

Supplementary Material

The Effect of Binder Loading on the Pore Size of 3D Printed PMMA

Simon Riechmann ^{1,2,*}, Odo Wunnicke ² and Arno Kwade ¹

¹ Institut für Partikeltechnik, TU Braunschweig, Volkmaroder Str. 5, 38104 Braunschweig, Germany; a.kwade@tu-braunschweig.de

² Evonik Operations GmbH, Creavis, Paul-Baumann-Str. 1, 45764 Marl, Germany; odo.wunnicke@evonik.com

* Correspondence: simon.riechmann@tu-braunschweig.de

Citation: Riechmann, S.; Wunnicke, O.; Kwade, A. The Effect of Binder Loading on the Pore Size of 3D Printed PMMA. *Materials* **2021**, *14*, 1190. <https://doi.org/10.3390/ma14051190>

Academic Editor: Massimiliano Avalle

Received: 31 January 2021

Accepted: 23 February 2021

Published: 3 March 2021

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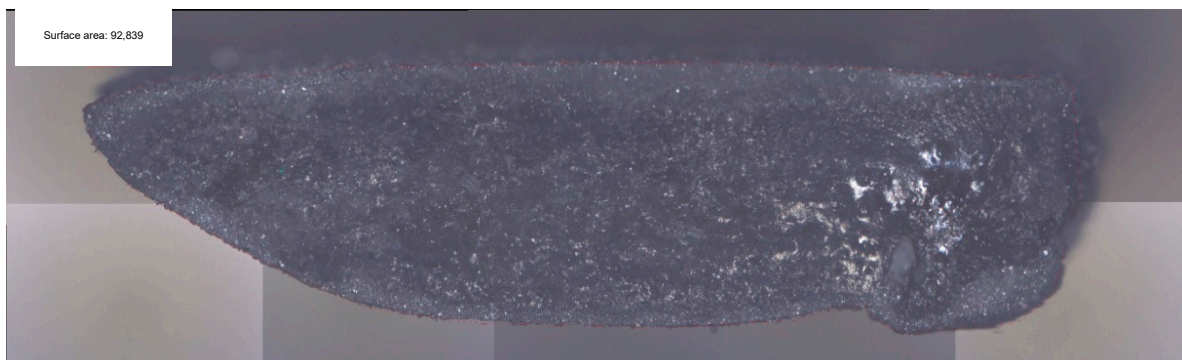


Figure S1. Cross section of tensile road with surface area measurement. This is used to adjust the Tensile strength at 45% BL. Originally the width of 20.04 mm and height 5.28 mm were measured with a caliper.

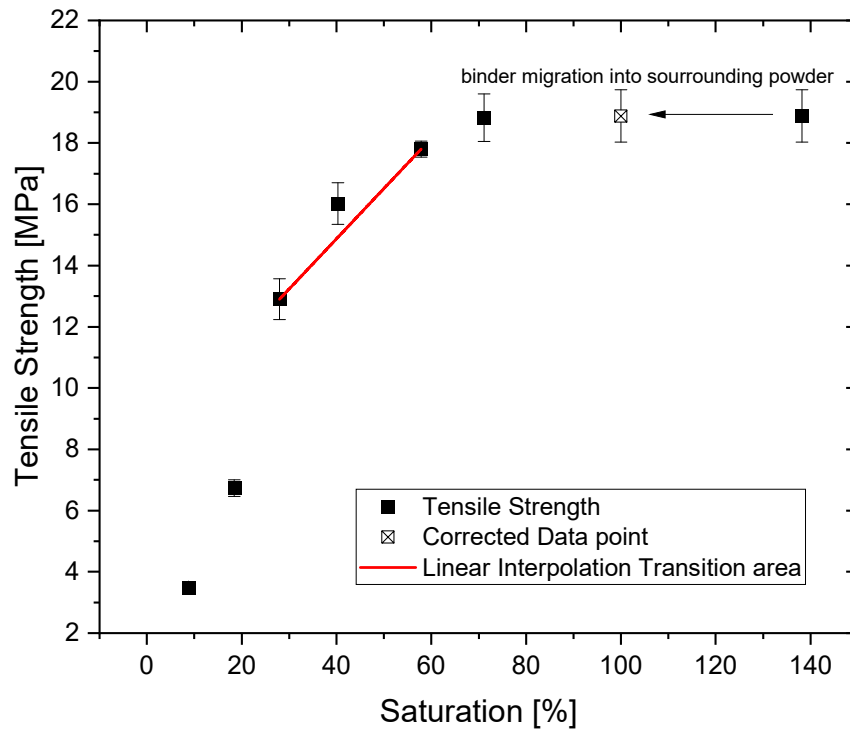


Figure S2. Tensile strength as a function of Saturation with linear interpolation in the transition area to predict the Tensile strength. The print job with 45% BL calculates to a Saturation over 100%. This is not possible and explains the high shape deviation. Due to the binder migration into surrounding powder it is assumed that a BL of 100% is achieved.