

# Recovery of Heavy Metal Ions Using Magnetic Glycine-Modified Chitosan—Application to Aqueous Solutions and Tailing Leachate

Asmaa Benettayeb <sup>1,\*</sup>, Amine Morsli <sup>1,2</sup>, Khalid Z. Elwakeel <sup>3,4</sup>, Mohammed F. Hamza <sup>5,6</sup> and Eric Guibal <sup>7,\*</sup>

- <sup>1</sup> Laboratoire de Génie Chimique et de Catalyse Hétérogène, Université de Sciences et de Technologie, Département de Génie Chimique - Mohamed Boudiaf, BP 1505 El-M'Nouer, Oran 31000, Algérie; asma.benettayeb@gmail.com (AB) and (AM)
  - <sup>2</sup> Laboratoire d'Ingénierie des procédés de l'Environnement (LIPE)- Université des Sciences et Technologie d'Oran - Mohamed Boudiaf, B.P. 1505, El M'Nouer, Oran 31000, Algérie; morsli\_amine@yahoo.fr (AM)
  - <sup>3</sup> University of Jeddah, College of Science, Department of Chemistry, Jeddah 80327, Saudi Arabia; kelwkeel@uj.edu.sa (KZE)
  - <sup>4</sup> Environmental Science Department, Faculty of Science, Port-Said University, Port Said 42522, Egypt; kelwkeel@uj.edu.sa (KZE)
  - <sup>5</sup> Guangxi Key Laboratory of Processing for Non-ferrous Metals and Featured Materials, School of Resources, Environment and Materials, Guangxi University, Nanning 530004, China; m\_fouda21@hotmail.com (MFH)
  - <sup>6</sup> Nuclear Materials Authority, POB530, El-Maadi, Cairo, Egypt; m\_fouda21@hotmail.com (MFH)
  - <sup>7</sup> Polymers Composites and Hybrids (PCH), IMT Mines Ales, F-30319 Alès, France; eric.guibal@mines-ales.fr
- \* Correspondence: eric.guibal@mines-ales.fr (EG) and asma.benettayeb@gmail.com (AB).

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**Table S1a.** Reminder on equations used for modeling uptake kinetics [1-3].

| Model   | Equation  | Parameters   | Ref. |
|---------|---|--|------|
| PFORE   | $q(t) = q_{eq,1}(1 - e^{-k_1 t})$   | $q_{eq,2}$ (mmol g <sup>-1</sup> ): sorption capacity at equilibrium<br>$k_1$ (min <sup>-1</sup> ): apparent rate constant of PFORE                      | [1]  |
| PSORE   | $q(t) = \frac{q_{eq,2}^2 k_2 t}{1 + k_2 q_{eq,2} t}$  | $q_{eq,2}$ (mmol g <sup>-1</sup> ): sorption capacity at equilibrium<br>$k_2$ (g mmol <sup>-1</sup> min <sup>-1</sup> ): apparent rate constant of PSORE | [1]  |
| Elovich | $q(t) = \frac{1}{\beta} \ln(1 + \alpha \times \beta \times t)$  | $\alpha$ is the initial rate of sorption (mmol g <sup>-1</sup> min <sup>-1</sup> )<br>$\beta$ is the desorption constant (mmol g <sup>-1</sup> )         | [3]  |
| RIDE    | $\frac{q(t)}{q_{eq}} = 1 - \sum_{n=1}^{\infty} \frac{6\alpha(\alpha+1)\exp\left(\frac{-D_e q_n^2}{r^2} t\right)}{9 + 9\alpha + q_n^2 \alpha^2}$<br>With $q_n$ being the non-zero roots of<br>$\tan q_n = \frac{3 q_n}{3 + \alpha q_n^2}$ and $\frac{m q}{V C_0} = \frac{1}{1 + \alpha}$ | $D_e$ (m <sup>2</sup> min <sup>-1</sup> ): Effective diffusivity coefficient   | [2]  |

(m (g): mass of sorbent; V (L): volume of solution; C<sub>0</sub> (mmol L<sup>-1</sup>): initial concentration of the solution).

