

Figure S1. SDS-PAGE of the extracted keratins from cashmere wool. (A) Molecular weight markers; (B) Shindai extract.

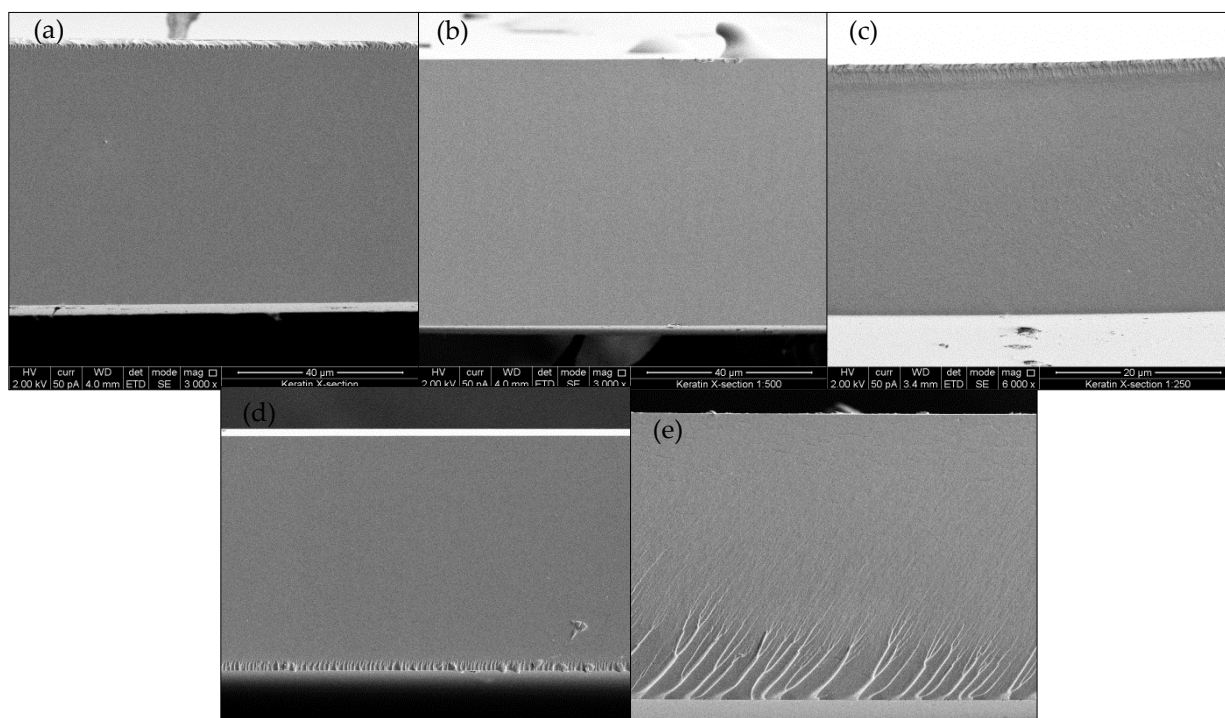


Figure S2. KMFs SEM imaging cross sections (a-e): KMF0, KMF500, KMF250, KMF100, KMF40.

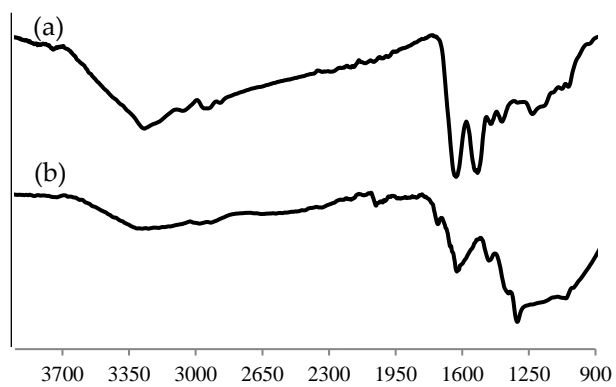


Figure S3. ATR spectra of: (a) keratin, (b) melanin.

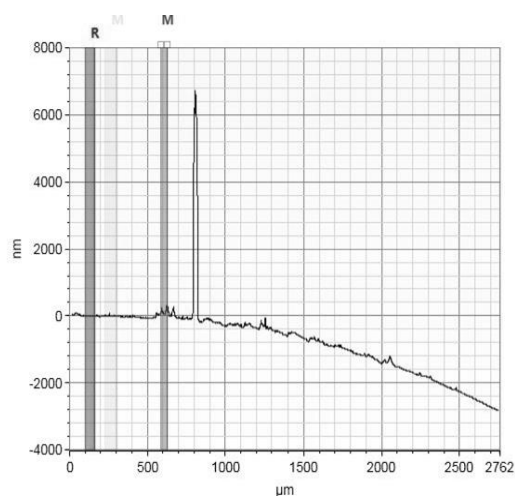


Figure S4: Profiler analysis (Dektak XTTM Stylus Profiler, Bruker, Billerica, MA, USA) for one printed layer of KMI.