

Supporting material

# Hydrothermal Liquefaction Enhanced by Various Chemicals as a Means of Sustainable Dairy Manure Treatment

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Table S1. Results of one-way ANOVA analysis of liquid yields

<b>Water-only</b>	v.s.	<b>NH<sub>3</sub>·H<sub>2</sub>O</b>				
Difference source	SS	df	MS	F	P-value	F crit
Between groups	249.615	1	249.615	51.733679	0.0019798	7.7086474
Within group	19.3	4	4.825			
Sum	268.915	5				

<b>Water-only</b>	v.s.	<b>H<sub>3</sub>PO<sub>4</sub></b>				
Difference source	SS	df	MS	F	P-value	F crit
Between groups	57.66	1	57.66	8.7829398	0.0414061	7.7086474
Within group	26.26	4	6.565			
Sum	83.92	5				

<b>Water-only</b>	v.s.	<b>Glycerol</b>				
Difference source	SS	df	MS	F	P-value	F crit
Between groups	0.06	1	0.06	0.0146699	0.909437	7.7086474
Within group	16.36	4	4.09			
Sum	16.42	5				

Table S2. GC-MS analysis of liquid products from HTL of dairy manure assisted with various chemicals  
(% in area)

Chemical names	H <sub>2</sub> O	H <sub>3</sub> PO <sub>4</sub>	NH <sub>3</sub>	Glycerol
Cyclopentene			1.26	0.12
Cyclopentyl acetylene	0.80		0.43	0.09
3-Hexanol, 4-methyl-	6.93		3.33	0.03
3-Amino-4,5-dimethyl-2(5H)-furanone				0.38
Benzaldehyde, 2-nitro-, diaminomethylidenehydrazone	0.64			
1,3-Pentadiene, 2-methyl-, (E)-				0.15
Ethyl Acetate				0.28
Monoethylmalonate monoamide	1.56		1.54	
3-Hexyne				0.04
1,4-Cyclooctadiene		0.08		
3-Isoxazolecarboperoxoic acid, 4,5-dihydro-5-phenyl-, 1,1-dimethylethyl ester	0.82			
1,4-Hexadiene		0.01		0.68
Propane, 2,2-dimethoxy-	2.38			
1-[.alpha.-(1-Adamantyl)benzylidene]thiosemicarbazide		0.02		
Benzene	0.56			0.37
3-Methylenecyclopentene		0.02		0.24
Thiophene	0.81			0.26
Acetic acid		7.45		
Hydrazinecarbothioamide	10.74		0.43	
Ethylidenecyclobutane			0.61	0.31
Phenol, 6-methyl-2-[(4-morpholinyl)methyl]-			2.21	
2-Heptanone, 6-methyl-	2.23			0.28
1-Hexanol, 2-ethyl-				0.30
Propanoic acid, 2,3-dihydroxy-				
n-Hexane	2.88			
3,5-Dimethylcyclopentene				0.27
Cyclopentanone, 3-methyl-				0.06
2,4-Hexadiene, 3-methyl-			0.60	0.41
Norbornane				0.18
Butanoic acid, methyl ester	1.32		1.78	0.06
Pyrazine	3.29	2.11		1.17
1,2,4-Triazine-3,5(2H,4H)-dione, 6-benzoylthio-				0.42
2-Pyridinamine, N-(4,5-dihydro-5-methyl-2-thiazolyl)-3-methyl-			0.93	
2,3-Hexadiene, 2-methyl-				0.21
1H-Pyrrole, 1-methyl-			0.88	0.57
Pyridinium, 1-amino-, hydroxide, inner salt				0.14
Pyridine		3.17		0.16
Cyclobutane, (1-methylethylidene)-			0.43	