**Table S1. b.** Reminder on equations used for modeling sorption isotherms [1, 2, 4, 5].

| Model      | Equation   | Parameters  | Ref. |
|------------|--|---|------|
| Langmuir   | $q_{eq} = \frac{q_{m,L} C_{eq}}{1 + b_L C_{eq}}$                     | $q_{m,L}$ (mmol g <sup>-1</sup> ): Sorption capacity at saturation of monolayer<br>$b_L$ (L mmol <sup>-1</sup> ): Affinity coefficient          | [1]  |
| Freundlich | $q_{eq} = k_F C_{eq}^{1/n_F}$  | $k_F$ and $n_F$ : empirical parameters of Freundlich equation   | [4]  |
| Sips       | $q_{eq} = \frac{q_{m,s} b_S C_{eq}^{1/n_S}}{1 + b_S C_{eq}^{1/n_S}}$ | $q_{m,L}$ , $b_S$ and $n_S$ : empirical parameters of Sips equation (based on Langmuir and Freundlich equations)                                | [2]  |
| Temkin     | $q_{eq} = \frac{RT}{B_T} \ln(A_T C_{eq})$                            | T (K); R: gas constant; A <sub>T</sub> : Temkin binding constant (L mmol <sup>-1</sup> ); B <sub>T</sub> : sorption heat (J mol <sup>-1</sup> ) | [5]  |

Akaike Information Criterion, AIC [6]:

$$AIC = N \ln \left( \frac{\sum_{i=0}^N (y_{i,exp.} - y_{i,model})^2}{N} \right) + 2N_p + \frac{2N_p(N_p + 1)}{N - N_p - 1}$$

Where N is the number of experimental points, N<sub>p</sub> the number of model parameters, y<sub>i,exp.</sub> and y<sub>i,model</sub> the experimental and calculated values of the tested variable.

**Table S2.** Composition of the ore sample collected on the Abu Thor site.

| Major Constituents             | Wt. % | Trace elements | Content (ppm) |
|--------------------------------|-------|----------------|---------------|
| SiO <sub>2</sub>               | 34.15 | Cu             | 9865          |
| Al <sub>2</sub> O <sub>3</sub> | 19.04 | U              | 419           |
| Fe <sub>2</sub> O <sub>3</sub> | 11.43 | REE            | 1098          |
| CaO                            | 7.11  | Zn             | 1394          |
| MgO                            | 4.18  | Ni             | 958           |
| Na <sub>2</sub> O              | 1.99  | Co             | 218           |
| K <sub>2</sub> O               | 1.32  | Cd             | 209           |
| P <sub>2</sub> O <sub>5</sub>  | 0.27  | V              | 87            |
| *L.O.I                         | 17.32 |                |               |

L.O.I.: loss on ignition.

**Table S3a.** FTIR assignments for glycine.

| Wavenumber (cm <sup>-1</sup> ) | Assignment  | Ref.            |
|--------------------------------|---|-----------------|
| 3093                           | NH <sub>3</sub> <sup>+</sup> str.                                       | [7]             |
| 2958                           | -CH <sub>3</sub> asym. str.   | [8]             |
| 2866                           | -CH <sub>3</sub> sym. str.  | [8]             |
| 1662 sh.                       | NH <sub>3</sub> <sup>+</sup> sym. def.<br>Amide I band (C=O stretching) | [7]<br>[9]      |
| 1622 sh.                       | COO <sup>-</sup> asymm. str.  | [7]             |
| 1574                           | COO <sup>-</sup> asymm. str.  | [10]            |
| 1494                           | NH <sub>3</sub> <sup>+</sup> sym. def.<br>COO <sup>-</sup>              | [7]<br>[11]     |
| 1437 w                         | COO <sup>-</sup> sym. str.  | [7]             |
| 1390                           | NO <sub>3</sub> asymm. str.   | [7]             |
| 1331                           | CH <sub>2</sub> wag.<br>CH <sub>2</sub> in-plan bend.                   | [10, 11]        |
| 1126                           | N-N rock.<br>NH <sub>3</sub> <sup>+</sup> rock                          | [7]             |
| 1034                           | C-N str.  | [11]            |
| 926                            | CH <sub>2</sub> rock.<br>C-H bend.<br>CH <sub>2</sub> out-of-plan bend  | [7, 11]<br>[10] |
| 889                            | C-C str.  | [7]             |
| 685                            | COO <sup>-</sup>  | [7]             |
| 606                            | C-H bend.   | [12]            |
| 499                            | COO <sup>-</sup> def.   | [7]             |

