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Abstract: CuCr₂Se₄ nanoparticles were obtained by the high-energy ball milling of CuCr₂Se₄ single crystals, which had a size of approximately 32 nm after 5 h of milling. Structural, magnetic, and electrical studies have shown that a reduction in CuCr₂Se₄ single crystals to the nanosize leads to (1) a weakening of ferromagnetic interactions, both long and short range, (2) a lack of saturation of magnetization at 5 K and 70 kOe, (3) a change in the nature of electrical conductivity from metallic to semiconductor, and (4) a reduction in the thermoelectric power factor S² σ by an order of magnitude of 400 K. The above results were considered in terms of the parameters of the band model, derived from the high-temperature expansion of magnetic susceptibility and from the diffusive component of thermoelectric power. Theoretical calculations showed a significant weakening of both the superexchange and double exchange mechanisms, a reduction in the [Cr³⁺,Cr⁴⁺] band width from 0.76 to 0.19 eV, and comparable values of the Fermi energy and the activation energy (0.46 eV) in the intrinsic region of electrical conductivity. The main advantage of high-energy ball milling is the ability to modify the physicochemical properties of already existing compounds for desired applications.

Keywords: high-energy ball milling; nanoparticles; magnetic measurements; electrical properties

1. Introduction

Spinels with the general formula $CuCr_2X_4$ (where X = S, Se, and Te) are ferromagnetic [1,2] and metallic conductors at room temperature [3]. CuCr₂X₄ spinels doped with 3*d* metals show a transition to the ferrimagnetic or antiferromagnetic order and the semiconductor state. Many of them exhibit low lattice thermal conductivity of about 20 mW/cmK, independent of temperature, the conductivity of small polaron type in ferromagnetic semiconductors [4], and a crossover from positive to negative magnetoresistance [5]. The relationship between a material's magnetic and electrical response is important in a variety of technological applications, including magnetic sensors, such as reading heads on computer hard drives and thermoelectric devices [4,5]. CuCr₂Se₄ obtained by solid-phase synthesis has a normal cubic type of structure with the symmetry of the $Fd\overline{3}m$ space group and the zero magnetic moment of the Cu ion in the tetrahedral site, whereas the three Bohr magnetons correspond with Cr^{3+} ions in the octahedral site [6]. Pure CuCr₂Se₄, both in monocrystalline and polycrystalline form shows strong ferromagnetic (FM) interactions in the long-range below the Curie temperature $T_C = 460$ K and short range, as evidenced by the high positive Curie–Weiss temperature $\theta = 465$ K [1,2], as well as the electrical resistivity of $3.8 \times 10^{-6} \Omega$ m and the positive Seebeck coefficient of 20.5μ V/K at room temperature [3].

Interesting properties of $CuCr_2X_4$ spinel mono- and polycrystals became an inspiration for their research in the nanoscale [7–11]. $CuCr_2Se_4$ nanopinels were obtained using microwave-assisted polyol synthesis [7,8] or thermal decomposition and a reaction of



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Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). mixed metal–oleate complexes with selenium in a high-boiling organic solvent [9–11]. It was established that (1) the Curie temperature of the nanocrystals exceeded the value obtained for a common bulk polycrystalline spinel sample [7,8], (2) the crystallites were ferromagnetic at room temperature and exhibited a low-temperature magnetic moment of about 2.3 μ_B per Cr, which is close to reported value for the bulk [9], and (3) increasing the size of the crystallites from 15 to 25 nm led to an increase in the Curie temperature from 395 to 413 K, which is still below the corresponding bulk value of 430 K. Also, saturation magnetization, Curie–Weiss temperature, and the effective magnetic moment turned out to be lower than the bulk [10]. (4) The anisotropic-shaped CuCr₂Se₄ nanocrystals were superparamagnetic near room temperature but exhibited FM behavior at lower temperatures, with magnetization values of 31 and 43 emu/g at 300 and 5 K, respectively [11]. The above studies show that the magnetic results of nanocrystals depend on the method and conditions of their preparation. The literature data on the magnetic parameters of the CuCr₂Se₄ spinels also differ significantly. A common feature of bulk and nanosized CuCr₂Se₄ spinels is their ferromagnetism.

