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Abstract: $CuCr₂Se₄$ nanoparticles were obtained by the high-energy ball milling of $CuCr₂Se₄$ single crystals, which had a size of approximately 32 nm after 5 h of milling. Structural, magnetic, and electrical studies have shown that a reduction in $CuCr₂Se₄$ single crystals to the nanosize leads to (1) a weakening of ferromagnetic interactions, both long and short range, (2) a lack of saturation of magnetization at 5 K and 70 kOe, (3) a change in the nature of electrical conductivity from metallic to semiconductor, and (4) a reduction in the thermoelectric power factor $S^2 \sigma$ by an order of magnitude of 400 K. The above results were considered in terms of the parameters of the band model, derived from the high-temperature expansion of magnetic susceptibility and from the diffusive component of thermoelectric power. Theoretical calculations showed a significant weakening of both the superexchange and double exchange mechanisms, a reduction in the $[Cr³⁺, Cr⁴⁺]$ band width from 0.76 to 0.19 eV, and comparable values of the Fermi energy and the activation energy (0.46 eV) in the intrinsic region of electrical conductivity. The main advantage of high-energy ball milling is the ability to modify the physicochemical properties of already existing compounds for desired applications.

Keywords: high-energy ball milling; nanoparticles; magnetic measurements; electrical properties

1. Introduction

Spinels with the general formula $CuCr₂X₄$ (where X = S, Se, and Te) are ferromag-netic [\[1,](#page-11-0)[2\]](#page-11-1) and metallic conductors at room temperature [\[3\]](#page-11-2). CuCr₂X₄ spinels doped with 3*d* metals show a transition to the ferrimagnetic or antiferromagnetic order and the semiconductor state. Many of them exhibit low lattice thermal conductivity of about 20 mW/cmK, independent of temperature, the conductivity of small polaron type in ferromagnetic semiconductors [\[4\]](#page-11-3), and a crossover from positive to negative magnetoresistance [\[5\]](#page-11-4). The relationship between a material's magnetic and electrical response is important in a variety of technological applications, including magnetic sensors, such as reading heads on computer hard drives and thermoelectric devices $[4,5]$ $[4,5]$. CuCr₂Se₄ obtained by solid-phase synthesis has a normal cubic type of structure with the symmetry of the *Fd*3*m* space group and the zero magnetic moment of the Cu ion in the tetrahedral site, whereas the three Bohr magnetons correspond with Cr^{3+} ions in the octahedral site [\[6\]](#page-11-5). Pure CuCr₂Se₄, both in monocrystalline and polycrystalline form shows strong ferromagnetic (FM) interactions in the long-range below the Curie temperature $T_C = 460$ K and short range, as evidenced by the high positive Curie–Weiss temperature $\theta = 465$ K [\[1](#page-11-0)[,2\]](#page-11-1), as well as the electrical resistivity of 3.8 × 10⁻⁶ Ω m and the positive Seebeck coefficient of 20.5 µV/K at room temperature [\[3\]](#page-11-2).

Interesting properties of $CuCr₂X₄$ spinel mono- and polycrystals became an inspiration for their research in the nanoscale $[7-11]$ $[7-11]$. CuCr₂Se₄ nanopinels were obtained using microwave-assisted polyol synthesis [\[7,](#page-11-6)[8\]](#page-11-8) or thermal decomposition and a reaction of

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mixed metal–oleate complexes with selenium in a high-boiling organic solvent [\[9](#page-11-9)[–11\]](#page-11-7). It was established that (1) the Curie temperature of the nanocrystals exceeded the value obtained for a common bulk polycrystalline spinel sample [\[7,](#page-11-6)[8\]](#page-11-8), (2) the crystallites were ferromagnetic at room temperature and exhibited a low-temperature magnetic moment of about 2.3 μ _B per Cr, which is close to reported value for the bulk [\[9\]](#page-11-9), and (3) increasing the size of the crystallites from 15 to 25 nm led to an increase in the Curie temperature from 395 to 413 K, which is still below the corresponding bulk value of 430 K. Also, saturation magnetization, Curie–Weiss temperature, and the effective magnetic moment turned out to be lower than the bulk [\[10\]](#page-11-10). (4) The anisotropic-shaped $CuCr₂Se₄$ nanocrystals were superparamagnetic near room temperature but exhibited FM behavior at lower temper-atures, with magnetization values of 31 and 43 emu/g at 300 and 5 K, respectively [\[11\]](#page-11-7). The above studies show that the magnetic results of nanocrystals depend on the method and conditions of their preparation. The literature data on the magnetic parameters of the $CuCr₂Se₄$ bulk spinels also differ significantly. A common feature of bulk and nanosized CuCr2Se⁴ spinels is their ferromagnetism.

