

Article **Thermal Process of Rock Crystal: Cause of Infrared Absorption Band at 3585 cm**−**¹**

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Abstract: Synthetic rock crystals often show a typical infrared (IR) absorption band at 3585 cm−¹ . However, the authors recently found this band in a natural rock crystal with blue coating. The origin of this IR band is controversial as yet. In this paper, the infrared spectra of several natural and synthetic rock crystal samples which were heated to 673 K and 1073 K were measured after these samples returned to room temperature. Comparing the infrared spectra of samples before and after heating, we found the absorption band at 3585 cm^{-1} was induced by the thermal process, which indicates that this band cannot be used as diagnostic evidence for synthetic rock crystal alone. In addition, the LiOH bands decreased while AlOH bands increased upon thermal processing. And the negative correlation between the LiOH bands and the 3585 cm⁻¹ band was also distinct. The above results reveal that the thermal process destroyed the LiOH defects, leading to the formation of a new AlLi defect. And the isolated OH[−] defect inside dislocations generated upon thermal processing is considered to be the exact cause of the 3585 $\rm cm^{-1}$ band.

Keywords: rock crystal; thermal process; origin of the 3585 cm−¹ infrared band

1. Introduction

In recent research, the 3595 $\rm cm^{-1}$ and 3585 $\rm cm^{-1}$ infrared absorption bands were widely used in distinguishing natural and synthetic rock crystal. The IR band at 3595 cm⁻¹ was assigned to the BOH defect [\[1\]](#page-5-0), and was often considered as the diagnostic evidence of natural rock crystal.

The 3585 cm⁻¹ absorption band is frequently observed in synthetic rock crystal, but not relevant for natural rock crystals [\[2\]](#page-5-1). Only in natural talc was it proven that this band may appear after heating and pressurization at 1.5 Gpa [\[3\]](#page-5-2). Up to now, there has still been some debate on the assignment of this band. Due to its missing correlation to metal impurities, it was accepted as an intrinsic defect. One of the proposed explanations for this band is a hydrogarnet $[4H]_{Si}$ $[4H]_{Si}$ defect $(Si^{4+} \rightarrow 4H^+)$ $[4,5]$ $[4,5]$. However, the polarization of the 3585 cm^{-1} band with the strongest absorption parallel to the basal plane, which was described by Chakraborty and Lehmann, and Pankrath and Stünitz et al., did not support this explanation [\[6](#page-5-5)[–9\]](#page-6-0). The 3585 cm⁻¹ band was deemed to be caused by structurally bound OH defects inside dislocations, which occurs in dislocations on twin planes of amethyst, citrine, and chalcedony or, probably, as clusters in synthetic crystals [\[9–](#page-6-0)[12\]](#page-6-1). Jollands et al.

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suggested that a hydrogarnet defect should lead to four different OH[−] stretching bands by density functional theory (DFT) calculations, and the 3585 cm⁻¹ band should be assigned to isolate OH[−] groups with non-local charge compensation rather than the hydrogarnet defect [\[13\]](#page-6-2).

However, the authors occasionally found the 3585 cm^{-1} band in a blue rock crystal sample collected in 2014. Tested by a few peers in different labs, this sample was finally identified as a natural rock crystal treated by Co⁺ sputter coating technique. Examination under magnification showed that the worn crystal edges were colorless, and several "pin-like" dark blue spots were irregularly distributed on the surface. X-ray fluorescence (XRF) analysis indicated high concentrations of cobalt, suggesting that the blue color was due to radiation stains. In addition, the infrared 3585 cm⁻¹ band of this treated sample surprisingly disappeared when a repeated measurement was performed again in 2020. The above phenomenon led to thinking about the origin and stability of the 3585 cm⁻¹ infrared absorption band of rock crystal.

In this paper, considering that the sputter coating process must be accompanied by the heating process, it is assumed that the absorption band at 3585 cm⁻¹ can be induced by the thermal process of rock crystal. Thus, several natural and synthetic rock crystal samples were heated under different temperature conditions in this study to try to induce the 3585 cm−¹ infrared band. Moreover, variations of Fourier transform infrared (FTIR) spectroscopy in the region of X-OH stretching vibrations were investigated to reveal the origin and formation mechanism of the 3585 cm−¹ band. In addition, FTIR spectra of natural and synthetic rock crystals were compared to determine the role of the 3585 cm⁻¹ band in separating natural and synthetic rock crystal.