Our previous studies of the ZnCr₂S₄ [12] and ZnCr₂Se₄ [13] nanopinels synthesized by the high-energy ball milling (HEBM) method from elements and single crystals, respectively, showed a change from antiferromagnetic (AFM) to an ideal paramagnetic state for sulfur spinels and AFM in a spin glass state for selenium. In both cases, the nature of the electrical conductivity did not change.

Next, the related CuCr₂S₄ compound, synthesized by the HEBM method from the constituent elements Cu, Cr, and S [14] and CuS and Cr₂S₃ sulfides [15], showed a change in both the ordering of the magnetic moments from the ferromagnetic (FM) state to the antiferromagnetic (AFM) one, and the nature of the electrical conductivity from the metallic state for spinel microcrystallites to the semiconductor for spinel nanoparticles changed. The Curie (T_C), Néel (T_N), and Curie–Weiss (θ) temperatures, effective magnetic moment (μ_{eff}), electrical resistivity (ρ), and the Seebeck coefficient (S) of CuCr₂S₄ spionels are collected in Table 1 for comparison.

Table 1. Magnetic and electrical parameters of CuCr₂S₄ bulk [1,2] and nanospinels obtained from elements [14] and sulfides [15].

CuCr ₂ S ₄	T _C , T _N (K)	θ (K)	μ _{eff} (μ _B /f.u.)	ρ (Ωm)	S (μV/K)	Ref.
bulk	420	390	4.4	$4 imes 10^{-4}$	+16.0	[1,2]
nano	30	198	3.53	1.8	+63	[13]
nano	40	258	1.934	2.13	-767	[14]

The novelties of this work are electrical and magnetic studies of $CuCr_2Se_4$ nanoparticles obtained from single crystals of this compound by the HEBM method to nanosize. An additional reason for the research is the calculation of the band model parameters due to the fact that according to Philipsborn [16], covalence increases with an increase in the radius of anions in the sequence O, S, Se, Te and has a strong impact on the physical properties of materials.

2. Materials and Methods

2.1. Synthesis of Nanocrystals

Nanospinel CuCr₂Se₄ was obtained in the process of the high-energy ball milling of the single crystals of this compound. As in the case of $ZnCr_2Se_4$, $CuCr_2Se_4$ single crystals were obtained by gaseous chemical transport, using anhydrous chromium(III) chloride, $CrCl_3$, as a transporting substance, according to the reaction equation:

$$4 \operatorname{CuSe} + 2 \operatorname{CrCl}_3 \rightleftharpoons \operatorname{CuCr}_2 \operatorname{Se}_4 + 3 \operatorname{CuCl}_2. \tag{1}$$

The substrate in the synthesis process was copper(II) selenide, CuSe, obtained by a ceramic method by double sintering the copper and selenium powders at a temperature of 1073 K in quartz ampoules under vacuum conditions. Stoichiometric weights of substrates CuSe and $CrCl_3$ were introduced into an ampoule made of quartz glass and were 20 cm long and 2 cm in diameter. The ampoule was sealed under vacuum using a turbomolecular pump at a pressure of 10^{-5} mbar. The gaseous chemical transport process was carried out for 16 days in a PRS-55HM horizontal tube-zone furnace. After the process was completed, the furnace was cooled to room temperature. After opening the ampoule in a hood, the wall surfaces of the obtained single crystals were cleaned by washing them several times with distilled water and cleaning them in acetone using an ultrasonic cleaner (INTERSONIC IS-1). The CuCr₂Se₄ single crystals obtained in the crystallization zone had an octahedral shape, and the edge length was about 0.5–4 mm (Figure 1).



Figure 1. Block diagram of the synthesis of nanocrystalline CuCr₂Se₄.