Our previous studies of the $ZnCr_2S_4$ [\[12\]](#page-12-0) and $ZnCr_2Se_4$ [\[13\]](#page-12-1) nanopinels synthesized by the high-energy ball milling (HEBM) method from elements and single crystals, respectively, showed a change from antiferromagnetic (AFM) to an ideal paramagnetic state for sulfur spinels and AFM in a spin glass state for selenium. In both cases, the nature of the electrical conductivity did not change.

Next, the related $CuCr₂S₄$ compound, synthesized by the HEBM method from the constituent elements Cu, Cr, and S [\[14\]](#page-12-2) and CuS and Cr_2S_3 sulfides [\[15\]](#page-12-3), showed a change in both the ordering of the magnetic moments from the ferromagnetic (FM) state to the antiferromagnetic (AFM) one, and the nature of the electrical conductivity from the metallic state for spinel microcrystallites to the semiconductor for spinel nanoparticles changed. The Curie (T_C), Néel (T_N), and Curie–Weiss (θ) temperatures, effective magnetic moment ($μ_{eff}$), electrical resistivity (ρ), and the Seebeck coefficient (S) of CuCr₂S₄ spionels are collected in Table [1](#page-1-0) for comparison.

Table 1. Magnetic and electrical parameters of $CuCr₂S₄$ bulk [\[1](#page-11-0)[,2\]](#page-11-1) and nanospinels obtained from elements [\[14\]](#page-12-2) and sulfides [\[15\]](#page-12-3).

The novelties of this work are electrical and magnetic studies of $CuCr₂Se₄$ nanoparticles obtained from single crystals of this compound by the HEBM method to nanosize. An additional reason for the research is the calculation of the band model parameters due to the fact that according to Philipsborn $[16]$, covalence increases with an increase in the radius of anions in the sequence O, S, Se, Te and has a strong impact on the physical properties of materials.

2. Materials and Methods

2.1. Synthesis of Nanocrystals

Nanospinel CuCr₂Se₄ was obtained in the process of the high-energy ball milling of the single crystals of this compound. As in the case of $ZnCr_2Se_4$, $CuCr_2Se_4$ single crystals were obtained by gaseous chemical transport, using anhydrous chromium(III) chloride, CrCl3, as a transporting substance, according to the reaction equation:

$$
4 CuSe + 2 CrCl3 \rightleftharpoons CuCr2Se4 + 3 CuCl2.
$$
 (1)

The substrate in the synthesis process was copper(II) selenide, CuSe, obtained by a ceramic method by double sintering the copper and selenium powders at a temperature of 1073 K in quartz ampoules under vacuum conditions. Stoichiometric weights of substrates CuSe and CrCl₃ were introduced into an ampoule made of quartz glass and were 20 cm long and 2 cm in diameter. The ampoule was sealed under vacuum using a turbomolecular pump at a pressure of 10^{-5} mbar. The gaseous chemical transport process was carried out for 16 days in a PRS-55HM horizontal tube-zone furnace. After the process was completed, the furnace was cooled to room temperature. After opening the ampoule in a hood, the wall **surfaces of the obtained single crystals were cleaned by washing them several times with** distilled water and cleaning them in acetone using an ultrasonic cleaner (INTERSONIC **(g) (K) (K) (h)** IS-1). The $\rm CuCr_2Se_4$ single crystals obtained in the crystallization zone had an octahedral shape, and the edge length was about 0.5–4 mm (Figure [1\)](#page-2-0).

Figure 1. Block diagram of the synthesis of nanocrystalline CuCr₂Se₄.

The experimentally determined conditions for the synthesis of $CuCr₂Se₄$ single crystals, such as the number of substrates, the temperature of the crystallization and dissolution zone, the temperature gradient used (ΔT) , and the synthesis time are presented in Table [2.](#page-2-1)

Table 2. Conditions for the synthesis of $CuCr₂Se₄$ single crystals.

