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Kinetic Monte-Carlo Simulation of Methane Steam Reforming over a Nickel Surface

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Abstract: A kinetic Monte-Carlo model was developed in order to simulate the methane steam reforming and kinetic behavior of this reaction. There were 34 elementary step reactions that were used, based on the Langmuir–Hinshelwood mechanism, over a nickel catalyst. The simulation was investigated at a mole fraction of methane between 0.1 and 0.9, temperature of 600 to 1123 K, and total pressure of up to 40 bar. The simulated results were collected at a steady state and were compared with the previously reported experiments. The fractional coverages of the adsorbed species and the production rates of H₂, CO, and CO₂ were evaluated, and the effects of the reaction temperature, feed concentration, and total pressure of reactants were also investigated. The simulation results showed a similar trend with previous experimental results, and suggested the appropriate conditions for this reaction, which were a total pressure of 10 bar, with the mole fraction of methane in a range of 0.4–0.5.

Keywords: methane steam reforming; kinetic Monte-Carlo simulation; kinetic behavior; nickel catalyst

1. Introduction

Reforming is one of the most important processes to produce hydrogen (H₂) and/or syngas (H₂ and CO), which can be further used in downstream processes [1–3]. Three main reactions widely studied in H₂ or syngas production from methane (CH₄) are partial oxidation, dry reforming, and steam reforming [4,5]. These three reactions provide the H₂ to CO ratio differently. Typically, partial oxidation produces syngas with a H₂:CO ratio of 2:1. Dry reforming provides a CO-rich syngas with an H₂:CO ratio of 1:1, while steam reforming produces an H₂-rich syngas with an H₂:CO ratio of 3:1 [4,5].

Methane steam reforming is generally used to produce an H₂-rich syngas from methane [6,7]. The process uses steam (H₂O) to react with CH₄ in the presence of a catalyst. H₂ is formed by the dissociation of H₂O and CH₄. After that, the remaining oxygen atom from H₂O reacts with the remaining carbon atom from CH₄ to form CO and CO₂. During the steam reforming of methane, three main reversible reactions can take place involving two strongly endothermic reactions of methane steam reforming, as shown in Equations (1) and (2), and the moderately exothermic water–gas shift reaction, as shown in Equation (3) [7–9].

$$CH_4(g) + H_2O(g) \leftrightarrow CO(g) + 3H_2(g) \qquad \Delta H^{\circ}_{298} = +206 \text{ kJ/mol}$$
(1)

$$CH_4(g) + 2H_2O(g) \leftrightarrow CO_2(g) + 4H_2(g)$$
 $\Delta H^{\circ}_{298} = +165 \text{ kJ/mol}$ (2)



$$CO(g) + H_2O(g) \leftrightarrow CO_2(g) + H_2(g) \qquad \Delta H^{\circ}_{298} = -41 \text{ kJ/mol}$$
(3)

Various metals have been studied as the catalyst for this reaction, such as palladium (Pd) [10], nickel (Ni) [11], platinum (Pt) [12], ruthenium (Ru) [13], rhodium (Rh) [14], and iridium (Ir) [15]. Among these metals, nickel is typically investigated, owing to its moderate cost, good catalytic performance, and high stability at relatively high temperatures [16,17]. Nevertheless, the rapid deactivation on the nickel surface by carbon deposition or coking has been reported [18], as well as by the formation of an NiAl₂O₄ spinel in the Ni/Al₂O₃ catalyst, leading to the reduction of the active Ni [19].

