

Supplementary Information

Promoting Thermal Conductivity of Alumina-Based Composite Materials by Systematically Incorporating Modified Graphene Oxide

Nawon Lee,¹ Jinsol Park,¹ Nayeon Jang,¹ Sehui Lee,¹ Dayeon Kim,¹ Sanggin Yun,¹ Tae Woo Park,² Jun-Hyun Kim,^{1,3,*} and Hyun-Ho Park^{1,*}

¹ Department of Chemistry, Keimyung University, Daegu 42601, South Korea; sunhuy0417@naver.com (N.L.); wlsthf3913@naver.com (J.P.); jangnayun02@naver.com (N.J.); seylee0215@naver.com (S.Y.); 837eeeeen@gmail.com (D.K.); ydain10@gmail.com (S.Y.); rubchem@kmu.ac.kr (H.-H.P.)

² Automotive Rubber Parts Frontier, Youngjin IND Co., LTD, Gyeongsangbuk-do 38029, South Korea; yeungjin01@hanmail.net

³ Department of Chemistry, Illinois State University, Normal, Illinois 61790-4160, USA; jkim5@ilstu.edu

* Correspondence: rubchem@kmu.ac.kr (H.-H.P.); jkim5@ilstu.edu (J.-H.K.)

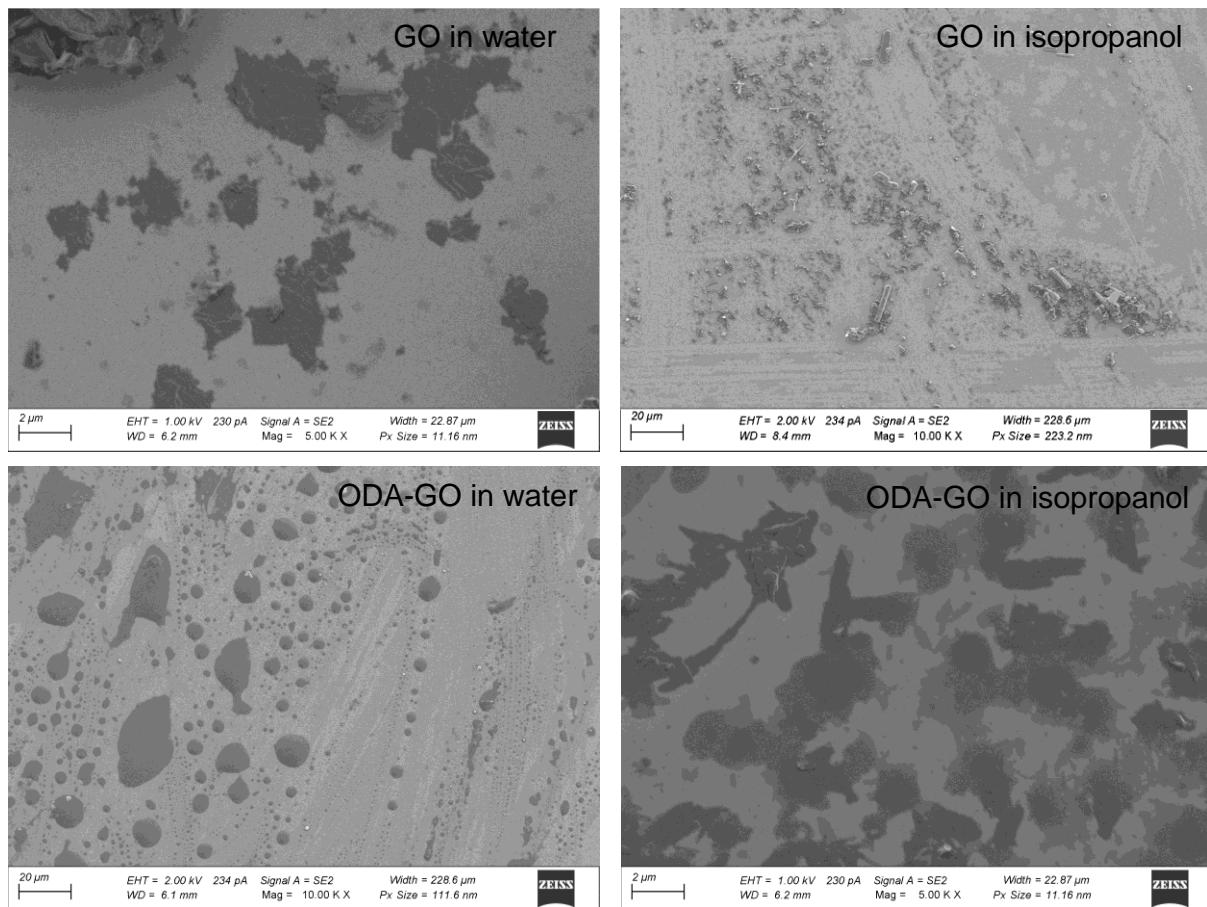


Figure S1. SEM images of GO and ODA-GO after suspending in water and isopropanol.