The experimentally determined conditions for the synthesis of $CuCr_2Se_4$ single crystals, such as the number of substrates, the temperature of the crystallization and dissolution zone, the temperature gradient used (ΔT), and the synthesis time are presented in Table 2.

Table 2. Conditions for the synthesis of CuCr₂Se₄ single crystals.

Substrate Weigh		Zone Ten	nperature	ΔT	Time
(g)		(F	K)	(K)	(h)
CuSe 4.5605	CrCl ₃ 2.5335	T _{disso} . 1023	T _{cryst} . 933	90	384

In the second stage, the $CuCr_2Se_4$ single crystals were subjected to the process of high-energy milling. The ratio of the mass of single crystals to the mass of spheres was 1:10. The block diagram of the synthesis of nanocrystalline $CuCr_2Se_4$ is shown in Figure 1, and experimentally determined parameters of the milling process are presented in Table 3. The grinding time was selected based on our previous work with $ZnCr_2Se_4$ nanospinels, which was also obtained by grinding single crystals. In order to prevent the "decomposition" of

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the CuCr₂Se₄ compound, we experimentally ground it to a point where there were the fewest foreign phases (impurities). The phase analysis of the obtained CuCr₂Se₄ nanospinel was performed after 3 and 5 h of milling.

Table 3. Parameters of the CuCr₂Se₄ high-energy milling process.

Mill Type	Pulverisette 7				
Vessel capacity	20 сс				
Milling balls	40 balls (diameter 5 mm, weight 0.51 g each)				
Milling rotation	500 rpm				
Milling time	15 min				
Cooling	15 min				
Number of cycles	20				
Total milling time	5 h				

2.2. Methods

The static (dc) magnetic susceptibility was measured in the temperature range of 5–300 K and the field $H_{dc} = 1$ kOe and recorded both in zero-field-cooled (ZFC) and field-cooled (FC) mode. Magnetization isotherms were measured at 5, 20, 40, 60, and 300 K, while hysteresis loops were measured at 5, 10, 50, and 300 K using a Quantum Design MPMS-XL-7AC SQUID magnetometer (Quantum Design, San Diego, CA, USA) in applied external fields up to 70 kOe. The effective magnetic moment, μ_{eff} , was calculated using the equation presented in Refs. [17,18]. Dynamic (ac) magnetic susceptibility was measured in the temperature range of 5 \div 300 K and at an internal oscillating magnetic field of $H_{ac} = 3.9$ Oe and internal frequency of f = 1 kHz using the QD-PPMS measurement system (Quantum Design Physical Properties Measurement System, Quantum Design, San Diego, CA, USA).

Electrical conductivity $\sigma(T)$ of the samples under study was measured by the DC method using a KEITHLEY 6517B Electrometer/High Resistance Meter (Keithley Instruments, LLC, Solon, OH, USA) within the temperature range of 77–400 K. The thermoelectric power S(T), i.e., the Seebeck coefficient, was measured within the temperature range of 100–400 K with the help of a Seebeck Effect Measurement System (MMR Technologies, Inc., San Jose, CA, USA).

3. Results

3.1. Structural Characteristics

Figure 2 shows X-ray diffraction patterns obtained after 1, 3, and 5 h of milling single crystals of the CuCr₂Se₄ spinel. Phase analysis confirmed the presence of the CuCr₂Se₄ spinel phase (cubic system, space group $Fd\overline{3}m$, ICDD PDF4+, card 04-004-0213) at every stage of the milling process. At the same time, in the diffraction pattern after 1 h of milling, a regular phase derived from Cu₂Se was identified (space group $Fm\overline{3}m$, ICDD PDF4+, card 04-003-4435), as well as trace amounts of a rhombohedral phase derived from Cr₂Se₃ (space group $R\overline{3}$, ICDD PDF4+, card 01-089-2068) after 3 h of the milling process. The mass fraction of the additional phases is small and does not exceed 3% by weight in the final material. The determined structural parameters of the CuCr₂Se₄ spinel subjected to the high-energy milling process are summarized in Table 4. With an increase in the milling time, we observe a regular increase in the lattice parameter to the value of *a* = 1.04139(8) nm after 5 h of milling and a systematic decrease in the size of the crystallites. The presence of significantly broadened reflections in the diffraction patterns after 5 h of milling indicates the nanocrystalline structure of the ground material, and then the nanocrystallites reach the smallest size of 32 nm, while the lattice strain is the largest and amounts to 0.85% (Table 4).



