

Article **A Scenario-Based Analysis of Forest Product Transportation Using a Hybrid Fuzzy Multi-Criteria Decision-Making Method**

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Abstract: The aim of this study is to reveal the weight values of the criteria that are effective in selecting the most suitable vehicle types in forest products transportation by using hybrid fuzzy multi-criteria decision-making method. According to different scenarios, the goal is to determine which vehicle alternative is the most suitable in given conditions. In the results obtained from the study, it is determined that the most important main criterion in determining the eligibility of vehicle alternatives in forest products transport is the environmental damage criterion, while the other main criteria are cost and operational performance, in order of importance. In the scope of the study, transportation scenarios including different operational conditions were created and the suitability of vehicle alternatives was evaluated according to the scenarios, taking into account $CO₂$ emission and road surface damage risk criteria. Transportation of coniferous and broadleaved tree species makes a difference in vehicle suitability rankings according to transportation scenarios. In addition, it was observed that the variability in the amount of roundwoods to be transported affects the vehicle suitability rankings. It will be beneficial to consider the total weight of the forest product to be transported and the tree species in the selection vehicle type.

Keywords: long distance transport; traffic infrastructure network; timber harvesting; CO₂ emission; TOPSIS; AHP

1. Introduction

Harvesting operations represent an important forestry activity and consist of various work phases. These phases consist of tree felling and processing, primary transport usually to the roadside landing site and followed by a secondary transport, i.e., long-distance transport commonly by trucks, railway or in some cases by water bodies. Depending on the transportation distance of the secondary transport, it generally accounts for 30–50% of the total cost compared to the logging [\[1](#page-27-0)[,2\]](#page-27-1). Long-distance transportation of wood raw material constitutes an important part of the supply chain [\[3,](#page-27-2)[4\]](#page-27-3). There may be many different variables that can affect the long-distance transportation of forest products, including existing road characteristics (road type, road pavement condition, etc.), transportation distance, characteristics of the transported wood raw material (forest product type, length, diameter, etc.), operator's experience, and seasonal conditions. In addition, the moisture content of the wood raw material, dry matter, solid and unit weight, and truck maximum load weight limitations should be taken into account in order to transport the forest product cheaply and effectively [\[5\]](#page-27-4). These operational conditions not only affect the efficiency and cost of the long-distance transportation, but also affect the environmental damage. In addition, these conditions can affect the types of vehicles that can be used in the transportation of forest products. Weintraub et al. [\[6\]](#page-28-0) stated that the transportation of wood raw materials by truck is the most common method of transportation, either directly to customers or indirectly to warehouse areas, train stations, or ports. Devlin et al. [\[7\]](#page-28-1) also stated that different types of trucks can be used in the transportation of wood raw material depending on the type of material

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transported and its operational conditions. In addition, determination of truck configurations and weight contributes to the efficient transportation of forest products [\[4,](#page-27-3)[8\]](#page-28-2). There are many different criteria in determining the types of vehicles and weight distribution that can adapt to the current operating conditions. Related to this, it has been noted in various studies that different types of trucks can be used depending on the type of raw material transported and different operational conditions [\[2,](#page-27-1)[9](#page-28-3)[,10\]](#page-28-4). According to Sosa et al. [\[4\]](#page-27-3), this difference is due to the number of axles, axle spacings, tare weights, and the situation related to the engine on the front axle. Lautala et al. [\[11\]](#page-28-5) stated that proper selection of vehicle dimensions, correct axle ratio, and a desired maximum vehicle speed are necessary to increase fuel consumption performance. When the relevant literature is reviewed, it is seen that the studies carried out generally focus on how certain factors affect the vehicles in the transport of wood raw materials. In the study carried out by Svenson and Fjeld [\[12\]](#page-28-6), it was stated that the increase in road slope and roughness increased the fuel consumption of trucks. Han and Murphy [\[13\]](#page-28-7) emphasized that the type of forest product transported affects the transportation speed and transportation cost. In a study conducted by Mousavi and Naghdi [\[14\]](#page-28-8) to determine the time consumption and productivity of two types of dump trucks and chassis trucks, it was found that chassis trucks are more efficient than dump trucks in terms of productivity. Manzone and Balsari [\[15\]](#page-28-9) compared tractor–trailer combinations and different types of trucks in woodchip transportation in terms of energy consumption and cost. According to the results obtained, it is stated that the unit costs per km of vehicle types used especially at distances below 20 km are high and are about EUR 5. Manzone and Calvo [\[16\]](#page-28-10) compared truck and tractor vehicles in their study to examine the effects of seasonal and traffic conditions on efficiency, energy consumption and $CO₂$ emissions in woodchip transportation. As a result of the analysis, it was found that the truck was more effective than the tractor, especially in dry road conditions. Trzciński et al. $[17]$, found that trucks differed significantly in terms of total weights and axle loads in different seasons during long distance transport.

Considering the many different conditions mentioned above, it is a complex issue to determine which vehicle types will be more suitable in appropriate transportation planning. In this context, since many criteria are involved in the selection of the most suitable vehicle type, it is appropriate to use multi-criteria decision-making methods in solving the problem [\[18](#page-28-12)[,19\]](#page-28-13). It has been stated that multi-criteria decision-making methods can solve complex problems encountered in business, engineering, and other human activities. Therefore, the decision process should ensure that a model can be established based on uncertain and imprecise information [\[20\]](#page-28-14). However, in classical multi-criteria decision methods, it is assumed that the weights and importance levels of the criteria are known precisely. Accordingly, precise data are insufficient to model the problems encountered in reality. Fuzzy multi-criteria decision methods, on the other hand, provide the opportunity to use verbal variables in evaluating criteria and alternatives, as well as providing effective results by digitizing inconclusive data [\[21\]](#page-28-15).

The aim of this study is to reveal the weight values of the criteria that are effective in selecting the most suitable vehicle types in forest product transportation by using a hybrid fuzzy multi-criteria decision-making method. In addition, according to different transportation scenarios, the study determines the suitability rankings of the vehicle alternatives by using prediction model support. Thus, it attempts to ensure that vehicle alternatives are determined effectively with operational planning in forest products transportation. The methods to be used in the study are the support of an adaptive network-based fuzzy inference system (ANFIS) prediction model with hybrid fuzzy multi-criteria decision-making using the fuzzy analytical hierarchy process (AHP) and technique for order preference by similarity to ideal solution (TOPSIS) method.