The kinetic behavior of methane steam reforming and water–gas shift reactions over a Ni/MgAl₂O₄ catalyst was investigated using microkinetic modelling based on the Langmuir–Hinshelwood (LH) mechanism, with purposed elementary reaction steps. The reactions were carried out in rows of tubular reactors, with the reaction temperature between 675 and 1000 K and a pressure of 30 bar [20]. The activation energy and pre-exponential factor of each elementary reaction were estimated by using the unity bond index-quadratic exponential potential (UBI-QEP) and density functional theory (DFT) calculations [21]. In addition, the kinetics of the methane steam reforming with the water–gas shift reaction were studied over a commercial Ni/ α -Al₂O₃ catalyst, and the results indicate that hydrogen and syngas are favorably produced at a high steam-to-methane ratio with a low reaction temperature, and both CO and CO₂ are formed as primary products [22]. Moreover, the steam reforming of methane is performed over a Ni/NiAl₂O₄ catalyst, with a steam-to-carbon ratio in the range of 0.2–7.1, at temperatures of 843, 858, and 873 K. A Langmuir–Hinshelwood model is satisfied for these experimental data [23]. The model is then developed by considering carboxyl species (COOH) and active carbon as intermediates [24].

Kinetic Monte-Carlo (kMC) is one of the most effective tools for investigating the complex kinetic behavior of catalytic reactions [25]. The kMC simulations connect the gap between the microscopic scale and macroscopic scale information [26]. The kMC simulations combine the statistical and elementary reaction steps to predict the adsorption on the surface of the catalyst, surface composition, site blocking, and reaction on the surface catalyst [27,28]. The kMC of CO oxidation on the catalyst surface was modeled by Ziff, Gulari, and Barshad, and is called the ZGB model [29]. This model has been successfully applied for studying complex phenomena on the surface of a catalyst [30–34]. A two-dimensional lattice is used to represent the catalyst surface, which contains all of the catalytic sites, by evenly distributing the active sites on the lattice [25]. One of the advantages of using kMC is that some effects, such as the diffusion and lateral interactions of adsorbed species, can be included. However, the diffusion for the adsorbed species is not included in this study because, based on our previous work [34], the diffusion has only a slight effect on the production rates. Furthermore, the kMC simulations of the water–gas shift reaction show that the CO lateral interactions do not play an important role, because of almost no CO coverage at the final steady-state [35]. Therefore, the lateral interactions are also not included.

The purpose of this work is to develop a kMC model for methane steam reforming over a nickel catalyst, based on the LH mechanism, under an isothermal condition. The simulations were performed under various operating conditions at a steady state, and the results were compared with the experimental results reported in the literature. The effects of the lattice site, feed concentration, reaction temperature, and total pressure of reactants are revealed.

2. Results

In this simulation, lattice sizes of 64×64 , 128×128 , and 256×256 sites were examined under the same operating conditions, and it could be observed that the lattice size had no significant effect on the fractional coverages and rates of product formation, which is similar to the other works [34,36–38]. Therefore, the lattice size of 64×64 sites was selected in this simulation study.

To find the reaction time to reach the steady state, the fractional coverages and the production rates were simulated as a function of time. Generally, the required computational time of the kMC depends on the number of elementary step reactions and the model complexity [37]. Figures 1 and 2

illustrate the fractional coverages and the production rates as a function of time, respectively. The steady state was reached within 0.04 milliseconds.

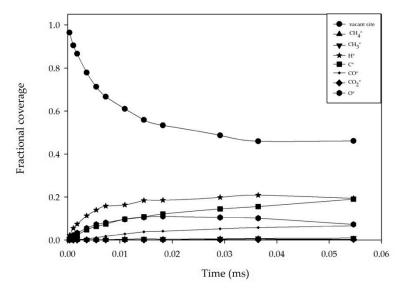


Figure 1. Fractional coverages as a function of time; time (*T*) = 850 K, pressure (*P*) = 1 bar, and $y_{CH_4} = 0.5$.

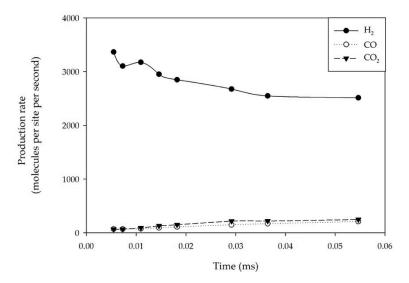


Figure 2. Production rates as a function of time; T = 850 K, P = 1 bar, and $y_{CH_4} = 0.5$.