**Table S3b.** FTIR assignments for chitosan.

| Wavenumber (cm <sup>-1</sup> ) | Assignment  | Ref.        |
|--------------------------------|---|-------------|
| 3317-3271                      | N-H str., O-H str. (overlapped)                                   | [13]        |
| 2889                           | C-H sym. str.   | [14]        |
| 2868                           | C-H asym. str.  | [14]        |
| 1648                           | C=O str. (Amide I)  | [14]        |
| 1578                           | N-H bend. (Amide II), N-H bend. (primary amine)                   | [14]        |
| 1423                           | CH <sub>2</sub> bend.   | [14]        |
| 1383                           | CH <sub>3</sub> sym. def.,<br>-C-O str. (primary alcoholic group) | [14,<br>15] |
| 1149                           | C-O-C bridge asym. str.   | [14]        |
| 1061                           | C-O str., primary OH groups, carbohydrate ring                    | [14]        |
| 893                            | C-H out-of-plane bend.  | [16]        |
| 658                            | -NH twist   | [16]        |

Table S3c. FTIR assignments for MCh.

| Wavenumber (cm <sup>-1</sup> ) | Assignment   | Ref.     |
|--------------------------------|--|----------|
| 2913                           | C-H sym. str. (CH <sub>2</sub> )                           | [17]     |
| 2856                           | C-H asym. str.   | [14]     |
| 1558                           | NH <sub>2</sub> def., NH <sub>2</sub> sci. (primary amine) | [18]     |
| 1398                           | C-H asym. bend.  | [18]     |
| 1147                           | C-O-C bridge asym. str.                                    | [14]     |
| 1063                           | C-O str., primary OH groups                                | [14, 17] |
| 1012                           | Carbohydrate ring  | [14]     |
| 891                            | C-H out-of-plane bend.                                     | [16]     |
| 546-559                        | Fe-O-Fe str.   | [15, 19] |

Table S3d. FTIR assignments for MChs and MChs\*.

| Wavenumber (cm <sup>-1</sup> ) |      | Assignment                       | Ref.     |
|--------------------------------|------|----------------------------------|----------|
| MCh                            | MChs |                                  |          |
| 2912/2923                      | 2918 | C-H sym. str. (CH <sub>2</sub> ) | [17]     |
| 2868                           | 2868 | C-H asym. str.                   | [14]     |
| 1624                           | 1653 | -NH bending (secondary amine)    | [8]      |
| 1524                           | -    | NH <sub>2</sub> def./sci.        | [18]     |
| 1375                           | 1375 | C-H asym. bend.                  | [18]     |
| 1149                           | 1149 | C-O-C bridge asym. str.          | [14]     |
| 1055                           | 1060 | C-O str., primary OH groups      | [14, 17] |
| 1032                           | 1032 | Carbohydrate ring                | [14]     |
| 897                            | 897  | C-H out-of-plane bend.           | [16]     |
| 561                            | 561  | Fe-O-Fe str.                     | [15, 19] |

Table S3e. FTIR assignments for G@MChs.

