×10^9 to 8.64×10^9 for a window filled with argon, as the temperature of the outer pane decreased from 0 to -20 °C. In addition, the outer pane temperature affected the thermal resistance. From τ out = -20 °C to τ out = 0 °C, the thermal resistance of an airfilled window varied from 0.34 m²K/W to 0.32 m²K/W, and of an argon-filled window varied from 0.39 m²K/W to 0.36 m²K/W. The thermal resistance of a double-pane window was equal to R = 0.19 mK/W, which was 1.7 times lower than the thermal resistance of a triple-pane window. The features indicated caused an increase in the thermal resistance of a triple-pane window compared to a double-pane window.

Ismail et al. developed mathematical model of heat transfer in conditions of exposure to incident solar radiation across a single-pane window [96]. The model was two-dimensional and transient due to the change in the incident solar radiation and the outdoor temperature with time, according to the geographical and weather conditions. The energy equation included a source term to account for the solar radiation absorbed through the glass pane. The total heat gain, the solar heat gain, and the shading coefficient were analyzed for different thicknesses of the glass pane varying from 3 to 8 mm. It was

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concluded that, in the absence of incident solar radiation, i.e., on cloudy days and during the night, the heat gain is exclusively due to the temperature difference between the internal and external environments.

A new method for the evaluation of solar heat gains through glazed surfaces to obtain the thermal energy requirements of buildings was proposed in [97]. The model considered that the entering energy was partly absorbed by the surfaces of the cavity and partly dispersed outwards, through the same window surfaces. The authors developed the effective entering solar radiation absorption coefficient corresponding to the optical and geometrical properties of the indoor environment and the transmission coefficient of the diffuse radiation of transparent surfaces.

In advanced window structures, the absorbed radiation can be extracted by other means, such as conversion to electricity and natural airflow, in order to improve heat recovery or reduce losses. Ventilated windows can use cavity airflow to heat up the air between the panes, creating buoyancy forces that induces upward flow of air [98,99].

Ismail et al. investigated modelling for a ventilated double-pane window in paper [63]. The window consisted of two parallel panes forming a gap in which the flow and initial heating of the air stream occurred. The calculations assumed a transient regime due to the incident solar radiation and the internal ambient temperature changed over time. The source term in the energy equation was used to calculate the solar radiation absorbed by the glass panes forming the channel. According to the results, the difference between the solar heat gain for different gap widths was insignificant because the optical transmittance of the systems was almost the same, regardless of the distance between the panes.

The same authors developed mathematical models of heat transfer in a ventilated double-pane windows in forced air flow conditions [74] and in a ventilated double-pane window filled with an absorbing gas [100,101]. Complex boundary conditions, such as variable heat flow and variable outdoor temperature, were assumed on the outer panes due to the incident solar radiation. It was concluded that the impact of an increase in the mass flow rate on the thermal performance of the ventilated window caused a reduction of the mean solar heat gain coefficient and the shading coefficient.

The heat transfer and the total heat gain coefficient of a double-pane window filled with an absorbing gas and exposed to solar radiation in a hot climate were compared for both a single-pane window and a naturally ventilated double-pane window in paper [64]. The mathematical models were two-dimensional and transient. An upward airflow in the gap between the panes was induced by the incident solar radiation and the temperature difference between the external and internal environment, which caused non-symmetric heating of the panes. Figure 9 shows the total heat gain for different values of the gap width of a ventilated double-pane window in solar radiation = 600 W/m^2 .

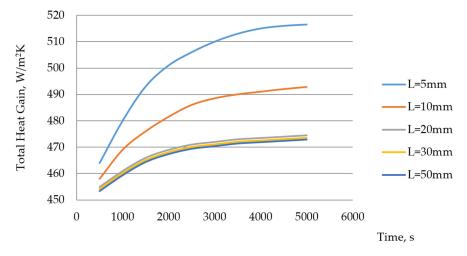


Figure 9. The impact of the gap width on the total heat gain of a ventilated double-pane window (data obtained as a result of processing cited papers).

