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A Life Cycle Assessment of Organic and Chemical Fertilizers for Coffee Production to Evaluate Sustainability toward the Energy–Environment–Economic Nexus in Indonesia

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Abstract: Coffee is an important agricultural commodity that is branded according to its environmental criteria in the global market. Therefore, Indonesia's coffee production system needs to be investigated to meet the demand for eco-labeling, which has become a consumer preference. This study aims to assess the comprehensive sustainability evaluation of coffee production nurtured by an organic fertilizing system (OFS), chemical-organic fertilizing system (COFS), and chemical fertilizing system (CFS) that focuses on the energy–environment–economic nexus. A life cycle assessment (LCA), life cycle cost analysis (LCC), and energy analysis were performed as methods to evaluate the environmental impact, economic performance, and energy requirement analysis. The results indicated that the OFS had superior performance in two sustainability aspects: resulting in the lowest environmental damage and generating the highest economic benefit. Simultaneously, COFS shows the highest sustainability performance as it consumes the least energy. In contrast, CFS indicated the lowest sustainability performance in all aspects: highest environmental impact, lowest economic benefit, and highest energy consumption. Therefore, OFS is strongly recommended to be applied broadly, considering its environmental and economic superiority. Consequently, massive OFS application was followed by higher energy consumption. Alternatively, COFS can be considered for application due to its higher energy performance, even though it can potentially result in higher environmental damage and lower economic benefit. However, the government should explicitly provide some effort for the broad application of OFS in financial and assistance support since the shifting process needs more time to adapt.

Keywords: sustainability assessment; environmental impact; economic performance; energy analysis; coffee cultivation; organic fertilizer; chemical fertilizer

1. Introduction

1.1. Sustainability Issue in the Global Market Demand

The global demand for agricultural commodities has increased with rapid population growth and economic development [1]. This demand has promoted intensive agricultural practices and the development of the agriculture industry. Simultaneously, intensive agriculture substantially depletes the natural resources and causes environmental damage [2–7]. From the global market perspective, environmental issues have become popular,

and sustainability guarantees product competitiveness. Due to the increased environmental awareness campaign, the high consumer preferences stimulate business pressure on sustainability concerns [8]. Sustainability issues also challenge production activities: protecting and rejuvenating the environment, promoting and recycling economically, and saving and efficiently utilizing energy [9].

The three sustainability challenges in production activity correspond to the sustainable development goals (SDGs). The SDGs are the way to achieve peace and prosperity for both humans and the earth that are expressed by 17 goals by the United Nations [10]. Eight SDGs are related to agriculture production: zero hunger, economic growth, clean water sanitation, affordable and clean energy, responsible consumption and production, climate action, life below water, and life on land. The SDGs study also reported that SDGs play a central role in producing clean and affordable energy for preserving life both in the sea and on land [11]. Following the SDGs, agricultural production activity should practice methods, processes, and technologies during production activity to protect humans, nature, and resources for the use of future generations [11]. Thus, assessing and promoting the sustainability of agricultural production in environmental, economic, and energy aspects are essential.

1.2. Coffee Production in Indonesia and its Sustainability Issue

According to the International Coffee Organization, the world coffee demand followed an upward trend, with an average increase of 1.4% per year from 2017 to 2020 [12]. Indonesia contributes 7.42% to world coffee demand and is the fourth most significant contributor, with an average annual production of 683.64 million kg y^{-1} . This shows that Indonesia is a potential global coffee producer. Therefore, the coffee industry in Indonesia should consider sustainability concerns for natural responsibility and when competing with the global market. Indonesia's coffee is produced by three different sectors: smallholder communities (95.45%), government companies (2.21%), and private companies (2.44%) [13]. Coffee plantations in Indonesia are predominantly managed by smallholders who apply conventional methods with massive amounts of chemical fertilizer, and only a few practiced organic systems. Massive amounts of fertilizers, pesticides, human labor, electricity, gasoline, and other materials were used during the coffee production process at the farm level. Simultaneously, the environmental damage is predicted to be severely impacted by the conventional practice of coffee production. The study also reported that production activity at the farm level is predicted to be a hotspot for GHG emissions in the coffee supply chain [14]. Shifting into more green coffee cultivation will significantly decrease the environmental damage impacted by coffee production activity. The organic cultivation system that avoids chemical substances represents the green cultivation in progress which is currently broadly practiced in agricultural production [15].

However, some studies have been conducted on coffee in recent years: the environmental study of coffee at different levels of fertilizer input and shade trees in Nicaragua and Costa Rica [14]; the identification of the carbon footprint of coffee beverages in Japan, which evaluated the carbon footprint of the coffee serving technology [16]; the study of shade tree application and its impact on the environment [17]; a cycle of participatory study in Organic coffee [18]; and the study of the environmental profile of green bean coffee in Brazil [19]. However, a specific study on coffee in Indonesia related to fertilizer management during the production of Robusta coffee without evaluating the sustainability profile has been investigated [20]. A study also reported that the coffee industry in Indonesia still provides limited financial benefits to smallholder farmers [21].

Referring to the study reports on coffee, some issues concerning coffee production in Indonesia are highlighted. First, studies on the area of coffee cultivation calculated in multiyear cultivation were limited. As coffee is a multiyear crop, it is essential to calculate the multiyear input-output system during cultivation to obtain a more precise emission result. Second, there is a lack of comprehensive information about the sustainability of coffee production in Indonesia based on fertilizer treatments. Lastly, previous studies only

investigate the environmental impacts of coffee cultivation and disregard the economic and energy perspectives.

1.3. Sustainability Measurement

A comprehensive sustainability evaluation on the environment, economy, and energy aspects can be conducted using the life cycle assessment (LCA) approach [22]. In environmental evaluation, LCA specifically estimates the environmental damage over the entire life cycle of a process or product [7]. Some environmental indicators linked to the sustainability performance using an LCA approach, such as carbon footprint which is currently represented by carbon dioxide emissions [2,23,24], acidification potential (AP), eutrophication potential (EP), and global warming potential (GWP) [25,26].

However, economics is one crucial aspect in SDGs which is classified in economic growth development goals in SDGs [10]. Agriculture production activity should include economic sustainability to ensure sustainable production in the future. In coffee production, economic benefits for farmers becomes a concern of the ICO. A recent study conducted by the ICO reported that coffee farmers in selected countries are operating at a loss and that coffee growing is becoming less profitable over time [27]. Additionally, farmers are likely to consider implementing a strategy with a positive economic result. Therefore, economic performance evaluation is essential for coffee production activity. The life cycle cost (LCC) assesses all costs associated with a product's life cycle in economic performance. The LCC can detect the direct and indirect cost factors and estimate improvements in the planned product changes [22,28–30]. The production cost, revenue, and profit were identified during the LCC analysis. Cost and profit were used as indicators of economic performance to determine the relative success of a farm operation in terms of its ability to meet short-term financial obligations [31].

In the energy aspect, promoting affordable and clean energy is one of the goals of SDGs. In modern production, activity was also challenged to achieve energy-saving and efficient utilization. Considering the energy goal of SDGs and energy direction of modern production, analysis of the energy aspect in coffee production is essential. According to energy analysis, the energy requirement is the basis to evaluate the efficient use of energy aspects that become principal requirements of sustainable agriculture [32]. Therefore, measuring the energy requirement can also indicate the sustainability status.

Considering SDGs for agricultural production and the current sustainability issue for coffee in global demand, it is necessary to consider three sustainability aspects comprehensively—environmental impact, economic benefits, and energy—to enhance the sustainability of coffee production. However, the comprehensive evaluation of the environmental, economic, and energy situation at the farm-level potentially has a significant impact on the effective improvement since reported as the hotspot to environmental damage during agriculture production.

1.4. Research Objective

The objective of this study was to comprehensively evaluate the sustainability assessment considering the environmental impact, economic performance, and energy requirements of coffee production nurtured by different fertilizer applications within a multiyear production period. The energy–environment–economic evaluation of coffee production can provide valuable information for all stakeholders to achieve the three sustainable production goals: rejuvenating the environment, promoting economics, and saving and effectively utilizing energy. Additionally, this study can scientifically fill the research gap in coffee production management in Indonesia. Further research is required to encourage farmers to develop a more environmentally and economically viable coffee production system. Moreover, such efforts can also provide considerable insight into the government's decision-making process to support coffee farmers applying the green coffee production method.

This paper consists of five sections. Section 1 is the Introduction; Section 2 is Materials and Methods; Section 3 is study Results; Section 4 is the Discussion; Section 5 is the Conclusion.

2. Materials and Methods

2.1. Research Location and Object Studied

This study was conducted on a farmer's plantation, managing a small-medium coffee industry. Simultaneously, the farmer also practiced intensive maintenance coffee production. The farmer practiced some coffee cultivation systems in 480 ha of chemical-organic fertilizing systems, 25 ha of organic fertilizing systems, and 5 ha of chemical fertilizer fertilizing systems in the central arabica coffee production area sub-district of Sindangkerta, which is located in the West-Bandung District. West Bandung District is located in the specific geographical position at $6^{\circ}41' - 7^{\circ}19' S$ and $107^{\circ}22' - 108^{\circ}5' E$ with 130,577.40 ha of total area. This area is popular as the producer of many agricultural commodities due to the high soil fertility level. This area has the potential to adequately access the hydrological system for agriculture since the main watershed traverses. This region contains evergreen and moist-deciduous forest types. The climate in this location is hot and humid, with the rainfall continuously around four months in a year [33]. Specifically, the Sindangkerta sub-district is more popular with its coffee production and has become one of the coffee production centers in West Java that has produced coffee for domestic and international coffee consumption for more than two decades. The detailed information is presented in the following figure (Figure 1).



Figure 1. Surveyed coffee plantation area in the sub-district of Sindangkerta, Bandung Barat District, West-Java, Indonesia.

In this study, all coffee cultivation was planted in agroforestry areas. Nowadays, coffee has become more prevalent in agroforestry areas, whereas a few farmers have temporarily planted coffee in open field areas in Indonesia. Table 1 presented detailed geographical information of coffee cultivation studied.

Table 1. General information of the three coffee fertilizing systems.

Particulars	Unit	Fertilizing System		
		Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
<i>Geographical information</i>				
Elevation	MSAL *		1200–1300	
Slope	Degree		0–45	
Land area	ha	25	480	5

* MASL is meters above sea level.