| Wavenumber (cm <sup>-1</sup> ) | Assignment                                     | Ref.     |
|--------------------------------|--|----------|
| 2926                           | C-H sym. str. (CH <sub>2</sub> )               | [17]     |
| 2875                           | C-H asym. str.                                 | [14]     |
| 1635/1626                      | -NH bending (secondary amine)                  | [8]      |
|                                | COO <sup>-</sup> asym. str.                    | [7]      |
| 1541                           | NH <sub>2</sub> def./sci.                      | [18]     |
| 1456                           | CH <sub>2</sub> bend.                          | [14]     |
| 1375                           | C-H asym. bend.                                | [18]     |
| 1319                           | =C-H bend.                                     | [8]      |
| 1149                           | C-O-C bridge asym. str.                        | [14]     |
| 1057                           | C-O str., primary OH groups                    | [14, 17] |
| 1033                           | Carbohydrate ring                              | [14]     |
| 986 w,sh                       | Carbohydrate ring                              | [14]     |
| 897                            | C-H out-of-plane bend.                         | [16]     |
| 798                            | Shifted C-C from Glycine and methylene rocking | [8]      |
| 563                            | Fe-O-Fe str.                                   | [15, 19] |

**Table S4.** Physico-chemical properties of selected metals [20, 21].

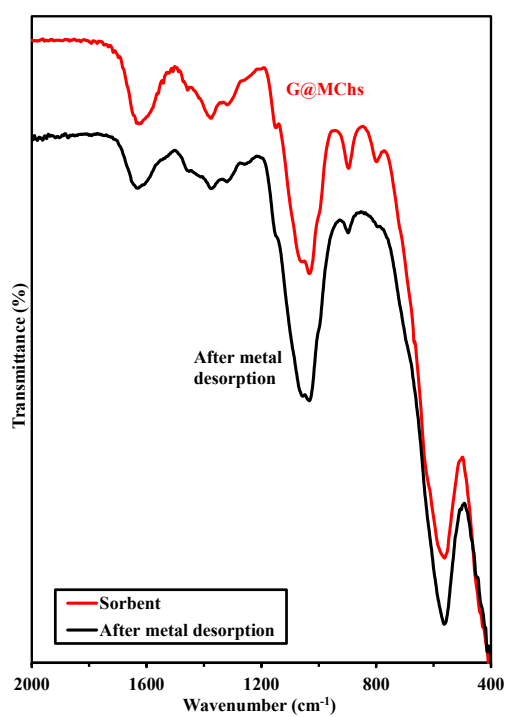
| Metal   | $\chi_{aq}$ | $R_p$<br>(Shannon, Å) | $-\Delta G^\circ_{hydr.}$<br>(kcal mol <sup>-1</sup> ) | Softness | pK <sub>s</sub> | Pearson'<br>ranking | Aqua<br>Complex (a) |
|---------|-------------|-----------------------|--|----------|-----------------|---------------------|---------------------|
| Ni(II)  | 2.891       | 0.69                  | 473.2  | -0.11    | 14.7            | B                   | 6 o                 |
| Cu(II)  | 2.952       | 0.73                  | 480.4  | 0.38     | 19.3            | B                   | 6 o                 |
| Hg(II)  | 2.958       | 1.02                  | 420.7  | 1.27     | 25.4            | S                   | 6 o                 |
| Zn(II)  | 2.796       | 0.75                  | 467.3  | 0.35     | 17.0            | B                   | 6 o                 |
| Cd(II)  | 2.660       | 0.95                  | 419.5  | 0.58     | 13.7            | S                   | 6 o                 |
| Pb(II)  | 2.478       | 1.19                  | 340.6  | 0.41     | 15.1            | B                   | 6 v                 |
| U(VI)   | -           | 1.08                  | -  | -0.27    | -               | H                   | 5 dpbp              |
| Fe(III) | 3.835       | 0.65                  | 1019.4   | 0.33     | 38.6            | H                   | 6 o                 |
| Al(III) | 3.435       | 0.53                  | 1081.5   | -0.31    | 31.0            | H                   | 6 o                 |
| Nd(III) | 3.085       | 1.16                  | 783.9  | -0.58    | 25.2            | H                   | 9 ttp               |
| Sm(III) | 3.232       | 1.13                  | 794.7  | -0.36    | -               | H                   | 9 ttp               |
| Y(III)  | 2.829       | 1.02                  | 824.6  | -0.69    | 23.3            | H                   | 8 sa                |

