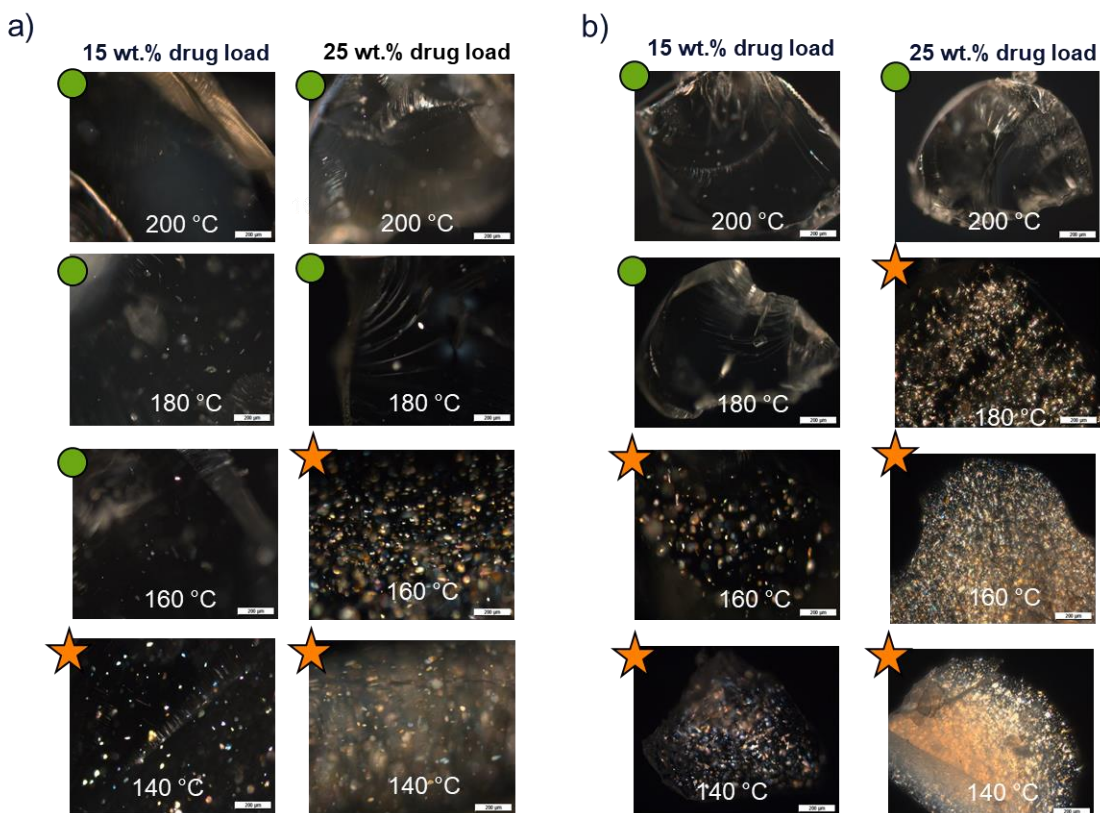


Supporting Information for:

