

Supplementary Materials: Solvothermal Conversion of Lignosulfonate Assisted by Ni Catalyst: Investigation of the Role of Ethanol and Ethylene Glycol as Solvents

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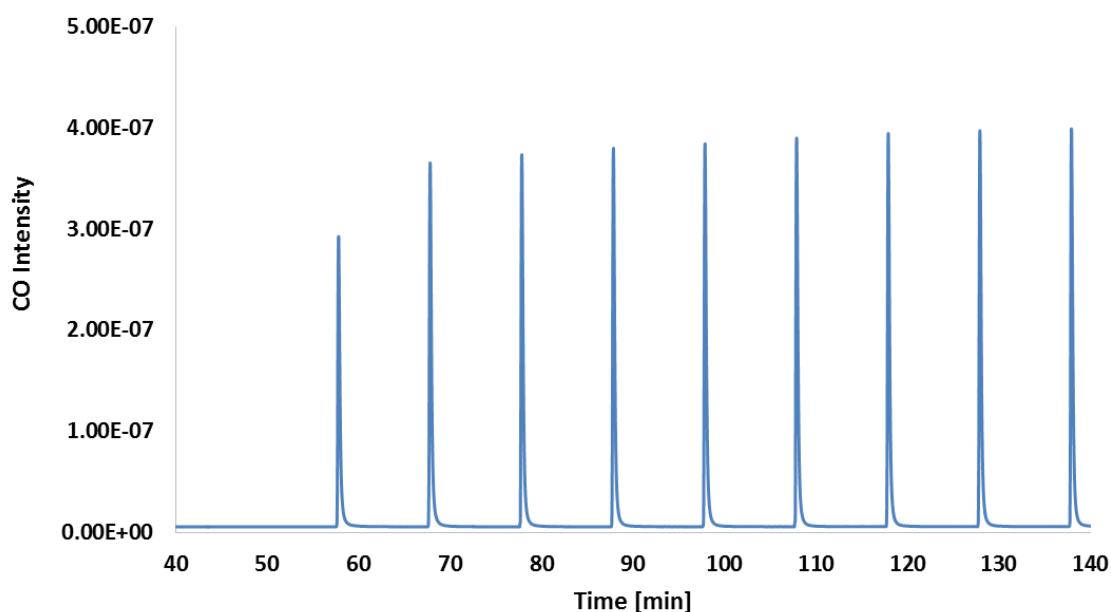


Figure S1. CO titration of Ni/ γ -Al₂O₃ catalyst.

The CO titration over Ni/ γ -Al₂O₃ catalyst is shown in Figure S1. It was assumed that titration takes place by chemisorption of 1 molecule of CO on 1 Ni atom. However, formation of nickel carbonyl was observed which destroyed the TCD detector filament. Therefore no further chemisorption tests, including particle size estimation of Ni/ZrO₂ were performed.

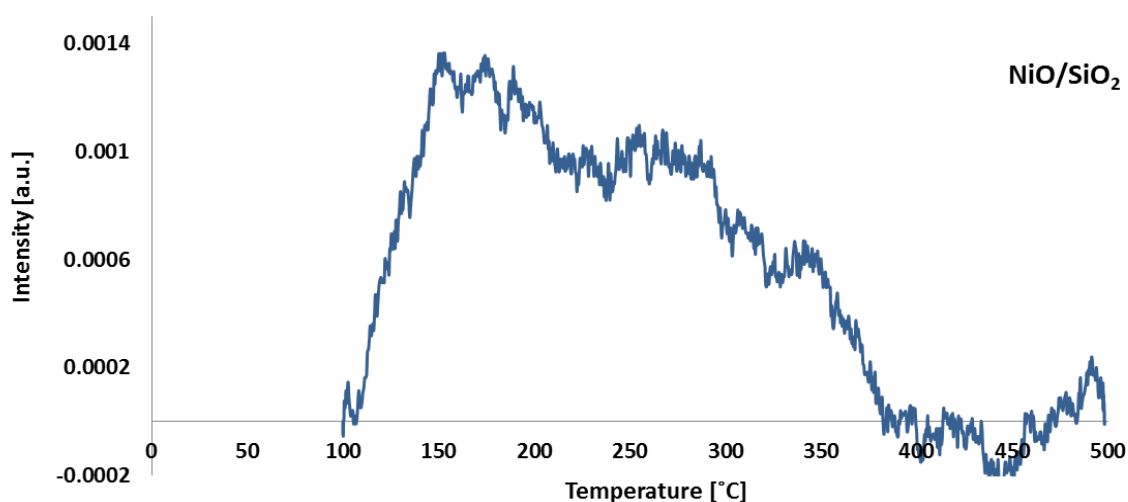


Figure S2. NH₃-TPD profile of NiO/SiO₂ catalyst.