2. Materials and Methods

Two groups of samples purchased from the market were prepared for this study. Group I's samples include five synthetic rock crystal samples randomly selected from dozens of crystals (SQ-1~SQ-5). Each sample was cut into four sections along the vertical c-axis (SQ-1-a~SQ-1-d), which is $5 \sim 10$ mm in length and $4 \sim 8$ mm in thickness (Figure [1a](#page-2-0)). Examination under magnification of these samples revealed the typical "breadcrumbs" inclusion and the spike-shaped two-phase (liquid and gas) inclusions (Figure [1c](#page-2-0),d). Group II's samples consist of 12 natural rock crystal samples ($NQ-1~12$), which is 30 $~60$ mm in length and 17~30 mm in thickness. These samples are short hexagonal columns and show obvious horizontal stripes on the surface. Because of the numerous secondary fissures in natural crystals, all of Group II's samples (NQ-1~NQ-12) were first boiled with dilute nitric acid to remove impurities in the fissures, and then washed with pure water and dried.

Heat treatment was conducted in air using the Smart CF-02 ash-blowing furnace jointly developed by Luoyang Tainak High-Temperature Instrument and Equipment Co., Ltd. in Henan province of China and the National Gold and Diamond Testing Center, Jinan City, Shandong province of China. During the heating process, the temperature rise lasted for 3 h, and the temperature was kept constant for 4 h after reaching the set temperature. Finally, the samples were naturally cooled to room temperature. The constant temperatures of Group I's samples were set to 1073 K (SQ-1-a~SQ-1-d), 773 K (SQ-2-a~SQ-2-d), and 673 K (SQ-3-a~SQ-3-d and SQ-4-a~SQ-4-d), respectively. For comparison, SQ-5-a~SQ-5-d were not heated. Taking into account the limitation of the number of samples, the constant temperatures of the samples of Group II were set to 1073 K (NQ-4~NQ-6) and 673 K (NQ- $1-\text{NQ-3}$, respectively. For contrast, NQ-7 and NQ-10 with great transparency and smooth parallel planes were also not heated.

In National Gold & Diamond Testing Center infrared absorption spectra of both groups of samples, before and after heating, were recorded at room temperature in transmission mode using a Nicolet iZ10 infrared spectrometer (spectral range from 400 to 4000 cm^{-1} and a resolution of 8 cm−¹), by Thermo Fisher Scientific (Waltham, MA, USA). To obtain a high signal-to-noise ratio, multiple scans were collected.

Figure 1. (**a**) Group I synthetic rock crystal samples; (**b**) Group II natural rock crystal rough samples; (**c**) Typical "breadcrumbs" inclusion in Group I's samples (the length of the view is about 2 mm); (**d**) The spike-shaped two-phase (liquid and gas) inclusions in Group I's samples (the length of the view is about 2 mm).

3. Results

IR spectra measurements of both groups of samples were conducted before and after heat treatment. In the mid-infrared spectra, variations of IR bands before and after heating can only be observed in the 3650–3200 cm $^{-1}$ region. IR peak locations (cm $^{-1}$) and assignments for absorption bands in the 3650~3200 cm $^{-1}$ range are presented in Table [1.](#page-2-1)

Table 1. IR peak locations (cm−¹) and assignments for absorption bands of natural and synthetic rock crystal before and after heat treatment.

IR Bands Presented in Literature [1,5,13-20].	Synthetic Rock Crystal (Group I)			Natural Rock Crystal (Group II)			
	Before Heating	After Heating at 673 K	After Heating at 1073 K	Before Heating	After Heating at 673 K	After Heating at 1073 K	Band Assignments ^a
3614 3595				3595	3594	3594~3593	Intrinsic defect BOH
3585		3586~3584 $(^{a}3/10)$	3584		3584	3585~3584	Hydrogarnet [4H]Si Defect/isolated $OH-$ defect
3520	3508	3507	3505 ^b	3507			LiOH
3470~3480	3482	3482	3480	3481	$3480 - 3478$ ^b	3480 ^b	LiOH
3440	3439	3440~3430	3439~3427	3433	3428~3426	3428~3425	AlOH
3400	3402	$3402 - 3400$ $(^{a}7/10)$					LiOH
3378	3380	3380~3378	3378	3378	3378	3378~3377	AIOH
3310	3306	3316~3300	3315~3302	3304	3309~3305	3308~3306	AlOH
3200		3199~3195	3206~3196	3196	3197~3195	3197~3196	Molecular surface Water/ Si-O overtones

^a Probability of the band. ^b Weak absorption band.