Figure 2. Diffractograms of a single-crystal CuCr₂Se₄ spinel after 1, 3, and 5 h of milling.

	t (h)	a (nm)	d (nm)	η (%)
	1	1.03719(6)	119	0.49
	3	1.04090(4)	107	0.47
	5	1.04139(8)	32	0.85
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Table 4. Structural parameters of the CuCr₂Se₄ nanopinel.

t is the milling time, a is the unit cell parameters, d is the size of crystallites, and η is the lattice strain.

3.2. Electrical Properties

The results of the electrical conductivity measurements, $\sigma(10^3/T)$, of the CuCr₂Se₄ nanospinel clearly showed two areas: extrinsic in the temperature range of 77–160 K, in which the thermal activation E_{a1}~0.01 eV is observed, and intrinsic in the temperature range of 350–400 K with a stronger thermal activation of E_{a2}~0.46 eV (Table 5 and Figure 3). The value of σ at 400 K is ~3 × 10² S/m and is five times lower compared to the CuCr₂Se₄ single crystal at the same temperature, from which the nanopinel was formed after milling, and at 77 K, this difference is four orders of magnitude (Figure 3).

Table 5. Electrical parameters of the CuCr₂Se₄ spinel in bulk and nanosize.

CuCr ₂ Se ₄	E _{a1}	E _{a2}	a	E _F	T _F
	(eV)	(eV)	(µV/K ²)	(eV)	(K)
bulk	<0	≈ 0	0.036 ^(*)	2.04 ^(*)	23622 ^(*)
nano	0.46	0.01	0.16	0.46	5315

 E_{a1} and E_{a2} are the activation energies at the intrinsic and extrinsic regions, respectively, a is the slope of the linear $S_{diff}(T)$ diffusion function of thermopower, E_F is the Fermi energy, T_F is the Fermi temperature. ^(*) These values were estimated from the S(T) data in Ref. [3].

The conductive $CuCr_2Se_4$ single crystal shows almost zero and negative activation energy in the extrinsic and intrinsic regions, respectively (Table 5). The reason for this may be dominant structural scattering and strong phonon scattering since the same type of potential is present. Phonon scattering, which is usually the dominant mechanism in simple metals, should increase linearly with temperature. This can be interpreted either with direct lattice scattering, i.e., potential scattering due to the random distribution of Cu and Cr atoms and/or vacancies and interstitial defects. In the CuCr₂Se₄ single crystal, this mechanism plays a significant role since a corresponding linear decrease in conductivity above room temperature is found (Figure 3). Similar behavior was found in the CuCr₂Se₄ single crystals doped with Ga [19] and Co [20]. In the case of the semiconductor $CuCr_2Se_4$ nanocrystal, the phonon mechanism is reduced as a linear increase in conductivity in the intrinsic region (Figure 3).



Figure 3. Electrical conductivity ($\ln \sigma$) vs. reciprocal temperature ($10^3/T$) of CuCr₂Se₄ mono- and nanospinels.

The temperature dependence of thermopower, S(T), measured for the nanocrystal under study, is depicted in Figure 4. Positive values of thermopower reveal hole-type electrical semiconductivity, which means that reducing the size of the crystalline conductor to a nanosize does not change the type of electrical conductivity, only its character. The S values at room temperature for the polycrystalline CuCr₂Se₄ spinel and nanospinel are 20.5 [3] and 48.6 μ V/K, respectively.