In the second stage, the $CuCr₂Se₄$ single crystals were subjected to the process of high-energy milling. The ratio of the mass of single crystals to the mass of spheres was 1:10. The block diagram of the synthesis of nanocrystalline $CuCr₂Se₄$ is shown in Figure [1,](#page-2-0) and experimentally determined parameters of the milling process are presented in Table [3.](#page-3-0) The grinding time was selected based on our previous work with $ZnCr_2Se_4$ nanospinels, which was also obtained by grinding single crystals. In order to prevent the "decomposition" of

the CuCr₂Se₄ compound, we experimentally ground it to a point where there were the fewest foreign phases (impurities). The phase analysis of the obtained $CuCr₂Se₄$ nanospinel was performed after 3 and 5 h of milling.

Table 3. Parameters of the CuCr₂Se₄ high-energy milling process.

2.2. Methods

The static (dc) magnetic susceptibility was measured in the temperature range of 5–300 K and the field $H_{dc} = 1$ kOe and recorded both in zero-field-cooled (ZFC) and fieldcooled (FC) mode. Magnetization isotherms were measured at 5, 20, 40, 60, and 300 K, while hysteresis loops were measured at 5, 10, 50, and 300 K using a Quantum Design MPMS-XL-7AC SQUID magnetometer (Quantum Design, San Diego, CA, USA) in applied external fields up to 70 kOe. The effective magnetic moment, μ_{eff} , was calculated using the equation presented in Refs. [\[17,](#page-12-5)[18\]](#page-12-6). Dynamic (ac) magnetic susceptibility was measured in the temperature range of $5 \div 300$ K and at an internal oscillating magnetic field of $H_{\rm ac} = 3.9$ Oe and internal frequency of *f* = 1 kHz using the QD-PPMS measurement system (Quantum Design Physical Properties Measurement System, Quantum Design, San Diego, CA, USA).

Electrical conductivity σ(T) of the samples under study was measured by the DC method using a KEITHLEY 6517B Electrometer/High Resistance Meter (Keithley Instruments, LLC, Solon, OH, USA) within the temperature range of 77–400 K. The thermoelectric power S(T), i.e., the Seebeck coefficient, was measured within the temperature range of 100–400 K with the help of a Seebeck Effect Measurement System (MMR Technologies, Inc., San Jose, CA, USA).

3. Results

3.1. Structural Characteristics

Figure [2](#page-4-0) shows X-ray diffraction patterns obtained after 1, 3, and 5 h of milling single crystals of the CuCr₂Se₄ spinel. Phase analysis confirmed the presence of the CuCr₂Se₄ spinel phase (cubic system, space group *Fd*3*m*, ICDD PDF4+, card 04-004-0213) at every stage of the milling process. At the same time, in the diffraction pattern after 1 h of milling, a regular phase derived from Cu2Se was identified (space group *Fm*3*m*, ICDD PDF4+, card 04-003-4435), as well as trace amounts of a rhombohedral phase derived from Cr_2Se_3 (space group *R*3, ICDD PDF4+, card 01-089-2068) after 3 h of the milling process. The mass fraction of the additional phases is small and does not exceed 3% by weight in the final material. The determined structural parameters of the $CuCr₂Se₄$ spinel subjected to the high-energy milling process are summarized in Table [4.](#page-4-1) With an increase in the milling time, we observe a regular increase in the lattice parameter to the value of *a* = 1.04139(8) nm after 5 h of milling and a systematic decrease in the size of the crystallites. The presence of significantly broadened reflections in the diffraction patterns after 5 h of milling indicates the nanocrystalline structure of the ground material, and then the nanocrystallites reach the smallest size of 32 nm, while the lattice strain is the largest and amounts to 0.85% (Table [4\)](#page-4-1).

Figure 2. $\frac{1}{2}$ spinel after 1, 3, and 5 h of million 1, 3, and 5 h of million 1, 3, and 5 h of milling. **Figure 2.** Diffractograms of a single-crystal CuCr₂Se₄ spinel after 1, 3, and 5 h of milling.