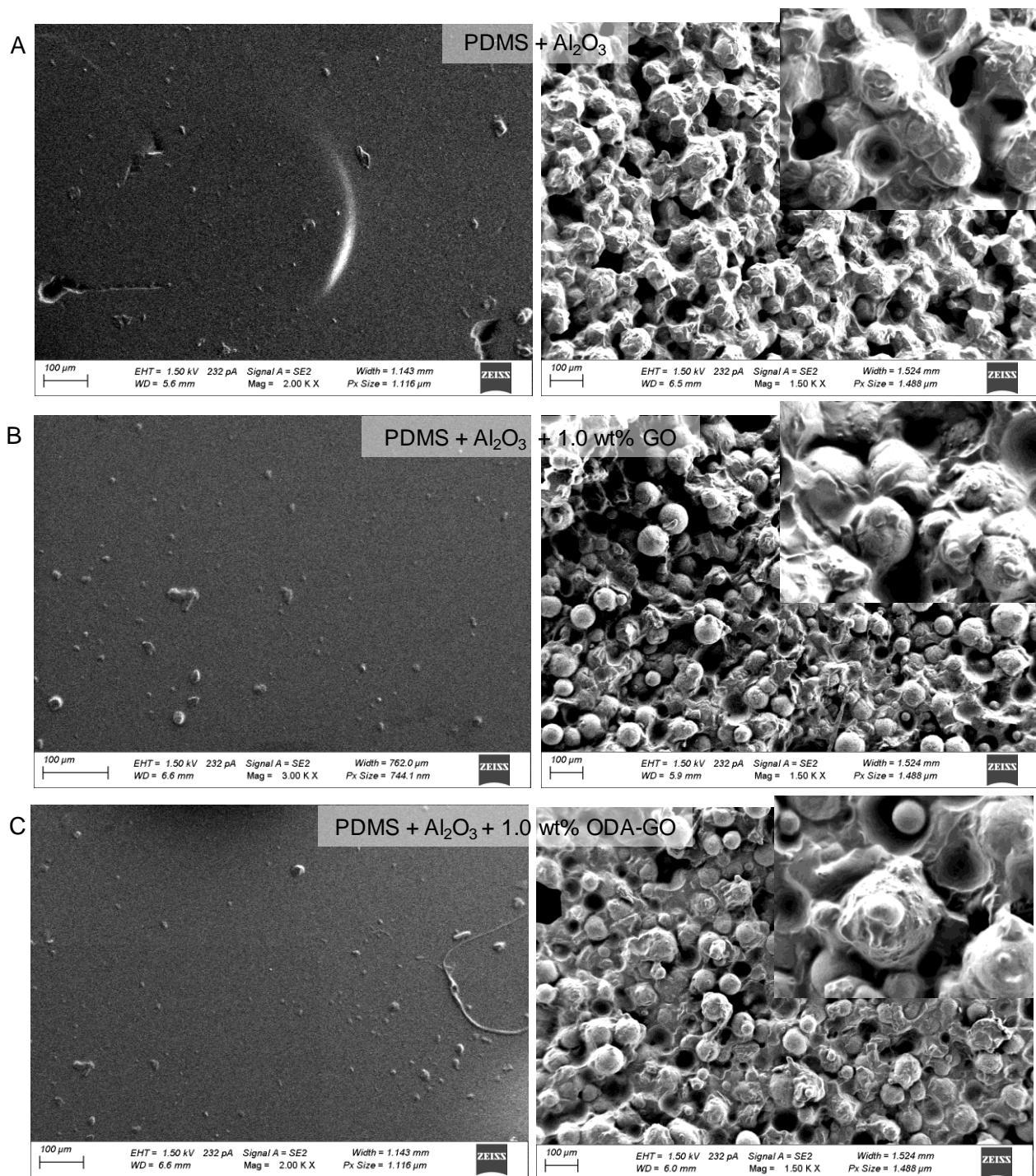


Figure S2. Top-view and cross-sectional SEM images of various TIMs prepared with (A) PDMS + Al_2O_3 , (B) PDMS + Al_2O_3 + GO, and (C) PDMS + Al_2O_3 + ODA-GO.