According to this study objective, the sustainability assessment will compare the three cultivation systems based on their fertilizer applications. Farmers in Indonesia practice some plantation management systems according to their fertilizer application: organic fertilizing system (OFS), chemical-organic fertilizing system (COFS), and chemical fertilizing system (CFS). OFS is still applied in small areas, whereas the COFS is extensively applied in Indonesia. However, higher productivity has encouraged farmers to apply the COFS continuously. This condition is under some literature and experience in producing other agricultural commodities that suggest that chemical and organic fertilizers can improve production capacity [6], regardless of environmental and economic considerations.

Currently, organic coffee is produced by practicing OFS on the farm level to fulfill the demands of specialty coffee export and environmental protection. Farmers used poultry manure, compost, and liquid fertilizer as the main fertilizers in the OFS. In COFS, organic and chemical fertilizers were combined during the plantation activities. In COFS and CFS, farmers used NPK as a chemical fertilizer. However, CFS is not mainly applied to coffee plantations because of its low productivity. Moreover, the excessive use of chemical fertilizers in the long term reportedly contributes to land degradation and nutrient pollution [34]. Therefore, it seems good progress since the chemical fertilizing system provides severe environmental damage.

2.2. Work Procedure

This study is conducted in four stages. The first stage is the goal and scope definition. In this stage, the objective and the boundary system are also defined. The second stage is data collection and inventory analysis. The data is collected in the research object refers to the boundary system. The third stage is sustainability analysis which evaluates three aspects: environmental impact assessment, economic performance analysis, and energy requirement analysis. The environmental impact analysis of multiyear coffee cherry bean production is performed using the life cycle assessment (LCA) methodology according to ISO 14040:2006. LCA is defined by ISO 14040 as the compilation and evaluation of the input, output, and potential environment of a product system throughout a life cycle [35,36]. Simultaneously, this study performed the life cycle cost method to evaluate the economic performance; and energy requirement analysis is used to evaluate the energy aspect. After conducting the primary analysis in stage 3, result interpretation will be at the end of this study procedure work. Figure 2 expresses the detailed work procedure of this study.

2.2.1. Goal and Scope Definition

The boundary system includes all stages of coffee plantation with multiyear production until replanting as presented in Figure 3. All necessary input-output was calculated following the research scope and boundary in a 1 ha coffee plantation. This study set four and five years as the pre-productive and productive stages, respectively. The pre-productive stage is the period before the coffee tree produces the coffee cherry beans, whereas the productive stage is when the coffee tree yields the coffee cherry bean. Coffee is categorized as an annually harvested plant with a three-month harvesting period per year. The harvesting started from the fourth year after planting and could be harvested until the ninth year of cultivation. The following figure expresses the boundary system of this study.

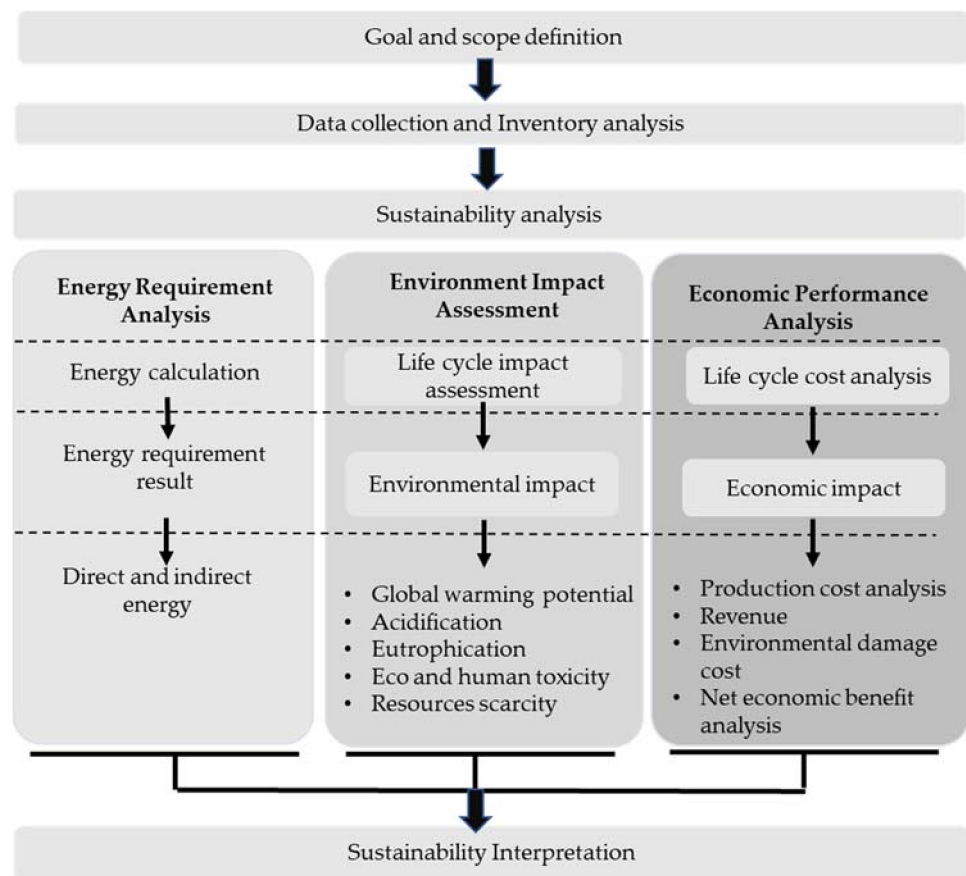


Figure 2. Research stage.

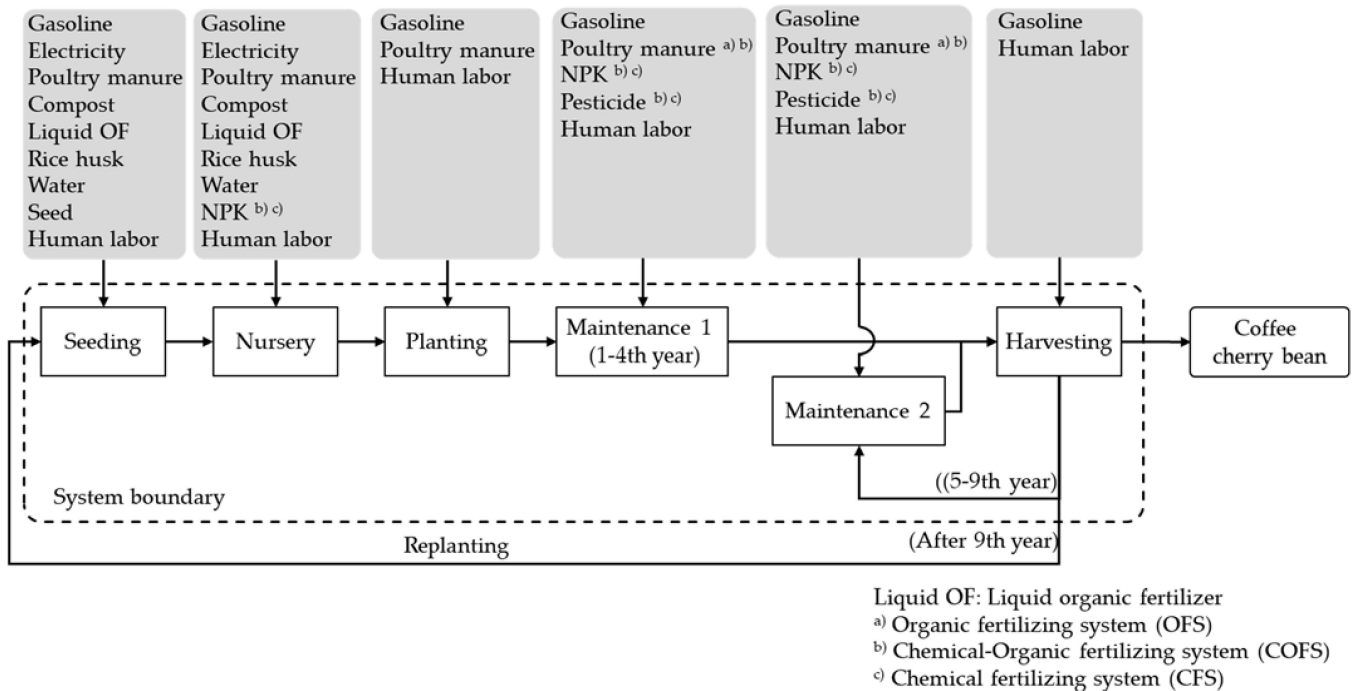


Figure 3. System boundary of the three coffee fertilizing systems.

2.2.2. Data Collection and Life Cycle Inventory Analysis (LCI)

The data was collected by field observation, in-depth interview, and questionnaire based on the coffee farmers with the research scope and boundary. The life cycle inventory (LCI) is an essential phase in the LCA that processes data collected from the farmer. The LCI was conducted based on the material and energy requirements during coffee production. A 1 ha coffee plantation is used as the functional unit during the inventory analysis. Table 2 presented the inventory analysis result of 1 ha coffee cultivation system.

Table 2. Inventory data of the input and output by fertilizing system.

Input and Output	Unit	Fertilizing System				
		Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)		
		Quantity				
Input Seeding	Gasoline	L ha ⁻¹	2	2	2	
	Electricity	kWh ha ⁻¹	0.03	0.03	0.03	
	Poultry manure	kg ha ⁻¹	100	100	100	
	Compost	kg ha ⁻¹	100	100	100	
	Liquid organic fertilizer	L ha ⁻¹	8	8	8	
	Rice husk	kg ha ⁻¹	100	100	100	
	Water	L ha ⁻¹	420	420	420	
	Seed	kg ha ⁻¹	2	2	2	
Nursery	Human labor	h ha ⁻¹	116	116	116	
	Gasoline	L ha ⁻¹	5	5	5	
	Electricity	kWh ha ⁻¹	11.25	11.25	11.25	
	Poultry manure	kg ha ⁻¹	2400	2400	2400	
	Compost	kg ha ⁻¹	1200	1200	1200	
	Liquid organic fertilizer	L ha ⁻¹	96	96	96	
	Rice husk	kg ha ⁻¹	1200	1200	1200	
	Water	L ha ⁻¹	48,000	48,000	48,000	
	Planting	NPK $\begin{pmatrix} \text{Nitrogen} \\ \text{Phosphorus} \\ \text{Potassium} \end{pmatrix}$	kg ha ⁻¹	-	0.93	1.83
			kg ha ⁻¹	-	0.93	1.83
kg ha ⁻¹			-	0.93	1.83	
Human labor		h ha ⁻¹	320	320	320	
Gasoline		L ha ⁻¹	42	42	42	
Poultry manure		kg ha ⁻¹	2500	2500	2500	
Maintenance 1 ¹ (Pre-productive)	Human labor	h ha ⁻¹	480	480	480	
	Gasoline	L ha ⁻¹	26	20	12	
Maintenance 2 ² (Productive)	Poultry manure	kg ha ⁻¹	40,000	24,000	-	
	NPK $\begin{pmatrix} \text{Nitrogen} \\ \text{Phosphorus} \\ \text{Potassium} \end{pmatrix}$	kg ha ⁻¹	-	180	266.43	
		kg ha ⁻¹	-	180	266.43	
		kg ha ⁻¹	-	180	266.43	
	Pesticide	L ha ⁻¹	-	3	12	
	Human labor	h ha ⁻¹	320	192	128	
	Gasoline	L ha ⁻¹	78	60	36	
	Poultry manure	kg ha ⁻¹	137,400	60,000	-	
	NPK $\begin{pmatrix} \text{Nitrogen} \\ \text{Phosphorus} \\ \text{Potassium} \end{pmatrix}$	kg ha ⁻¹	-	750	981	
		kg ha ⁻¹	-	750	981	
kg ha ⁻¹		-	750	981		
Pesticide		L ha ⁻¹	-	5	24	
Human labor	h ha ⁻¹	960	576	384		

Table 2. Cont.