The results from this simulation were compared to those of previous experiments. At a temperature of 850 K and total pressure of 1 bar, the H₂:CO product ratio from this work was 10:1, while the H₂:CO product ratio from the experiment reported by Delgado et al. [24] was approximately 6:1. In addition, both the simulated and experimental results show that the productions of CO and CO₂ were nearly similar at these conditions.

Moreover, the relationship between CO_2 selectivity and the steam-to-carbon inlet ratio (S/C) from this work was compared to that reported by Sprung et al. [39], at temperatures of 843, 853, and 873 K. The results demonstrate that CO_2 selectivity increases with the increasing S/C ratio, and both the simulated and experimental results were about the same at all temperatures.

The H₂:CO ratio as a function of temperature predicted by this work was also compared to that reported by Maier et al. [40] at temperatures of 1023, 1123, and 1223 K. The results show that the H₂:CO ratio decreases with the increasing temperature. The H₂:CO ratios obtained by this simulation exhibited values of 9.7, 7.5, and 4.5, while the H₂:CO ratios obtained by the experiment were 9, 7.1,

and 5.5, respectively. Therefore, both the simulated and experimental results show about the same behavior for all of the temperatures.

2.1. Effect of Feed Concentration

Figures 3 and 4 illustrate the effect of the feed (CH₄ and H₂O) concentration on the fractional coverages and production rates by varying the mole fraction of methane (y_{CH_4}) between 0.1 to 0.9 at a constant temperature and pressure. It can be noticed that the reaction takes place and all of the products are formed even at a very low methane concentration $y_{CH_4} = 0.1$). As shown in a snapshot of the nickel surface (Figure 5a), the surface is almost entirely covered by O* and H* at $y_{CH_4} = 0.2$, and also by the other active species such as the active vacant site, and C* and CH_x* intermediates, leading to the reaction taking place.

The high yield (high rate of production) of H₂ and CO is around $0.4 < y_{CH_4} < 0.5$ (H₂: 2500–2700 molecules/site/second and CO: \approx 220 molecules/site/second for CO). However, CO₂ reaches the maximum yield at y_{CH_4} of 0.4 (382 molecules/site/second). The snapshot in Figure 5b is also in agreement that the surface of the nickel catalyst is mainly covered by C* and H*, together with O*, CO*, and CO₂*. These active species are also exhibited, along with the vacant active sites, which are necessary to carry on the reactions in order to generate CO* (steps 23, 24, 26, and 28).

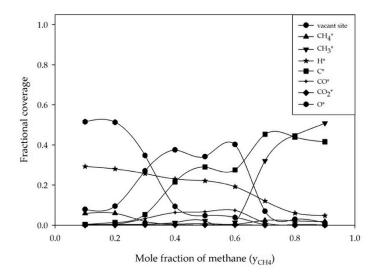


Figure 3. Fractional coverages as a function of the mole fraction of methane; T = 823 K and P = 1 bar.

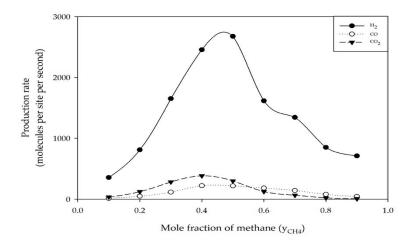


Figure 4. Production rates as a function of the mole fraction of methane; T = 823 K and P = 1 bar.

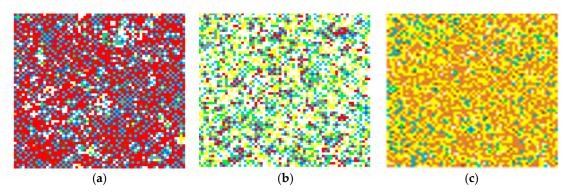


Figure 5. Snapshots of the surface of the nickel catalyst: (a) $y_{CH_4} = 0.2$; (b) $y_{CH_4} = 0.5$; (c) $y_{CH_4} = 0.7$; T = 823 K, P = 1 bar ($\Box = \text{Empty}$, $\blacksquare = \text{C}^*$, $\blacksquare = \text{C}^*$, $\blacksquare = \text{C}^*$, $\blacksquare = \text{CH}_4^*$, $\blacksquare = \text{CH}_3^*$, $\blacksquare = \text{CH}_2^*$

