

**Supplementary Information for “Breaking the 3rd wall:
implementing 3D printing technics to expand the complexity and
abilities of multi-organ-on-a-chip devices”**

Table S1. 3D printing characteristics compared with common microfluidic based methods

| Method | Approach | Polymer | transparency | Biocompatible | Permeable | Architecture | Cost |
|--------------------------|---------------------------|--------------------------------------|---------------------|----------------------|------------------|---------------------|-------------|
| Soft lithography | Template | PDMS | High | Yes | Yes | 2D | Moderate |
| E-beam | Template | PDMS | High | Yes | Yes | 2D | High |
| Hot embossing | Template | PMMA PC COC | High | Yes | No | Semi-2D | High |
| DLP – 3D printing | Whole device | PEGDA | moderate | Yes | Yes | 3D | Low |
| | Template/ whole device | Detax Luxaprint Mould Clear | moderate | NA | No | 3D | Low |
| Laser | Whole device | Glass | High | Yes | No | 3D | High |

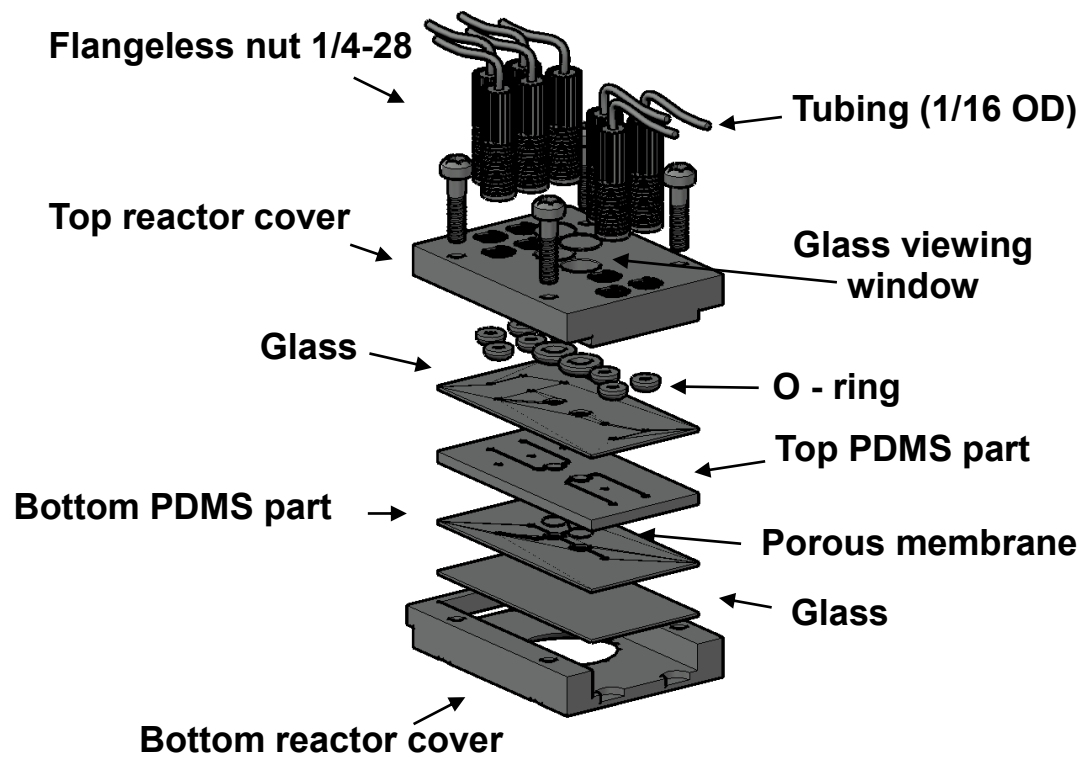


Fig. S.1. Explosive view of a theoretical multi-organ microfluidic device.