3.1. IR Spectra Characteristics of Synthetic Rock Crystal (Group I) before and after Heat Treatment

IR absorption spectra of synthetic samples (Group I) before heating and after heating at different temperatures are shown in Figure [2.](#page-3-0) As shown in Figure [2a](#page-3-0), the absorption bands of synthetic rock crystal before heating are mainly located at 3508 cm $^{-1}$, 3482 cm $^{-1}$, 3439 cm $^{-1}$, 3402 cm $^{-1}$, 3380 cm $^{-1}$, 3306 cm $^{-1}$, and 3195 cm $^{-1}$. The most pronounced sharp absorption band at 3482 cm⁻¹, which is accompanied by two side bands at 3508 cm⁻¹ and 3402 cm^{-1} , was assigned as the Li-specific defect and was commonly referred to as LiOH based on H/D exchange experiments and chemical correlations [\[1](#page-5-0)[,13–](#page-6-2)[15\]](#page-6-4). Another prominent absorption band occurs at 3380 cm⁻¹ and is accompanied by two side bands a t 3306 cm $^{-1}$ and 3439 cm $^{-1}$. This triplet has been identified as the OH absorption band by H/D exchange experiments and was assigned as the AlOH defect due to chemical correlations to the Al content [\[1,](#page-5-0)[13](#page-6-2)[–15\]](#page-6-4). In Group I's synthetic samples, the band at 3595 cm−¹ is absent, which has been correlated to boron impurities in the crystal lattice forming by the coupled substitution $Si^{4+} = B^{3+} + H^+$ [\[1](#page-5-0)[,13](#page-6-2)[,16\]](#page-6-5).

Figure 2. IR spectra of synthetic rock crystal samples (Group I) unheated and after heating at different temperatures. (**a**) IR spectra of unheated SQ−5−a~SQ−5−d; (**b**) IR spectra of SQ−3−a~SQ−3−d and SQ−4−a~SQ−4−d after heating at 673 K (since SQ−3−b and SQ−3−c were broken into two pieces, two more spectral lines were collected); (**c**) IR spectra of SQ−1−a~SQ−1−d after heating at 1073 K.

Figure [2b](#page-3-0) reveals that a further absorption band occurs at 3584 cm $^{-1}$ in the IR spectra of some samples (3/10) after heating at 673 K. Furthermore, with the occurrence of the absorption band at 3584 cm⁻¹, the LiOH band at 3402 cm⁻¹ in these samples disappears.

After heating at 773 K, the band at 3584 cm⁻¹ can be observed in the IR spectra of all samples. After heating at 1073 K (Figure [2c](#page-3-0)), it is more obvious. In addition, as the heating temperature increases, the absorbance of the LiOH band at 3480 cm⁻¹ is relatively weakened, and the band at 3508 cm⁻¹ and 3402 cm⁻¹ gradually disappears. In contrast, the AlOH-related absorption bands at 3427 cm⁻¹, 3380 cm⁻¹, and 3310 cm⁻¹ show comparably high absorbance.

3.2. IR Spectra Characteristics of Natural Rock Crystal (Group II) before and after Heat Treatment

IR absorption spectra of natural samples (Group II) before heating and after heating at different temperatures are shown in Figure [3.](#page-4-0) As shown in Figure [3a](#page-4-0), the absorption bands of natural rock crystal before heating are mainly located at 3595 cm $^{-1}$, 3507 cm $^{-1}$, 3481 cm^{−1}, 3433 cm^{−1}, 3378 cm^{−1}, 3304 cm^{−1}, 3196 cm^{−1}. The BOH band at 3595 cm^{−1} is obvious in Group II's natural samples. The AlOH absorption band at 3378 cm⁻¹ which is

accompanied by two side bands at 3304 cm $^{-1}$ and 3433 cm $^{-1}$ is the dominant absorption feature for Group II's samples. The Li-specific OH bands at 3507 cm⁻¹ and 3481 cm⁻¹ show comparably low absorbance.

Figure 3. IR spectra of natural rock crystal samples (Group II) unheated and after heating at different temperatures. (**a**) IR spectra of unheated NQ−7 and NQ−10; (**b**) IR spectra of NQ−1~NQ−3 after heating at 673 K; (**c**) IR spectra of NQ−4~NQ−6 after heating at 1073 K.