Above $y_{CH_4} = 0.5$, the production rates of H₂, CO, and CO₂ gradually decrease and the production rates of both CO and CO₂ products are extremely low at $y_{CH_4} = 0.9$ (4 molecules/site/second for CO and 42 molecules/site/second for CO₂). As shown in Figure 5c, the surface of the nickel catalyst is mainly covered by C* and CH₃* at $y_{CH_4} = 0.7$. Moreover, at $y_{CH_4} = 0.9$, no CO₂* and O* active species are observed on the snapshot. According to these results, it is interesting to note that the optimum production rates of H₂ and CO are obtained when CH₄ and H₂O are fed equally $y_{CH_4} = 0.5$). The vacant active sites are also important for allowing new adsorbed species as well as new elementary reactions.

2.2. Effect of Reaction Temperature

To observe the effect of the reaction temperature, the fractional coverages and production rates are investigated by varying the reaction temperature from 600 to 1123 K. The results are plotted as shown in Figure 6. When CH_4 adsorbs as CH_4^* on the nickel surface, it dissociates to CH_3^* and CH_2^* intermediates. The CH_4^* and CH_3^* coverages on the surface are high at 600 K, and as the temperature increases, both the CH_4^* and CH_3^* on the surface decrease. For O*, a similar trend of surface concentration is also observed. As the reaction temperature increases from 600 to 700 K, the surface coverages of C* and H* increase and then decrease after 700 K.

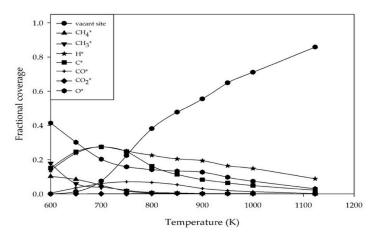


Figure 6. Fractional coverages as a function of the reaction temperature; P = 1 bar and $y_{CH_4} = 0.4$.

Figure 7 demonstrates the production rates as a function of the reaction temperature. The results suggest that the production rates of H_2 and CO_2 are the highest at 750–800 K, whereas the production rate of CO exhibits the highest values at a temperature range of 800–900 K. Therefore, at around 800 K, the reaction should provide the highest yield of syngas (3439 molecules/site/second for H_2 and 161 molecules/site/second for CO). From the simulation, at a temperature higher than 750 K, the

fractional coverages of C^{*} and H^{*} decrease, as well as O^{*}, possibly because of the increasing of the H_2 , CO, and CO₂ formation rates.

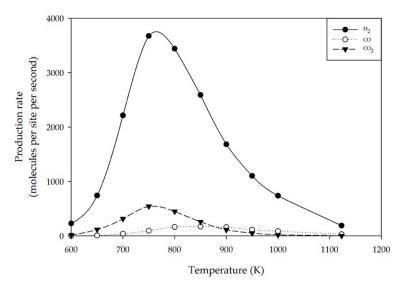


Figure 7. Production rates as a function of the reaction temperature; P = 1 bar and $y_{CH_4} = 0.4$.

It is interesting to note that CO_2 has a higher rate of production than CO, even though CO* can be generated by several elementary reactions (steps 23, 24, 26, and 28). However, the CO_2^* formation (steps 25 and 30) by the adsorbed active O* and the CO* on the surface is easier (lower energy) than the formation of CO from the adsorbed C* and O* active species. Moreover, the E_a of the CO₂ formation (step 32) is also lower than that for the CO desorption (step 33). Therefore, the rate of CO₂ formation is higher than the rate of CO formation.

Another possible reason is that the produced CO is strongly adsorbed on the nickel catalyst at lower temperatures [41]. From Figure 6, as the temperature increases, the CO* on the nickel surface decreases. Furthermore, the adsorbed O* can possibly form a non-stoichiometric nickel oxide at a temperature around 523 and 623 K, and a nickel oxide around 723 K [42], leading to less O* to oxidize CO* to form CO₂ at higher temperatures. For these reasons, the CO₂ production rate is higher at lower temperatures, while CO production prefers a higher temperature.