1-Ethylcyclopentene				0.58
Propanoic acid, 3-(butylthio)-	2.67		7.26	
Toluene	0.99		11.43	7.92
2-Ethylacridine			0.52	
Propane, 2,2-diethoxy-	0.20			1.26
Cyclononene				0.13
Thiophene, 3-methyl-	0.35		2.22	0.61
3-Hexanone	0.82			0.45
Cyclopentanone		1.50	0.28	0.76
3-Hexene	9.17			
5,5-Dimethyl-1,3-hexadiene				0.33
(2-Hexyloxy-ethoxy)-acetyl chloride	1.27			
Dichloroacetic acid, nonyl ester				0.11
1-Ethyl-5-methylcyclopentene				0.35
Cyclohexene, 3-ethyl-				0.13
Cyclopentene, 1,2,3-trimethyl-				1.05
Butanoic acid		4.29		
1H-Pyrrole, 1-ethyl-				1.06
Pyridine, 2-methyl-	1.72	3.60		0.08
Cyclopentene, 1-(1-methylethyl)-				0.10
Pyrazine, methyl-	10.00	6.95		0.88
3,5-Octadiene, (Z,Z)-				0.27
2-Cyclopenten-1-one		1.98		
Methyl ethyl cyclopentene				0.83
Cyclopentanone, 2-methyl-				0.60
3-Heptyne				0.11
Cyclopentane, (1-methylethenyl)-				0.55
Hexanoic acid		0.25		
trans-4-(2-(5-Nitro-2-furyl)vinyl)-2-quinolinamine			1.28	
Cyclohexene, 3,3,5-trimethyl-				0.33
1,3-Cyclooctadiene				0.16
2,4-Heptadiene, 2,6-dimethyl-				1.06
Ethylbenzene				4.81
Benzene, 1,3-dimethyl-			12.41	
Pyridine, 3-methyl-		1.61		
Thiophene, 3-ethyl-				0.48
4-Phenyl-3,4-dihydroisoquinoline	2.06			
Benzene, 1,3-dimethyl-		0.92	1.72	2.04
1-Methyl-2-methylenecyclohexane				0.22
2-Pyrazoline, 1,3,4-trimethyl-				1.05
Cyclohexene, 3,3,5-trimethyl-				0.07
2-Ethylacridine	0.87			
Ethyl 3-cyclohexenecarboxylate				0.23
Butanoic acid		0.36		0.12
Thiophene, 2,3-dimethyl-				0.57

Styrene			1.69	1.11
o-Xylene		0.54	0.87	0.39
N-(2-Acetylcyclopentylidene)cyclohexylamine	1.15			
2(1H)-Pyridinone, 3-methyl-				0.61
1,3-Hexadiene, 3-ethyl-2-methyl-, (Z)-			0.23	0.27
Thiophene, 2,4-dimethyl-			0.24	0.28
1,3-Hexadiene, 3-ethyl-2-methyl-, (Z)-				0.30
2-Cyclopenten-1-one, 2-methyl-	3.79	9.80		0.48
2-Octyn-1-ol			0.65	
Pyrazine, 2,6-dimethyl-		2.80		
Pyrazine, ethyl-	2.46	1.60		0.20
Pyrazine, 2,3-dimethyl-		1.19		0.23
3-Cyclohexene-1-carboxaldehyde, 1-methyl-			0.27	0.93
Cyclohexane, (1-methylethylidene)-				0.33
Pentanoic acid		0.98		
Pyridine, 3,5-dimethyl-		0.42		
(2S,4R)-p-Mentha-[1(7),8]-diene 2-hydroperoxide	1.97			1.40
N-Methyl-1-adamantaneacetamide			1.02	
Longipinane, (E)-			0.32	0.37
1H-Pyrrole, 1-butyl-		0.57		0.92
Cyclohexane, 2,4-diethenyl-1-methyl-		0.35		0.49
Benzene, propyl-			0.98	0.71
2-Ethylacridine	0.70		0.26	
.alpha.-Aminooxy-propionic acid, ethyl ester		0.44		
3-Hexyne			0.95	1.56
2-Cyclopenten-1-one, 3-methyl-		7.90		0.63
3-Hexyne				1.56
Pyridine, 1,2,3,6-tetrahydro-1-methyl-4-[4-chlorophenyl]-	1.34			
Alantolactone, 4.alpha.,4A.alpha.-epoxy-				0.63
1,1,3-Trimethyl-1-silacyclo-3-pentene				0.64
1-Hydroxymethyl-2-methyl-1-cyclohexene				0.45
Benzene, 1-ethyl-3-methyl-				0.70
Cyclohexane, 1-methyl-4-(1-methylethenyl)-, trans-				0.75
Phenol	0.90	3.79		
Pyridinium, 1-amino-4-methyl-, hydroxide, inner salt				0.49
2-Cyclopenten-1-one, 3,4-dimethyl-		2.52		1.50
2-Cyclopenten-1-one, 2,3-dimethyl-		1.98		
2,4-Hexadienoic acid, methyl ester				1.24
Pyrazine, 2-ethyl-6-methyl-		0.21		
5,5-Dimethyl-1,3-hexadiene				0.15
Butanoic acid		0.19		
1,3-Cycloheptadiene				0.79
Bicyclo[1.1.1]pentane, 1,3-dipropanoyl-			0.29	
Cyclohexane-1,3-dione, 2-allylaminomethylene-5,5-dimethyl-			0.36	
2-Cyclopenten-1-one, 3,4-dimethyl-		1.97		