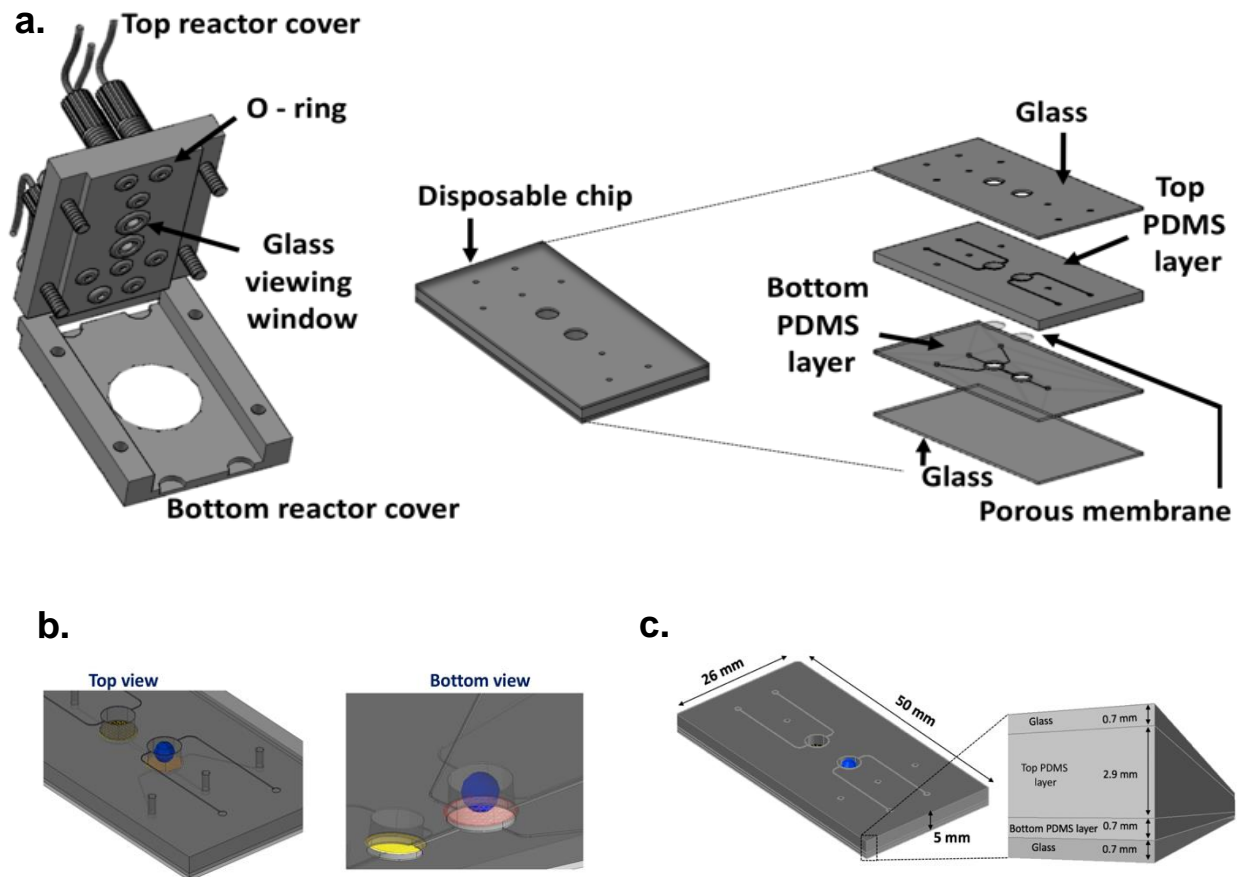


Fig. S.2. Illustration of the microfluidic platform. **a.** The chip is composed of a fixed (external) and disposable (internal) units. In such a design the fixed unit is 3D printed while the disposable unit is made of PDMS-casted on 3D printed templates. **b.** The system supports cell seeding (monolayer/organoids) in an open configuration within the disposable unit and perfusion via the external unit. Each well has its own inflow/outflow while interaction between the wells is done via the bottom connecting channel. **c.** Illustration of the disposable unit layers and dimensions.