2.3. Effect of the Total Pressure of Reactants

As expected, when the total pressure increases from 1 to 5 bar, the surface coverages of the intermediates, especially CH_3^* and C^* , increase, whereas the vacant sites significantly decrease. Above a total pressure of 5 bar, the surface coverages of all of the species are relatively constant.

As mentioned in the previous study [43], the steam reforming reaction is not favored thermodynamically at high pressures. The effect of the total pressure is studied by varying the total pressure from 1 to 40 bar at $y_{CH_4} = 0.5$. As shown in Figure 8, the production rates are remarkably increased with increasing the total pressure up to 10 bar. However, when the total pressure is higher than 10 bar, the production rates are notably decreased.

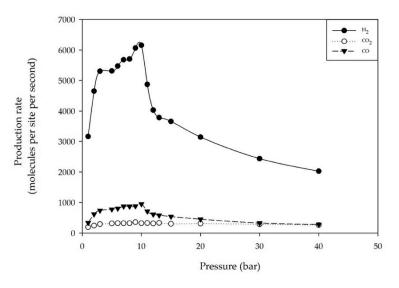


Figure 8. Production rates as a function of the total pressure; T = 823 K and $y_{CH_4} = 0.5$.

3. Model and Simulation Procedure

3.1. Model

The kinetics of the nickel-catalyzed methane steam reforming were first studied, based on the LH mechanism, by Xu and Froment [20]. The elementary reactions can be described by the following three main steps: adsorption, reaction, and desorption. After that, the microkinetic mechanism was applied to study the steam reforming of methane over the Ni/NiAl₂O₄ catalyst, and 24 elementary reactions with 12 reversible reactions were proposed [39]. CH₄ was adsorbed on the surface of the catalyst by dissociating into C^{*} and H^{*}, while H₂O was dissociated into O^{*} and H^{*}. Moreover, a kinetic model on the nickel catalyst, including methane reforming and oxidation processes described by 54 elementary-step reactions, was studied by Delgado et al. [24]. Among these elementary steps, 34 steps were described as steam reforming of methane. Based on the elementary reaction steps described above, Table 1 summarizes the elementary reactions as followed by the adsorption of reactants (steps 1–2), activation of methane without oxygen (steps 3–10), activation of methane with oxygen (steps 31–18), dissociation of steam (steps 19–22), reaction (steps 23–31), and desorption of products (steps 32–34).

Our kinetic model was developed using the adsorption parameters from Sprung et al. [39], and the surface reaction and desorption parameters from Delgado et al. [24], as shown in Table 1. Steps 3, 4, 5, 6, 7, 8, 9, 11, 12, 14, 17, 20, 22, 24, 25, 26, 28, 30, 31, and 34 are assumed to be instantaneous (possibility of an event = 1), as a result of their very fast reaction (the kinetic rate is higher than 2.02×10^9 s⁻¹ at 858 K).

According to these data, the adsorption parameters of CH₄ and H₂O are 2870 and 2700 Pa⁻¹sec⁻¹, respectively, at an average temperature of 858 K, and the adsorption rate (k_i) in steps 1–2 can be calculated using Equation (4), where k_i^0 is the adsorption coefficient, y_i is the mole fraction of CH₄ or H₂O in the gas phase, and *P* is the total pressure.

$$k_i = k_i^0 y_i P \tag{4}$$

The reaction rate and desorption rate (k_i) in steps 3–34 can be calculated using the Arrhenius equation [28,44–47] (Equation (5)), where A_i is the pre-exponential factor, β is the temperature exponent, E_{a_i} is the activation energy, R is the gas constant, and T is the reaction temperature.

$$k_i = A_i T^\beta \exp\left(-E_{a_i}/RT\right) \tag{5}$$

Table 1. Elementary reactions and corresponding kinetic parameters used in this work ^a .								
Steps (i)	Elementary Reaction	A_i or k_i^0 (s ⁻¹ or Pa ⁻¹ s ⁻¹)	β	E_{a_i} (kJ/mol)				