(h)	a (nm)	u (nm)	$\binom{0}{0}$		
	1.03719(6)	119	0.49		
3	1.04090(4)	107	0.47		
G	1.04139(8)	32	0.85		

Table 4. Structural parameters of the CuCr₂Se₄ nanopinel.

t is the milling time, a is the unit cell parameters, d is the size of crystallites, and η is the lattice strain.

3.2. Electrical Properties

amounts to 0.85% (Table 4).

3.2. Electrical Properties nanospinel clearly showed two areas: extrinsic in the temperature range of 77–160 K, in which the thermal activation E_{a1} ~0.01 eV is observed, and intrinsic in the temperature range [of](#page-4-2) 350–400 K with a stronger thermal activation of E_{a2} ~0.46 eV (Table 5 and Figure 3). The value of σ at 400 K is ~3 \times 10² S/m and is five times lower compared to the CuCr₂Se₄ single crystal at the same temperature, from which the nanopinel was formed after milling, and at 77 K, this difference is four orders of magnitude (Figure [3\)](#page-5-0). The results of the electrical conductivity measurements, $\sigma(10^3/T)$, of the CuCr₂Se₄

Table 5. Electrical parameters of the CuCr₂Se₄ spinel in bulk and nanosize.

 \overline{E}_{a1} and E_{a2} are the activation energies at the intrinsic and extrinsic regions, respectively, a is the slope of the linear $S_{diff}(T)$ diffusion function of thermopower, E_F is the Fermi energy, T_F is the Fermi temperature. ^(*) These values were estimated from the $S(T)$ data in Ref. [\[3\]](#page-11-2).

The conductive CuCr₂Se₄ single crystal shows almost zero and negative activation energy in the extrinsic and intrinsic regions, respectively (Table [5\)](#page-4-2). The reason for this may be dominant structural scattering and strong phonon scattering since the same type of potential is present. Phonon scattering, which is usually the dominant mechanism in simple metals, should increase linearly with temperature. This can be interpreted either with direct lattice scattering, i.e., potential scattering due to the random distribution of Cu and Cr atoms and/or vacancies and interstitial defects. In the CuCr₂Se₄ single crystal, this mechanism plays a significant role since a corresponding linear decrease in conductivity above room temperature is found (Figure [3\)](#page-5-0). Similar behavior was found in the CuCr₂Se₄

single crystals doped with Ga [\[19\]](#page-12-7) and Co [\[20\]](#page-12-8). In the case of the semiconductor CuCr₂Se₄ nanocrystal, the phonon mechanism is reduced as a linear increase in conductivity in the intrinsic region (Figure [3\)](#page-5-0).

Figure 3. Electrical conductivity (lnσ) vs. reciprocal temperature (10³/T) of CuCr₂Se₄ mono- and
nanospinels. nanospinels. T the temperature dependence of the nanocrystal T , measured for the nanocrystal for the nanocrystal T

The temperature dependence of thermopower, S(T), measured for the nanocrystal electrical semiconductivity, which means that reducing the size of the crystalline conductor
to a nanosize does not shange the type of electrical conductivity, only its shaneter. The S values at room temperature for the polycrystalline $CuCr₂Se₄$ spinel and nanospinel are 20.5 [3] and 48.6 μ V/K, respectively. under study, is depicted in Figure 4. Positive values of thermopo[w](#page-5-1)er reveal hole-type to a nanosize does not change the type of electrical conductivity, only its character. The

temperature T of the CuCr₂Se₄ nanospinel. **Figure 4.** Thermoelectric power, S, and its diffusion component, S_{diff}, as well as power factor, S²σ, vs.
tomporature T of the CuCr-Se, papersinel

The temperature dependence of thermoelectric power, S(T), presented in Figure [4,](#page-5-1) requires special consideration. In conventional metals, the thermopower consists of two different parts, i.e., a diffusion component (*Sdiff*), which according to the Mott formula [\[21\]](#page-12-9) is proportional to temperature at high temperatures, and a phonon drag component (S_{ph}) , which is more complex. The *Sph* contribution results from a transfer of the phonon momentum to the electron gas. It drops both at low temperatures, such as T^3 below $\theta_{\rm D}/10$, when the phonons freeze out (where θ_D is the Debye temperature), and at high temperatures, such as T^{-1} above approximately θ_D/2, when the phonon's excess momentum is limited by anharmonic phonon–phonon scattering [\[22\]](#page-12-10). The literature values of the Debye temperature for CuCr₂Se₄ spinel crystals, ZnCr₂Se₄ nanospinels, and ZnCr₂Se₄:Re single crystals are 280 [\[23\]](#page-12-11), 290 [\[12\]](#page-12-0), and 295 K [\[24\]](#page-12-12), respectively.