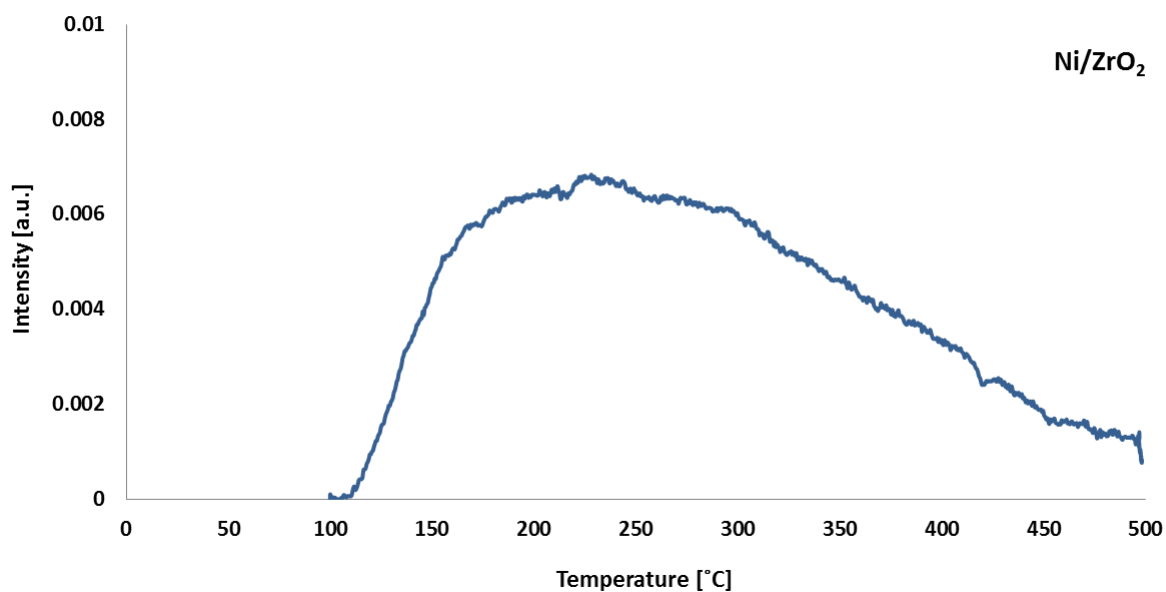


Figure S3. NH₃-TPD profile of NiO/ZrO₂ catalyst.