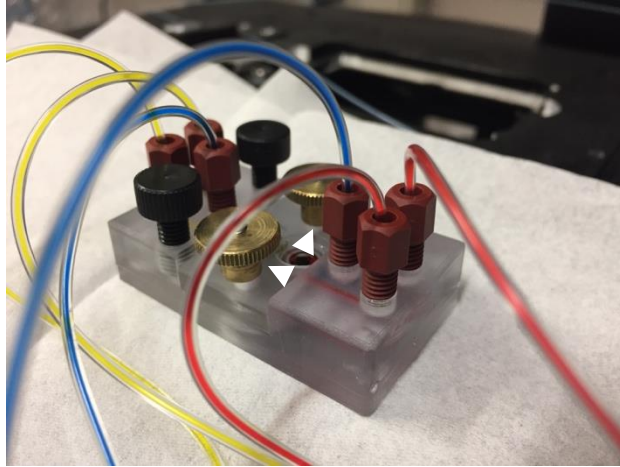


Fig. S.3. A top view of the assembled whole 3D-printed MOC. The assembled of the MOC was done by using screws (white arrowheads). Red, blue and yellow colors were used to demonstrate discrete perfusion through flangeless nuts 1/4-28 (red connectors), while plugs (black connectors) were used to block flow in specific ports.