2. Materials and Methods

2.1. Study Area

The study area includes the forest areas within the borders of forest management directorates, affiliated with the Istanbul Regional Directorate of Forestry and the forest

products factory in Izmit-Kartepe in Turkey. The geographical locations of the forest areas of the Istanbul Regional Directorate of Forestry and the forest products factory are shown in Figure 1. T[he](#page-2-0) forest product factory has a daily production capacity of 4.200 m^{3} daily, producing MDF (medium density fibreload), MDFlam, laminated parquet painted plate, cover panel, lacquer panel, MDF door, door panels, and impregnated paper. In the study area, broadleaved trees are noted to produce more than coniferous trees in terms of timber harvesting amount. The total amount of timber harvested was approximately 1.3 million m^3 in 2019 (Table [1\)](#page-2-1). directorates, affiliated with the Istanbul Regional Directorate of Forestry and the forest fucts factory in Izmit-Kartepe in Turkey. The geographical locations of the fo

Figure 1. Figure 1. Study area location. Study area location.

2.1. Study Area

Table 1. Timber harvesting values in study area [\[22\]](#page-28-16).

Coniferous Tree Group	Timber Harvesting (m ³)	Broadleaved Tree Group	Timber Harvesting (m ³)
Cedrus sp. (Cedar)	θ	Quercus sp. (Oak)	578,931
Juniperus (Juniper)	θ	Carpinus sp. (Hornbeam)	12,600
Pinus brutia Ten. (Red pine)	30,572	Fagus sp. (Beech)	318,674
Pinus sylvestris L. (Scotch pine)	109	Populus sp.(Poplar)	10,296
Pinus nigra L. (Black pine)	81,181	Alnus sp. (Alder)	1453
Picea sp. (Spruce)	θ	Other broadleaved	81,926
<i>Abies sp.</i> (Fir)	θ	Total (broadleaved)	1,003,880
Other coniferous	161,975		
Total (coniferous)	273,837		
General total (m^3) (coniferous + broadleaved)		1,277,717	

2.2. Time Consumption Studies

Time consumption studies were carried out to estimate the transportation vehicles' fuel consumption values that are formed due to different conditions in the transportation of forest products. In the relevant time studies, road alignments are from the forest areas of the forest management directorates affiliated with the Istanbul Regional Directorate of Forestry to the forest products factory in Kartepe, Izmit. There are different road alignments in the study area; on average, 3 percent of each road alignment is forest road (unpaved road), and the remaining parts are asphalt and gravel roads. Sosa et al. [\[23\]](#page-28-17) stated that classical time consumption studies are time-consuming and expensive, while fleet management systems allow automatic recording of transport activities over the long term, and there is minimal need for the driver to record. A review of relevant literature showed that geographic information system (GIS)-based vehicle tracking systems use different studies in forest products transportation [\[23](#page-28-17)[–29\]](#page-28-18). Due to the disadvantages of the classical time consumption methods mentioned above, in this study, data collection regarding forest product transportation activities were carried out by means of a vehicle tracking system (Figure [2\)](#page-4-0). Relevant vehicle tracking system accuracy is 2.5 m.

Five different vehicles of the five-axle semi-trailer vehicle type (legal permissible maximum load weight of 40 t) were used in the time studies related to forest products transportation. Related time studies include March, April, May, June, July and August of 2019. The transport-related data such as transport distance (km), fuel consumption (l), arrival time (minute), and maximum speed (km/h) were obtained from the vehicle tracking system website [\[30\]](#page-28-19). Additionally, when the relevant transport vehicles arrived at the forest products factory, they were weighed by the truck scale, and the tare weight (kg) of the transport vehicles and their total weight (kg) together with the forest product were measured. In addition, the forest product information (roundwood amount, etc.) transported by the transport vehicle and the location information where the forest product came from are also recorded by the truck scale in the forest products factory. Truck scale and forest product information were obtained from the forest products factory. After collecting the data obtained from the vehicle tracking system, the longitudinal gradient values of the road alignments where forest products are transported were calculated. Road longitudinal gradient calculations were performed as mean uphill gradient (%) and mean downhill gradient (%). Global Mapper 20 software was used to calculate the relevant road gradients. Coordinate values for road alignments were obtained from the GPS-based vehicle tracking system, which is included in the vehicles transporting forest products, using Microsoft Office Excel. The total distance of the relevant road alignments varies between 85 km and 571.2 km, with an average of 290.08 km.

In this stage, in order to calculate gradient of road alignments Shuttle Radar Topography Mission (SRTM)-based digital elevation model (DEM) data with 30 m resolution was used. At present, several DEM sources are available for users. Some of those are open source, while some of others are not free. SRTM data, which is used in the study, is one of the most commonly used open source DEM sources [\[31](#page-28-20)[–33\]](#page-28-21). In addition, Mondal et al. [\[34\]](#page-28-22) reported that SRTM (30 m) has better accuracy than other open source DEM sources SRTM (90 m), Cartosat (30 m), GTOPO (30 m), and ASTER (30 m). Then, the road alignment was obtained by combining the relevant points along the road route by the GPS in the vehicle tracking system with the "create new line feature selected points" command. In the next step, gradient analyses were made with the help of the "path profile" command. In total, the longitudinal gradients of 276 road alignments in different operational conditions (transportation distance, weight of the transport vehicle, weight of forest products, etc.) were calculated.

Figure 2. Vehicle tracking system general view (**a**) and vehicle tracking system web-based report **Figure 2.** Vehicle tracking system general view (**a**) and vehicle tracking system web-based report view (**b**).