Steps (i)	Elementary Reaction	A_i or k_i^0 (s $^{-1}$ or Pa $^{-1}$ s $^-$	¹) β	E_{a_i} (kJ/mol)
1	$H_2O(g) + [*] \rightarrow [H_2O^*]$	$2.70 \times 10^3 \ (k_i^0)$	0	0
2	$CH_4(g) + [*] \rightarrow [CH_4^*]$	$2.87 \times 10^3 (k_i^0)$	0	0
3 ^b	$[CH_4^*] + [*] \rightarrow [CH_3^*] + [H^*]$	$4.10 \times 10^{12'}$	0.087	55.8
4 ^b	$[CH_3^*] + [H^*] \rightarrow [CH_4^*] + [*]$	3.83×10^{13}	-0.087	63.4
5 ^b	$[CH_3^*] + [*] \rightarrow [CH_2^*] + [H^*]$	$4.10 imes 10^{15}$	0.087	98.1
6 ^b	$[CH_2^*] + [H^*] \rightarrow [CH_3^*] + [*]$	8.22×10^{14}	-0.087	57.2
7 ^b	$[\mathrm{CH}_2^*] + [^*] \rightarrow [\mathrm{CH}^*] + [\mathrm{H}^*]$	$9.84 imes10^{15}$	0.087	95.2
8 ^b	$[\mathrm{CH}^*] + [\mathrm{H}^*] \rightarrow [\mathrm{CH}_2^*] + [^*]$	2.60×10^{16}	-0.087	81.0
9 b	$[CH^*] + [*] \rightarrow [C^*] + [H^*]$	2.63×10^{12}	0.500	21.9
10	$[\mathrm{C}^*] + [\mathrm{H}^*] \rightarrow [\mathrm{C}\mathrm{H}^*] + [^*]$	4.52×10^{15}	-0.500	157.9
11 ^b	$[\mathrm{CH}_4{}^*] + [\mathrm{O}{}^*] \to [\mathrm{CH}_3{}^*] + [\mathrm{OH}{}^*]$	$1.49 imes 10^{16}$	-0.101	92.7
12 ^b	$[\mathrm{CH}_3{}^*] + [\mathrm{OH}^*] \to [\mathrm{CH}_4{}^*] + [\mathrm{O}^*]$	$7.93 imes 10^{13}$	0.101	25.8
13	$[\mathrm{CH}_3^*] + [\mathrm{O}^*] \rightarrow [\mathrm{CH}_2^*] + [\mathrm{OH}^*]$	3.25×10^{16}	-0.101	134.6
14 ^b	$[\mathrm{CH}_2^*] + [\mathrm{OH}^*] \rightarrow [\mathrm{CH}_3^*] + [\mathrm{O}^*]$	3.70×10^{12}	0.101	19.0
15	$[\mathrm{CH}_2^*] + [\mathrm{O}^*] \to [\mathrm{CH}^*] + [\mathrm{OH}^*]$	3.25×10^{16}	-0.101	131.3
16	$[\mathrm{CH}^*] + [\mathrm{OH}^*] \rightarrow [\mathrm{CH}_2^*] + [\mathrm{O}^*]$	1.17×10^{14}	0.101	42.4
17 ^b	$[\mathrm{CH}^*] + [\mathrm{O}^*] \rightarrow [\mathrm{C}^*] + [\mathrm{OH}^*]$	6.57×10^{12}	0.312	57.7
18	$[\mathrm{C}^*] + [\mathrm{OH}^*] \rightarrow [\mathrm{CH}^*] + [\mathrm{O}^*]$	6.46×10^{12}	-0.312	118.9
19	$[\mathrm{H}_2\mathrm{O}^*] + [^*] \rightarrow [\mathrm{H}^*] + [\mathrm{OH}^*]$	9.76×10^{12}	-0.086	92.9
20 ^b	$[\mathrm{H}^*] + [\mathrm{OH}^*] \rightarrow [\mathrm{H}_2\mathrm{O}^*] + [^*]$	4.92×10^{11}	0.086	41.5
21	$[\mathrm{H}^*] + [\mathrm{O}^*] \rightarrow [\mathrm{OH}^*] + [^*]$	1.05×10^{15}	-0.188	104.3
22 ^b	$[\mathrm{OH}^*] + [^*] \rightarrow [\mathrm{H}^*] + [\mathrm{O}^*]$	$5.99 imes 10^{11}$	0.188	29.6
23	$[C^*] + [O^*] \rightarrow [CO^*] + [^*]$	$9.04 imes10^{14}$	0	148.1
24 ^b	$[C^*] + [OH^*] \rightarrow [H^*] + [CO^*]$	1.03×10^{17}	0.188	62.5
25 ^b	$[\mathrm{CO}^*] + [\mathrm{O}^*] \rightarrow [\mathrm{CO}_2^*] + [^*]$	5.32×10^{10}	0	123.6
26 ^b	$[\mathrm{CO}_2^*] + [^*] \rightarrow [\mathrm{CO}^*] + [\mathrm{O}^*]$	1.23×10^{15}	-1.000	89.3
27	$[\mathrm{CO}^*] + [\mathrm{OH}^*] \rightarrow [\mathrm{COOH}^*] + [^*]$	1.60×10^{13}	0.213	97.6
28 ^b	$[\text{COOH}^*] + [^*] \rightarrow [\text{CO}^*] + [\text{OH}^*]$	3.88×10^{15}	-0.213	54.3
29	$[\mathrm{CO}_2^*] + [\mathrm{H}^*] \rightarrow [\mathrm{COOH}^*] + [^*]$	1.66×10^{16}	-0.475	117.2
30 ^b	$[\text{COOH}^*] + [^*] \rightarrow [\text{CO}_2^*] + [\text{H}^*]$	9.92×10^{11}	0.475	33.6
31 ^b	$[{\rm H}^*] + [{\rm H}^*] \to {\rm H}_2({\rm g}) + [^*] + [^*]$	6.76×10^{11}	0	95.2
32	$[\mathrm{CO}_2^*] \to \mathrm{CO}_2(g) + [*]$	1.71×10^{-1}	0	25.9
33	$[\mathrm{CO}^*] \to \mathrm{CO}(\mathrm{g}) + [^*]$	9.47×10^2	0	111.2
34 ^b	$[H_2O^*] \rightarrow H_2O(g) + [*]$	9.92×10^{3}	0	60.7
NT / [x]	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3 D (1 (104 0	ol b A	1