Benzene, 1-ethyl-3-methyl-		1.13	1.41
o-Cymene		2.40	3.96
Diborane(6), 1,1:2,2-di-1,5-cyclooctylene-		0.26	
Benzeneethanol, .beta.-ethenyl-		0.74	
2-Cyclopenten-1-one, 2,3-dimethyl-	1.16	8.10	
4,7-Methano-1H-indene, octahydro-		1.24	
2-Pyrrolidinone, 1-methyl-		1.17	0.47
Bicyclo[5.1.0]octane, 8-methylene-			0.47
2-Myristinoyl-glycinamide		0.53	
1H-Pyrrole, 1-pentyl-			0.45
Phenol, 2-methyl-	0.85	0.28	
Bicyclo[2.2.1]heptan-2-ol, 1,3,3-trimethyl-			1.00
o-Veratramide		0.36	
2-Cyclopenten-1-one, 3,4,4-trimethyl-	1.05	0.51	
3-Methylpyridazine		1.13	
2-Cyclopenten-1-one, 3-ethyl-	3.41		
Cyclopentasiloxane, decamethyl-		1.36	
1H-Imidazole, 1,2-dimethyl-	0.91		
Benzene, 2-butenyl-			0.51
Phenol, 2-methoxy-	6.63	0.65	1.60
Phenylethylene, 3'-methoxy-2,2'-dinitro-		0.77	
5-Ethyl-2-furaldehyde	0.70	0.35	
1-Isopropylcyclohex-1-ene	0.87		
1,3,5-Triazin-2(1H)-one, 4,6-diamino-	0.67		
.beta.,.beta.-Galactonic phenylhydrazide		0.43	
Bicyclo[5.2.0]non-1-ene		0.85	
1,4-Pentadiene, 2,3,4-trimethyl-	0.35		
1,3-Heptadiene, 5,5-dimethyl-	1.15	0.78	
Benzene, 2-butenyl-			1.56
1-(3-n-Propoxyphenyl)-2-propanone oxime		0.51	
Phenol, 2,3-dimethyl-/Phenol, 2-ethyl-		1.09	0.63
1,7-Dimethylpentacyclo[5.5.0(4,11).0(5,9).0(8,12)]dodecane-2,6-dione		0.57	
6-(3,5-Dimethyl-1H-pyrazol-1-yl)-N-benzyl-1,2,4,5-tetrazine-3-amine		1.28	
Pyrazine, 2-methoxy-3-(1-methylethyl)-	0.53		
1-Tridecene			0.91
Indolizine, 2-methyl-		2.08	
1-Pentadecene			1.57
1H-Indole, 2,3-dimethyl-			2.32
1,11,11-Trimethyl-3-azatricyclo[6.2.1.0(2,7)]undeca-2,4,6-triene			1.20
2,6,10-Dodecatrien-1-ol, 3,7,11-trimethyl-, (Z,E)-			1.89

Blank: not detectable

Table S3. *p*-values of ANOVA analysis of biochar samples, comparing to dry dairy manure and water-only HTL (Data in Table 4)