2.3. Fuzzy AHP Method

The analytic hierarchy process (AHP) method used in determining the weights of the criteria based on pairwise comparisons of different criteria was first proposed by Saaty [\[35\]](#page-28-23). The difference between the fuzzy AHP method and the AHP method is that the comparison rates are given in a range of values in the fuzzy AHP method [\[36\]](#page-29-0). Additionally, Zhu et al. [\[37\]](#page-29-1) stated that the fuzzy AHP method allows the problem to be evaluated more accurately by using intermediate values instead of definite and clear values. When the relevant literature is examined, it is seen that there are different fuzzy AHP methods [\[38](#page-29-2)[–40\]](#page-29-3). Van Laarhoven and Pedrycz [\[38\]](#page-29-2) compared fuzzy ratios using triangular fuzzy numbers. Buckley [\[39\]](#page-29-4) determined the fuzzy priorities of comparison rates by the trapezoidal membership function. In another method, Chang [\[40\]](#page-29-3) provided a different approach by using the extent analysis method in determining triangular fuzzy numbers for pairwise comparisons. In this study, the Chang [\[40\]](#page-29-3) extent analysis method was used. The steps for fuzzy AHP according to the extent analysis method proposed by Chang [\[40\]](#page-29-3) are given below.

Let $X = \{x_1, x_2,...,x_n\}$ be an object test and $U = \{u_1, u_2,...,u_m\}$ be a goal set. For this reason, m order analysis values are obtained for each object.

$$
M_{gi}^1, M_{gi}^2, \ldots, M_{gi}^m
$$

 $i = 1, 2, \ldots, n$

where all M_{gi}^j ($j = 1, 2, \ldots, m$), whereby all are triangular fuzzy numbers.

Step 1: The fuzzy artificial size value is defined by Equation (1) with respect to the *i*th object.

$$
S_i = \sum_{j=1}^m M_{gi}^j \otimes \left[\sum_{i=1}^n \sum_{j=1}^m M_{gi}^j \right]^{-1} \tag{1}
$$

To obtain $\sum_{j=1}^{m} M_{gi}^{j}$, the fuzzy addition operation of m extent analysis values for a particular matrix is performed by using Equation (2).

$$
\sum_{j=1}^{m} M_{gi}^{j} = \left(\sum_{j=1}^{n} l_{j}, \sum_{j=1}^{n} m_{j}, \sum_{j=1}^{n} u_{j} \right)
$$
 (2)

Additionally, to obtain $[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{gi}^{j}]^{-1}$, the fuzzy additional operational of M_{gi}^{j} (*j* = $1, 2, \ldots, m$ values are performed as:

$$
[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{gi}^{j}] = \left(\sum_{i=1}^{n} l_{i}, \sum_{i=1}^{n} m_{i}, \sum_{i=1}^{n} u_{i}\right)
$$
(3)

The inverse of the vector in Equation (3) is calculated by using Equation (4)

$$
[\sum_{i=1}^{n} \sum_{j=1}^{m} M_{g_i}^j]^{-1} = \left(\frac{1}{\sum_{i=1}^{n} u_i}, \frac{1}{\sum_{i=1}^{n} m_i}, \frac{1}{\sum_{i=1}^{n} l_i}\right)
$$
(4)

Step 2: The degree of possibility of $M_2 = (l_2, u_2, m_2) \ge (l_1, m_1, u_1)$ is defined as follows: [Equations (5) and (6)].

$$
V(M_2 \ge M_1) = \sup \left[\min \left(\mu_{M_1}^{(X)}, \ \mu_{M_2}^{(y)} \right] \right] \text{ or } y \ge x
$$
 (5)

$$
V(M_2 \geq M_1) = hgt(M_2 \cap M_1) = \mu M_2(d) = \begin{cases} 1 & \text{if } m_2 \geq m_1 \\ 0 & \text{if } l_1 \geq u_2 \\ \frac{l_1 - u_2}{(m_2 - u_2) - (m_1 - l_1)} & \text{otherwise} \end{cases}
$$
(6)

where d is the ordinate of the highest intersection point D between μM_1 and μM_2 .

Step 3: The degree possibility for a convex fuzzy number to be greater than k convex fuzzy numbers M_i (I = 1,2, \dots k) can be defined by Equation (7).

$$
V(M \ge M_1 \ge M_2, ..., M_i) = V[(M \ge M_1) \text{ and } (M \ge M_2) \text{ and}, ..., \text{ and } (M \ge M_i)] = \min V(M \ge M_i)
$$

 $i = 1, 2, ..., k$ (7)

$$
d'(A_i) = min V(S_i \geq S_k)\\
$$

Weight vector with $k \neq i$ for $k = 1, 2, \ldots, n$ is given as Equation (8)

$$
W' = (d'(A_1), d'(A_2), \dots, d'(A_n))^\mathrm{T}
$$
 (8)

where A_i (i = 1, 2, \dots , n) Ai are n elements.

Step 4: The weight vector normalized by the normalization process is obtained by using Equation (9)

$$
W = (d(A_1), d(A_2), ..., d(A_n))^T
$$
 (9)

2.4. TOPSIS Method

The TOPSIS method was proposed by Hwang and Yoon [\[41\]](#page-29-5). In the TOPSIS method, the distances to the negative ideal solution and the positive ideal solution are calculated and defined as the alternative decision option that is the furthest from the negative ideal solution and the closest to the positive ideal solution [\[41](#page-29-5)[,42\]](#page-29-6). In the related method, a distinction between benefit and cost criteria is made [\[43\]](#page-29-7). The TOPSIS method consists of six stages, and the respective application steps are given below [\[44\]](#page-29-8).

Step 1: Establish a performance matrix.

m is the number of decision points and *n* is the number of evaluation factors. Step 2: Normalize the decision-matrix.

The normalized decision matrix is created by Equation (10).

$$
r_{ij} = \frac{a_{ij}}{\sqrt{\sum_{k=1}^{m} a_{kj}^2}} (i = 1, \dots, m \text{ and } j = 1, \dots, n)
$$
 (10)

The *r* normalized matrix is obtained as follows.

$$
R_{ij} = \begin{bmatrix} r_{11} & r_{12} & \dots & r_{1n} \\ r_{21} & r_{22} & \dots & r_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ r_{m1} & r_{m2} & \dots & r_{mn} \end{bmatrix}
$$

 $i = 1, 2, 3, m; j = 1, 2, 3, \ldots, n$

Step 3: Calculate the weighted normalized decision matrix.

By multiplying the elements in each column of the *r* matrix with the weights of the criteria, the *V* matrix is obtained.