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As can be seen from Figure 9, for gap width L = 20 mm and larger, the values of the total heat gain remained nearly unchanged, regardless of the distance between the panes. It was assumed that that the optical transmittance of the windows was nearly the same.

Lago et al. presented a numerical investigation of the thermal performance of a ventilated double-pane window with a solar reflective film [77]. The variability of radiation and outside temperature depending on the solar time (which was determined by the passage of time from a position of the Sun in the sky) was estimated for a specific month using climatic and geographical parameters. It was found that the use of a solar reflective film in a ventilated double-pane window reduced the solar energy penetrating towards the internal environment by almost 65% in comparison with a traditional double-pane window.

Michaux et al. developed a pseudo-three-dimensional model of the thermal performance of a triple-pane air-supply window, in comparison with conventional double-and triple-pane closed windows [102]. Nodal model included convection in the gaseous medium filling the gap between the panes, conduction through the glass panes and the frame and at the inner and outer window's surfaces, and the short- and long wave radiation. The tested airflow window provided a preheating of fresh outdoor air by heat loss recovery and absorbed solar heat. It was concluded that for the air flow rate of 15 m³/h, the SHGC of the air-flow window was approximately 20% and 30% higher compared with a double-and triple-pane window, respectively.

Zhang et al. proposed an opening triple-exhaust window with two air cavities, one of which acted as a ventilation duct [103]. It was concluded that, compared with conventional double- and triple-pane windows, a triple exhaust window reduces the heat gains in the summer period by 73.5% and 71.9%. In paper [104], the authors concluded that the use of an exhaust window with triple glazing can reduce over 25% and 50% of the annual accumulated cooling and heating loads, respectively.

Basok et al. carried out research on the processes of heat exchange through an energy-saving double-pane window with electric heating [82]. The inner surface of the inner pane and the inner surface of the outer pane were covered with a low-e coating, while the inner surface of the inner pane was electrically heated. The energy equation contained a source term for electric heating power. The boundary conditions of the fourth type were applied for the inner surfaces of the panes facing the gap, taking into account the heat exchange by thermal radiation. According to the results, 83–85% of the heat emitted by a window was transmitted inside the room and 15–17% to the outside environment.

A two-dimensional mathematical model of heat transfer in a double-pane window integrated with a see-through a-Si photovoltaic cells was presented in paper [83]. This advanced window system can generate electricity while allowing daylight to freely penetrate inside. The temperature distribution and the flow field of the buoyancy forces that induced a natural convective airflow in the gap between the panes were analyzed numerically for different Rayleigh numbers. The results provided accurate heat transfer variables that are necessary for predicting the PV conversion efficiency.

Regulation of the temperature depending on the change in the environmental parameters or on the electric current passing through an active layer on the pane surface can be achieved by use of smart glass. Smart glass makes use of chromogenic technologies to change the optical properties in response to external stimuli. Smart window types and their operation mechanisms are shown in Table 2.

Table 2. Smart window types and their operation mechanisms.

Ref.	Glass Type	Operation Mechanism
[105]	Electrochromic	Response to an electrical voltage or charge
[106]	Photochromic	Response to UV light
[107]	Thermochromic	Response to temperature
[108]	Thermotropic	Response to temperature-dependent light scattering
[109]	Mechanochromic	Response to optical properties
[110]	Gasochromic	Response to reducing or oxidizing gases
[111]	Magnetochromic	Response to magnetic field intensity

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The impact of innovative phase-change materials on the energy efficiency of windows was investigated by Lichołai and Musiał [84]. The aim of the study was to define two complex heat transfer resistances between the external glazing and the PCM accumulator, as well as between the PCM accumulator and the internal glazing. The proposed model determined the one-dimensional heat flow in a window connected to the heat accumulator and the two-dimensional heat flow and storage in a phase-change accumulator. The investigation resulted in evidence of an improvement in the thermal resistance of windows with a phase-change heat accumulator, which was confirmed by both the temperature and the heat flux density recorded on the inner surface of the panes.

