

Figure S3. Predicted vs actual values plot disintegration time model.

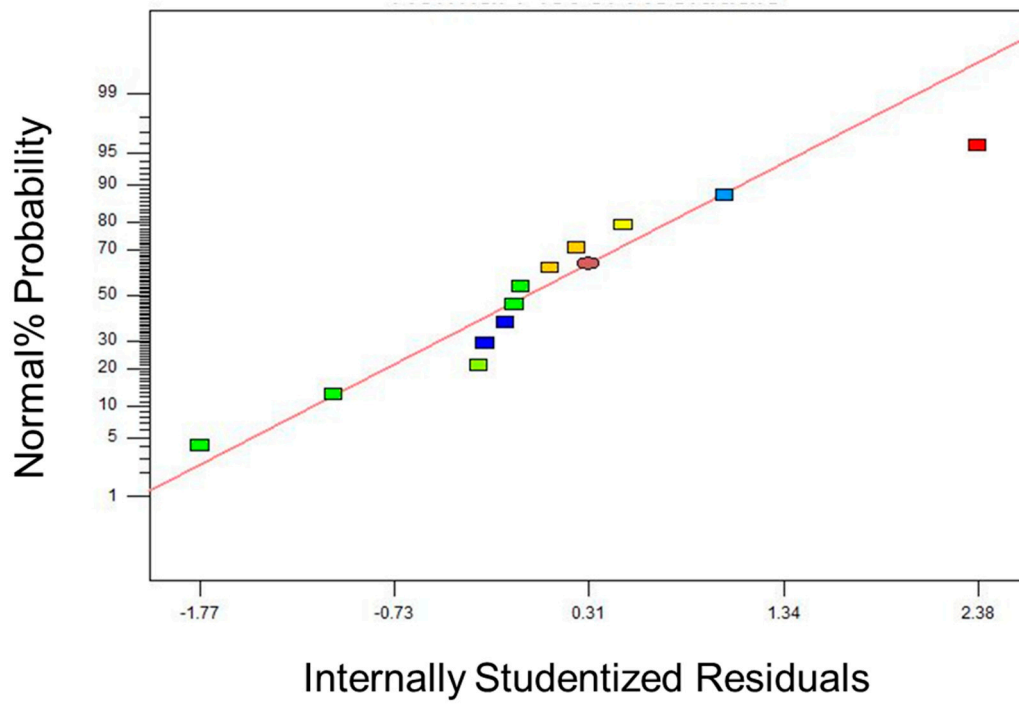


Figure S4. Normalized probability plot disintegration time model. .

Table S1. Final report of the tensile strength model.

Run	Actual Value	Predicted Value	Residual	Leverage	Internally Studentized Residual	Externally Studentized Residual	Influence on Fitted Value (DFFITS)	Cook's Distance
1	2.51	2.68	-0.170	0.404	-0.770	-0.752	-0.619	0.067
2	2.65	2.42	0.230	0.392	1.023	1.027	0.825	0.113
3	0.39	0.43	-0.037	0.464	-0.170	-0.161	-0.150	0.004
4	2.70	2.72	-0.019	0.527	-0.092	-0.087	-0.092	0.002
5	2.05	2.60	-0.540	0.274	-2.175	-2.978	-1.827	0.297
6	2.29	2.42	-0.140	0.418	-0.606	-0.583	-0.495	0.044
7	2.57	2.27	0.300	0.161	1.113	1.130	0.495	0.040
8	0.52	0.43	0.094	0.464	0.437	0.416	0.388	0.028
9	2.70	2.68	0.018	0.404	0.079	0.074	0.061	0.001
10	2.23	2.42	-0.200	0.418	-0.872	-0.859	-0.729	0.091
11	0.88	1.10	-0.220	0.535	-1.101	-1.116	-1.198	0.233
12	2.20	2.09	0.100	0.403	0.463	0.442	0.363	0.024
13	2.57	2.19	0.370	0.270	1.486	1.612	0.980	0.136
14	2.70	2.63	0.067	0.472	0.313	0.296	0.280	0.015
15	2.60	2.42	0.180	0.392	0.809	0.792	0.636	0.070

Table S2. Final report of the disintegration time model.

Run	Actual Value	Predicted Value	Residual	Leverage	Internally Studentized Residual	Externally Studentized Residual	Influence on Fitted Value (DFFITS)	Cook's Distance
1	9.22	7.11	2.10	0.452	2.392	10.15	9.22	0.788
2	6.40	6.59	-0.19	0.494	-0.223	-0.204	-0.202	0.008
3	0.30	0.42	-0.12	0.474	-0.136	-0.124	-0.118	0.003
4	5.67	5.72	-0.049	0.529	-0.061	-0.055	-0.059	0.001
5	5.60	6.61	-1.01	0.360	-1.060	-1.074	-0.805	0.105
6	7.38	7.31	0.077	0.454	0.088	0.080	0.073	0.001
7	0.20	0.42	-0.22	0.474	-0.252	-0.231	-0.219	0.010
8	5.55	7.11	-1.56	0.452	-1.779	-2.362	-2.15	0.436
9	1.50	0.95	0.55	0.799	1.032	1.039	2.07	0.705
10	7.38	7.18	0.20	0.539	0.252	0.231	0.250	0.011
11	5.67	5.74	-0.078	0.477	-0.091	-0.083	-0.079	0.001
12	6.95	6.59	0.36	0.494	0.428	0.397	0.393	0.030