The *V* matrix is shown below.

$$
V_{ij} = \begin{bmatrix} w_1r_{11} & w_2r_{12} & \dots & w_nr_{1n} \\ w_1r_{21} & w_2r_{22} & \dots & w_nr_{2n} \\ \vdots & \vdots & \ddots & \vdots \\ w_1r_{m1} & w_2r_{m2} & \dots & w_nr_{mn} \end{bmatrix}
$$

$$
\sum_{i=1}^{n} w_i = 1
$$

Step 4: Determine the positive ideal and negative ideal solutions.

In this step, the maximum (A^*) and minimum (A^-) values in each column in the weighted matrix are obtained by using Equations (11) and (12):

$$
A^* = \left\{ v_1^*, v_2^*, \dots, v_n^* \right\} \text{ (maximum values)}
$$

\n
$$
A^- = \left\{ v_1^-, v_2^-, \dots, v_n^- \right\} \text{ (minimum values)}
$$

\n
$$
A^* = \left\{ \left(\begin{array}{c} \max V_{ij} \\ i \end{array} \middle| j \in J \right), \left(\begin{array}{c} \min V_{ij} \\ i \end{array} \middle| j \in J' \right\} \right\}
$$
\n(11)

$$
A = \left(\left(\begin{array}{cc} i & j \end{array} \right)^{j} \left(\begin{array}{cc} i & j \end{array} \right)^{j} \right)
$$
\n
$$
A = \left(\left(\begin{array}{cc} minV_{ij} \mid i \in I \end{array} \right) \left(\begin{array}{cc} maxV_{ij} \mid i \in I' \end{array} \right)
$$
\n
$$
(12)
$$

$$
A^{-} = \left\{ \left(\begin{array}{c} min V_{ij} \\ i \end{array} \middle| j \in J \right), \left(\begin{array}{c} max V_{ij} \\ i \end{array} \middle| j \in J' \right\} \right\}
$$
(12)

While j indicates the benefit function, J' indicates the cost function.

Step 5: Calculate the separation measures. Using the Euclidean distance approach, the evaluation criteria value for each decision point has deviations from the positive ideal and negative ideal solution set. Separation measures can be obtained by using Equations (13) and (14):

$$
S_i^+ = \sqrt{\sum_{j=1}^n (v_{ij} - v_j^+)^2} \qquad i = 1, 2, ..., n
$$
 (13)

$$
S_i^- = \sqrt{\sum_{j=1}^n (v_{ij} - v_j^-)^2} \qquad i = 1, 2, ..., n
$$
 (14)

Step 6: Calculate the relative closeness to ideal solution. The relative closeness is calculated by using Equation (15):

$$
C_i^* = \frac{S_i^-}{S_i^- + S_i^+} \qquad i = 1, 2, ..., m
$$
 (15)

The C_i^* value obtained here is between $0 \leq C_i^* \leq 1$. $C_i = 1$ indicates that the relevant decision point is close to the positive ideal solution and $C_i = 0$ indicates that it is close to the negative ideal solution. The general flowchart to be used in the study is given in Figure [3.](#page-8-0)

Figure 3. The flowchart of proposed for hybrid fuzzy multi criteria decision system*.* **Figure 3.** The flowchart of proposed for hybrid fuzzy multi criteria decision system.

3. Results and Discussion 3. Results and Discussion

3.1. Determination of Weights of Criteria by Fuzzy AHP Method 3.1. Determination of Weights of Criteria by Fuzzy AHP Method

The hierarchical structure regarding the effect of criteria in determining suitable vehi-cle types is given in Figure [4.](#page-9-0) Cost, environmental damage, and operational performance are considered the main criteria in the determined merarchical structure. The sub-criteria
for the main cost criterion were determined to be fixed cost (depreciation, interest, insur-For the main cost criterion were determined to be fixed cost (depreciation, interest, insur-
ance, and tax), variable cost (fuel, wheels, repair, and maintenance costs) and unit cost (cost ance, and tax), variable cost (fuel, wheels, repair, and maintenance costs) and unit cost (cost per $m³$ of forest product transported). The sub-criteria under environmental damage were per m3 of forest product transported). The sub-criteria under environmental damage were
CO₂ emission and risk of road surface damage (ruts, cracks, deformations, potholes, and damage were CO2 emission and risk of road surface damage (ruts, cracks, deformations, damage to the road depending on vehicle weight). The sub-criteria under the operational potholes, and damage to the road depending on vehicle weight). The sub-criteria under performance, which is another main criterion, are arrival time (load and unload), fuel conperformance, which is another main criterion, are arrival time (load and another), ract corresponding to the criteria, unload), fuel consumption (load and unload), and payload. In order to determine the a Microsoft Office Excel-based questionnaire was prepared. The relevant questionnaire form was shared with the people concerned, and their opinions were collected. In total, the opinions of 33 people (23 experts in academics, 8 in forest engineering, 2 in authorized forest products transport (person involved in logistics)) were gathered. Demographic characteristics of those who responded to the questionnaire are given in Table [2.](#page-9-1) Relevant scales used to evaluate criteria by expert persons are given in Table [3.](#page-10-0) Expert opinions are combined using the geometric mean method. After expert opinions were combined, pairwise comparison matrices were created. Calculation of the consistency ratio for the matrix for the comparison of the main criteria is given in Table [4.](#page-10-1) Before calculating the consistency are considered the main criteria in the determined hierarchical structure. The sub-criteria

ratios, the pairwise comparison matrices were defuzzification using Equation (16) [\[45\]](#page-29-9) and the values obtaine[d](#page-10-2) are given in Table 5.

Figure 4. Hierarchical structure of main criteria and sub-criteria for vehicle type selection. **Figure 4.** Hierarchical structure of main criteria and sub-criteria for vehicle type selection.

Table 2. Demographic characteristics of the persons participating in the questionnaire. **Table 2.** Demographic characteristics of the persons participating in the questionnaire.

Table 3. Linguistic variables.

Table 4. Pairwise comparison matrix for main criteria (CR= 0.019).