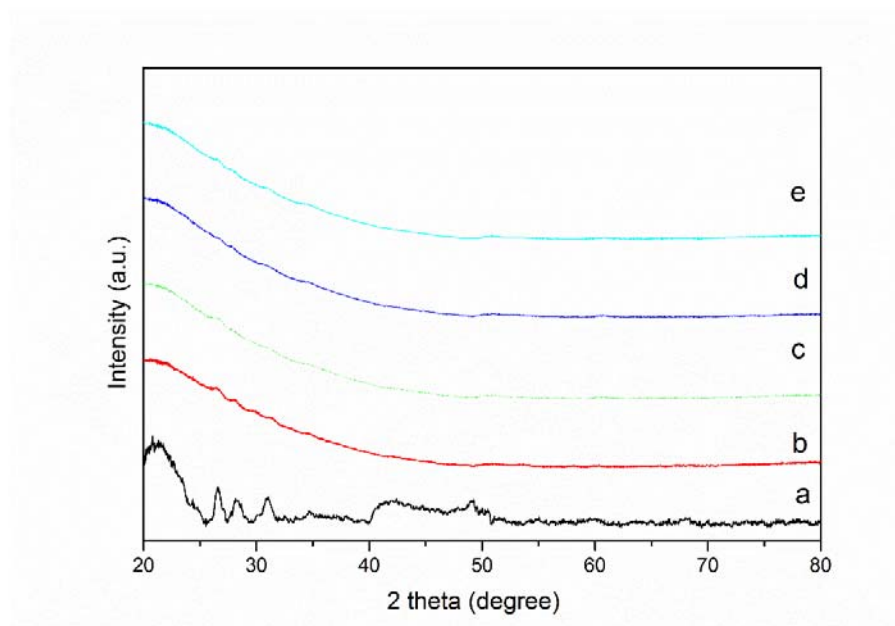
Sample	BET surface area	Pore volumes	Average pore diameter	BET surface area	Pore volumes	Average pore diameter
	Compared to dry dairy manure			Compared to water-only HTL		
Biochar-water	4.3E-06	6.03E-05	<b>0.16</b>	-	-	-
Biochar-NH <sub>3</sub> ·H <sub>2</sub> O	2.2E-06	5.1E-06	0.00013	2.94E-06	5.79E-07	1.85E-06
Biochar-H <sub>3</sub> PO <sub>4</sub>	0.00016	0.0001	0.008	0.0021	<b>0.085</b>	0.00073
Biochar-Glycerol	5.0E-07	0.000014	0.0007	0.0014	<b>0.52</b>	0.00038

Table S4. *p*-values of ANOVA analysis of biochar samples, comparing to dry dairy manure and water-only HTL (Data in Table 5)

Composition	Biochar (compared to dairy manure)				Biochar (compared to water-only HTL)		
	Water	NH <sub>3</sub> ·H <sub>2</sub> O	H <sub>3</sub> PO <sub>4</sub>	Glycerol	NH <sub>3</sub> ·H <sub>2</sub> O	H <sub>3</sub> PO <sub>4</sub>	Glycerol
C	9.62E-07	0.0012	0.0001	1.6E-05	0.015	0.0016	0.037
H	<b>0.12</b>	0.007	0.0004	0.002	0.024	0.00026	0.0034
N	5.89E-06	1.44E-05	2.64E-06	8.55E-07	0.00043	<b>0.67</b>	<b>0.43</b>
S	0.0047	0.0042	0.0034	0.0032	<b>0.94</b>	<b>0.97</b>	<b>0.95</b>
Volatile content	1.41E-05	2.75E-05	0.000178	6E-06	0.00019	9.3E-06	<b>0.065</b>
Ash content	7.69E-05	2.01E-05	3.22E-06	0.0038	0.0063	0.0005	0.013
HHV	2.82E-05	3.13E-06	3.48E-07	0.0001	<b>0.68</b>	8.62E-05	<b>0.62</b>

Table S5. *p*-values of ANOVA analysis of gases produced during HTL, comparing to water-only HTL (Data in Table 6)

Concentration of gases	Water-only	NH <sub>3</sub> ·H <sub>2</sub> O	H <sub>3</sub> PO <sub>4</sub>	Glycerol
H <sub>2</sub>	-	<b>0.076</b>	<b>0.063</b>	<b>0.59</b>
CO	-	<b>0.93</b>	<b>0.57</b>	0.001
CH <sub>4</sub>	-	<b>1.5</b>	<b>1.4</b>	<b>1.1</b>
CO <sub>2</sub>	-	<b>0.31</b>	<b>0.59</b>	<b>0.47</b>
Ethane	-	<b>0.32</b>	<b>0.42</b>	<b>0.07</b>



**Figure S1.** XRD curves of raw dairy manure and biochar produced by the HTL of dairy manure assisted with various chemicals (a. Dry dairy manure, b. Biochar- Glycerol, c. Biochar-  $\text{H}_3\text{PO}_4$ , d. Biochar-Water, e. Biochar-  $\text{NH}_3 \cdot \text{H}_2\text{O}$ )