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| **Table S1. Inorganic Phosphate Additives with GRAS Status** |
| 1. Ammonium phosphate (mono- and dibasic) |
| 1. Calcium hexametaphosphate |
| 1. Calcium hypophosphite |
| 1. Calcium phosphate (mono-, di-, and tribasic) |
| 1. Calcium pyrophosphate |
| 1. Dibasic magnesium phosphate |
| 1. Ferric phosphate |
| 1. Ferric pyrophosphate |
| 1. Ferric sodium pyrophosphate |
| 1. Manganous hypophosphite |
| 1. Phosphoric acid |
| 1. Potassium hypophosphite |
| 1. Potassium phosphate (di- and tribasic) |
| 1. Potassium poly-metaphosphate |
| 1. Potassium polyphosphate |
| 1. Potassium pyrophosphate |
| 1. Potassium tripolyphosphate |
| 1. Sodium acid pyrophosphate |
| 1. Sodium aluminum phosphate (acid and basic) |
| 1. Sodium ferri-citro-pyrophosphate |
| 1. Sodium hexametaphosphate |
| 1. Sodium hypophosphite |
| 1. Sodium metaphosphate |
| 1. Sodium phosphate (mono-, di- and tribasic) |
| 1. Sodium pyrophosphate |
| 1. Sodium tetra-phosphate |
| 1. Sodium tetra-metaphosphate |
| 1. Sodium tri-metaphosphate |
| 1. Sodium tri-polyphosphate |
| 1. Tribasic magnesium phosphate |