Main Criteria	Cost			Environmental Damage			Operational Performance		
Cost				0.74	0.96	1.25	0.83	l.07	1.33
Environmental damage	0.8	1.04	1.35				1.05	1.32	1.64
Operational performance	0.75	0.93	.20	0.60	0.75	0.95			

Then, the consistency ratio was obtained by using the values of Equations (17) and (18). According to the result obtained (0.019), it can be seen that the consistency ratio of the comparison matrix is less than 0.10. The consistency rates of other pairwise comparison matrices were found to be similar. In the study, a total of four paired comparison matrices were created, one for the main criteria and three for the sub criteria. The matrix created for the main criteria, which is one of the pairwise comparison matrices, is shown in Table [4.](#page-10-1)

$$
M = (l + 4m + u)/6
$$
 (16)

$$
CR = \frac{CI}{RI}
$$
 (17)

$$
CI = \frac{\lambda_{max} - 1}{n - 1} \tag{18}
$$

Table 5. Defuzzification pairwise comparison matrix for main criteria.

The random value index values required in the calculation of the consistency ratio is given in Table [6.](#page-10-3)

 $CR = Consistency ratio CI = Consistency index$

RI = Random value index n = Matrix dimension λ_{max} = Maximum eigenvalue

Table 6. Values of random index. [\[35\]](#page-28-23).

According to the results obtained, it was seen that the most important criterion among the main criteria was environmental damage, while the others, in order of importance, were cost and operational performance. When the sub-criteria were evaluated, it was concluded that unit cost was the most important sub-criterion of cost; of environmental damage, the most important was $CO₂$ emission; of operational performance, it was the load capacity. Finally, the weights of the sub-criteria were multiplied by the weights of the main criteria and the general weight values were obtained (Table [7\)](#page-11-0).

Table 7. Main criteria and sub-criteria weight and global weight values.

3.2. Prediction of Vehicle Fuel Consumption

An adaptive network-based fuzzy inference system (ANFIS) prediction model was created to calculate CO₂ emissions depending on fuel consumption in different transportation scenarios. The ANFIS method was first proposed by Jang [\[46\]](#page-29-10). In the ANFIS method, fuzzy logic and artificial neural network methods are used together. The ANFIS method can be used in different areas because the superiority of one method overcomes the weakness of the other [\[47,](#page-29-11)[48\]](#page-29-12). ANFIS is a method that effectively handles uncertainties encountered in any system [\[49\]](#page-29-13). In the fuel consumption prediction model, five inputs and one output variable were created. These variables are given in Table [8](#page-11-1) and the description statistics are given in Table [9.](#page-11-2)

Table 8. Input and output variables for fuel consumption model.

Table 9. Input variables description statistics.

The total number of data used in the fuel consumption prediction model is 276. A randomly selected 70% of the total number of data was used in the study as training data and the remaining 30% as test data. Before analyzing the relevant data, they were transformed into (0–1) intervals by means of the minimum–maximum normalization method given in Equation (19).

$$
X_n = \frac{x_0 - x_{\min}}{x_{\max} - x_{\min}}\tag{19}
$$

 x_0 = Original value; X_n = Normalized value; x_{min} = Minimum value; x_{max} = Maximum value

Then, normalization values were converted to their real values with the help of Equation (20), and the values estimated by the ANFIS method were compared with the real values

$$
X_{\text{real}} = (X_{\text{max}} - X_{\text{min}}) \times X_{\text{n}} + X_{\text{min}} \tag{20}
$$

In the ANFIS method, the number of iterations (epoch numbers) applied is 50 for the fuel consumption prediction model. A hybrid approach was used as the optimization method. Different membership function types and numbers have been tested for the fuel consumption prediction model. Membership function type and numbers are given in Table [10.](#page-12-0) The trapezoid membership function with the least test error was used for the fuel prediction model.

Table 10. The characteristics of the best structure ANFIS.

For fuel consumption prediction model, performance indicators used were "*mean square error* (MSE)", "*root mean squared error* (RMSE)", "*mean absolute percentage error* $(MAPE)''$ and "coefficient of determination" (R^2) . The indicator equations are shown in Equations (21)–(24), respectively.

$$
\text{MSE} = \frac{\sum (y_1 - y_2)^2}{n} \tag{21}
$$

RMSE =
$$
\sqrt{\frac{\sum (y_1 - y_2)^2}{n}}
$$
 (22)

$$
MAPE = \frac{\sum \left| \frac{(y_1 - y_2)}{y_1} \right|}{n} \times 100 \, (\%) \tag{23}
$$

$$
R2 = \left[\frac{\sum (x - \overline{x})(y - \overline{y})}{\sqrt{\sum (x - \overline{x})^2} \sum (y - \overline{y})^2} \right]^2
$$
(24)

*y*1: actual output; *y*2: predicted output

Fuel consumption prediction model performance indicators and values are given in Table [11.](#page-13-0)

Table 11. Statistical parameters of the developed model.

*y*1: actual output; *y*2: predicted output

 $R²$ values of actual and predicted fuel consumption for training data and test data are given in Figures [5](#page-13-1) and [6.](#page-13-2) According to the results obtained, \overline{R}^2 values are 0.95 and 0.91 for training data and test data, respectively. training data and test data, respectively. g_{min} and g_{tot} and f_{tot} are g_{in} values are α .

Figure 5. R² values of actual and predicted fuel consumption for training data using ANFIS.

Figure 6. R² values of actual and predicted fuel consumption for test data using ANFIS.

3.3. Creating Forest Product Transportation Scenarios and Determining the Most Suitable Vehicle Types in Terms of Environmental Damage

As a result of the application of the fuzzy AHP method, it was determined that the environmental damage criterion has the highest weight in terms of main criteria weight. For this reason, in the study, the most suitable vehicle types for forest product transportation under different scenarios were determined in terms of environmental damage main criteria. In the forest products transportation scenarios, the amount of forest products to be transported is divided into two groups, coniferous and broadleaved, in terms of tree group. The forest product to be transported is assumed to be logs. In determining the coniferous and broadleaved tree species, the species in the study area and the amount of wood raw material harvested were taken into account (Table [1\)](#page-2-1). Accordingly, in the coniferous tree group, "*Pinus nigra* L." (Black pine) and "*Pinus brutia* Ten." (Red pine) were selected as tree species, while in the broadleaved tree group, "*Quercus robur* L./*Quercus petraea* L." (Pedunculate oak/Sessile oak) and "*Fagus orientalis* Lipsky" (Oriental beech) were selected. Then, by using the "oven dry density" value of each tree species, the density values were obtained by using Equation (25).

$$
R = \frac{D_0}{1 + 0.28D_0}
$$
 (25)

where R = Density value (g/cm³), and D₀ = Oven dry density (g/cm³).