Figure 4. Thermoelectric power, S, and its diffusion component, S_{diff} , as well as power factor, $S^2\sigma$, vs. temperature T of the CuCr₂Se₄ nanospinel.

The temperature dependence of thermoelectric power, S(T), presented in Figure 4, requires special consideration. In conventional metals, the thermopower consists of two different parts, i.e., a diffusion component (S_{diff}), which according to the Mott formula [21] is proportional to temperature at high temperatures, and a phonon drag component (S_{ph}), which is more complex. The S_{ph} contribution results from a transfer of the phonon momentum to the electron gas. It drops both at low temperatures, such as T^3 below $\theta_D/10$, when the phonons freeze out (where θ_D is the Debye temperature), and at high temperatures, such as T^{-1} above approximately $\theta_D/2$, when the phonon's excess momentum is limited by anharmonic phonon–phonon scattering [22]. The literature values of the Debye temperature for CuCr₂Se₄ spinel crystals, ZnCr₂Se₄ nanospinels, and ZnCr₂Se₄:Re single crystals are 280 [23], 290 [12], and 295 K [24], respectively.

Figure 4 shows a rather well-defined linear slope of the thermoelectric power of the CuCr₂Se₄ nanospinel at high temperatures (marked by a solid line), which extrapolates to (0, 0). This diffusion part of the thermoelectric power (S_{diff}) can be described by the Boltzmann electron transport equation [21] as follows:

$$S_{diff} = \frac{\pi^2 k^2}{eE_F} T = a \cdot T,$$
(2)

where *k* is the Boltzmann constant, *e* is the elementary charge, E_F is the Fermi energy, and *a* is an empirical slope. In Equation (2), the Fermi energy, E_F , can be written as follows:

$$E_F = \frac{\pi^2 k^2}{ea}.$$
(3)

Equation (3) allows us to evaluate the Fermi energy E_F and the Fermi temperature T_F (defined as E_F/k) using the experimental value of the slope of thermopower a for the polycrystalline CuCr₂Se₄ spinel [3] and the nanospinel under study. The values of a, E_F , and T_F are summarized in Table 5. In the case of the CuCr₂Se₄ polycrystal [3], the high-temperature part of the thermopower was extrapolated to (0, 0). Table 5 shows significant differences in E_F and T_F values between poly- and nanocrystalline spinels. Interestingly, in the case of the nanospinel, the values of E_F and E_{a1} in the intrinsic region are identical. Compared to metals, e.g., for pure copper: $E_F = 7 \text{ eV}$ and $T_F = 8.19 \times 10^4 \text{ K}$ [25], non-metallic single crystal conductors, CuCr₂Se₄:Ga: $E_F \sim 0.3 \text{ eV}$ and $T_F \sim 3 \times 10^3 \text{ K}$ [19], single crystal semiconductors, ZnCr₂Se₄:Re: $E_F \sim 0.047 \text{ eV}$ and $T_F \sim 550 \text{ K}$ [24], and non-conductive single crystals, Pb_{1-3x x}Nd_{2x}(MoO₄)_{1-3x}(WO₄)_{3x}: $E_F \sim 0.042 \text{ eV}$ and $T_F \sim 490 \text{ K}$ [26], the values of E_F and T_F of the studied nanospinels are typical for doped non-metallic spinel conductors.

Figure 4 also shows an interesting dependence of the power factor $S^2\sigma$ on temperature *T*. The value of $S^2\sigma$ increases significantly with increasing temperature, especially in the intrinsic region above 300 K, to reach 13 nWcm⁻¹K⁻² at 400 K. Compared to the studied CuCr₂Se₄ nanoparticles, $S^2\sigma$ at 400 K is by an order of magnitude higher in singlecrystalline non-metallic spinel conductors CuCr₂Se₄:Ga [4,19], is of the same order as in single-crystalline spinel semiconductors ZnCr₂Se₄:Re [24], is five orders lower in weakly single crystals of lead molybdate–tungstates doped with neodymium [26], and is six orders lower in ceramic calcium molybdate–tungstates doped with Gd³⁺ and Co²⁺ [27] and calcium molybdate–tungstates doped with Nd³⁺ and Mn²⁺ [28]. The above studies show that thermoelectric efficiency is primarily determined by the type of chemical bond and electrical conductivity, and doping the matrixes with 3*d* and 4*f* metal ions can only slightly improve this efficiency. However, reducing the grain size to the nanoscale usually leads to a decrease in thermoelectric efficiency.