Input and Output	Unit	Fertilizing System			
		Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)	
		Quantity			
Harvesting ³	Gasoline	L ha ⁻¹	288	288	288
	Human labor	h ha ⁻¹	4400	5000	2200
Output	Coffee cherry bean	kg ha ⁻¹	44,000	50,000	22,000

¹ Maintenance 1 is the maintenance activity in the pre-productive stage; ² Maintenance 2 is that in the productive stage; and ³ Harvesting indicates the input and output for six years of harvesting.

The inputs for coffee production included gasoline, electricity, fertilizer (poultry manure, compost, liquid organic fertilizer, and NPK), pesticides, rice husks, water, seeds, and labor. Gasoline is used in vehicles to transport labor and materials to the field. Electricity is required for watering during the seeding and nursery stages. Two types of fertilizers were used in this study: organic and non-organic. Compost, poultry manure, and liquid organic fertilizers were used as organic fertilizers, and NPK was used as a chemical fertilizer. Pesticides are conditionally used to control pest attacks. Chemical pesticides are applied in CFSs and COFSs, whereas organic pesticides are used in the OFS. The seed is an essential material in the first stage of plantation. Organic seeds were used in all the coffee fertilizing systems. A 1 ha coffee plantation needs 2 kg of organic seed. As the additional material, rice husk is provided as the growth medium during the seeding and nursery stages. Another vital activity during seeding and nursery is watering. The level of water used during seeding and nursery maintenance is different in each stage. As typical of conventional agricultural practice, all the physical activities in plantations are conducted by human labor. Therefore, human labor is an essential input presented by the total labor working hours during coffee production activities. As the output, the total coffee cherry production is generated by six years of harvesting. The following table expresses the inventory analysis results of the input-output system.

2.2.3. Sustainability Analysis Energy Requirement Analysis

The total energy is calculated as the sum of energy required by each material and energy input during coffee production in energy requirement analysis. The energy of each input system was obtained by multiplying the input consumption (Table 2) and its energy conversion factor (Table 3). This study used the energy conversion factors from scientific literature, as presented in the following table.

Table 3. Energy conversion factor.

Input System	Unit	Energy Conversion Factor (MJ Unit ⁻¹)	References	
Gasoline	L	34.2	[37]	
Electricity	kWh	11.93	[38]	
Human labor	h	1.96	[39,40]	
Pesticide	L	278	[40]	
NPK	Nitrogen	kg	64.4	[41]
	Phosphorus	kg	12.44	[42,43]
	Potassium	kg	11.15	[42,43]
Compost	kg	6	[44]	
Poultry manure	kg	1.32	[45–47]	
Water	L	1	[43,45]	
Liquid organic fertilizer	L	1.32	[45–47]	
Rice husk	kg	14.6	[48]	

Life Cycle Impact Assessment (LCIA)

The life cycle impact assessment is the main stage for assessing the environmental impact. The LCA analysis of coffee cherry bean production performed LCA methodology according to ISO 14040:2006. According to ISO 1440:2006, LCA analysis evaluates the potential environmental impact throughout a product's life cycle [36,49]. The present study adopted the LCA methodology developed by the ReCiPe 2016 v.1.0.4 midpoint method with a hierarchy version created by RIVM, Radboud University, Norwegian University of Science and Technology, and PRé Consultant [49]. The calculation was performed using Simapro v.9.1.1.1[®] software with the Ecoinvent 3.7.1 database. The environmental impact on this present study considered eleven impact categories: the global warming potential (GWP), terrestrial acidification (TA), freshwater eutrophication (FE), marine eutrophication (ME), terrestrial ecotoxicity (TE), freshwater ecotoxicity (FEc), marine ecotoxicity (MEc), human carcinogenic toxicity (HCT), human non-carcinogenic toxicity (HnCT), mineral resource scarcity (MRS), and fossil resource scarcity (FRS). The environmental impact of each fertilizing system was calculated using the following equation:

$$EI (OFS, COFS, CFS) = \sum_{k=1}^n (EF_k \times \text{material or energy input}_k) \quad (1)$$

The environmental impact indicators for each coffee plantation are expressed as EI (*OFS*, *COFS*, *CFS*). Where *OFS*, *COFS* and *CFS* indicate the organic fertilizing system, chemical-organic fertilizing system, and chemical fertilizing system, respectively. The sum of all emission inputs is calculated in all environmental indicators. The emission per input was obtained by multiplying each emission factor (*EF*) by the material or energy input (*n*). The *EF* indicates the emission impact per unit input. Some studies either used *EF* from the literature or conducted preliminary calculations. This study conducted a preliminary calculation using SimaPro to obtain the *EF* and environmental impact results.

Life Cycle Cost Analysis (LCC)

The life cycle costing (LCC) study aimed to fully account for the financial costs of the environmental aspects and impacts of the life cycle [22,48]. The LCC is calculated considering all the input-output inventory costs and the environmental impact costs of the LCA. The LCA input cost is represented by all the expenses required to provide the materials and energy during the plantation. The cost of each specific input was calculated by multiplying the total input used by the standard cost of its input. The environmental impact cost is represented by the CO₂ emission cost, which is calculated as the total CO₂ emissions multiplied by the CO₂ emission tax. This study only calculates the CO₂ emission cost as the primary environmental impact cost considering Indonesia's condition, which is still preparing to implement the CO₂ tax in its environmental policy. The CO₂ emission tax refers to the standard carbon tax for developing countries as the standard carbon tax for Indonesia is still unavailable. According to the OECD Taxing Energy Use (TEU) Database, Indonesia recommends using a moderate emission tax standard emission [50]. As our study considers multiyear production costs, this calculation also assumes the discount rate for the small-to medium-scale sector. Therefore, the following equation is used for the LCC calculation:

$$\text{Total life cycle cost (TLCC)} = \text{Production cost} + \text{Emission cost} \quad (2)$$

$$\text{Production cost} = \text{Fixed cost} + \text{Variable cost} \quad (3)$$

$$\text{Emission cost} = \text{Total production} \times \text{Emission tax} \quad (4)$$

The total life cycle cost (TLCC) is the total cost of the life cycle of coffee, which fully accounts for all the production and emission costs. The production cost indicates all expenses during the coffee production life cycle, which consists of a fixed cost and variable cost. A fixed cost is the initial investment cost, such as the machinery, tools, and rent

for the cultivation land. The variable cost included all materials, labor, transportation, distribution, and environmental impact costs during the project's life cycle. The emission cost is the impact of the environmental damage cost. The total production indicates the total coffee cherry bean production. This study considers the multi-year costs following the research boundary.

The economic benefit was also investigated by a subsequent economic analysis using the following equation:

$$\text{Net profit} = \text{Revenue} - \text{TLCC} \quad (5)$$

$$\text{Revenue} = \text{Total production} \times \text{selling price per kg} \quad (6)$$

Net profit represents the potential profit generated by the farmer which is calculated by the revenue subtracted with the TLCC. All currency values are converted into USD from IDR using 14,409 IDR USD⁻¹ [51].

2.2.4. Sustainability Interpretation

This stage explains a descriptive interpretation of the study results that compared the sustainability analysis: energy requirement, environmental impact, and economic performance on the three coffee fertilizing systems. By comparing all results, better performance in energy, environmental, and economic aspects will be provided.

3. Result

This section describes the results of the present study: energy requirement analysis, environmental impact assessment, and life cycle cost analysis of coffee production.

3.1. Energy Requirement Analysis

The total energy requirement for managing 1 ha of coffee plantations was dominated by OFS, followed by COFS and CFS. The total energy consumption values in OFS, COFS, and CFS are 344.31×10^3 , 304.51×10^3 , and 222.34×10^3 MJ ha⁻¹, respectively (Table 4). The fertilizer usage requires the highest energy, wherein manure consumes the highest energy in the OFS and COFS, and NPK required the most energy in the CFS. Poultry manure consumed 240.77×10^3 and 117.48×10^3 MJ ha⁻¹ in the OFS and COFS, respectively. In comparison, the energy consumption of NPK was 109.92×10^3 MJ ha⁻¹ in CFS. As presented in Table A18, water was the dominant source of energy consumption after fertilizer use, consuming 48.42×10^3 MJ ha⁻¹ in all the fertilizing systems. Regarding the energy requirement for labor, managing 1 ha of coffee plantations with the COFS requires the highest human labor energy at 18.15×10^3 MJ ha⁻¹. In contrast, the OFS requires lower energy for labor, at 17.23×10^3 MJ ha⁻¹. According to Table 4, the highest energy for labor is required for the harvesting activity, which is dominant in the COFS at 9.8×10^3 MJ ha⁻¹. Regarding the hotspot of energy requirements per stage of the coffee plantation as presented in Table A19, maintenance 2 was the dominant energy source in all coffee fertilizing systems. It consumed 185.92×10^3 , 149.76×10^3 , and 94.97×10^3 MJ ha⁻¹ in the OFS, COFS, and CFS, respectively. The following table presents the energy requirement for managing a 1 ha coffee plantation.