After heating at 673 K, the infrared spectra of Group II's natural samples show an obvi-ous absorption band at 3585 cm⁻¹ (Figure [3b](#page-4-0)), which displays relatively higher absorbance than the 3595 cm^{-1} band.

After heating at 1073 K, the absorption bands at 3584 cm $^{-1}$ and 3595 cm $^{-1}$ still exist, and the former is relatively stronger. In addition, as the heating temperature increases, the LiOH band at 3480 cm⁻¹ is significantly weakened with the full width at half maximum (FWHM) increases, and finally degenerates into shoulder absorption instead of the sharp absorption band before heating. Moreover, the 3507 cm⁻¹ band disappears after heating.

4. Discussion

By comparing the IR spectra of natural and synthetic rock crystal samples before and after heat treatment, it is clearly found that the thermal process induces the 3585 cm⁻¹ absorption band. Before heating, the 3585 cm⁻¹ band was not detected in both groups of samples, while an atypical 3595 cm^{-1} absorption band can be observed in the natural samples (Group II). After heating at 673 K and returning to room temperature, all Group II samples showed an absorption band at 3585 cm⁻¹, while only some synthetic samples (Group I) showed this band, which was accompanied by an obvious LiOH bands decrease. Moreover, those synthetic samples in which the 3585 cm−¹ band was detected were found to come from the roots of the crystal columns. A reasonable explanation is that unsatisfactory growth conditions at the initial stage of crystal growth lead to more lattice defects. After heating at 1073 K and returning to room temperature, the band at 3585 cm⁻¹ was visible in both groups of samples.

The above results suggest that the thermal process can induce an IR absorption band at 3585 cm⁻¹ in the rock crystal, and the more the lattice defects, the lower the temperature required. As for the blue rock crystal mentioned above, which was treated by Co⁺ sputter coating technique, a preferred speculation for its 3585 cm−¹ band is that the thermal process during the sputter coating process induced the occurrence of the IR absorption band at 3585 cm⁻¹.

The 3585 cm−¹ band is frequently observed in synthetic colorless rock crystal. As for its cause, a more reliable explanation is structurally bound OH defects inside dislocations,

rather than the hydrogarnet defect (Si⁴⁺→4H⁺) since the 3585 cm⁻¹ band is polarized [\[6](#page-5-5)[–9\]](#page-6-0). In the study by Stünitz et al. [\[9\]](#page-6-0), the assignment of the structurally bound OH defect was supported. In addition, the 3585 cm^{-1} band was mainly present in deformed parts of the samples, and the intensity of this band increased with an increasing degree of local deformation. Thus, this band appears to be associated with dislocations. Jollands et al. revealed that this band is caused by isolated OH groups with non-local charge compensation based on the DFT calculations, but the charge balance cannot be identified [\[13\]](#page-6-2).

In this study, it is obvious that the LiOH bands gradually decrease upon heat treatment while AlOH increases, which is a consequence of the low thermal stability of LiOH and the formation of AlLi defects $(Si^{4+} \rightarrow fAl^{3+} + Li^{+})$ [\[1,](#page-5-0)[16](#page-6-5)[,21](#page-6-6)[,22\]](#page-6-7). The increase of AlOH bands may indicate an increasing degree of local deformation [\[9\]](#page-6-0). Therefore, it can be further speculated that the thermal process destroyed the LiOH defects, leading to the formation of a new AlLi defect. In addition, the thermal process possibly increases the local strain of some regions and generates dislocations. The previous OH groups may be left behind in the lattice after the dislocations have slipped through those regions [\[9\]](#page-6-0). These OH groups without an ensured charge compensation at the defect scale meet the structure of the OH[−] defect proposed by Jollands et al. [\[13\]](#page-6-2), leading to the 3585 cm⁻¹ IR absorption band.

5. Conclusions

The infrared spectra of natural and synthetic rock crystals before and after heating demonstrate that the thermal process can induce an IR absorption band at 3585 cm⁻¹. The more lattice defects, the lower the temperature required. The induced temperature of natural rock crystal is lower than 673 K. Therefore, the IR band at 3585 cm $^{-\bar{1}}$ cannot be used as diagnostic evidence for synthetic rock crystal alone.

The correlation between the AlOH band, LiOH band, and the 3585 cm^{-1} band suggests that the thermal process destroyed the LiOH defects, leading to the formation of a new AlLi defect. And the isolated OH[−] defect inside dislocations generated upon thermal process is considered to be the exact cause of the 3585 cm⁻¹ band.

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