3.3. Magnetic Studies

The results of DC and AC magnetic susceptibility measurements of the CuCr₂Se₄ nanspinel obtained by the HEBM method (t = 5 h, d = 32 nm) are presented in Table 6 and in Figures 5 and 6a,b. The conducted studies have shown that the reduction in the size

of crystallites leads both to the weakening of long-range ferromagnetic interactions, the Curie $T_{\rm C}$ temperature drops from 416 K [29] to 196 K, and the weakening of the short-range ferromagnetic interactions, as evidenced by the reduction in the paramagnetic Curie–Weiss temperature θ from 436 K [29] to 231 K (Table 6, Figures 5 and 6a). In Figure 5, below the freezing point $T_f = 50$ K, there is a slight splitting of the DC susceptibility curves measured in the ZFC and FC mode, which may indicate the appearance of a geometric-type spin frustration characteristic in the spin glass state [30]. This is confirmed by the high energy loss visible in the imaginary magnetic susceptibility component, χ'' , (Figure 6b), which is related to the spin reorientation and movement of the domain walls in the sample with a reduced grain size. Frustration may also result from the appearance of chromium ions with an oxidation state higher than 3+, as the effective magnetic moment, μ_{eff} , of the investigated nanosipnel is smaller than the bulk (Table 6). The opposite behavior was observed for ZnCr₂S₄ spinel nanocrystals [12].

Table 6. Magnetic parameters of the CuCr₂Se₄ bulk and nanospinels.

CuCr ₂ Se ₄	C (emu·K/mol)	T _C (K)	T _f (K)	ө (К)	μ _{eff} (μ _B /f.u.)	H _{c (5K)} (T)	$\begin{array}{c} M_{r(5K)} \\ (\mu_B/f.u.) \end{array}$	$\begin{array}{c} M_{s(5K)} \\ (\mu_B/f.u.) \end{array}$
bulk	2.70	416	-	436	4.65	-	-	4.76
nano	2.27	196	50	231	4.26	0.206	0.59	2.09

C is the Curie constant, T_C , T_f , and θ are the Curie, freezing, and Curie–Weiss temperatures, respectively, μ_{eff} is the effective magnetic moment, H_c is the coercive field, M_r is the remanence, and M_s is the saturation magnetization at 5 K. The values of magnetic parameters for bulk were taken from Ref. [29].



Figure 5. DC magnetic susceptibility χ_{ZFC} , χ_{FC} , $1/\chi_{ZFC}$, and $(T - \theta)/C$ (solid line) vs. temperature T of the CuCr₂Se₄ nanospinel.

The magnetic isotherms of the investigated nanopinel are shown in Figure 7. With the decrease in the size of the crystallites, the magnetization at 5 K in the magnetic field of 75 kOe strongly decreases from 4.76 $\mu_B/f.u.$ for bulk to 2.09 $\mu_B/f.u.$ for the nanospinel (Table 6), and magnetic isotherms move away from saturation at temperatures of 5, 20, 40, 60, and 300 K (Figure 7).



Figure 6. Real (**a**) and imaginary (**b**) part of AC magnetic susceptibility χ' , $1/\chi'$, $(T - \theta)/C$ (solid line), and χ' vs. temperature T of the CuCr₂Se₄ nanospinel.



Figure 7. Magnetization M vs. magnetic field H at 5, 20, 40, 60, and 300 K of the CuCr₂Se₄ nanospinel.