Figure 4 indicates that energy consumption for 1 kg of coffee is dominated by fertilizer application in all fertilizing systems. Specifically, manure consumed the highest energy in the OFS and COFS. In contrast, NPK predominantly used the energy in the CFS. According to Table A1, energy inputs for 1 kg of coffee cherry bean production in the CFS, OFS, and COFS were 10.35, 7.92, and 6.19 MJ kg⁻¹, respectively. The highest energy consumption was identified in all CFS inputs. In fertilizers, poultry manure is the highest contributor to energy consumption in the OFS and COFS. The manure application required 5.47 and 3.35 MJ kg⁻¹ in the OFS and COFS, respectively. In comparison, NPK dominantly consumed energy in the CFS which consumed 4.996 MJ kg⁻¹. The second-largest contributor to energy consumption was water, which consumed 1.10, 0.97, and 2.20 MJ kg⁻¹ in the OFS, COFS, and CFS, respectively. The domination of energy from fertilizer usage in coffee cherry bean

production is similar to the other study in which fertilizer dominated energy consumption in all coffee plantations [32,52]. The water application on managing of 1 ha coffee plantation is at the same level in all fertilizing systems. The differences in energy use related to the water consumption on 1 kg of coffee cherry beans production are caused by the different productivities of each coffee fertilizing system. The following figure presents the energy requirement for 1 kg coffee cherry bean production.

Table 4. Energy requirement for managing of 1 ha coffee plantation.

Stage of Plantation	Input System	Fertilizing System			
		Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)	
Energy Requirement ($\times 10^3$ MJ ha⁻¹)					
Seeding	Gasoline	0.068	0.068	0.068	
	Electricity	0.0004	0.0004	0.0004	
	Poultry manure	0.132	0.132	0.132	
	Compost	0.6	0.6	0.6	
	Liquid organic fertilizer	0.011	0.011	0.011	
	Rice husk	1.46	1.46	1.46	
	Water	0.42	0.42	0.42	
	Seed	-	-	-	
Nursery	Human labor	0.23	0.23	0.23	
	Gasoline	0.17	0.17	0.17	
	Electricity	0.13	0.13	0.13	
	Poultry manure	3.17	3.17	3.17	
	Compost	7.2	7.2	7.2	
	Liquid organic fertilizer	0.13	0.13	0.13	
	Rice husk	17.52	17.52	17.52	
	Water	48	48	48	
	NPK	Nitrogen ₁₅	-	0.06	0.12
		Phosphorus ₁₅	-	0.012	0.023
		Potassium ₁₅	-	0.01	0.02
	Human labor	0.63	0.63	0.63	
Planting	Gasoline	1.44	1.44	1.44	
	Poultry manure	3.3	3.3	3.3	
	Human labor	0.94	0.94	0.94	
Maintenance 1 ¹	Gasoline	0.89	0.68	0.41	
	Poultry manure	52.8	31.68	-	
	NPK	Nitrogen ₁₅	-	11.59	17.16
		Phosphorus ₁₅	-	2.24	3.31
		Potassium ₁₅	-	2	2.97
	Pesticide	-	0.83	3.34	
Human labor	0.63	0.38	0.25		
Maintenance 2 ²	Gasoline	2.67	2.05	1.23	
	Poultry manure	181.37	79.2	-	
	NPK	Nitrogen ₁₅	-	48.3	63.18
		Phosphorus ₁₅	-	9.33	12.2
		Potassium ₁₅	-	8.36	10.94
	Pesticide	-	1.39	6.67	
Human labor	1.88	1.13	0.75		
Harvesting ³	Gasoline	9.91	9.91	9.91	
	Human labor	8.62	9.8	4.31	
	Total	344.31	304.51	222.34	

¹ Maintenance activity in pre-production stage (four years of maintenance); ² Maintenance in productive stage (five years of maintenance); and ³ six years of harvesting.

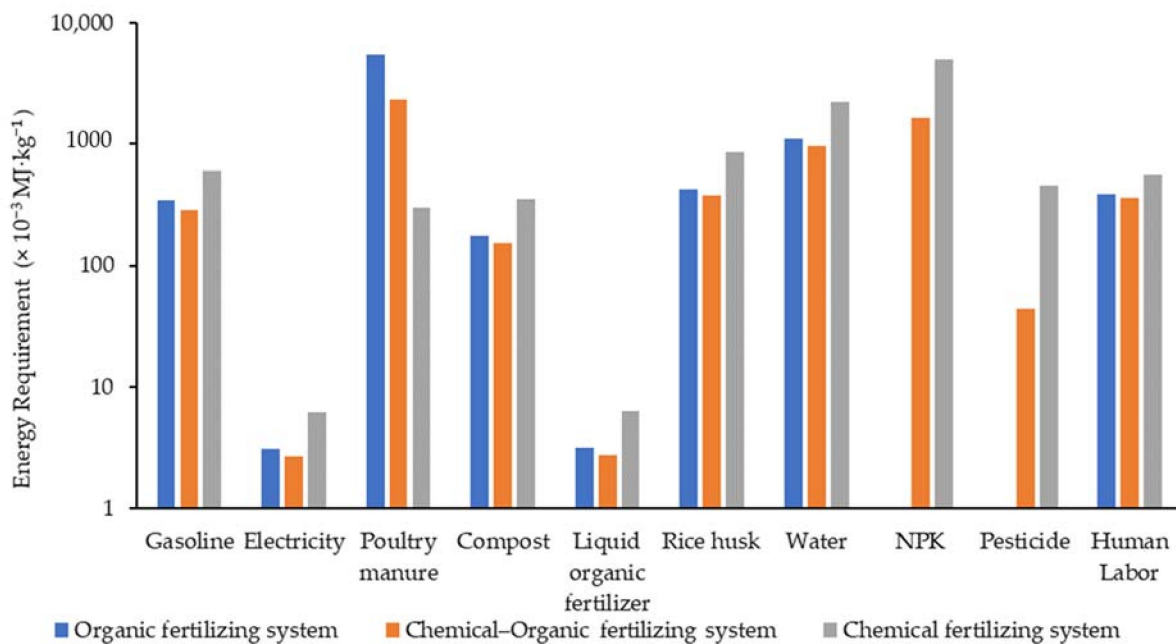


Figure 4. Energy requirement for 1 kg coffee cherry bean.

In developing countries, agricultural production is still predominantly conducted by human labor. Therefore, it is essential to calculate the energy requirement for labor. As presented in Table A1, 1 kg of coffee cherry bean production required about 0.39, 0.36, and 0.57 MJ kg^{-1} in the OFS, COFS, and CFS, respectively. According to Tables A3–A5, harvesting and maintenance activities are the most significant contributors to labor energy. In particular, clearing activities required higher energy than the other maintenance activities in the OFS. Simultaneously, fertilizing activity consumed the highest energy in the COFS. Although the OFS has more clearing activities, it has no significant effect on labor energy consumption because harvesting still dominates the energy consumption. The high energy required for labor indicates that the coffee production system is still conventionally conducted by human labor rather than by machinery. Electricity has the lowest energy requirement. The electricity consumption is on the watering activity. Electricity only contributed 0.038, 0.043, and 0.059% to the total energy requirements in OFS, COFS, and CFS, respectively.

3.2. Environmental Impact Assessment and Its Contributing Factors

3.2.1. Environmental Impact

Figure 5 presents the environmental impact of 1 kg of coffee cherry bean production.

Figure 5 indicates that OFS has the lowest environmental impact in all impact categories compared to the CFS. The OFS presented the lowest impacts on the eight environmental impact categories GWP, TA, FE, TEc, MEc, HCT, MRS, and FRS compared to COFS. Simultaneously, COFS had the lowest impact in the three environmental impact categories: ME, FEc, and HnCT. In contrast, the CFS had the highest environmental impact in all impact categories. The detailed information on the environmental impact of 1 kg of coffee cherry bean production is presented in Table A2. According to Table A2, OFS is more environmentally friendly as indicated by the lowest impact, such as in GWP that emitted 0.0678 $\text{kg CO}_2 \text{ eq kg}^{-1}$, and compared to COFS and CFS, which have a GWP impact of about 0.182 and 0.496 $\text{kg CO}_2 \text{ eq kg}^{-1}$, respectively. Comparing OFS with COFS, seven other environmental indicators were dominant in the OFS: TA, FE, TEc, MEc, HCT, FRS, and MRS. In contrast, CFS has the highest environmental impact. Thus, shifting the COFS or CFS to the OFS system significantly reduces the environmental impact, as presented in Table A12.

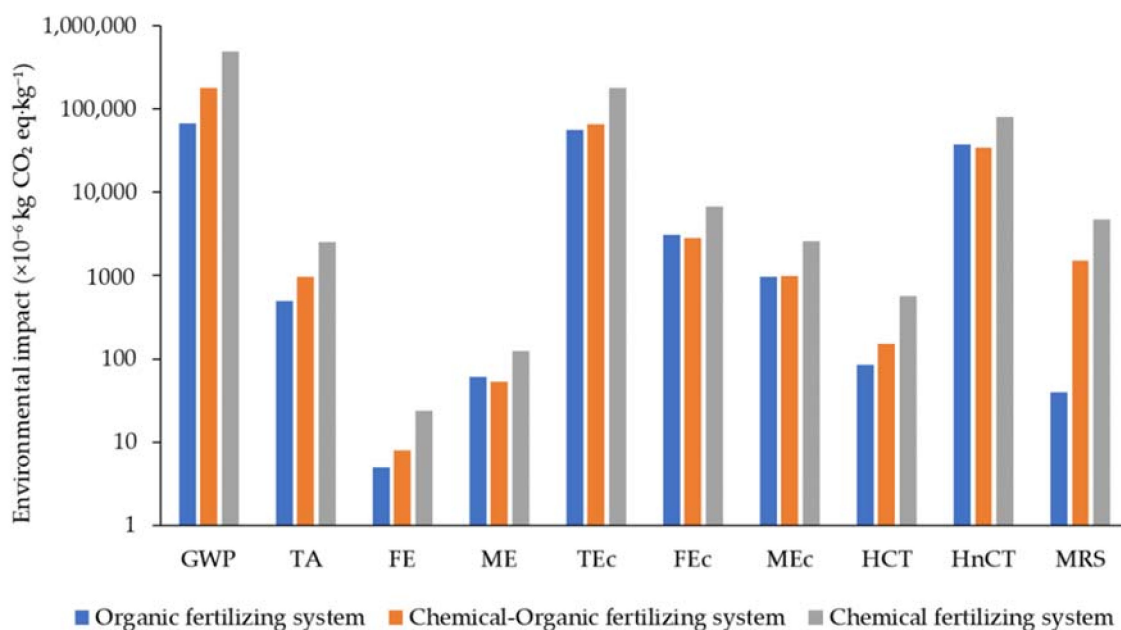


Figure 5. Environmental impact of 1 kg of cherry coffee bean production.

The other study also presented a similar result related to environmental impacts in coffee production as presented by the following table.

