

Supplementary Materials for:

GM-improved anti-aging effect of acrylonitrile-butadiene-styrene in different thermal environments

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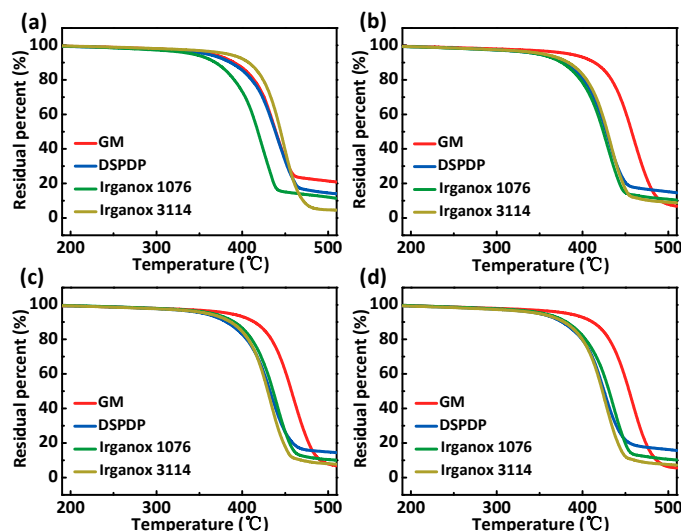


Figure S1. Thermogravimetric analysis (TGA) results for ABS with different additives after different extrusion times: (a) the first extrusion; (b) the third extrusion; (c) the fifth extrusion; (d) the sixth extrusion.

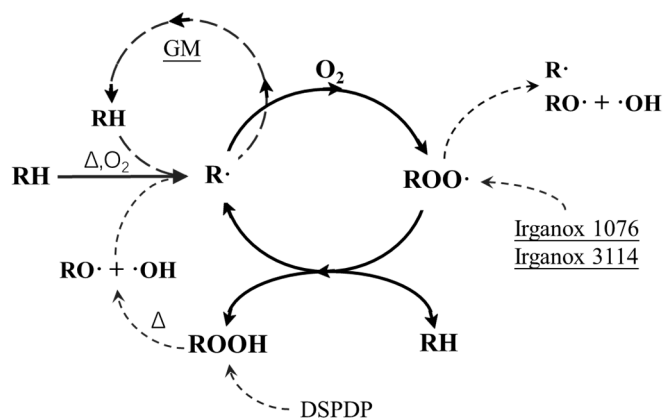


Figure S2. General scheme of thermal-oxidative degradation of ABS resin and its inhibition mechanism by GM, DSPDP, Irganox 1076, and Irganox 3114.

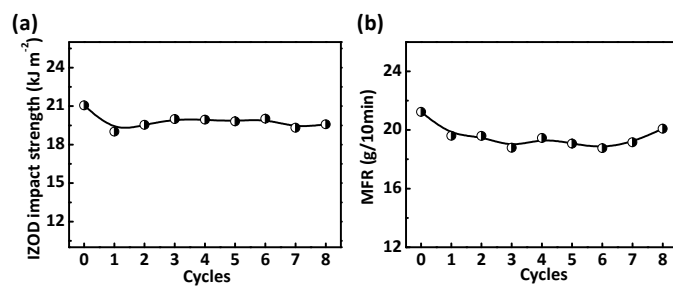


Figure S3. (a) Notched impact strength of pure ABS aged by thermal oven. (b) Melt flow rate of pure ABS aged by thermal oven.



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