Note: $[*] = active site, [X^*] = adsorbed X species. ^a Referenced from [24,39]. ^b Assumed instantaneous.$

3.2. Simulation Procedure

In the simulation, the kMC model defines the surface of the catalyst as a two-dimensional square lattice of $L \times L$ sites with periodic boundary conditions [34,48]. The lattice is in contact with an infinite reservoir of methane (CH_4) and steam (H_2O), with fixed feed concentrations. The kMC algorithm consists of the following steps [33,36,45,49]:

- Set the lattice site and initial configuration for the simulation. (a)
- (b) Select one of the lattice sites randomly.
- Perform the instantaneous event (steps 3, 4, 5, 6, 7, 8, 9, 11, 12, 14, 17, 20, 22, 24, 25, 28, 30, 31, and (c) 34). If the conditions for the selected site and its neighboring are satisfied, the surface reaction will spontaneously take place.
- (d) Calculate the possibility of an event $i(p_i)$, as defined by Equation (6), where k_i corresponds to the rate constant of step *i*. An event *i* is chosen from the possible events, except for the instantaneous event (steps 1, 2, 10, 13, 15, 16, 18, 19, 21, 23, 27, 29, 32, and 33). The possibility of each event is between 0 and 1. This procedure is known in different sources as the Bortz–Kalos–Lebowitz (BKL), the Gillespie algorithm, or the Random Selection method [50,51].