According to Table 5, organic coffee plantations has the lowest environmental impact compared with chemical-organic or conventional cultivation in Indonesia and previous research in other countries [14,52]. In previous research, the impact on GWP for organic was at 0.12–0.52 kg CO₂ eq kg⁻¹ and 0.27 kg CO₂ eq kg⁻¹, while organic fertilizing system (OFS) in Indonesia has an impact at 0.068 kg CO₂ eq kg⁻¹. The lower GWP in Indonesia can potentially be affected by the boundary system that calculates all life cycle coffee production at the farm level from seeding until replanting. The higher productivity in the intensive coffee management system in this study also mainly impacted the lower GWP per kg product compared others. In this study, the farmer applied the intensive coffee cultivation management system with higher production. In the conventional system, Coffee Indonesia also has a lower environmental impact than others. A study also reported that most of the coffee farmers in Indonesia applied the lower chemical fertilizer as suggested [20]. The other study also presented a similar result related to environmental impacts in coffee production as presented by the following table.

Table 5. Comparative environmental impact evaluation with previous coffee study.

Research	Boundary	Scenario	Environmental Impact (kg CO ₂ eq kg ⁻¹)
Martin R.A. Noponen, et al. [14]	Coffee cultivation in Costa Rica and Nicaragua with average annual coffee production since the second year of production	Conventional	0.26–0.67
		Organic	0.12–0.52
Basavalingaiah, K., et al. [52]	Coffee-pepper in India in general	Conventional	1.24
		Integrated	1.07
		Organic	0.27
This study	Coffee cultivation in Indonesia in all life cycle of coffee cultivation from seeding until replanting	Organic (OFS)	0.068
		Chemical-Organic (COFS)	0.182
		Chemical (CFS)	0.496

3.2.2. Contribution Factor of Environmental Impact

As presented in Figure 6, rice husk is dominantly contributed to GWP, TA, FE, ME, TEc, FEc, MEc, HTC, and FRS. The second-largest contributor to environmental damage in the OFS is gasoline, which is used for transporting materials and labor to the field. In poultry manure application, its effect on the GWP, TA, FE, ME, TEc, FEc, MEc, HTC, HnCT, FRS, and MRS was not noticeable, even though was dominantly contributed to energy consumption. In the COFS and CFS (Figures 7 and 8), the use of NPK had the most significant environmental impact. The application of NPK in the COFS and CFS contributed significantly to the GWP, TA, MRS, and FRS. A similar result also presented the domination of chemical fertilizer that contributed to the environmental impact [14,52]. For comparison, the highest contributors to TEc, MEc, FEc, and HnCT were rice husk. Simultaneously, compost contributed significantly to the FE and ME. Pesticides are primarily responsible for human carcinogenic toxicity. This result indicates that the massive NPK application in COFS and CFS significantly contributes to air, land, and resource scarcity. Simultaneously, rice husk significantly deteriorates water and contributes to ecotoxicity. At the same time, pesticides are the biggest contributing factor affecting human health. The following figure shows the detailed contribution factors of 1 kg coffee cherry bean production.

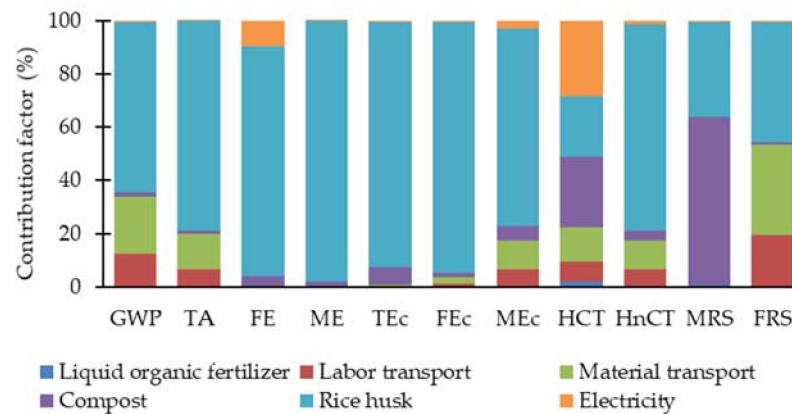


Figure 6. Contributing factors in the Organic Fertilizing System (OFS).

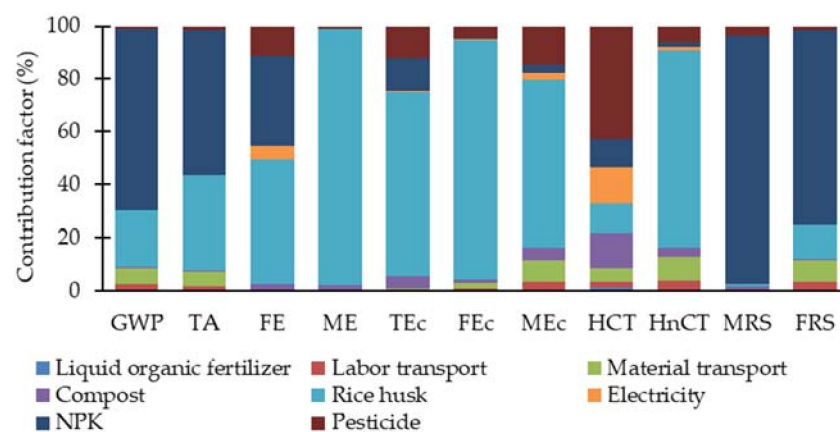


Figure 7. Contributing factors in the Chemical-Organic Fertilizing System (COFS).

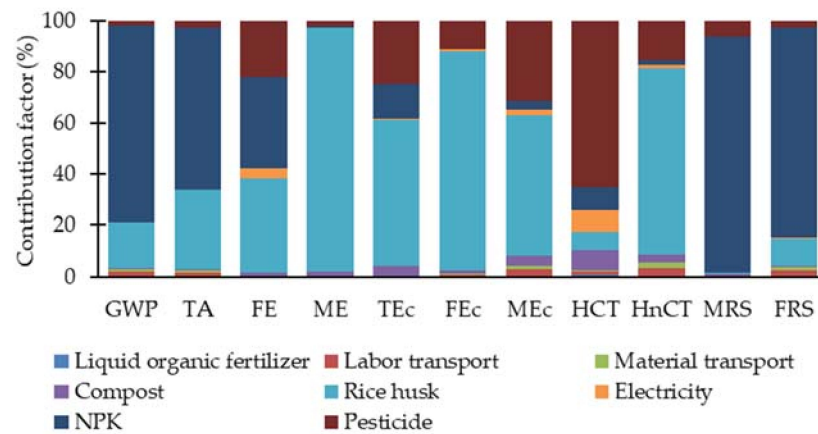


Figure 8. Contributing factors in the Chemical Fertilizing System (CFS).

3.2.3. Sensitivity Analysis of Environmental Impact

Figuring the uncertainty on assessing the environmental impact in LCA, the sensitivity analysis is suggested. This method involves calculating different scenarios to analyze the influence of input parameters on either LCIA output result [53]. The present study also performed the environmental impact sensitivity analysis following two variable changes: the change in production capacity and fertilizer use.

As presented in Figure 9, the fertilizer input-level change scenario significantly impacts GWP on *COFS* and *CFS*. In contrast, it has no GWP impact on *OFS* since *OFS* avoided chemical fertilizer. This result indicated that the chemical fertilizer is the hotspot to the GWP. According to system-based fertilization, the change of GWP due to the change of fertilizer input level in *CFS* is more significant than in *COFS*. This result indicated that the level of fertilizer used is sensitive to the GWP impact. The higher the chemical input impacted the higher GWP, and conversely. The impact of scenario changes to GWP was identified as presented by the following figure.

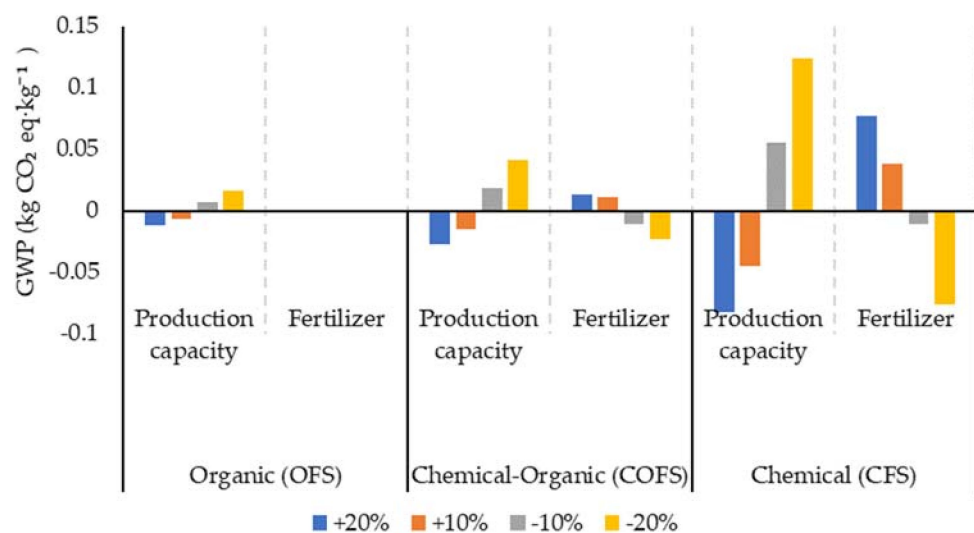


Figure 9. Environmental sensitivity analysis.

This study also conducted the environmental sensitivity analysis related to production capacity change. In this scenario, the GWP change due to the change of production level in *CFS* dominates while the GWP impact in *OFS* is the lowest. This result indicated that *CFS* and *COFS* are vulnerable to the change input and output aspects. Overall, the linear result has been shown following the level change of production and fertilizer used. In this case, it

was indicated that the environmental impact result follows the linear trend impact when the uncertainty has occurred in production and fertilizer application.

3.3. Life Cycle Cost Analysis

Table 6 presents the LCC analysis. Overall, *OFS* generates superior performance in the economic aspect, as indicated by the highest value in revenue and net profit as presented by the following figure:

Table 6. Life cycle cost (LCC) analysis.