At low temperatures, hysteresis loops are observed, which are characterized by relatively small values of the coercive field (Figure 8). For the lowest measuring temperature of 5 K, the coercive field is equal to $H_c = 0.206$ T (Table 6). An important feature characterizing

magnetically disordered materials is the occurrence of magnetization hysteresis with a low value of remanence. In the studied nanospinel, the remanence value is low, approximately equal to $M_r = 0.59 \ \mu\text{B}/f.u$. At 300 K, we do not observe a hysteresis loop. The increasing energy of thermal vibrations decreases the value of the magnetization and the coercive field, and we observe a gradual shrinkage of the hysteresis loop until its disappearance after the transition from the ferromagnetic to the paramagnetic phase, i.e., when $T_C > 196 \text{ K}$ (Table 6). The confirmation of this transition in the T_C is the occurrence of a characteristic inflection point, visible both on the temperature curve of the DC magnetic susceptibility and the curve of the real part of the AC magnetic susceptibility (Figures 5 and 6a).



Figure 8. Hysteresis loops at 5, 10, 50, and 300 K of the CuCr₂Se₄ nanospinel. Insets: an enlarged magnetic hysteresis loop with visible coercive field and remanence.

4. Discussion

The explanation of the interesting properties of solid spinels of the AB₂X₄ type (where A = Cu, B = Cr, X = S, Se, and Te) was based on the Lotgering model [31], in which the copper ions are monovalent and form a filled Cu¹⁺ band, which is located in tetrahedral sublattice (A), deep in the valence band. Then, in the octahedral sublattice (B), the corresponding number of chromium ions in the Cr³⁺ (t_{2g}^3) configuration changes into Cr⁴⁺ (t_{2g}^2), creating an unfilled mixed valence t_{2g} band of Cr³⁺-Cr⁴⁺ ions above the top of the valence band, which is responsible both for the high electrical conductivity and the strong ferromagnetic coupling of the chromium magnetic moments.

The type of magnetic interaction depends on the fact that the molecular field of the octahedron splits the energy levels of the magnetic ion by the value of Δ , the same as the molecular field of the tetrahedron with the reverse sequence [30]. The e_g level is two-fold degenerated and the t_{2g} level is three-fold degenerated. $\Delta = 10Dq$ is the distance between the splitting levels, where Dq is defined as the parameter of the molecular field and D is a constant of the potential of a cubic symmetry [30]. Electrons occupying these levels can stay in both low-spin and high-spin states. The magnetic contributions come from different magnetic interactions in spinels, mainly from the superexchange Bⁿ⁺-X-B^{m+} and B^{m+}-X-X-Bⁿ⁺ interactions [31,32] between the localized spins expressed by the superexchange J_{se} $(J_{aa} \text{ and } J_{ab})$ integrals and the double exchange interactions [33] with the hopping integral b_{de} (b_{aa} and b_{ab}) between the atomic t_{2g} states, without changing the spin orientation. In the first-order process (Zener [34]), there are two simultaneous motions (hence the name "double exchange"): the electron transfer from the B^{3+} cation to the X^{2-} anion and the electron transfer from the X^{2-} anion to the B^{4+} cation. Thus, the double exchange mechanism tends to align the site spins ferromagnetically [33]. The theoretical procedure for calculating the exchange integrals according to the Lotgering model [30] has already been described many times in works [29,35,36] and was used to calculate these integrals of the investigated nanopinel (Table 7 includes a bulk spinel for comparison) in order to interpret its electrical and magnetic properties.

Table 7. Calculated magnetic parameters for superexchange and double exchange interactions of the $CuCr_2Se_4$ nanosipnel.

