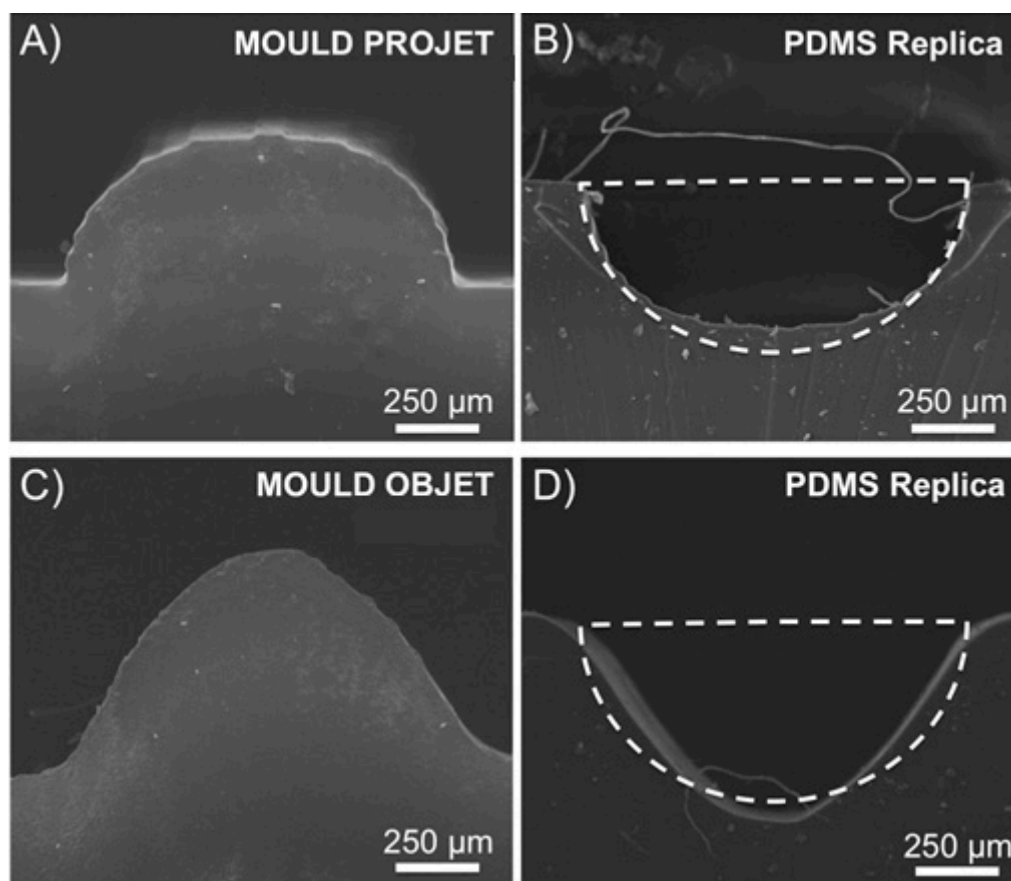


## Supplementary Materials: Characterization of 3D-Printed Moulds for Soft Lithography of Millifluidic Devices

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**Figure S1.** Physical characteristics of semi-circular positive relief patterns fabricated using additive manufacturing processes. (A) Pattern fabricated in VisJet Clear material using the ProJet 7000 HD system; (B) PDMS replica obtained from the master depicted in (A); (C) Pattern fabricated in Vero Clear using the Objet350 Connex system; (D) PDMS replica obtained from the master depicted in (C). Dotted lines represent the designed CAD geometry superimposed on SEM images of representative cross-sections.