Figure [4](#page-5-1) shows a rather well-defined linear slope of the thermoelectric power of the $CuCr₂Se₄$ nanospinel at high temperatures (marked by a solid line), which extrapolates to (0, 0). This diffusion part of the thermoelectric power (*Sdiff)* can be described by the Boltzmann electron transport equation [\[21\]](#page-12-9) as follows:

$$
S_{diff} = \frac{\pi^2 k^2}{e E_F} T = a \cdot T,\tag{2}
$$

where *k* is the Boltzmann constant, *e* is the elementary charge, *E^F* is the Fermi energy, and *a* is an empirical slope. In Equation (2), the Fermi energy, *EF*, can be written as follows:

$$
E_F = \frac{\pi^2 k^2}{ea}.
$$
\n(3)

Equation (3) allows us to evaluate the Fermi energy *E^F* and the Fermi temperature *T*^F (defined as *EF/k*) using the experimental value of the slope of thermopower *a* for the polycrystalline CuCr2Se⁴ spinel [\[3\]](#page-11-2) and the nanospinel under study. The values of *a*, *EF*, and T_F are summarized in Table [5.](#page-4-2) In the case of the CuCr₂Se₄ polycrystal [\[3\]](#page-11-2), the hightemperature part of the thermopower was extrapolated to $(0, 0)$. Table [5](#page-4-2) shows significant differences in *E^F* and *T^F* values between poly- and nanocrystalline spinels. Interestingly, in the case of the nanospinel, the values of E_F and E_{a1} in the intrinsic region are identical. Compared to metals, e.g., for pure copper: $E_F = 7$ eV and $T_F = 8.19 \times 10^4$ K [\[25\]](#page-12-13), non-metallic single crystal conductors, CuCr₂Se₄:Ga: $E_F \sim 0.3$ eV and $T_F \sim 3 \times 10^3$ K [\[19\]](#page-12-7), single crystal semiconductors, ZnCr2Se4:Re: *EF*~0.047 eV and *TF*~550 K [\[24\]](#page-12-12), and non-conductive single crystals, Pb1−3x ^xNd2x(MoO4)1−3x(WO4)3x: *EF*~0.042 eV and *TF*~490 K [\[26\]](#page-12-14), the values of *E^F* and *T^F* of the studied nanospinels are typical for doped non-metallic spinel conductors.

Figure [4](#page-5-1) also shows an interesting dependence of the power factor *S* ²σ on temperature *T*. The value of *S* ²σ increases significantly with increasing temperature, especially in the intrinsic region above 300 K, to reach 13 nWcm⁻¹K⁻² at 400 K. Compared to the studied CuCr₂Se₄ nanoparticles, S²σ at 400 K is by an order of magnitude higher in singlecrystalline non-metallic spinel conductors $CuCr₂Se₄:Ga [4,19]$ $CuCr₂Se₄:Ga [4,19]$ $CuCr₂Se₄:Ga [4,19]$, is of the same order as in single-crystalline spinel semiconductors ZnCr₂Se₄:Re [\[24\]](#page-12-12), is five orders lower in weakly single crystals of lead molybdate–tungstates doped with neodymium [\[26\]](#page-12-14), and is six orders lower in ceramic calcium molybdate–tungstates doped with Gd^{3+} and Cd^{2+} [\[27\]](#page-12-15) and calcium molybdate–tungstates doped with Nd^{3+} and Mn^{2+} [\[28\]](#page-12-16). The above studies show that thermoelectric efficiency is primarily determined by the type of chemical bond and electrical conductivity, and doping the matrixes with 3*d* and 4*f* metal ions can only slightly improve this efficiency. However, reducing the grain size to the nanoscale usually leads to a decrease in thermoelectric efficiency.