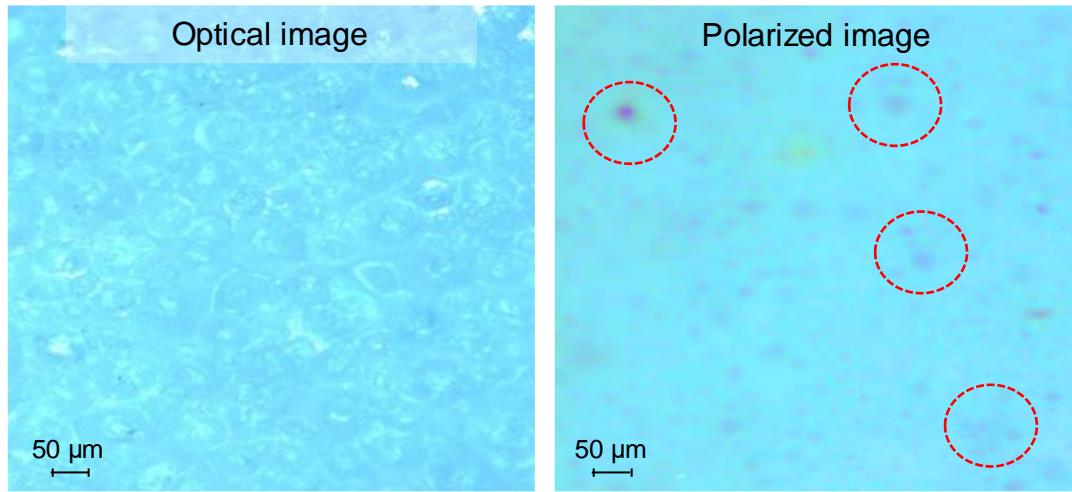


Figure S3. Conventional optical images of TIMs prepared only with Al_2O_3 particles (note: small dark spots in red circles for impurities or void gaps).

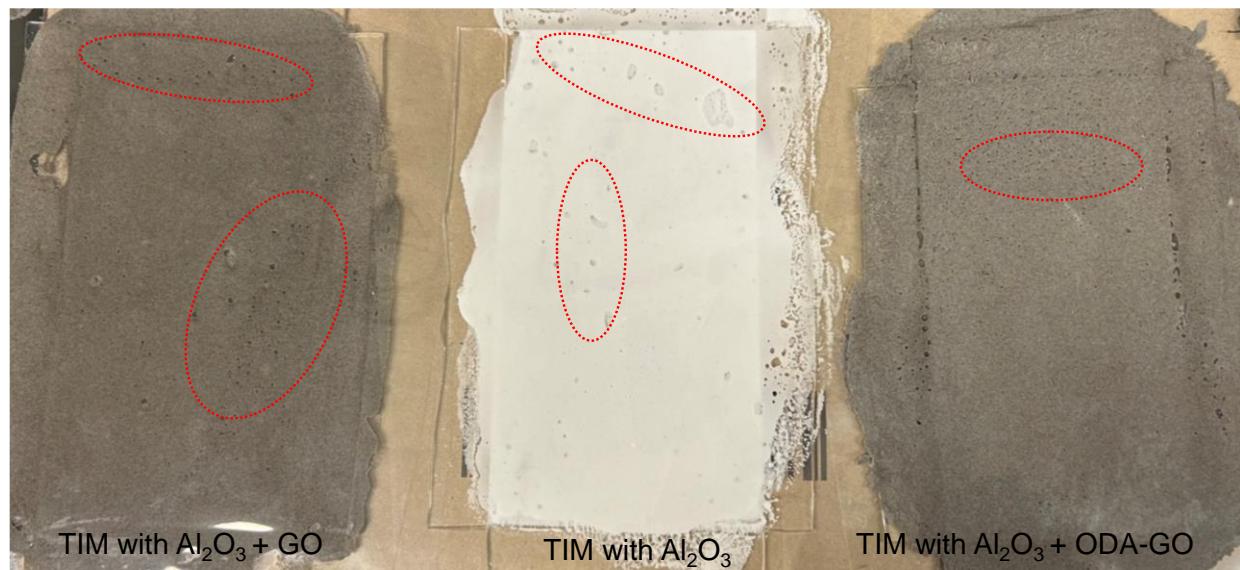


Figure S4. Large-scale preparation of TIMs (red circles for defects caused by air pockets).