The use of a phase change material for initial heating or cooling of the supplied air in a ventilated window was investigated in paper [112]. The results indicated that the proposed window ensured an increase in the inlet air temperature by 2 °C for 12 h in a day (heating mode) and maintained the inlet air temperature on average 1.4 °C lower for 7 h in a day, compared to a conventional window.

Nourozi et al. presented the thermal properties of an innovative energy-active window (EAW) [55]. It can utilize low-grade energy, such as waste heat in a sealed air loop between the window panes, in order to provide higher window surface temperatures in winter. The proposed EAW consisted of a double-slot glazing configuration and a closed air loop. An up flow of heated air to the slots was provided by a built-in heat exchanger combined with a fan underneath the window. The thermal performance of the EAW was compared with a those of a conventional triple-pane window in order to determine the U-value and select the appropriate Nusselt number correlations. The air flow between the panes was caused by an integrated fan underneath the window; therefore, the heat transfer occurred by natural, forced, and mixed convection. The Nusselt numbers for the convection occurring between symmetrically heated parallel panes was adapted for use in the EAW due to the different pane surface temperatures resulting from the up flow of warm air and a large temperature difference between the inside and the outside. Therefore, the constant values of 7.54 and 7.55 in the Nusselet number were changed to four so as to more correctly consider the effects of asymmetrically heated boundaries. The results showed that the Nusselt number for the parallel panes with asymmetric surface temperatures was approximately 1.9 times lower than that for symmetrically heated surfaces. The U-value of the EAW was significantly depended on the supply air temperature, thus in order to provide the U-value under $0.65 \,\mathrm{W/m^2 K}$, the supply air temperature must be above the indoor temperature.

3. Material and Methods

As can be seen, many investigations studied the modelling of heat transfer processes taking place through window structures. The authors of the above publications proposed various solutions that ensured a good agreement between the simulation results and the practical measurements of the overall heat transfer coefficient for specific conditions, despite the simplifications adopted in the mathematical models. Those approaches can be verified using the proposed models. In our review paper, a different approach was proposed, based on a practical assessment of the thermal transmission through windows. A detailed study of heat transfer processes was not the aim of this paper and will be the subject of another research paper. The major goal of this study is to demonstrate that even the best agreement of simulation results does not reflect the real distribution of heat flows. It is due to fact that the nature of heat transfer inside window cavities significantly depends on the local thermal conditions inside and outside the window, which also change in the glazing area.

Thermal tests of windows in a climate chamber were carried out in order to verify the proposed average heat transfer coefficients, as shown in Figures 10 and 11. The temperature, humidity, and air velocity were changed depending on the conditions set in the chamber. The steady state of the microclimate in the chamber on the internal and external sides, calibration of the heating part of the chamber, and measurement of temperature and wind speed were taken into account during the test. The studied windows were mounted in a climate chamber in order to determine the temperature variability and the amount of

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the heat flux in the cross-section. Figure 10 shows the general external installation of the climatic chamber.



Figure 10. A climatic chamber at the Kielce University of Technology.

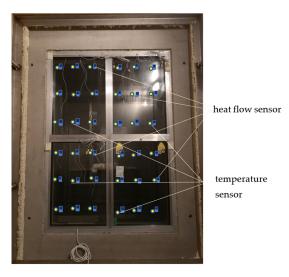


Figure 11. The studied windows installed in a climate chamber.