3.3. Magnetic Studies

The results of DC and AC magnetic susceptibility measurements of the $CuCr₂Se₄$ nanspinel obtained by the HEBM method $(t = 5 h, d = 32 nm)$ are presented in Table [6](#page-7-0) and in Figures 5 and $6a$, b . The conducted studies have shown that the reduction in the size

of crystallites leads both to the weakening of long-range ferromagnetic interactions, the
Curie T_c temperature drops from 416 K [20] to 106 K, and the weakening of the short range Curie T_C temperature drops from 416 K [\[29\]](#page-12-17) to 196 K, and the weakening of the short-range ferromagnetic interactions, as evidenced by the reduction in the paramagnetic Curie–Weiss temperature θ from 436 K [\[29\]](#page-12-17) to 231 K (Table [6,](#page-7-0) Figures [5](#page-7-1) and [6a](#page-8-0)). In Figure [5,](#page-7-1) below the freezing point T_f = 50 K, there is a slight splitting of the DC susceptibility curves measured in the ZFC and FC mode, which may indicate the appearance of a geometric-type spin in the ZFC and FC mode, which may indicate the appearance or a geometric-type spin
frustration characteristic in the spin glass state [\[30\]](#page-12-18). This is confirmed by the high energy loss visible in the imaginary magnetic susceptibility component, χ'' , (Figure [6b](#page-8-0)), which is related to the spin reorientation and movement of the domain walls in the sample with a
reduced grain size. Erustration may also result from the appearance of chromium ions with reduced grain size. Frustration may also result from the appearance of chromium ions with
an oxidation state bigher than 3+ as the effective magnetic moment, u.*c.* of the investigated an oxidation state higher than $3+$, as the effective magnetic moment, μ_{eff} , of the investigated papers of μ_{eff} and μ_{eff} are also proposing is smaller than the bulk (Table 6). The opposite behavior was observed f nanosipnel is smaller than the bulk (Table [6\)](#page-7-0). The opposite behavior was observed for ZnCr2S⁴ spinel nanocrystals [\[12\]](#page-12-0). b_2S_4 spinel nanocrystals [12].

Table 6. Magnetic parameters of the CuCr₂Se₄ bulk and nanospinels.

CuCr ₂ Se ₄	(emu·K/mol)	(K)	- (K)	(K)	μ_{eff} $\overline{1}$ $(\mu_B/f.u.)$	$- -$ $\mathbf{u}_{\mathbf{c}}$ (5K) 25.5 UΙ	$N_{r(5K)}$ $(\mu_B/f.u.)$	$\mathbf{M}_{\mathbf{s}(\mathbf{5}\mathbf{K})}$ $(\mu_B/f.u.)$
bulk	2.70	416		436	\sim \sim \sim 4.65			4.76
nano	Ω \leftarrow	\sim 190	◡◡	\sim 231	4.26	0.206 J.∠UO	n 50 U.J.	2.09

C is the Curie constant, T_C , T_f , and θ are the Curie, freezing, and Curie–Weiss temperatures, respectively, μ_{eff} is the effective magnetic moment, H_c is the coercive field, M_r is the remanence, and M_s is the saturation magnetization effective magnetic moment, H_c is the coercive field, M_r is the remanence, and at 5 K. The values of magnetic parameters for bulk were taken from Ref. [\[29\]](#page-12-17).

Figure 5. DC magnetic susceptibility χ_{ZFC} , χ_{FC} , $1/\chi_{ZFC}$, and $(T - \theta)/C$ (solid line) vs. temperature T of the CuCr₂Se₄ nanospinel. T of the $CuCr₂Se₄$ nanospinel.

The magnetic isotherms of the investigated nanopinel are shown in Figure [7.](#page-8-1) With 15 36 (Table [6\)](#page-7-0), and magnetic isotherms move away from saturation at temperatures of 5, 20, 40, (a) 60, and 300 K (Figure [7\)](#page-8-1).the decrease in the size of the crystallites, the magnetization at 5 K in the magnetic field of 75 kOe strongly decreases from 4.76 μ B/f.u. for bulk to 2.09 μ B/f.u. for the nanospinel

 $\frac{6}{\pi}$ line), and χ' vs. temperature T of the CuCr₂Se₄ nanospinel. **Figure 6.** Real (**a**) and imaginary (**b**) part of AC magnetic susceptibility χ' , $1/\chi'$, $(T - \theta)/C$ (solid

Figure 7. Magnetization M vs. magnetic field H at 5, 20, 40, 60, and 300 K of the CuCr₂Se₄ nanospinel.