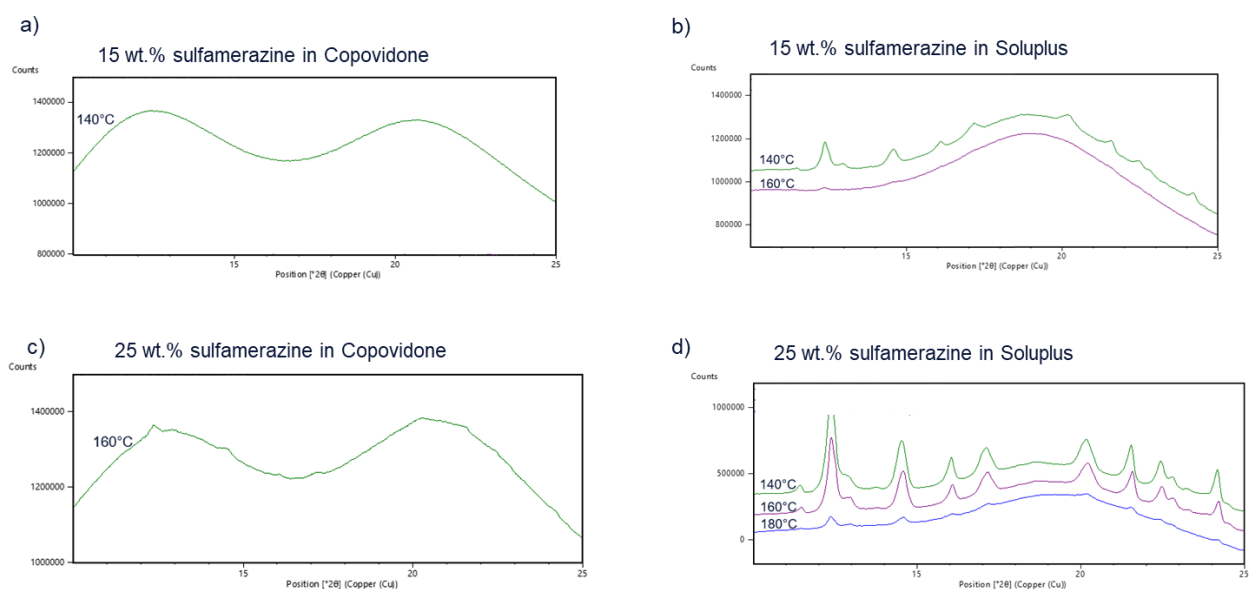
A Hot-Melt Extrusion Risk Assessment Classification  
System for Amorphous Solid Dispersion Formulation  
Development

*Samuel O. Kyeremateng\*, Kristin Voges, Stefanie Dohrn, Ekaterina Sobich, Ute Lander, Stefan  
Weber, David Gessner, Rachel C. Evans, Matthias Degenhardt*

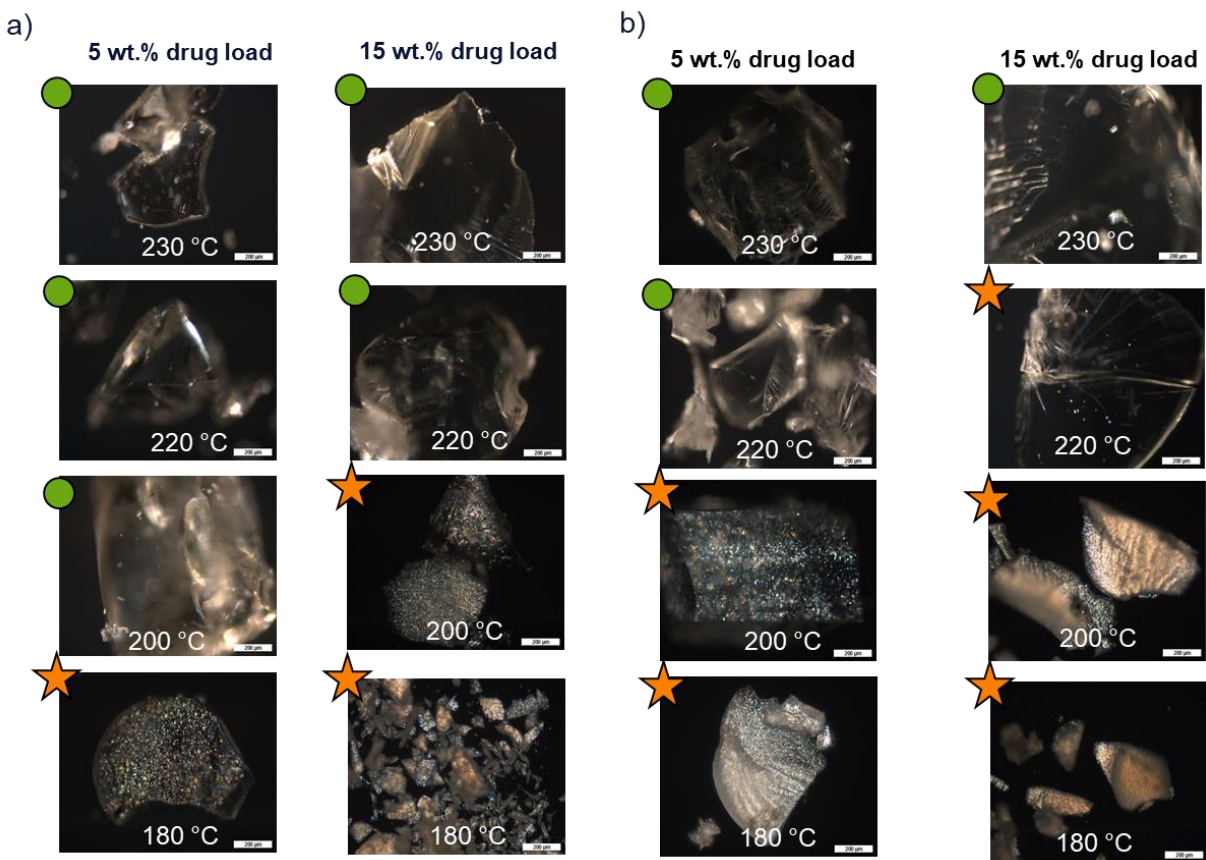
AbbVie Deutschland GmbH & Co. KG, Global Pharmaceutical R&D, Knollstraße, D-67061  
Ludwigshafen am Rhein, Germany.