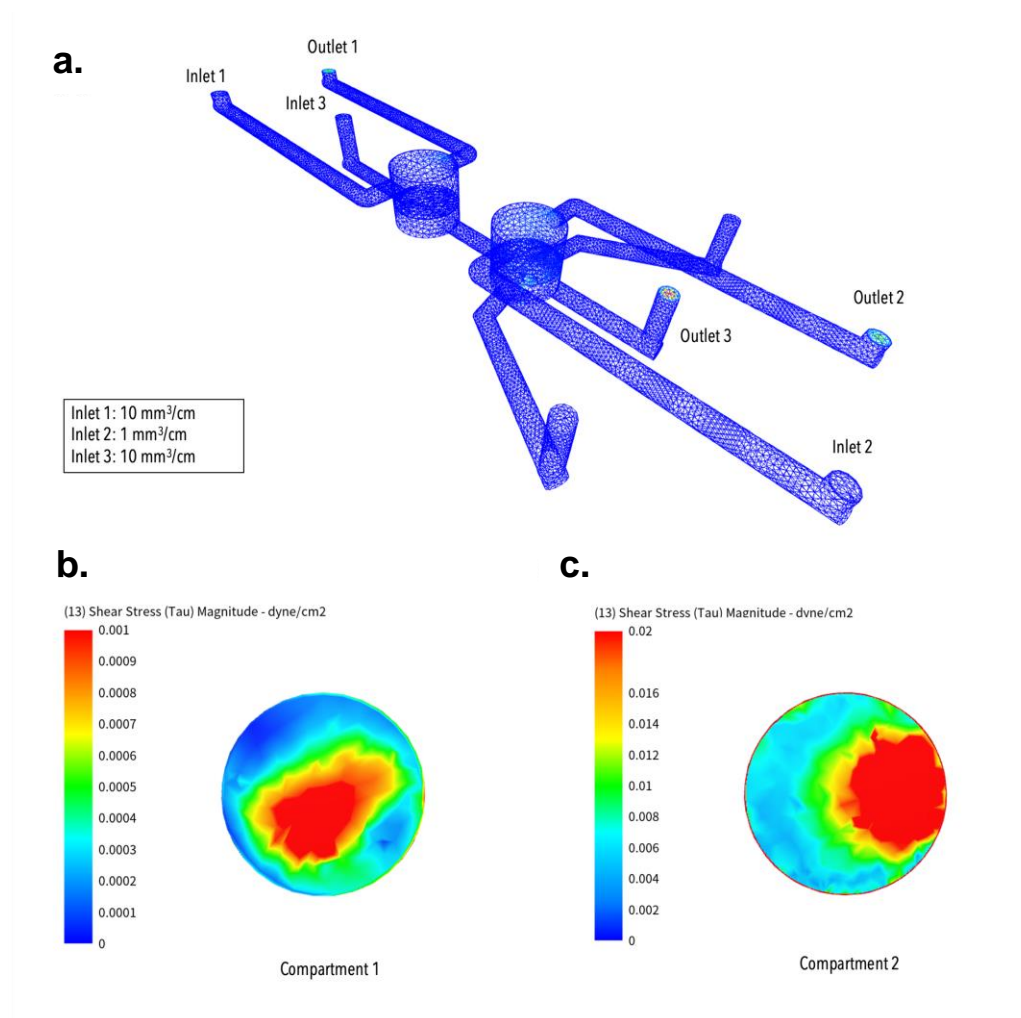


Fig. S.4. Shear stress simulation on the membrane surface **a.** Overview of the microfluidic device depicting its fluidic connections as well as the control volumes generated with the automatic mesh generator. **b.** Shear stress distribution at the surface of the integrated PET membrane in compartment 1. **c.** Shear stress distribution at the surface of the integrated PET membrane in compartment 2.

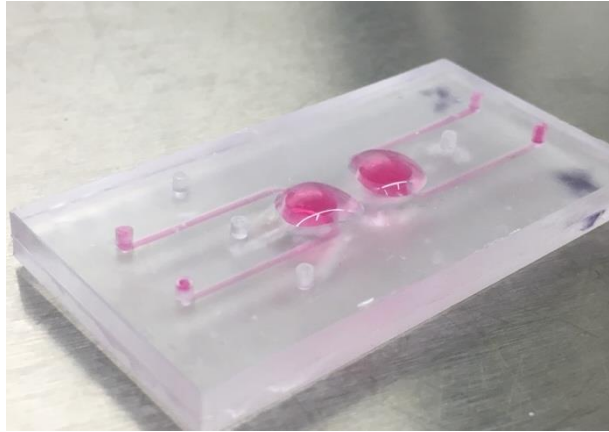


Fig. S.5. 3D-printed unit used to evaluate cell biocompatibility and toxicity. In order to simplify the validation of the effect of the 3D-printing resin on cells, we 3D-printed the upper unit of the MOC without the nuts and cover. A porous membrane was placed between the top and bottom units which then were bonded together.

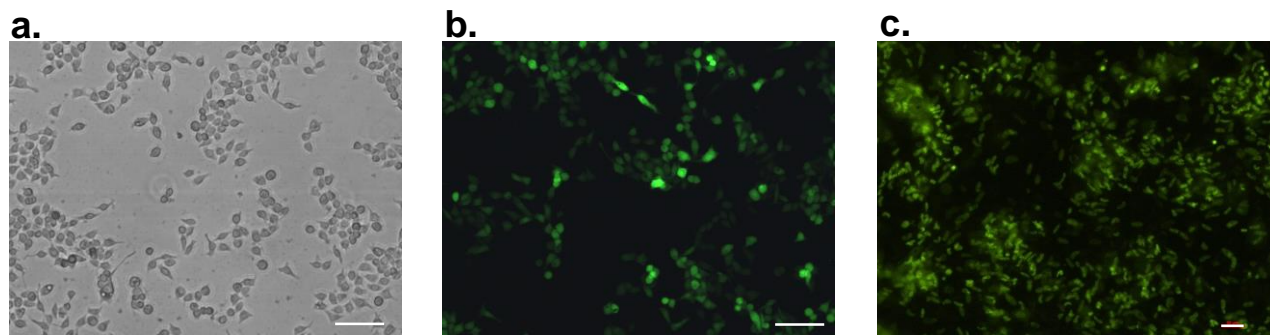


Fig. S.6. Fluoresce Visualization of viable GFP-PC9 cells. **a.** Bright field and GFP visualization of viable GFP-PC9 cells **b.** cultured on plate and **c.** when introduced into the device and cultured on PET membrane with standard fluoresce microscopy. scale bar = 50 μm