Density values obtained are shown in Table [12.](#page-14-0) According to the related results, a mean of 457 kg/m 3 for coniferous species and 527.5 kg/m 3 for broadleaved species was calculated. Considering the moisture rates in coniferous and broadleaved tree species, density values including moisture are given in Table [13](#page-14-1) for coniferous and broadleaved tree species. Equation (26) was used to calculate the density weights including moisture. The moisture content was noted as 35% for the coniferous tree group and 87.5% for the broadleaved tree group [\[50\]](#page-29-14). According to the results obtained, the broadleaved species were heavier than the coniferous ones on average (Tables [12](#page-14-0) and [13\)](#page-14-1).

Included moisture density value = volume \times density value \times (1+ percent of moisture content/100) (26)

Table 12. Density values for tree species.

Table 13. Included moisture density values for tree species.

Tree Group	Density Value (kg/m^3)	Included Moisture Density Value (kg/m^3)	Tree Group	Density Value (kg/m^3)	Included Moisture Density Value (kg/m^3)
Coniferous species (Mean)	457	616.95	Broadleaved species (Mean)	527.5	986.42

The transportation scenarios created are given in Table [14](#page-15-0) in terms of coniferous and broadleaved species. Forest product volumes of 50 m 3 , 150 m 3 , 200 m 3 , and 250 m 3 were determined. Transport distances were defined as 150 km, 200 km, 250 km, and 300 km, and road longitudinal grade is determined as an uphill grade of 4% and a downhill grade of 4%. Maximum vehicle speed was defined as 90 km/h.

Table 14. Transportation scenarios for coniferous and broadleaved tree species.

SCENARIO NO (CONIFEROUS SPECIES)	Forest Product Tree Group	Forest Product Amount $(m^3 - kg)$	Transportation Distance (km)	Mean Road Uphill-Downhill Longitudinal Grade (%)	Maximum Vehicle Speed (km/h)
$\mathbf{1}$		50 m^3 $(30,847.50 \text{ kg})$	150	$4 - 4$	90
$\overline{2}$			200	$4 - 4$	90
3			250	$4 - 4$	90
$\boldsymbol{4}$			300	$4 - 4$	90
5		100 m^3 $(61, 695 \text{ kg})$	150	$4 - 4$	90
6			200	$4 - 4$	90
7	CONIFEROSUS		250	$4 - 4$	90
8	SPECIES		300	$4 - 4$	90
9	(Moisture included density-		150	$4 - 4$	90
10	616.95 kg/m ³)	150 m^3 $(92,542.50 \text{ kg})$	200	$4 - 4$	90
11			250	$4 - 4$	90
12			300	$4 - 4$	90
13			150	$4 - 4$	90
14		200 m^3 $(123,390 \text{ kg})$	200	$4 - 4$	90
15			250	$4 - 4$	90
16			300	$4 - 4$	90
SCENARIO NO (BROADLEAVED SPECIES)	Forest Product Tree Group	Forest Product Amount $(m^3 - kg)$	Transportation Distance (km)	Mean Road Uphill-Downhill Longitudinal Grade (%)	Maximum Vehicle Speed (km/h)
$\mathbf{1}$			150	$4 - 4$	90
$\mathbf 2$		50 m^3	200	$4 - 4$	90
3		$(49,321.25 \text{ kg})$	250	$4 - 4$	90
4			300	$4 - 4$	90
5			150	$4 - 4$	90
6		100 m^3	200	$4 - 4$	90
7	BROADLEAVED	$(98, 642.5 \text{ kg})$	250	$4 - 4$	90
8	SPECIES		300	$4 - 4$	90
9	(Moisture included density-		150	$4 - 4$	90
${\bf 10}$	986.42 kg/m ³)	$150\ \mathrm{m}^3$	200	$4-4$	$90\,$
11		$(147,963.75$ kg)	250	$4-4\,$	90
12			300	$4-4$	90
13			$150\,$	$4-4$	90
14		$200~\mathrm{m}^3$	200	$4-4$	90
15		$(197, 285 \text{ kg})$	$250\,$	$4-4\,$	$90\,$

Vehicle alternatives were a 2-axle truck, 3-axle truck, 4-axle truck, and 5-axle semitrailer vehicle, taking into account vehicle brands and vehicles commonly used in forest product transportation in Turkey. Maximum load weight, payload, and tare weight of these vehicles are given as mean values in Table [15](#page-16-0) for the 2-axle truck, 3-axle truck, and 4-axle

truck, while 5-axle semi-trailer vehicle maximum load weight, payload, and tare weight values are given as mean values in Table [16.](#page-16-1)

2-Axle Trucks (Maximum Legal Load Weight: 18 ton)	Payload (kg)	Tare Weight (kg)
BMC truck Tgr 1829	11,302	6698
FORD truck1842	10,380	7620
FORD truck1833 Dc	10,950	7050
Mean	10,877	7122.66
3-axle trucks	Payload	Tare weight
(Maximum legal load weight: 25 ton)	(kg)	(kg)
BMC truck Tgr 2532	16,850	8150
FORD truck 2542 Hr	15,775	9225
FORD truck 2533 Hr	17,056	7944
FORD truck 2642 Hr	16,870	9130
MERCEDES truck 26232	16,650	8350
Mean	16,640.2	8559.8
4-axle trucks	Payload	Tare weight
(Maximum legal load weight: 32 ton)	(kg)	(kg)
BMC truck Tgr 3232	22,445	9555
FORD truck 3233S Hr	22,195	9805
MERCEDES truck Actros 3232 L	22,500	9500
MERCEDES truck Actros 3242 L	21,950	10,050
Mean	22,272.5	9727.5

Table 15. The 2-axle truck, 3-axle truck and 4-axle truck mean payload and tare weight values.

Table 16. The 5-axle semi-trailer vehicle mean payload and tare weight values.