At low temperatures, hysteresis loops are observed, which are characterized by rela-tively small values of the coercive field (Figure [8\)](#page-9-0). For the lowest measuring temperature of 5 K, the coercive field is equal to H_c = 0.206 T (Table [6\)](#page-7-0). An important feature characterizing

magnetically disordered materials is the occurrence of magnetization hysteresis with a low value of remanence. In the studied nanospinel, the remanence value is low, approximately equal to $M_r = 0.59 \mu B/f.u.$ At 300 K, we do not observe a hysteresis loop. The increasing energy of thermal vibrations decreases the value of the magnetization and the coercive field, and we observe a gradual shrinkage of the hysteresis loop until its disappearance after the transition from the ferromagnetic to the paramagnetic phase, i.e., when $T_{\rm C} > 196$ K (Table [6\)](#page-7-0). The confirmation of this transition in the T_C is the occurrence of a characteristic inflection point, visible both on the temperature curve of the DC magnetic susceptibility and the curve of the real part of the AC magnetic susceptibility (Figures [5](#page-7-1) and [6a](#page-8-0)).

Figure 8. Hysteresis loops at 5, 10, 50, and 300 K of the CuCr₂Se₄ nanospinel. Insets: an enlarged magnetic hysteresis loop with visible coercive field and remanence. magnetic hysteresis loop with visible coercive field and remanence.

4. Discussion 4. Discussion

The explanation of the interesting properties of solid spinels of the AB_2X_4 type (where $A = Cu$, $B = Cr$, $X = S$, Se, and Te) was based on the Lotgering model [\[31\]](#page-12-19), in which the copper ions are monovalent and form a filled Cu^{1+} band, which is located in tetrahedral sublattice (A) , deep in the valence band. Then, in the octahedral sublattice (B) , the corresponding number of chromium ions in the Cr³⁺ (t_{2g}) configuration changes into Cr⁴⁺ (t_{2g}), creating an unfilled mixed valence t_{2g} band of $Cr^{3+}-Cr^{4+}$ ions above the top of the valence band, which is responsible both for the high electrical conductivity and the strong ferromagnetic coupling of the chromium magnetic moments.

The type of magnetic interaction depends on the fact that the molecular field of the octahedron splits the energy levels of the magnetic ion by the value of Δ , the same as the molecular field of the tetrahedron with the reverse sequence [\[30\]](#page-12-18). The e_g level is two-fold degenerated and the t_{2g} level is three-fold degenerated. $\Delta = 10Dq$ is the distance between the splitting levels, where *Dq* is defined as the parameter of the molecular field and *D* is a constant of the potential of a cubic symmetry [\[30\]](#page-12-18). Electrons occupying these levels can stay in both low-spin and high-spin states. The magnetic contributions come from different magnetic interactions in spinels, mainly from the superexchange B^{n+} -X-B^{m+} and B^{m+} -X-X-Bn+ interactions [\[31,](#page-12-19)[32\]](#page-12-20) between the localized spins expressed by the superexchange *J*se (*J*aa and *J*ab) integrals and the double exchange interactions [\[33\]](#page-12-21) with the hopping integral b_{de} (b_{aa} and b_{ab}) between the atomic t_{2g} states, without changing the spin orientation. In the first-order process (Zener [\[34\]](#page-12-22)), there are two simultaneous motions (hence the name "double exchange"): the electron transfer from the B^{3+} cation to the X^{2-} anion and the electron transfer from the X^{2-} anion to the B⁴⁺ cation. Thus, the double exchange mechanism tends to align the site spins ferromagnetically [\[33\]](#page-12-21). The theoretical procedure for calculating the exchange integrals according to the Lotgering model [\[30\]](#page-12-18) has already been described many times in works [\[29](#page-12-17)[,35](#page-12-23)[,36\]](#page-12-24) and was used to calculate these integrals of the investigated nanopinel (Table [7](#page-10-0) includes a bulk spinel for comparison) in order to interpret its electrical and magnetic properties.

Table 7. Calculated magnetic parameters for superexchange and double exchange interactions of the CuCr₂Se₄ nanosipnel.

