

Figure S1. The SEM image of initial tungsten powder showing the small particles.

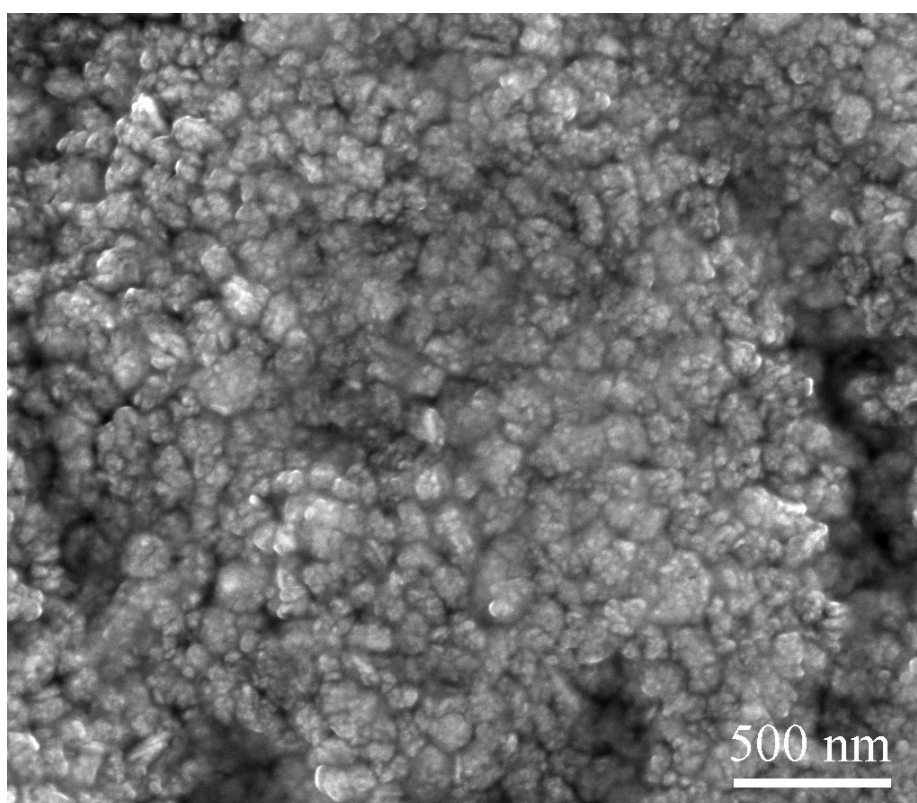


Figure S2. The SEM images of ball milled tungsten powder at 60 h with milling speed of 700 rpm and 8% PCA (process control agent). It shows two or more particle agglomerate together and form one large particle cluster.