Fuel consumption values of vehicle alternatives were calculated using an ANFIS-based prediction model. CO₂ emission values based on fuel consumption values of transport vehicles were calculated based on the TIER I approach proposed by the Intergovernmental Panel on Climate Change (IPCC). The TIER I approach was developed to predict $CO₂$ emission and other greenhouse gas emissions to a certain extent in cases where detailed data on issues such as vehicle parking, operating conditions, fuel consumption, emission factors, and technology level of vehicles are not available. It is a method applied according to the principle of calculating the emission that will arise in proportion to how much fuel is used in a country [\[51\]](#page-29-15) The TIER I approach to the $CO₂$ emission calculation method is given in Equation (27). Diesel fuel was used in the calculation of $CO₂$ emission.

$$
E = \sum_{a} \text{Fuel}_{a} \times EF_{a} \tag{27}
$$

 $E =$ Emission of CO₂ (kg); Fuel_a = Fuel sold (TJ)

 EF_a = Emission factor (kg/TJ)—carbon content of the fuel multiplied by 44/12 $a = Type of fuel$

The estimated fuel consumption values for the transportation scenarios created for coniferous species and broadleaved species and the $CO₂$ emission values formed depending on the fuel consumption values are given in Tables [17](#page-18-0) and [18](#page-19-0) and in Figures [7](#page-17-0) and [8.](#page-17-1) In

the transportation scenarios created for coniferous species, it has been observed that the vehicle type with the highest $CO₂$ emission is the 2-axle truck. When all transportation scenarios are evaluated, the vehicle type with the lowest $CO₂$ emission is generally a 5-axle semi-trailer vehicle. In the first four transport scenarios created for broadleaved species, the CO² emission of the 5-axle semi-trailer vehicle is generally lower than the other vehicle types, followed by the 3-axle truck and 4-axle truck with similar values, and the highest CO₂ emission is from the 2-axle truck. In other transportation scenarios, emissions values in descending order are for 2-axle trucks, 3-axle trucks, 4-axle trucks, and 5-axle semi-trailers.

Figure 7. CO₂ emission values for coniferous species in terms of transportation scenarios. **1 igure** 7. CO₂ chassion values for connerous species in terms or transportation securitios.

1 5 425.3 1162.09 3 267.78 731.69 3 272.13 743.58 2 196.27 536.30 **2** 5 $\frac{1}{2}$ 5 $\frac{1}{2}$ 35 $\frac{1}{2}$ **Figure 8.** CO2 emission values for broadleaved species in terms of transportation scenarios.

On the other hand, the risk of damage to the road surface (ruts, cracks, deformations, **4** 5 1131.09 3090.62 3 683.30 1867.05 3 684.90 1871.44 2 462.07 1262.58 foundes, etc., acpends on the transportation venieres tare weight and gross weight. Roa surface damage risk is obtained as a ratio. For example, in the transportation scenarios created for coniferous tree species, obtaining the road surface damage risk of a 2-axle vehicle for the first transportation scenario is given in Equation (28). pothologies, the transportation vehicles tare weight and gross weight potholes, etc.) depends on the transportation vehicles tare weight and gross weight. Road **Figure 8.** CO₂ emission values for broadleaved species in terms of transportation scenarios.

On the other hand, the risk of damage to the road surface (ruts, cracks, deform

potholes, etc.) depends on the transportati

Road surface damage risk =
$$
\frac{2 \text{ axle truck gross} + \text{tare weight}}{ \text{All alternatives vehicles total gross} + \text{tare weights}}
$$
 (28)

\n $= \frac{73,584.14}{293,540.6} = 0.25$

Table 17. Fuel consumption and CO₂ emission values in terms of coniferous species according to transportation scenarios.

16 19 4298.82 11,746.10 12 2733.20 7468.23 9 2064.15 5640.10 8 1848.53 5050.94

Table 18. Fuel consumption and CO₂ emission values in terms of broadleaved species according to transportation scenarios.

Road surface damage risk values are given in Tables [19](#page-21-0) and [20](#page-22-0) and in Figures [9](#page-20-0) and [10](#page-20-1) for coniferous species and broadleaved species. When the transportation scenarios for road surface damage risks for coniferous species are evaluated, the risk values of vehicle types differ according to the transportation scenario. When the road surface damage risk values are analyzed for broadleaved, the highest risk of damage in all transportation scenarios is the 2-axle truck. When other vehicle types are evaluated, it is determined that the vehicle with the lowest risk of road surface damage in the first four scenarios is a 3-axle truck, whereas in other transportation scenarios it is a 4-axle truck.

Figure 9. Road surface risk values for coniferous species.

Figure 10. Road surface risk values for broadleaved species. **Figure 10.** Road surface risk values for broadleaved species.

Table 19. Road surface risk values in terms of coniferous species for vehicle alternatives.

Table 20. Road surface risk values in terms of broadleaved species for vehicle alternatives.

3.4. Results for Determining the Most Suitable Vehicle Types in Transportation Scenarios

In order to determine the rank of suitable vehicle alternatives in terms of environmental damage, a hybrid fuzzy multi-criteria decision-making method was used in the transportation scenarios. First, relevant criteria weight values were calculated using the fuzzy AHP method. Next, the rank of suitable vehicle alternatives was determined using the TOPSIS method. In this context, for the TOPSIS method application, relevant criteria were taken into consideration, such as cost.

For example, in terms of coniferous tree species, the vehicle type suitability rankings for the first transport scenario are shown below. First, a standard decision matrix was created for the application of the TOPSIS method; this is given in Table [21.](#page-23-0) Next, the decision matrix was normalized and weighted using the weight values of the related to subcriteria for the fuzzy AHP method (Table [21\)](#page-23-0). Then, the positive ideal solution (PIS) and the negative ideal solution (NIS) were found, and the alternatives are listed (Tables [21](#page-23-0) and [22\)](#page-23-1).

Table 21. Input matrix for TOPSIS method, normalized decision matrix, weighted normalized decision matrix and PIS, NIS.

Table 22. Final ranking of the vehicle alternatives.

 $^*S_i^+$: positive ideal separation measure; ** S_i^- : negative ideal separation measure; *** C_i : relative closeness.