Indicators	Unit	Fertilizing System		
		Organic (<i>OFS</i>)	Chemical-Organic (<i>COFS</i>)	Chemical (<i>CFS</i>)
Production Cost	USD ha ⁻¹	8936	9084	6176
	USD kg ⁻¹	0.2031	0.1816	0.2800
Emission cost	USD ha ⁻¹	29.07	88.42	106.02
	USD kg ⁻¹	0.0006	0.0017	0.0048
Revenue	USD ha ⁻¹	30,537	29,496	12,978
	USD kg ⁻¹	0.69	0.59	0.59
Net profit	USD ha ⁻¹	21,571	20,330	6720
	USD kg ⁻¹	0.49	0.41	0.30

According to Table 6, the result highlights that the highest production cost per hectare coffee plantation is required by *COFS* with total expenses of 9084 USD ha⁻¹. For comparison, the *OFS* and *CFS* required 8936 and 6176 USD ha⁻¹, respectively. The different results showed in production cost per 1 kg coffee cherry bean production, which is the highest required by the *CFS*. The highest cost in *CFS* is caused by its lowest productivity. More detail in production cost, the highest cost was required for human labor in all fertilizing systems. Specifically, human labor for harvesting primarily contributed to the cost. This result indicates that human labor cost is a hotspot regarding economic expenditure (Tables A3–A5, A13 and A14).

The *OFS* had the lowest emission cost with a significant margin compared to the other fertilizing systems in terms of emission cost. Therefore, applying the *OFS* to the *COFS* will reduce the emission cost by approximately 0.0011 USD kg⁻¹ (62.63%), and shifting the *CFS* to the *OFS* can potentially reduce the production cost by 0.0042 USD kg⁻¹ (86.29%). *OFS* is also dominantly providing the highest revenue and net profit performance. The results revealed that although the *OFS* generates a lower production capacity than the *COFS*, the *OFS* provides the highest profit for the farmer due to the higher selling price and lower production cost compared with the other systems. For example, a farmer earned 21,571 USD after managing a 1 ha coffee plantation as well as 0.49 USD earned from 1 kg of coffee cherry bean production. For comparison, managing a 1 ha coffee plantation nurtured by the *COFS* generated 20,330 USD; the *CFS* provided the lowest profit of 6720 USD ha⁻¹, which is approximately 31.1% of the total profit in a hectare of the *OFS*. Therefore, according to the net profit result, the *OFS* is more profitable than the other systems. However, the current situation in farmers, is that the higher productivity resulting from *COFS* has attracted farmers to manage their plantations by practicing its system. Fortunately, this result finds essential information for other farmers that managing coffee using the intensive *OFS* will attain a higher economic benefit.

3.4. Sustainability Interpretation

Table 7 presents the three of sustainability assessment: Environmental-Economic-Energy aspect. *OFS* provided better performance in environmental and economic aspects. The *OFS* had the lowest environmental impact in eight environmental indicators compared to the *CFS*. Simultaneously, in economic benefit, 1 kg of organic coffee cherry beans generated the highest net profit at 0.49 USD kg⁻¹. In energy aspect, *COFS* provided the high

performance that consumed the lowest energy compared to *OFS* and *CFS*. Even though *OFS* requires more energy than the *COFS*, but still less than the *CFS*. The following table summarizes all the results of the sustainability assessment in this study.

Table 7. Results of the sustainability assessment.

Category	Indicators	Unit	Fertilizing System		
			Organic (<i>OFS</i>)	Chemical-Organic (<i>COFS</i>)	Chemical (<i>CFS</i>)
Environmental Impact	GWP	kg CO ₂ eq kg ⁻¹	0.068 Lowest (++)	0.182 Modest (+-)	0.496 Highest (--)
	TA	kg SO ₂ eq kg ⁻¹	0.0005 Lowest (++)	0.001 Modest (+-)	0.0025 Highest (--)
	FE	kg P eq kg ⁻¹	0.000005 Lowest (++)	0.000008 Modest (+-)	0.000023 Highest (--)
	Mec	kg N eq kg ⁻¹	0.00006 Modest (+-)	0.00005 Lowest (++)	0.00012 Highest (--)
	TEc	kg 1,4-DCB kg ⁻¹	0.056 Lowest (++)	0.066 Modest (+-)	0.182 Highest (--)
	Fec	kg 1,4-DCB kg ⁻¹	0.0031 Modest (+-)	0.0028 Lowest (++)	0.0068 Highest (--)
	MEc	kg 1,4-DCB kg ⁻¹	0.00096 Lowest (++)	0.00098 Modest (+-)	0.0026 Highest (--)
	HCT	kg 1,4-DCB kg ⁻¹	0.00008 Lowest (++)	0.00015 Modest (+-)	0.00057 Highest (--)
	HnCT	kg 1,4-DCB kg ⁻¹	0.038 Modest (+-)	0.034 Lowest (++)	0.08 Highest (--)
	MRS	kg 1,4-DCB kg ⁻¹	0.00004 Lowest (++)	0.0015 Modest (+-)	0.0047 Highest (--)
	FRS	kg 1,4-DCB kg ⁻¹	0.0139 Lowest (++)	0.043 Modest (+-)	0.1178 Highest (--)
	Economic benefit	Net profit	USD kg ⁻¹	0.49 Highest (++)	0.41 Modest (+-)
Energy Requirement	Total energy	MJ kg ⁻¹	7.92 Modest (+-)	6.19 Lowest (++)	10.35 Highest (--)

Considering the three aspects of sustainability, *OFS* provided superior performance in two sustainability aspects as indicated by the lowest environmental impact and the highest economic benefit. Therefore, it indicated that *OFS* is more environmentally sustainable and economically viable.

4. Discussion

4.1. Energy, Environment, and Economic Hotspots and Its Strategies on Reducing the Negative Impact Factor

Identifying the hotspots in energy, environmental, and economic aspects will provide proper insights and strategies to effectively reduce energy usage, environmental damage, and production expenses. For example, the inputs of fertilizer, water, rice husk, and labor required higher energy during the coffee plantation. In particular, considering the fertilizer input, manure needs the highest energy in the *OFS* and *COFS*, whereas the NPK predominantly uses the energy in the *CFS*. Thus, our results highlight that fertilizer is a hotspot in terms of the energy requirements of the life cycle of coffee plantations. A similar study also revealed the most significant amount of energy contributed by fertilizer at 32–38% [52]. Therefore, Reducing the chemical input and managing the fertilizer can potentially reduce the energy used.

In environmental impact results, NPK most contributed to the environmental damage in *COFS* and *CFS*. At the same time, rice husk contributes significantly to the environmental impact in the *OFS*. These findings indicated that chemical fertilizer is the hotspot

contributing to the environmental damage during coffee production. A similar study in agriculture commodity also reported that fertilizer mainly contributed to the environmental damage [34,52]. Therefore, some strategies can significantly reduce the environmental impact, such as reducing the NPK application, switching the chemical substances into organic ones, and substituting the rice husk with a more environmentally friendly material.

According to the net profit result, our economic analysis identified that *OFS* is more profitable than the other systems. In production cost, labor and fertilizer usage were the hotspots of production cost. In particular, approximately 60.7–75.88% of the labor cost is used for the harvesting activity. Manure predominantly accounted for 22.6% and 11.36% of the fertilizer cost in the *OFS* and *COFS*, respectively. Simultaneously, NPK accounted for 21.61% of the fertilizer cost in the *CFS*. Therefore, the following scenarios can predictively reduce the production cost: (1) reducing the labor during harvesting using appropriate technology and tools; and (2) reducing the NPK application in the *COFS* and *CFS*, and substituting it with the *OFS*.

4.2. Future Challenges of the Green Coffee Plantation System

Developing the green industry from the upstream to downstream in the agricultural sector is essential for promoting sustainable agriculture [27]. Thus, the business framework warrants a transformation [22]. To adopt the most environmentally and economically viable approach, coffee production must be evaluated and improved. This study suggests that practicing the *OFS* should be extended to sustainable coffee production in Indonesia. However, there are several challenges in implementing such green coffee plantation systems. First, most coffee farmers employed conventional practices using a large amount of chemical fertilizer and still depended on labor for all activities [13,20]. Second, most farmers practiced a low-intensity coffee management system. However, only a few farmers practiced intensive coffee plantation systems. Low maintenance in managing the plantations will inevitably result in low productivity. Lower productivity resulted in more serious environmental damage and had lower economic performance per 1 ha of coffee plantation. Third, although this research recommends that the *OFS* be extensively applied, the higher energy requirements for providing manure are an important challenge. Therefore, research should be conducted to determine the optimum sustainable coffee plantation management system, considering the energy requirement, environmental impact, and economic performance.

5. Conclusions

The comprehensive sustainability evaluation of coffee production systems in Indonesia was conducted considering three sustainability aspects: energy requirement, environmental impact, and economic performance. From the energy perspective, managing 1 kg of coffee cherry bean using *CFS* is not recommended due to its higher energy requirements. Conversely, *COFS* and *OFS* were recommended because of the lower energy consumption. Our results highlight that fertilizer is a hotspot in terms of the energy requirements of the life cycle of coffee plantations. From an environmental perspective, the *OFS* is recommended for managing coffee plantations. The *OFS* provides the lowest environmental impact compared to those managed by the *COFS* and *CFS*. Due to the lower environmental impact provided by the *OFS*, the potential reduction of emissions was also a significant result. Chemical fertilizer was identified as the most significant contributing factor to all emissions in the *COFS* and *CFS* and followed by the rice husk. Therefore, our result findings that NPK and rice husk are the hotspot contributing to the environmental damage during coffee production. From the economic perspective, managing 1 ha of coffee plantations nurtured by the *OFS* generated the highest revenue and net profit for farmers compared with those of the *COFS* and *CFS*. In terms of energy perspective, the *COFS* and *OFS* are recommended due to the lower energy consumption compared to *CFS*. Considering the environmental impact and economic analysis results, the *OFS* is recommended due to its lower impact on environmental damage and the highest net profit for farmers. The massive *OFS* practice

will be followed by higher energy consumption. From an energy requirement perspective, *COFS* can be the second alternative to be applied.

This study result provided a positive implication and valuable information related to managing organic coffee cultivation (*OFS*) as suggested by this result. As *OFS* provided more benefit not only for the environmental but also to the higher economic benefit, farmers are becoming more attracted to practicing *OFS* which represents green coffee cultivation. As the majority of farmers are still applying *COFS* with a significant level of chemical substances, shifting to the *OFS* will significantly impact the environmental and economic sustainability of coffee production in Indonesia. Practically, this research contributed a practical method of how to reduce environmental impact through the hotspots in environmental, economic, and energy impacts that are found in this research. The hotspots of emission, cost, and energy will help farmers reduce the negative impact on environmental, economic, and energy aspects. This research also contributes to the academic purposes of providing scientific literature to fulfill the research gap and limited information related to comprehensive sustainability assessment in Indonesia.