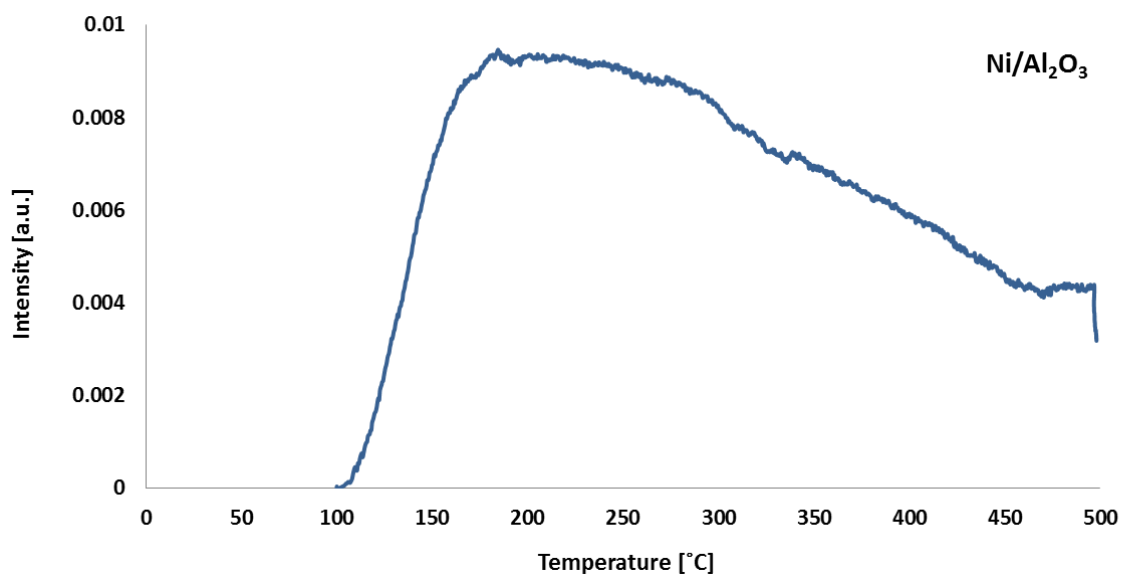


Figure S4. NH₃-TPD profile of NiO/Al₂O₃ catalyst.

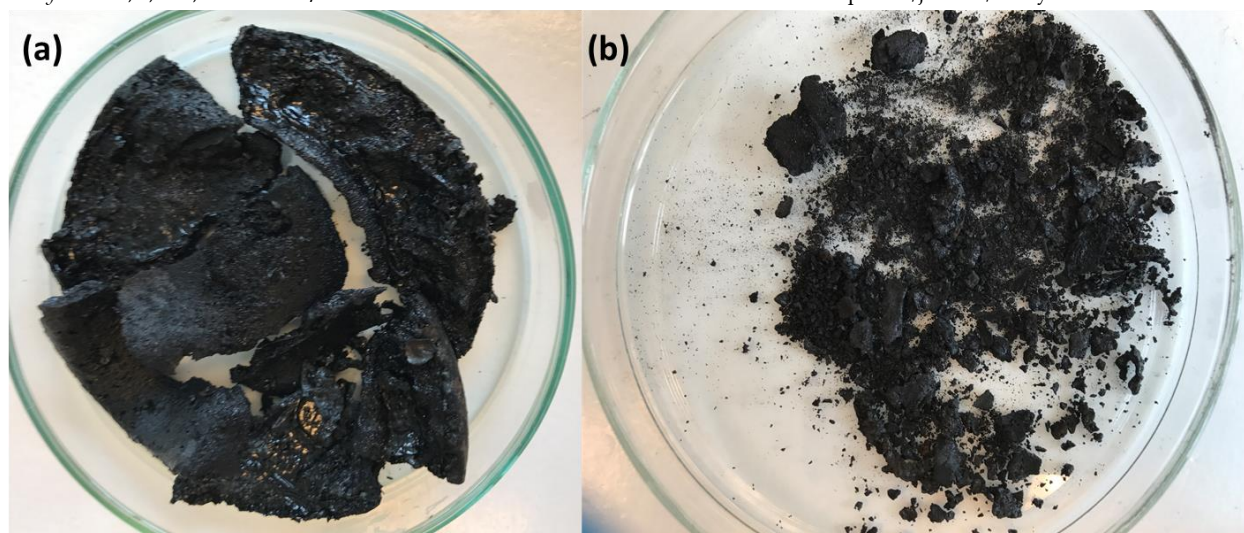


Figure S5. Physical appearances of the solid fractions from reaction of H-LS. (a) non-catalytic conversion, (b) catalytic conversion over Ni/SiO₂ catalyst. Reaction condition: 0/0.75 g catalyst, 7.5 g H-LS, 75 mL solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.