Spinel	x ₃ (Cr ³⁺)	x ₄ (Cr ⁴⁺)	x	θ _{se} (K)	θ _{de} (K)	В (К)	W _d (eV)	J _{aa} (K)	J _{ab} (K)	b _{aa} (K)	b _{ab} (K)	J ^{aa} (K)	J ^{ab} _{eff} (K)
bulk	0.512	0.488	2.896	90	340	4391	0.76	63.9	-9.65	332.65	65.53	466.51	-83.5
nano	0.64	0.36	3.12	100	131	1093	0.19	31.1	-4.1	82.80	16.56	205.68	-41.7

 x_3 and x_4 are the portions of the Cr^{3+} and Cr^{4+} ions, respectively, X is the mixture of spins due to the presence of chromium ions, θ_{se} is the superexchange contribution to θ , θ_{de} is the double exchange contribution to θ , B is the total hopping integral for the first and second coordination spheres, W_d is the mixed valence (Cr^{3+}, Cr^{4+}) bandwidth, J_{aa} and J_{ab} , b_{aa} and b_{ab} , and J_{eff}^{aa} and J_{eff}^{ab} are the superexchange, double exchange, and effective integrals for the first two coordination spheres, respectively. The values for bulk are taken from Ref. [29] for comparison.

The results presented in Table 7 show that reducing the grain size causes a two-fold weakening of the superexchange mechanism, a four-fold weakening of the double exchange mechanism, and almost a two-fold weakening of the effective interaction expressed by the J_{aa} , b_{aa} , and J_{eff}^{aff} integrals for the first coordination zone, respectively. All these interactions are ferromagnetic. In the second coordination zone, both mechanisms are reduced and have anti- and ferromagnetic ordering, respectively. The consequence of this is a slight bifurcation of the ZFC and FC susceptibility below 50 K, which indicates a slight spin frustration (Figure 5). Thus, the spin frustration may be due to the competition of the FM and AFM interactions and not just the spin geometry, as the long-range ($T_{\rm C}$ = 196 K) and short-range (θ = 231 K) interactions are ferromagnetic. The hopping integral *B* and the associated band width $W_d = 0.19$ eV of the mixed valence band [Cr³⁺-Cr⁴⁺] strongly decrease with the size of the spinel nanoparticles. This primarily causes a change in the nature of electrical conductivity from metallic to semi-conductive (Figure 3) while maintaining the hole mechanism of p-type electrical conductivity (Figure 4). Differences in the values of magnetic parameters and exchange integrals visible in the example of $CuCr_2S_4$ [14] and $CuCr_2Se_4$ (Table 7) nanospinels are related to the strength of chemical bonds. According to Philipsborn's suggestion [16], this is the result of an increase in the covalency of anions in the sequence O, S, Se, and Te. Narrowing the mixed valence band of chromium ions to 0.19 eV creates an energy gap between the bottom of this band and the top of the valence band. The Fermi level is at a distance of 0.46 eV from the top of the valence band and is equal to the activation energy in the intrinsic region of electrical conductivity of the nanospinel (Table 5).

5. Conclusions

It has been shown that the method of high-energy milling of single crystals is an effective method of obtaining single-phase nanospinels. Selenium nanopinels present a homogeneous phase without impurities. Reducing the size of single crystals to nanosize resulted in (1) a shift in the ferromagnetic long- and short-range interactions toward lower temperatures by about 200 K, (2) a change in the nature of p-type electrical conductivity from metallic to semiconducting, and (3) a decrease in the thermoelectric power factor to 13 nWcm⁻¹K⁻² at 400 K. The parameters of the band model determined from (1) measurements of the diffusive component of the thermoelectric power and calculations based on Mott's theory showed that the Fermi energy perfectly correlates with the value of the activation energy in the intrinsic region of the electrical conductivity and (2) calculations of the magnetic exchange integrals derived from the high-temperature expansion of magnetic susceptibility showed a reduction in the width of the mixed valence band of chromium ions to the value of 0.19 eV, caused by the appearance of an energy gap between the bottom of this band and the top of the valence band. These studies have shown that the electrical and magnetic properties of solid materials can be modified to obtain desired applications by reducing the size of their grains. The strength and type of chemical bond have a significant impact on this modification.

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