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Abbreviations

<i>COFS</i>	Chemical-Organic fertilizing system	kg	Kilogram
<i>CFS</i>	Chemical fertilizing system	LCA	Life cycle assessment
d	day	LCC	Life cycle costing
DCB	Dichlorobenzene	ME	Marine eutrophication
<i>EF</i>	Energy factor	MEc	Marine ecotoxicity
<i>EI</i>	Environmental impact	MRS	Mineral resource scarcity
FE	Freshwater eutrophication	<i>n</i>	Number of input system
FEc	Freshwater ecotoxicity	<i>OFS</i>	Organic fertilizing system
FRS	Fossil resource scarcity	TA	Terrestrial acidification
GWP	Global warming potential	TE	Terrestrial ecotoxicity
h	hour	TLCC	Total life cycle cost
HCT	Human carcinogenic toxicity	USD	United States Dollar
HnCT	Human non-carcinogenic toxicity	y	year
IDR	Indonesia Rupiah		

Appendix A

Table A1. Energy requirement for 1 kg coffee cherry bean production.

Input Energy	Fertilizing System		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
	Energy Requirement (MJ kg ⁻¹)		
	<i>Direct energy</i>		
Gasoline	0.34	0.29	0.6
Electricity	0.0031	0.0027	0.006
	<i>Indirect energy</i>		
Poultry manure	5.47	2.35	0.3
Compost	0.16	0.16	0.35
Liquid organic fertilizer	0.003	0.003	0.006
Rice husk	0.43	0.38	0.86
Water	1.1	0.97	2.2
NPK	-	1.64	4.97
Pesticide	-	0.044	0.455
Human Labor	0.39	0.36	0.57
Total	7.92	6.19	10.35

Table A2. Environmental impact for 1 kg of coffee cherry bean.

Impact Category	Unit	Fertilizing System		
		Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
Global warming potential (GWP)	kg CO ₂ eq kg ⁻¹	0.0678	0.182	0.496
Terrestrial acidification (TA)	kg SO ₂ eq kg ⁻¹	0.0005	0.00096	0.00254
Freshwater eutrophication (FE)	kg P eq kg ⁻¹	0.0000049	0.000008	0.000023
Marine eutrophication (ME)	kg N eq kg ⁻¹	0.000059	0.000053	0.00012
Terrestrial ecotoxicity (TEc)	kg 1,4-DCB kg ⁻¹	0.0564	0.0655	0.1819
Freshwater ecotoxicity (FEc)	kg 1,4-DCB kg ⁻¹	0.0031	0.0028	0.00678
Marine ecotoxicity (MEc)	kg 1,4-DCB kg ⁻¹	0.00096	0.00098	0.0026
Human carcinogenic toxicity (HCT)	kg 1,4-DCB kg ⁻¹	0.000085	0.00015	0.00056
Human non-carcinogenic toxicity (HnCT)	kg 1,4-DCB kg ⁻¹	0.0378	0.0345	0.0804
Mineral resource scarcity (MRS)	kg Cu eq kg ⁻¹	0.000039	0.00149	0.0046
Fossil resource scarcity (FRS)	kg oil eq kg ⁻¹	0.014	0.043	0.118

Table A3. Working hour on managing 1 ha of Organic fertilizing system (OFS).

Activities	Detail Activities	Working Days (d)	Working Hour per Day (h)	Total Labor (Person)	Subtotal (h y ⁻¹)	Total Working Hour (h)	Contribution Percentage (%)
Seeding	Preparation	2	8	2	32	32	0.47
	Maintenance	42	1	2	84	84	1.23
Nursery	Preparation	5	8	2	80	80	1.18
	Maintenance	240	1	1	240	240	3.53
Planting	Planting	30	8	2	480	480	7.05
Subtotal at 1st year					916	916	13.46
Maintenance in pre-productive stage	Clearing	6	8	2	96	192	2.82
	Pruning	1	8	2	16	32	0.47
	Fertilizing	3	8	2	48	96	1.41
Subtotal 2nd–3rd year					160	320	4.70
Maintenance in productive stage and harvesting	Clearing	6	8	2	96	576	8.47
	Pruning	1	8	2	16	96	1.41
	Fertilizing	3	8	2	48	288	4.23
	Harvesting	24	4	8	768	4608	67.72
Subtotal at the 4–9th year					928	5568	81.83
Total working hour						6804	100

Table A4. Working hour on managing 1 ha of Chemical-Organic fertilizing system (COFS).

Activities	Detail Activities	Working Days (d)	Working Hour per Day (h)	Total Labor (Person)	Sub Total (h y ⁻¹)	Total Hour (h)	Contribution Percentage (%)
Seeding	Preparation	2	8	2	32	32	0.47
	Maintenance	42	1	2	84	84	1.22
Nursery	Preparation	5	8	2	80	80	1.16
	Maintenance	240	1	1	240	240	3.49
Planting	Planting	30	8	2	480	480	6.99
Subtotal at the 1st year					916	916	13.34
Maintenance in pre-productive stage	Clearing	1	8	2	16	32	0.47
	Pruning	1	8	2	16	32	0.47
	Fertilizing	4	8	2	64	128	1.86
Subtotal at the 2nd–3rd year					96	192	2.8
Maintenance in productive stage and harvesting	Clearing	1	8	2	16	96	1.4
	Pruning	1	8	2	16	96	1.4
	Fertilizing	4	8	2	64	384	5.59
	harvesting	24	4	9	864	5184	75.48
Subtotal 4–9th					960	5760	83.87
Total working hour						6868	100

Table A5. Working hour on managing 1 ha of Chemical fertilizing system (CFS).

Activities	Detail Activities	Working Days (d)	Working Hour per Day (h)	Total Labor (Person)	Sub Total (h y ⁻¹)	Total Hour (h)	Contribution Percentage (%)
Seeding	Preparation	2	8	2	32	32	0.84
	Maintenance	42	1	2	84	84	2.21
Nursery	Preparation	5	8	2	80	80	2.11
	Maintenance	240	1	1	240	240	6.32
Planting	Planting	30	8	2	480	480	12.64
Subtotal at the 1st year					916	916	24.13
Maintenance in pre-productive stage	Clearing	1	8	2	16	32	0.84
	Pruning	1	8	2	16	32	0.84
	Fertilizing	4	8	2	64	128	3.37
Subtotal at the 2nd–3rd year					96	192	5.06
Maintenance in productive stage and harvesting	Clearing	1	8	2	16	96	2.53
	Pruning	1	8	2	16	96	2.53
	Fertilizing	2	8	2	32	192	5.06
	Harvesting	24	4	4	384	2304	60.7
Subtotal at the 4–9th year					448	2688	70.81
Total working hour						3796	100

Table A6. Environmental impact contributor factor in Organic fertilizing system (OFS).

Impact Category	Unit ($\times 10^{-6}$)	Liquid Organic Fertilizer	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	kg CO ₂ eq	130.11	8328.0	14,280	1,290	43,071	299.92
TA	kg SO ₂ eq	0.89	31.99	65.87	7.08	387.10	1.04
FE	kg P eq	0.02	-	-	0.19	4.24	0.47
ME	kg N eq	0.14	0.04	0.07	1.08	58.02	0.03
TEc	kg 1,4-DCB	223.21	149.31	252.90	3598	51,293	369.36
FEc	kg 1,4-DCB	3.48	45.41	76.91	42.14	2880.05	20.68
MEc	kg 1,4-DCB	4.29	61.19	103.64	50.78	704.53	27.11
HCT	kg 1,4-DCB	2.02	6.31	10.68	21.98	19.40	23.88
HnCT	kg 1,4-DCB	60.83	2447	4145	1328	28,977	509.04
MRS	kg Cu eq	0.36	-	-	24.90	14.09	0.16
FRS	kg oil eq	9.17	2736.9	4635.8	125.7	6256.3	76.46

Table A7. Environmental impact contributor factor in Chemical-Organic fertilizing system (COFS).

Impact Category	Unit ($\times 10^{-6}$)	NPK	Liquid Organic Fertilizer	Pesticide	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	kg CO ₂ eq	125,102	114.89	1694	4092	10,915	1146	38,260	264.05
TA	kg SO ₂ eq	528.26	0.78	12.74	15.72	50.35	6.29	343.85	0.92
FE	kg P eq	2.72	0.02	0.91	-	-	0.16	3.77	0.41
ME	kg N eq	0.13	0.12	0.51	0.02	0.06	0.96	51.53	0.03
TEc	kg 1,4-DCB	7999	197.10	7965	73.36	193.32	3196	45,563	325.18
FEc	kg 1,4-DCB	2.93	3.07	130.96	22.31	58.79	37.43	2558	18.20
MEc	kg 1,4-DCB	29.54	3.79	144.59	30.06	79.22	45.11	625.82	23.87
HCT	kg 1,4-DCB	16.19	1.78	65.07	3.10	8.17	19.52	17.23	21.02
HnCT	kg 1,4-DCB	506.23	53.71	2188	1202	3168	1179	25,740	448.16
MRS	kg Cu eq	1412	0.32	52.50	-	-	22.12	12.51	0.14
FRS	kg oil eq	31,746	8.10	578.41	1345	3544	111.66	5557	67.32

Table A8. Environmental impact contributor factor in Chemical-Organic fertilizing system (COFS).

Impact Category	Unit ($\times 10^{-6}$)	NPK	Liquid Organic Fertilizer	Pesticide	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	kg CO ₂ eq	381,541	261.04	9627	9299	5368	2602	86,886	599.61
TA	kg SO ₂ eq	1611	1.78	72.37	35.72	24.76	14.29	780.87	2.09
FE	kg P eq	8.30	0.05	5.19	-	-	0.37	8.56	0.94
ME	kg N eq	0.39	0.28	2.88	0.05	0.03	2.17	117.03	0.06
TEc	kg 1,4-DCB	24,394	447.83	45,255	166.72	95.07	7257	103,472	738.43
FEc	kg 1,4-DCB	8.93	6.98	744.08	50.70	28.91	85.01	5810	41.34
MEc	kg 1,4-DCB	90.08	8.61	821.56	68.32	38.96	102.43	1421	54.20
HCT	kg 1,4-DCB	49.38	4.05	369.72	7.04	4.02	44.34	39.13	47.74
HnCT	kg 1,4-DCB	1544	122.04	12,430	2732	1558	2678	58,455	1018
MRS	kg Cu eq	4306	0.73	298.27	-	-	50.23	28.42	0.33
FRS	kg oil eq	96,821	18.40	3286	3056	1743	253.58	12,621	152.86

Table A9. Environmental impact contributor factor in Chemical-Organic fertilizing system (COFS).