Spinel	x_3 (Cr^{3+})	x_4 (Cr^{4+})	л	Θ_{se} (K)	θ_{de} (K)	D (K)	W_d (eV)	Jaa (K)	Jab (K)	b_{aa} (K)	b_{ab} (K)	$J_{\rm eff}^{\rm aa}$ (K)	$J_{eff}^{ab}(K)$
bulk	0.512	0.488	2.896	90	340	4391	0.76	63.9	-9.65	332.65	65.53	466.51	-83.5
nano	0.64	0.36	3.12	100	131	1093	0.19	31.1	-4.1	82.80	16.56	205.68	-41.7

 x_3 and x_4 are the portions of the Cr³⁺ and Cr⁴⁺ ions, respectively, X is the mixture of spins due to the presence of chromium ions, $θ_{se}$ is the superexchange contribution to $θ$, $θ_{de}$ is the double exchange contribution to $θ$, B is the total hopping integral for the first and second coordination spheres, W_d is the mixed valence (Cr^{3+} , Cr^{4+}) bandwidth, J_{aa} and J_{ab}, b_{aa} and b_{ab}, and J^{aa} and J^{ab}_{eff} are the superexchange, double exchange, and effective integrals for the first two coordination spheres, respectively. The values for bulk are taken from Ref. [\[29\]](#page-12-17) for comparison.

The results presented in Table [7](#page-10-0) show that reducing the grain size causes a two-fold weakening of the superexchange mechanism, a four-fold weakening of the double exchange mechanism, and almost a two-fold weakening of the effective interaction expressed by the J_{aa}, b_{aa}, and J^{aa} integrals for the first coordination zone, respectively. All these interactions are ferromagnetic. In the second coordination zone, both mechanisms are reduced and have anti- and ferromagnetic ordering, respectively. The consequence of this is a slight bifurcation of the ZFC and FC susceptibility below 50 K, which indicates a slight spin frustration (Figure [5\)](#page-7-1). Thus, the spin frustration may be due to the competition of the FM and AFM interactions and not just the spin geometry, as the long-range ($T_c = 196$ K) and short-range (θ = 231 K) interactions are ferromagnetic. The hopping integral *B* and the associated band width $W_d = 0.19$ eV of the mixed valence band $[Cr^{3+} - Cr^{4+}]$ strongly decrease with the size of the spinel nanoparticles. This primarily causes a change in the nature of electrical conductivity from metallic to semi-conductive (Figure [3\)](#page-5-0) while maintaining the hole mechanism of *p*-type electrical conductivity (Figure [4\)](#page-5-1). Differences in the values of magnetic parameters and exchange integrals visible in the example of $CuCr₂S₄$ [\[14\]](#page-12-2) and $CuCr₂Se₄$ (Table [7\)](#page-10-0) nanospinels are related to the strength of chemical bonds. According to Philipsborn's suggestion [\[16\]](#page-12-4), this is the result of an increase in the covalency of anions in the sequence O, S, Se, and Te. Narrowing the mixed valence band of chromium ions to 0.19 eV creates an energy gap between the bottom of this band and the top of the valence band. The Fermi level is at a distance of 0.46 eV from the top of the valence band and is equal to the activation energy in the intrinsic region of electrical conductivity of the nanospinel (Table [5\)](#page-4-2).

5. Conclusions

It has been shown that the method of high-energy milling of single crystals is an effective method of obtaining single-phase nanospinels. Selenium nanopinels present a homogeneous phase without impurities. Reducing the size of single crystals to nanosize resulted in (1) a shift in the ferromagnetic long- and short-range interactions toward lower temperatures by about 200 K, (2) a change in the nature of *p*-type electrical conductivity from metallic to semiconducting, and (3) a decrease in the thermoelectric power factor to 13 nWcm⁻¹K⁻² at 400 K. The parameters of the band model determined from (1) measurements of the diffusive component of the thermoelectric power and calculations based on Mott's theory showed that the Fermi energy perfectly correlates with the value of the activation energy in the intrinsic region of the electrical conductivity and (2) calculations of the magnetic exchange integrals derived from the high-temperature expansion of magnetic susceptibility showed a reduction in the width of the mixed valence band of chromium ions to the value of 0.19 eV, caused by the appearance of an energy gap between the bottom of this band and the top of the valence band. These studies have shown that the electrical and magnetic properties of solid materials can be modified to obtain desired applications by reducing the size of their grains. The strength and type of chemical bond have a significant impact on this modification.

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