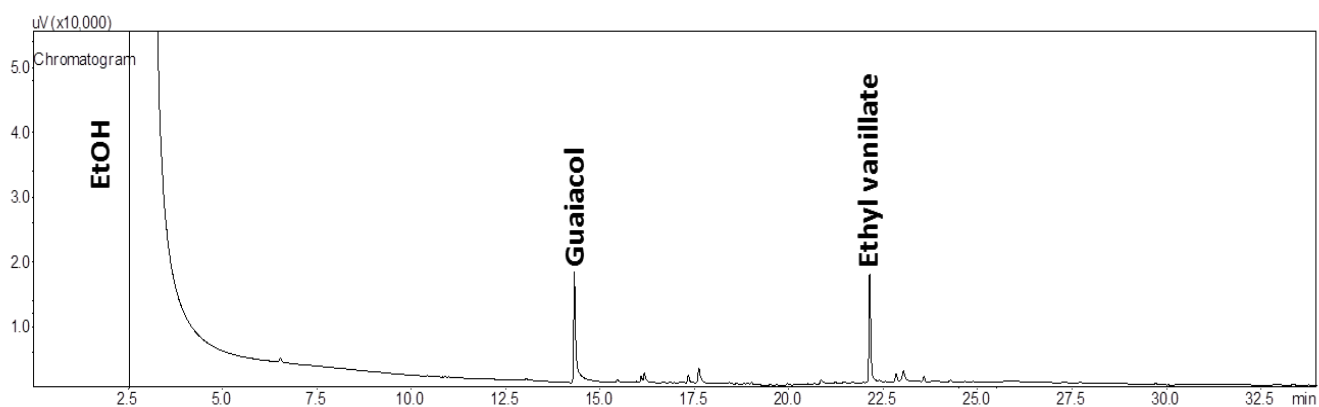


Figure S6. GC-MS analysis of the oil fraction from conversion of H-LS over Ni/SiO₂ catalyst in ethanol medium. Reaction condition: 0.75 g catalyst, 7.5 g H-LS, 75 ml solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.

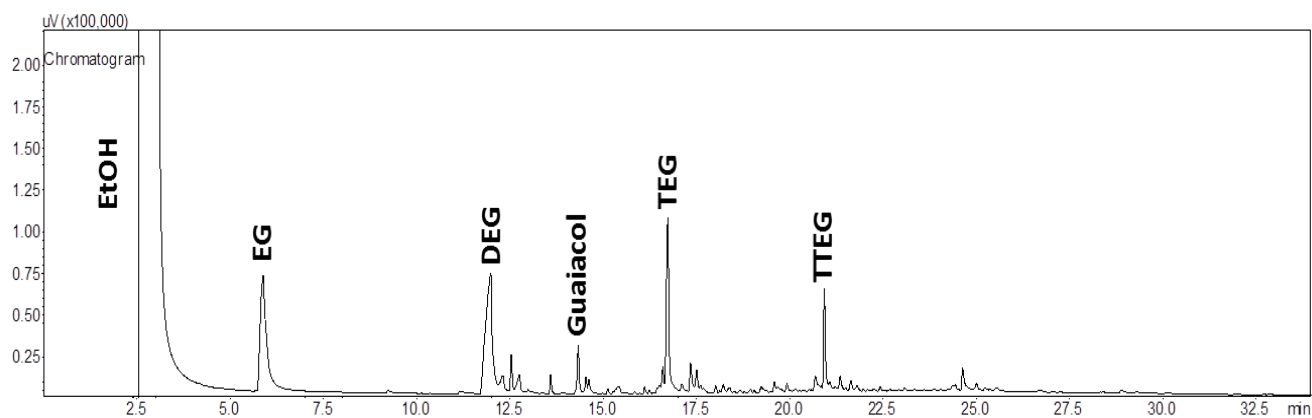


Figure S7. GC-MS analysis of the oil fraction from conversion of H-LS over Ni/SiO₂ catalyst in ethylene glycol medium. Reaction condition: 0.75 g catalyst, 7.5 g H-LS, 75 ml solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.