Impact Category	Liquid Organic Fertilizer	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	0.19	12.6	21.19	1.91	63.90	0.44
TA	0.18	6.48	13.33	1.43	78.37	0.21
FE	0.48	-	-	3.77	86.19	9.56
ME	0.23	0.07	0.12	1.81	97.71	0.05
TEc	0.40	0.27	0.45	6.44	91.78	0.66
FEc	0.11	1.48	2.51	1.37	93.85	0.67
MEc	0.45	6.43	10.9	5.34	74.04	2.85
HCT	2.39	7.48	12.7	26.1	23.02	28.3
HnCT	0.16	6.53	11.1	3.54	77.34	1.36
MRS	0.92	-	-	63.0	35.65	0.42
FRS	0.07	19.7	33.5	0.91	45.20	0.55

Table A10. Percentage of contribution factor in Chemical-Organic fertilizing system (COFS) (%).

Impact Category	NPK	Liquid Organic Fertilizer	Pesticide	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	68.89	0.06	0.93	2.25	6.01	0.63	21.07	0.15
TA	55.09	0.08	1.33	1.64	5.25	0.66	35.86	0.10
FE	34.00	0.26	11.40	-	-	2.06	47.09	5.18
ME	0.24	0.23	0.95	0.04	0.10	1.79	96.60	0.05
TEc	12.21	0.30	12.16	0.11	0.30	4.88	69.55	0.50
FEc	0.10	0.11	4.62	0.79	2.08	1.32	90.34	0.64
MEc	3.01	0.39	14.72	3.06	8.07	4.59	63.73	2.43
HCT	10.65	1.17	42.79	2.04	5.37	12.84	11.33	13.82
HnCT	1.47	0.16	6.34	3.49	9.19	3.42	74.64	1.30
MRS	94.16	0.02	3.50	-	-	1.48	0.83	0.01
FRS	73.90	0.02	1.35	3.13	8.25	0.26	12.94	0.16

Table A11. Percentage of contribution factor in Chemical fertilizing system (CFS) (%).

Impact Category	NPK	Liquid Organic Fertilizer	Pesticide	Labor Transport	Material Transport	Compost	Rice Husk	Electricity
GWP	76.89	0.053	1.94	1.87	1.08	0.52	17.51	0.12
TA	63.35	-	2.85	1.405	0.97	0.56	30.7	0.08
FE	35.45	0.2	22.15	-	-	1.59	36.56	4.02
ME	0.32	0.225	2.34	0.039	0.02	1.76	95.23	0.047
TEc	13.41	0.24	24.89	0.09	0.05	3.99	56.9	0.4
FEc	0.13	0.1	10.98	0.75	0.43	1.25	85.74	0.61
MEc	3.45	0.33	31.53	2.62	1.49	3.93	54.55	2.08
HCT	8.73	0.71	65.39	1.246	0.71	7.84	6.92	8.44
HnCT	1.91	0.15	15.43	3.39	1.93	3.32	72.58	1.26
MRS	91.93	0.015	6.37	-	-	1.07	0.607	0.007
FRS	82.08	0.016	2.78	2.59	1.47	0.21	10.7	0.13

Table A12. Potential increase or decrease of applying the Organic fertilizing system (OFS).

Impact Category	Unit	Potential Decrease or Increase			Percentage Decrease or Increase (%)		
		OFS vs. CFS	OFS vs. CFS	COFS vs. CFS	OFS vs. COFS	OFS vs. COFS	COFS vs. CFS
GWP	kg CO ₂ eq	−0.114	−0.428	−0.314	−62.6	−86.3	−63.4
TA	kg SO ₂ eq	−0.00046	−0.00204	−0.00158	−48.1	−80.4	−62.3
FE	kg P eq	−3.1E-06	−0.000018	−0.000015	−38.8	−78.7	−65.2
ME	kg N eq	0.000006	−0.000064	−0.00007	11.3	−52	−56.9
TEc	kg 1,4-DCB	−0.009	−0.126	−0.116	−13.9	−69	−64
FEc	kg 1,4-DCB	0.0003	−0.0037	−0.0039	9.3	−54.3	−58.2
MEc	kg 1,4-DCB	−0.00002	−0.00164	−0.00162	−2.4	−63.2	−62.3
HCT	kg 1,4-DCB	−0.000067	−0.00048	−0.00041	−44.4	−85	−73.1
HnCT	kg 1,4-DCB	0.0033	−0.0427	−0.046	9.5	−53.1	−57.1
MRS	kg Cu eq	−0.0015	−0.0046	−0.0032	−97.4	−99.2	−68
FRS	kg oil eq	−0.029	−0.104	−0.075	−67.6	−88.2	−63.5

According to Table A12, the minus value indicates the shifting from organic fertilizing system to chemical fertilizing system will decrease its environment impact; and the positive value indicates the shifting from organic fertilizing system to chemical fertilizing system will increase its environment impact. The potential decrease or increase and its percentage were obtained using the Equations (A1)–(A3):

$$\% \text{ decrease or increase OFS vs. COFS} = \frac{\text{potential reduction OFS vs. COFS}}{\text{impact in COFS}} \times 100\% \quad (\text{A1})$$

$$\% \text{ decrease or increase OFS vs. CFS} = \frac{\text{potential reduction OFS vs. CFS}}{\text{impact in CFS}} \times 100\% \quad (\text{A2})$$

$$\% \text{ decrease or increase COFS vs. CFS} = \frac{\text{potential reduction COFS vs. CFS}}{\text{impact in CFS}} \times 100\% \quad (\text{A3})$$

Table A13. Production cost per 1 ha coffee plantation (USD).

Item of Cost	Fertilizing System		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
	<i>Fixed cost</i>		
Equipment	17.35	17.35	17.35
Device maintenance	249.85	249.85	249.85
	<i>Variable cost</i>		
Human labor cost	4577.79	4638.87	2517.92
NPK	-	990.64	1329
Rent transportation	1811.41	1894.69	1728.12
Compost	180.45	180.45	180.45
Manure	2025.44	1031.60	54.41
Polybag	19.09	19.09	19.09
Rice Husk	45.11	45.11	45.11
Seed	10.41	10.41	10.41
Pesticide	-	6.25	24.98
Total cost	8936.90	9084.31	6176.69

Table A14. Production cost per 1 kg coffee cherry bean (USD kg⁻¹) and its percentage (%).

Item of Cost	Cost per kg (USD)			Percentage (%)		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
			<i>Fixed cost</i>			
Equipment	0.0004	0.0003	0.0008	0.19	0.19	0.28
Device maintenance	0.006	0.005	0.011	2.8	2.75	4.05
			<i>Variable cost</i>			
Labor	0.104	0.093	0.114	51.22	51.06	40.76
NPK	-	0.02	0.06	-	10.9	21.52
Transportation	0.04	0.04	0.08	20.27	20.86	27.98
Compost	0.004	0.004	0.008	2.02	1.99	2.92
Manure	0.046	0.021	0.002	22.66	11.36	0.88
Polybag	0.0004	0.0004	0.001	0.21	0.21	0.31
Rice Husk	0.001	0.001	0.002	0.5	0.5	0.73
Seed	0.0002	0.0002	0.0005	0.12	0.11	0.17
Pesticide	-	0.0001	0.0011	0	0.07	0.4
Total cost	0.203	0.182	0.28	100	100	100

The Production cost per kilogram coffee cherry bean is obtained by Equations (A4) and (A5).

$$\text{Production cost per kg} = \frac{\text{cost per hectar}}{\text{coffee production per hectar}} \times 100 \quad (\text{A4})$$

$$\text{Cost percentage per item input} = \frac{\text{cost per item input}}{\text{total life cycle cost}} \times 100 \quad (\text{A5})$$

Table A15. Emission cost.

Fertilizing Systems	Coffee Cherry Bean Production (kg)	Emission per Kilogram Coffee Cherry Bean (kg CO ₂ eq kg ⁻¹)	Emission Tax (USD t ⁻¹)	Total Emission (USD ha ⁻¹)
Organic (OFS)	44,000	0.068	9.7	29.07
Chemical-Organic (COFS)	50,000	0.182	9.7	88.42
Chemical (CFS)	22,000	0.496	9.7	106.03

Table A16. Revenue and Net profit.

Fertilizing Systems	Coffee Cherry Bean Production (kg ha ⁻¹)	Selling Price (USD kg ⁻¹)	Revenue (USD ha ⁻¹)	Net Profit (USD ha ⁻¹)
Organic (OFS)	44,000	0.69	30,537	21,571
Chemical-Organic (COFS)	50,000	0.59	29,496	20,323
Chemical (CFS)	22,000	0.59	12,978	6695

Table A17. Percentage contribution of life cycle cost.

Item of Cost	Fertilizing System		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
	Percentage (%)		
	<i>Fixed cost</i>		
Equipment	0.19	0.19	0.28
Device maintenance	2.8	2.75	4.05
	<i>Variable cost</i>		
Human labor cost	51.22	51.06	40.76
Fertilizer (NPK)	-	10.9	21.52
Rent transportation	20.27	20.86	27.98
Compost	2.02	1.99	2.92
Manure	22.66	11.36	0.88
Polybag	0.21	0.21	0.31
Rice Husk	0.5	0.5	0.73
Seed	0.12	0.11	0.17
Pesticide	-	0.07	0.4
Total	100	100	100

The percentage cost is calculated using the Equation (A6).

$$\text{Cost percentage per item input} \quad (\text{A6})$$

Table A18. Cumulative energy requirement per 1 ha coffee plantation.

Input Energy	Fertilizing System		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
	Energy Requirement ($\times 10^3$ MJ ha ⁻¹)		
	<i>Direct energy</i>		
Electricity	0.13	0.13	0.13
Gasoline	15.14	14.32	13.22
	<i>Direct energy</i>		
Poultry manure	240.77	117.48	6.6
Compost	7.8	7.8	7.8
Liquid organic fertilizer	0.14	0.14	0.14
Rice husk	18.98	18.98	18.98
Water	48.42	48.42	48.42
NPK	-	81.91	109.92
Pesticide	-	2.22	10.01
HUMAN labor	12.93	13.1	7.11
Total	344.31	304.51	222.34

Table A19. Energy requirement per stage of coffee plantation.

Stage	Fertilizing System		
	Organic (OFS)	Chemical-Organic (COFS)	Chemical (CFS)
	Energy per Hectare ($\times 10^3$ MJ ha ⁻¹)		
Seeding	2.92	2.92	2.92
Nursery	76.95	77.03	77.11
Planting	5.68	5.68	5.68
Maintenance 1	54.32	49.41	27.44
Maintenance 2	185.92	149.76	94.97
Harvesting	18.53	19.71	14.22
Total	344.31	304.51	222.34

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