$$p_i = \frac{k_i}{\sum k_i} \tag{6}$$

(e) Perform the reaction event *i* selected in step (d) according to the following processes:

- (e-1) Adsorption
 - If the adsorption of H_2O (step 1) selected with a random number is $0 \le n \le p_1$ and the selected site is vacant (*), the event is successful, and steam then adsorbs into the site (H_2O^*). If the site is occupied, the attempt is terminated.
 - If the adsorption of CH₄ (step 2) selected with a random number is $p_1 \le n \le p_1 + p_2$, the procedure will be similar to that of the adsorption of H₂O.
- (e-2) Surface reaction
 - If the surface reaction (steps 10, 13, 15, 16, 18, 19, 21, 23, 27, and 29) is selected with a selection number is $p_1 + p_2 \le n \le p_1 + p_2 + p_{event}$, and the selected site in step (b) is occupied by one of the reactants, a neighboring site next to the first site is then chosen randomly. The event is successful when the latter site is occupied by the other species of the same reaction. After that, the corresponding reaction is carried out, and both sites are then replaced by the products or one other is empty. If both sites are not occupied by the appropriate reactants, the attempt is terminated
- (e-3) Desorption
 - If the desorption of H₂, CO, or CO₂ (step 31, 32, or 33, respectively) is selected with a random number is $p_1 + p_2 + p_{reaction} \le n \le p_1 + p_2 + p_{reaction} + \ldots + p_{desorption}$ and the selected site in step (b) is occupied by the product, the event is successful and the product then desorbs from the site. The site is empty again because of the leaving of the product. If the site is not occupied by product, the attempt is terminated.
- (f) Update the time from t to $t + \Delta t$ by using Equation (7), where *r* is a uniformly distributed random number between 0 and 1, L is lattice length, and $\sum k_i$ is the summation of all of the reaction constants, excluding the instantaneous events.

$$\Delta t = \frac{-\ln(r)}{L^2 \sum k_i} \tag{7}$$

(g) Repeat the algorithm from step (b) until the steady state is obtained.

The simulation was carried out over 80,000 Monte-Carlo cycles so as to avoid the non-equilibrium behavior where one Monte-Carlo cycle equals $L \times L$ times for the events of adsorption, reaction, and desorption. The production rate (R_i), fractional coverage (θ_i), and selectivity (S_i) were computed under isothermal conditions, by taking the averages over the subsequent 80,000 Monte-Carlo cycles. The production rates of produced H₂, CO, and CO₂ were calculated by the numbers of product molecules per lattice site in a unit of time.

4. Conclusions

The kinetic behavior of methane steam reforming on a nickel surface was studied using kMC simulation. This technique could provide a better understanding of the reaction comprising of several elementary steps. The snapshots at each reaction condition could hint at the events taking place on the catalyst surface.

The simulation results were in good agreement with previous experimental results, and clearly demonstrated that the reaction took place at both a low mole fraction of methane ($y_{CH_4} = 0.1$) and a high mole fraction of methane ($y_{CH_4} = 0.9$), as a result of the high coverages of H* and O* at low y_{CH_4} , and the high coverage of C* and CH₃* at high y_{CH_4} , respectively. The methane mole fraction in a range of 0.4–0.5 showed the maximum production rates of H₂ and CO. At these mole fractions, the oxidation of CH_x* intermediates (steps 11, 13, and 15) became the crucial reactions allowing for the subsequent elementary reactions to be carried out. The reaction temperature also played an important role on both

the production rates and surface coverages. The catalyst surface was filled with CH_x intermediates and O^{*} at the reaction temperature of 600 K. The catalyst surface was then almost completely covered by C^{*}, H^{*}, and O^{*} at 700 K. Furthermore, the effect of the total pressure illustrated that the production rates of H₂ and CO significantly increased from a total pressure of three bar, and reached a maximum at 10 bar. Above 10 bar, the production rates of both H₂ and CO remarkably dropped. All of the results described above suggest the reaction conditions for obtaining the highest yield of hydrogen and/or syngas.

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