The tested windows were triple-pane windows with the gap width of L = 18 mm, filled with argon, with a low-ecoating with $\varepsilon = 0.17$. The tested window systems also included conventional triple-pane windows, with the gap width of L = 18 mm, filled with air, with emissivity of $\varepsilon = 0.84$, whose thermal parameters served as a basis for comparison. Thermocouples with the measured temperature range of -30 °C to +40 °C and accuracy 0.1 °C were installed between the panes of each tested window. The thermocouples were located in the lower, central, and upper part of the internal gap and one thermocouple was located in the central part of the external gap, in order to measure the temperature distribution. The density of the heat flux was measured by using FHF04 foil heat flux sensors (Hukseflux) with sensitivity of $\Phi i = 10.84 \,\mu\text{V}/(\text{W/m}^2)$. They were attached on the glass surfaces, which made it possible determine the local values of the tested parameters. FHF04 measured heat flux from conduction, radiation, and convection over a temperature range from -70 to +120 °C. The LI19 heat flux density data-logger (Hukseflux) was used to display and store the measured minimum, maximum and average heat flux along with the date and time. Its calibration uncertainty is 0.1%. Moreover, the digital TM-947SD four-channels thermometer with data-logger (Lutron), with resolution of 0.1 $^{\circ}$ C, was used in order to store the measured temperature of gas layer between the panes from K-type thermocouples. Figure 11 shows the studied windows with thermocouples installed in the climatic chamber.

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The aim of the experimental tests was to measure the temperature and the heat flux density in the windows. The tests in the climate chamber were carried out for the constant internal temperature $T_{in} = 20~^{\circ}\text{C}$ and 50% humidity, and for four external temperatures $T_{out} = -10~^{\circ}\text{C}$; $-5~^{\circ}\text{C}$; $0~^{\circ}\text{C}$, and $+5~^{\circ}\text{C}$. The thermocouple and heat flux recorder has the function of automatic saving of the measured parameters, which are then exported to Microsoft Excel tables. The measurements were carried out in accordance with ISO 9869-1:2014.

4. Results and Discussion

Table 3 shows the different approaches to mathematical modeling of thermal transmission through windows.

Table 3. Summary of the presented different approaches to mathematical modeling of the thermal transmission through windows.

Model Types

CFD simulations were performed in many of the cited papers
The majority of the conducted studies were focused on 2D models
In many of the modeling approaches, the solar radiation was not considered
The standard k-ε model or the RNG k-ε turbulence model were implemented for simulations of ventilated windows
In some cases, heat sources were included in the energy equation

Ref.

[7,11,21,30,60,62,65,67-70,75,78,80,113-116]
[7,11-13,21,30,34,48,52,55,62-64,67,72,73,75-78,80-84,89,99-101,113,115]
[67,10-13,21,30]
[48,62,71,80,98,99,103]
[63,64,82,93,100,114]

Modelling of heat exchange processes through windows involves making a number of assumptions that simplify the solution of the governing equations. This fact indicates a discrepancy between the calculated and experimental data. The fact that the data obtained varies greatly in different parts of the windows is a significant problem. For example, convection may occur in the middle of a window, but there may be no convection closer to the edges of the window or in its lower part. As a consequence, the densities of heat fluxes on the window surfaces are different and the temperature distribution shown for the solution of some models may be practically ideal only for a part of the window. If the data was average for the local values of heat fluxes over the entire surface of the window, the error can be significant. The results of measurements obtained in our study are shown in Figure 12.

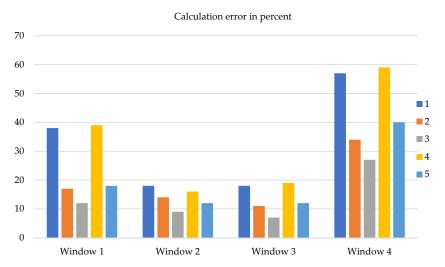


Figure 12. Distribution of the local values of heat flux density on the window surface: 1—upper left corner of the window; 2—lower left corner of the window; 3—in the center of the window; 4—upper right corner of the window; 5—lower right corner of window; windows: 1—standard triple-pane; 2—triple-pane filled with argon; 3—triple-pane with an interactive cover; 4—triple-pane with a heated base; The comparison of the results concerned the calculated data obtained using a standard mathematical model [90] with our experimental data.

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The heat flux density for different types of windows of the same height was:

- for a triple-pane window filled with air: 1.29 W/m^2 , 1.72 W/m^2 , and 1.86 W/m^2 ;
- for a triple-pane window filled with argon: 1.1 W/m², 1.2 W/m², and 1.65 W/m²; and
- for a window with a low-emission coating: 1.34 W/m^2 , 1.42 W/m^2 , and 1.68 W/m^2 .