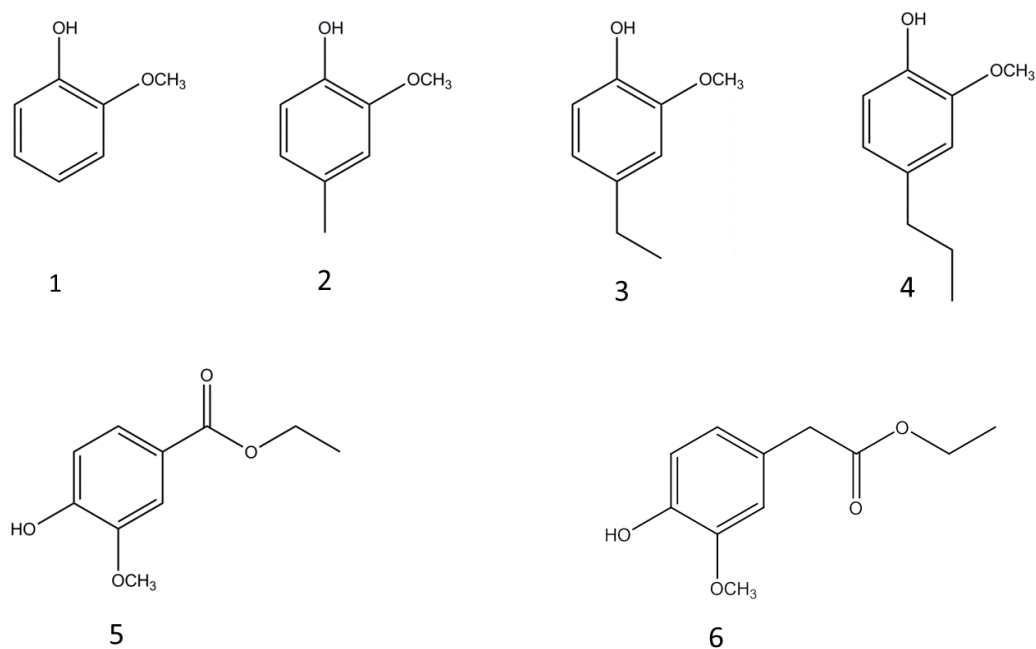


Figure S8. The main identified compounds in the oil fractions by GC-MS analysis: (1) Guaiacol, (2) Methyl guaiacol, (3) Ethyl guaiacol, (4) Propyl guaiacol, (5) Ethyl vanillate, (6) Ethyl homovanillate.

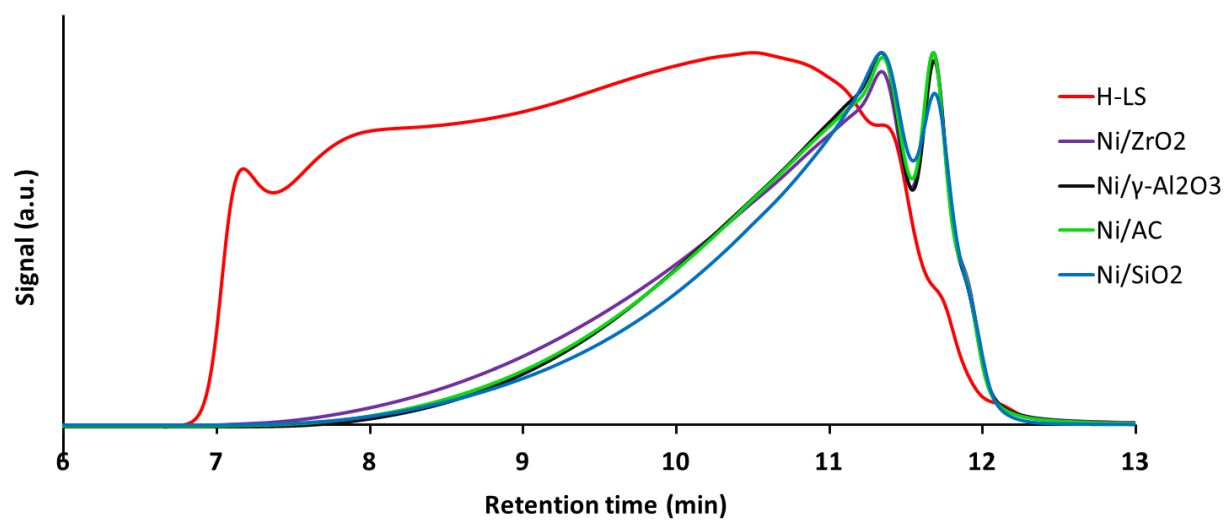


Figure S9. SEC of H-LS and the catalytic oils produced from conversion of H-LS in EtOH over Ni supported on SiO₂, AC, ZrO₂ and γ -Al₂O₃. Reaction condition: 0.75 g catalyst, 7.5 g H-LS, 75 ml solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.