Aqua complex: Me(H<sub>2</sub>O)<sub>6</sub><sup>2+</sup>; t: tetrahedron, o: octahedron, v: variable, sa: square antiprism, ttp: tricapped trigonal prism, dpbp: distorted pentagonal bipyramid.  
Carboxyl (O): H - Amine (N): B - S-based: S

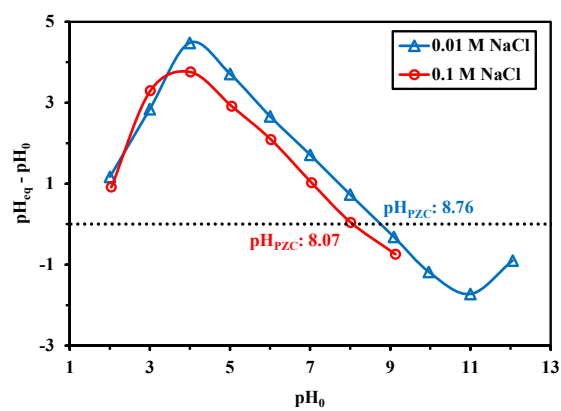
**Table S5.** Composition of ore leachates (before and after pre-treatments; concentrations, mg L<sup>-1</sup>).

| Element | Concentration | Concentration<br>after pH control to 4 | Concentration<br>after sorption step* |
|---------|---------------|--|---------------------------------------|
| Cd      | 57.08         | 42.29                                  | 4.0                                   |
| Zn      | 509.64        | 492                                    | 477                                   |
| Cu      | 1126.9        | 1078.4                                 | 927                                   |
| Ni      | 301.5         | 266.2                                  | 80.6                                  |
| U       | 105.48        | 96.4                                   | 60.0                                  |
| Al      | 10219         | 3370                                   | 2802                                  |
| Fe      | 8731          | 184.3                                  | 79.3                                  |
| Pb      |               |  |                                       |
| Co      | 66.65         | 54.3                                   | 4.0                                   |
| TREE    | 163.4         | 157.4                                  | 38.1                                  |
| Nd      |               |  | 16.0                                  |
| Sm      |               |  | 5.8                                   |
| Y       |               |  | 4.0                                   |

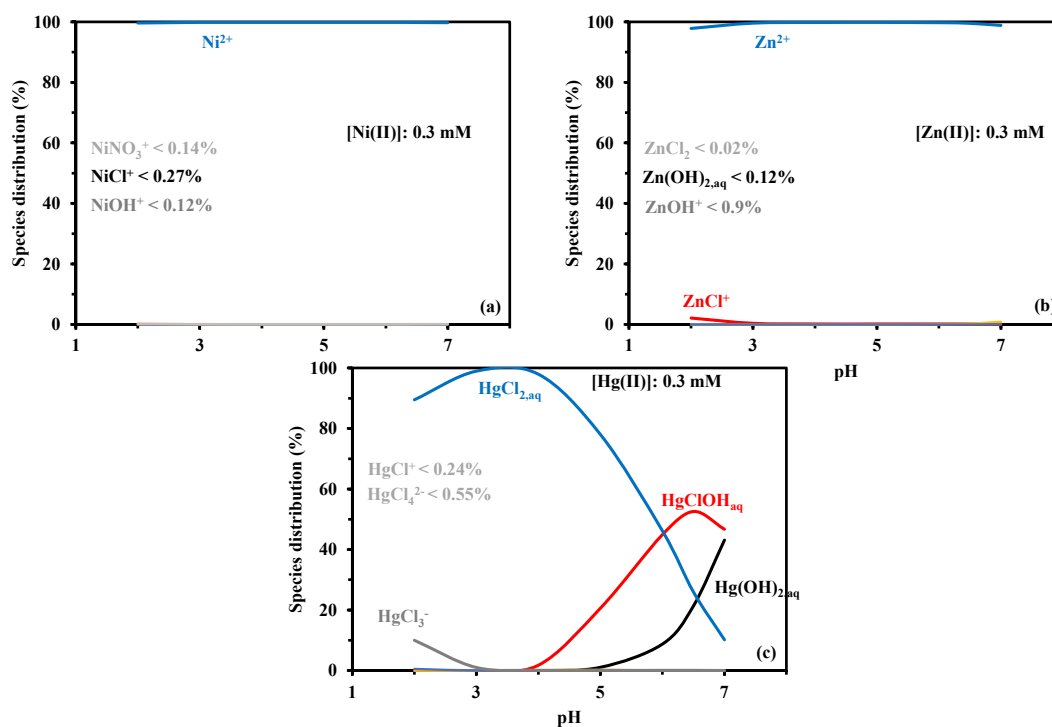
\*: sorption step using DOWEX 50X8 cationic commercial resin at pH 4.



