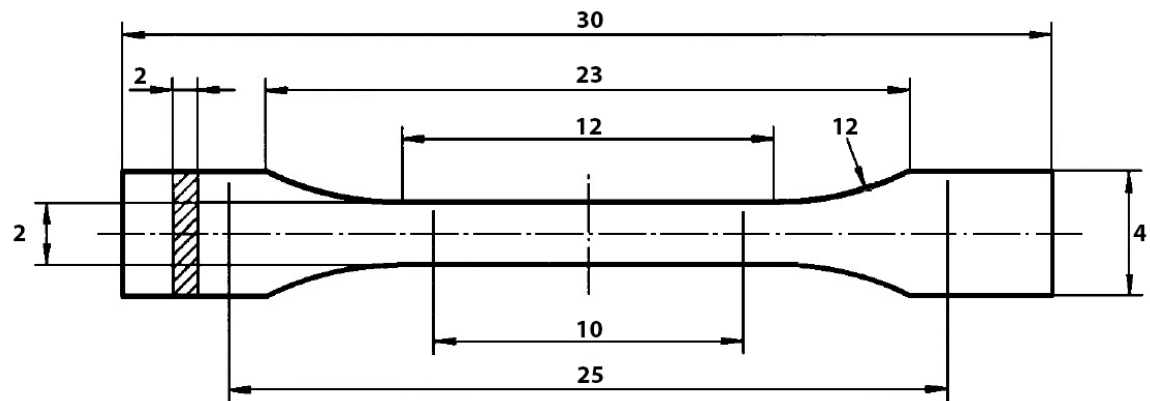
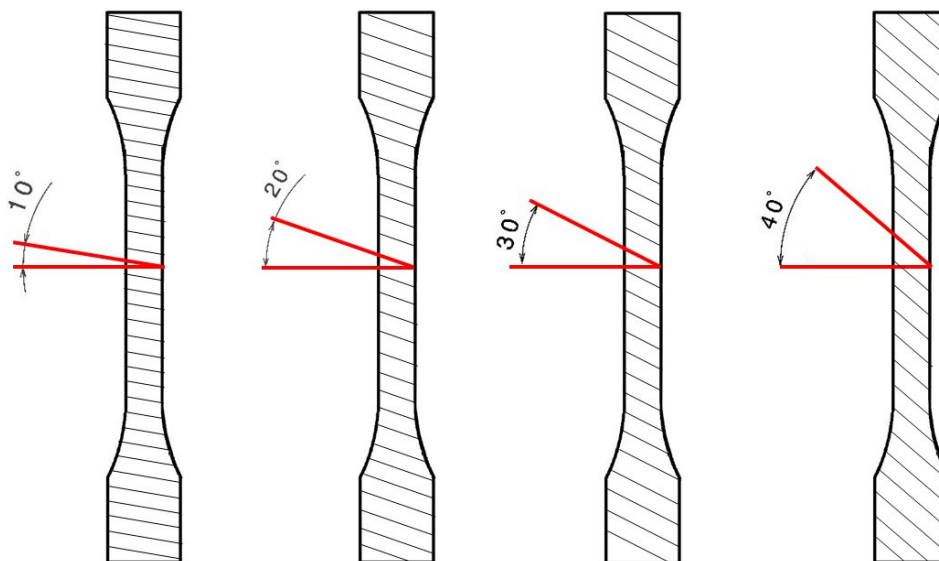


**Figure S1.**



### Specimen geometry according to EN ISO 527-2



### Illustration of the printing angle between transversal direction and filament deposition direction