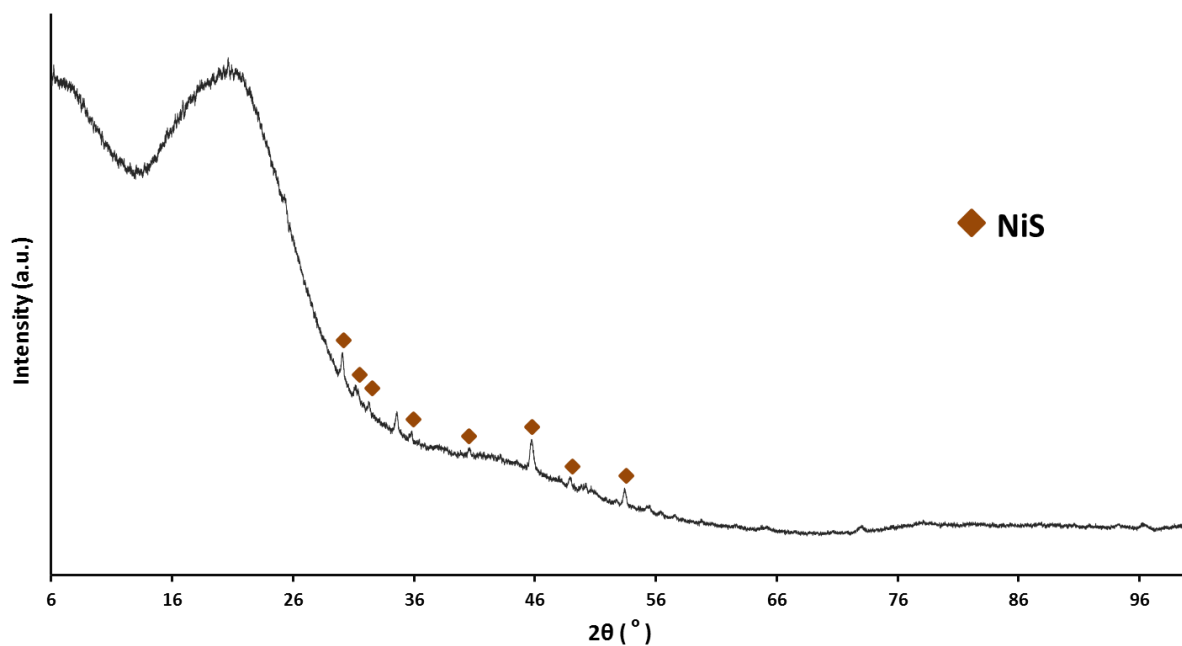


Figure S10. XRD pattern of the solid residue from conversion of H-LS over Ni/SiO₂ catalyst. The peaks for NiS are specified. Reaction condition: 0.75 g catalyst, 7.5 g lignin, 75 ml solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.

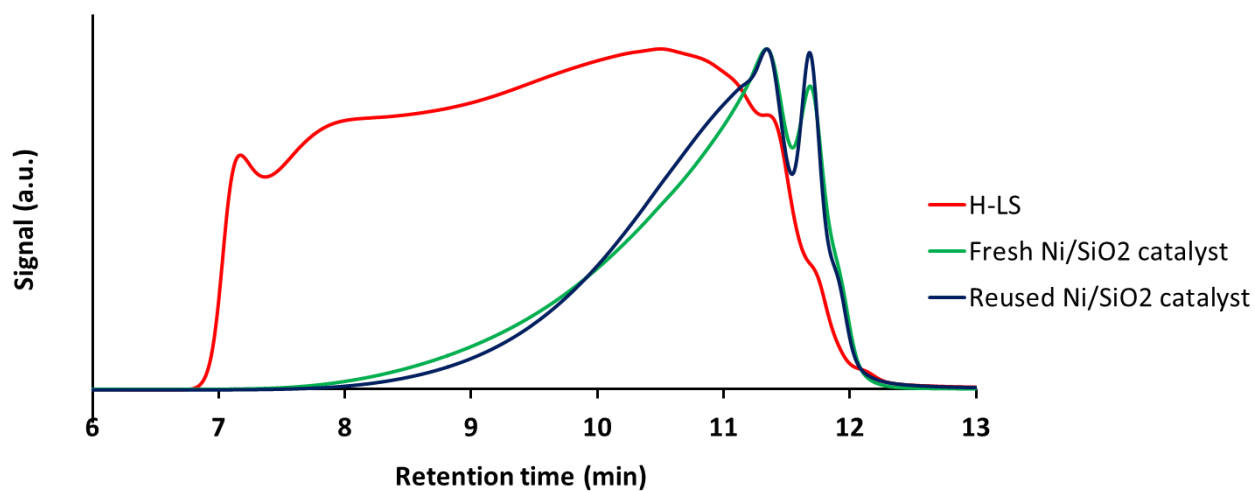


Figure S11. SEC of H-LS and catalytic oil products from conversion of H-LS in EtOH over fresh and reused Ni/SiO₂ catalyst. Reaction condition: 0.75 g catalyst, 7.5 g H-LS, 75 ml solvent, initial H₂ loading of 50 bar at RT, reaction temperature of 250 °C, 3 h reaction time.