Considering the transportation scenarios for coniferous tree species, it is seen that in the scenario created for 50 m^{3} forest product to be transported, a 3-axle truck is the most suitable vehicle type for all transportation distances, followed by a 4-axle truck, 5-axle semi-trailer vehicle, and 2-axle truck. In the transportation scenario for 100 m^3 of forest product to be transported, the most suitable vehicle type is a 4-axle truck at all transport distances, followed by 5-axle semi-trailer vehicle, 3-axle truck, and a 2-axle truck. For all transportation scenarios of 150 m 3 and 200 m 3 , the most suitable vehicle type is a 5-axle semi-trailer vehicle, while other suitable vehicle types are 4-axle trucks, 3-axle trucks, and 2-axle trucks (Table [23\)](#page-25-0).

When the transportation of broadleaved tree species is evaluated in terms of environmental damage, it is seen that the most suitable vehicle type for all transportation distances of the scenario created for 50 m^3 of forest product is a 5-axle semi-trailer vehicle, 3-axle truck, 4-axle truck, and 2-axle truck. For 100 m^3 of forest product, the ranking of suitable vehicle types at all transport distances is the 5-axle semi-trailer vehicle, 4-axle truck, 3-axle truck, and 2-axle truck. For 150 $m³$ of forest product, the ranking of suitable vehicle types at 150 km transport distance is the 4-axle truck, 5-axle semi-trailer vehicle, 3-axle truck, and 2-axle truck. In other transportation distances, the order was a 5-axle semi-trailer vehicle, 4-axle truck, 3-axle truck, and 2-axle truck. Finally, when the amount of forest products to be transported was evaluated at 200 m^3 , it was concluded that the ranking of suitable vehicle types is the 4-axle truck, 5-axle semi-trailer vehicle, 3-axle truck, and 2-axle truck at all transportation distances (Table [24\)](#page-26-0).

In the vehicle type suitability rankings, which take into account the $CO₂$ emission and road surface damage risk, some differences were determined in terms of coniferous and broadleaved tree groups. In terms of coniferous tree species, it was concluded that the most suitable vehicle type for transporting 50 m^3 and 100 m^3 of forest products is a 3-axle truck and a 4-axle truck, and in other transportation scenarios, the most suitable vehicle type is a 5-axle semi-trailer vehicle. The coniferous species are less dense compared to broadleaved species, so especially in cases where less product is transported, a vehicle with less load capacity compared to a 5-axle semi-trailer vehicle creates a lower total truck weight (gross and tare). As a result, it is possible to achieve less road surface damage and less $CO₂$ emission due to fuel consumption. Sosa et al. [\[4\]](#page-27-3) reported that there is a strong function between axle load and pavement, and small increases in load increase major pavement damage. In a similar study, Palander [\[52\]](#page-29-16) compared trucks with a maximum loaded weight of 64 t, 68 t, 76 t and 92 t in terms of environmental and energy efficiency in wood transport, and stated that the energy efficiency of 64 t and 68 t trucks with small loads is better than other vehicles.

In the transportation scenarios regarding the broadleaved tree species, in general, it is seen that the most suitable vehicle type is a 5-axle semi-trailer vehicle. Tymendorf and Trzciński [\[53\]](#page-29-17) stated that the density and moisture content of wood significantly affect the weight of the load. Sosa et al. [\[54\]](#page-29-18), on the other hand, stated that the moisture content affects the efficiency of the truck and reduces the total amount of transported product. Murphy et al. [\[55\]](#page-29-19) stated that the decrease in the amount of water in the wood results in less water per load. In this context, it is thought that this may be due to the increase in the number of vehicles required, as the broadleaved tree group is heavier in volume (density) than the coniferous tree group and contains more moisture. Klvač et al. [\[56\]](#page-29-20) stated that fuel consumption by trucks increases greenhouse gas emissions that cause environmental pollution. Consistent with these results, Liimatainen et al. [\[57\]](#page-29-21) and Palender [\[58\]](#page-29-22) stated that increasing the maximum allowable truck load weights leads to a decrease in $CO₂$ emissions. Busenius et al. [\[59\]](#page-29-23) stated that if the maximum permissible weight for vehicles were increased from 40 tons to 44 tons, greenhouse gas emissions would decrease by 13%. Kanzian et al. [\[60\]](#page-29-24) concluded that a decrease in moisture content from 40% to 30% reduces greenhouse gas emissions into the atmosphere.

SCENARIO NO

1

Forest Product Tree Group

Table 23. The ranking of the vehicle alternatives according to the transportation scenarios for coniferous tree species.

Table 24. The ranking of the vehicle alternatives according to the transportation scenarios for broadleaved tree species.

4. Conclusions

In this study, the suitability of vehicle alternatives in forest product transportation was determined effectively by the weight values of the criteria. In addition, taking into account the weight values of the sub-criteria in the environmental damage main criteria, a scenario-based analysis was carried out, and the vehicle type suitability ranks were revealed in terms of coniferous and broadleaved tree species. According to the results obtained, there is a difference in vehicle type suitability rankings in forest products transportation scenarios in terms of coniferous and broadleaved tree species. Consequently, it is thought that considering the amount of forest products to be transported and the tree species will be beneficial for transportation planning. In relation to this, the tree species in the study area should be evaluated in terms of density values and the amount of moisture content that may vary depending on seasonal conditions, and planning should be performed accordingly. This is important in terms of preventing exceeding the maximum legally allowed vehicle load weights. In addition, considering environmental damage, less $CO₂$ emission and less road surface damage risk will be achieved. The results obtained in future studies by considering different evaluation criteria and using different multi-criteria decision-making methods can be compared with the results of this study. In this study, vehicle type alternatives were determined in terms of those vehicle brands and types commonly used in forest product transportation. For this reason, vehicle alternatives can be diversified by considering the objectives of the forest management directorate, the operational possibilities at hand, the dimensions of the forest products to be transported (forest product diameter–length values, etc.), the existing road conditions, and the timber harvesting methods used. In addition, different transportation scenarios can be created by considering seasonal conditions and different road alignments. In this way, vehicle alternatives in terms of environmental damage risk can be revealed in more detail, and the conformity of vehicle alternatives can be obtained more effectively according to the relevant transportation scenarios to be created.

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