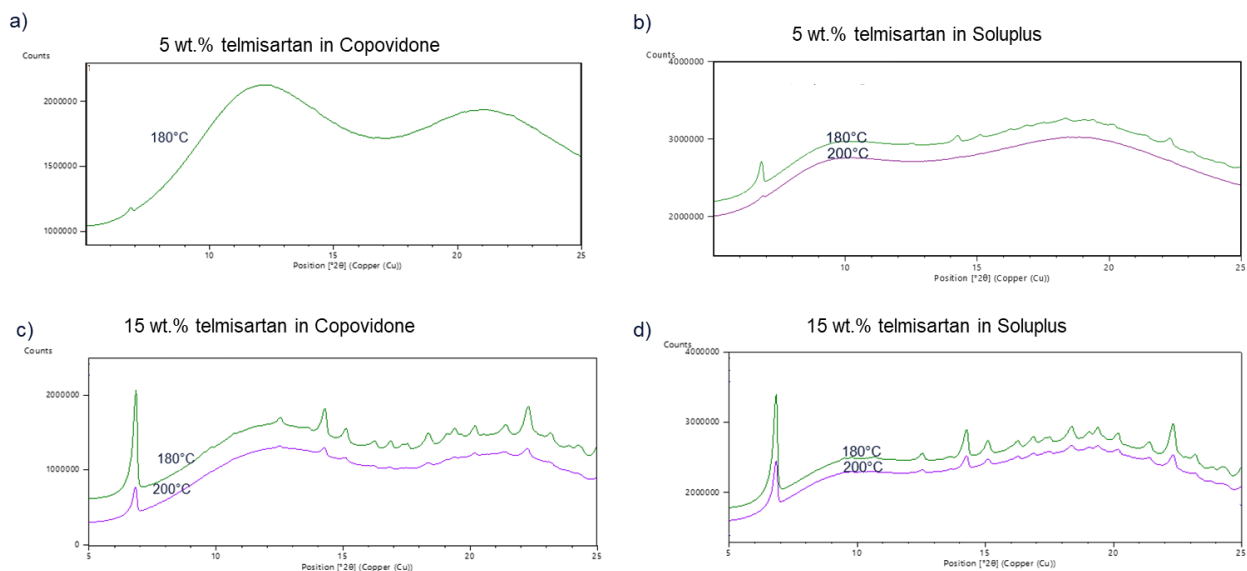
**Figure S1:** Polarized light microscopy (PLM) images of extrudates; 15 wt.% and 25 wt. % sulfamerazine (a) in Copovidone and (b) in Soluplus. The green circle and orange star symbols reflect PLM amorphous and crystalline extrudates, respectively, after HME at 180 °C, 200 °C, 220 °C, and 230 °C.



**Figure S2:** XRPD data of extrudates; 15 wt.% sulfamerazine (a) in Copovidone and (b) in Soluplus and 25 wt.% sulfamerazine in (c) Copovidone and (d) Soluplus.



**Figure S3:** Polarized light microscopy (PLM) images of extrudates; 5 wt.% and 15 wt. % telmisartan (a) in Copovidone and (b) in Soluplus. The green circle and orange star symbols reflect PLM amorphous and crystalline extrudates, respectively, after HME at 180 °C, 200 °C, 220 °C, and 230 °C.



**Figure S4:** XRPD data of extrudates; 5 wt.% telmisartan (a) in Copovidone and (b) in Soluplus and 15 wt.% telmisartan in (c) Copovidone and (d) Soluplus.