Another aspect of the modelling problem is the lack of consideration of the conditions of heat exchange with the surrounding air. The coefficient of convective heat transfer from the window surface changes along with the change in humidity and wind speed. Thus, the simulation error will be even greater. Our measurements show that with an increase in wind speed from 0 to $8\,\text{m/s}$, the local heat flux values increased by 40%, and thus the thermal resistance of the window decreased. As a rule, this was not taken into account in cited mathematical models.

Finally, the third feature that is also not evaluated in the models, is the location of the window relative to the wall. Figure 13 indicates the impact of the location of a window on the temperature fields around the window. As can be seen from Figure 13, the location affected the convective air movements taking place along the window surface and the thermal properties of the window itself.

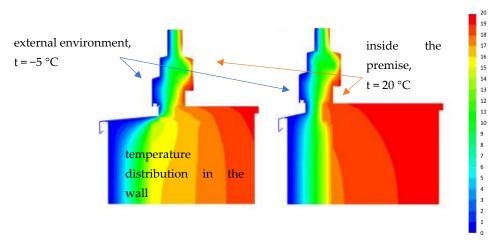


Figure 13. The temperature distribution in walls and windows depending on the location of the window (author data).

To summarise, a change in the position of the window affects the temperature distribution in the wall, the intensity of convective air movement on the inner surface of the window, and the intensity of heat exchange through the window. It results in uneven temperature fields and speed of convective air movement inside the windows, and the presence of micro convection and multicellular secondary circulations in the gaps between the panes (which was also considered by some authors). These features were not taken into account in the cited papers and it seems that it is difficult to include them in mathematical models. However, these three aspects have a significant impact on the accuracy of the mathematical predictions of the thermal resistance of windows.

5. Conclusions

The results suggest that the conjugate heat transfer and fluid flow within windows is far from being fully understood, thus further research is needed. On the other hand, the mathematical models developed so far do not allow for such comprehensive research. The current approach to modeling for standard windows seems to be redundant. The aforementioned parameters should be included in the models of modern window designs in which the phenomenon of forced convection occurs or in which an additional heat source causing convection movements is used. Accurate characterization of the thermal properties, including thermal transmittance (U-value), is of key importance for the development of new generation window designs.

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Another important parameter is the width of the gap between the panes, which was pointed out by almost all cited authors. In general, it depends on the temperature difference on the glass surfaces and on the thermal conditions, thus significantly affecting the thermal transmittance. It was established that the optimal value was of 18 mm in our tested windows, according to results in the literature review.

Moreover, our experimental tests of windows carried out in a climate chamber show significant differences in the values of heat flux density in different parts of windows. A discrepancy between the average values for different types of windows was identified. These discrepancies amounted to 36% for the upper part and 21% for the lower part of a window compared to the values in the central part.

The inconsistency in the data with respect to width remains almost the same for all windows. The error would range from 17 to 54% if the U-values for the entire window were averaged and compared with the calculated data, However, the experiments did not take into account radiation, which introduces even greater errors in the calculations, especially for windows with low-e coatings.

It can be concluded that modeling the processes of heat exchange through windows can be effective for certain strictly defined conditions. However, even in this case, significant errors were obtained in determining the level of heat transfer intensity. In this regard, the task of developing new active window designs in which it would be advisable to use appropriate mathematical models to assess energy performance looks more promising.

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Nomenclature

Pr Prandtl number Ra Rayleigh number Nu Nusselt number

Abbreviation

ADI alternating direction implicite
CFD computational fluid dynamics
CW cumulative wavenumber model
DO discrete ordinates radiation model

EAW energy-active window PCM phase change materials

RANS Reynolds averaged Navier–Stokes RTE radiative transport equation

S2S surface-to-surface

SHGC solar heat gain coefficient SOR successive over-relaxation SST shear stress transport TDM a tridiagonal matrix algorithm Energies **2023**, 16, 1425 19 of 23

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