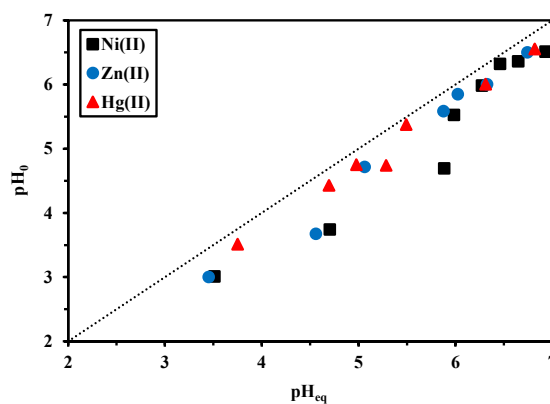
**Figure S1.** Comparison of FTIR spectrum of pristine G@MChs with the spectrum of the sorbent after metal desorption.



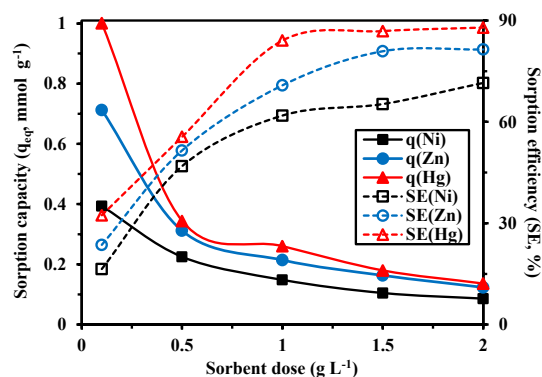
**Figure S2.** Determination of  $\text{pH}_{\text{PZC}}$  (pH-drift method, NaCl as background salt at 2 concentrations: 0.1 and 0.01 M; Sorbent dose, SD: 1 g L<sup>-1</sup>; v: 150 rpm; T: 21 ± 1 °C, time: 48 h).



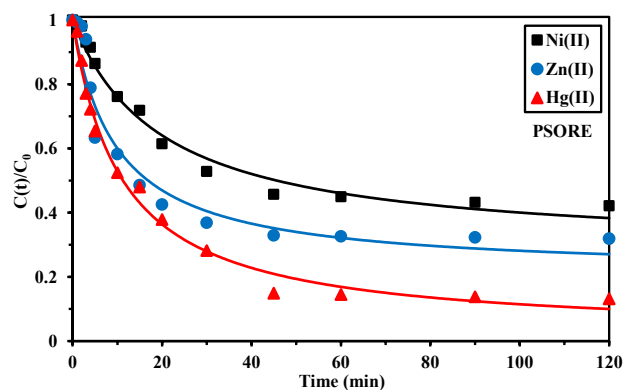
**Figure S3.** Speciation diagrams for Ni(II), Zn(II), and Hg(II) under the experimental conditions selected for the study of pH effect (calculations with Visual Minteq, [22]).



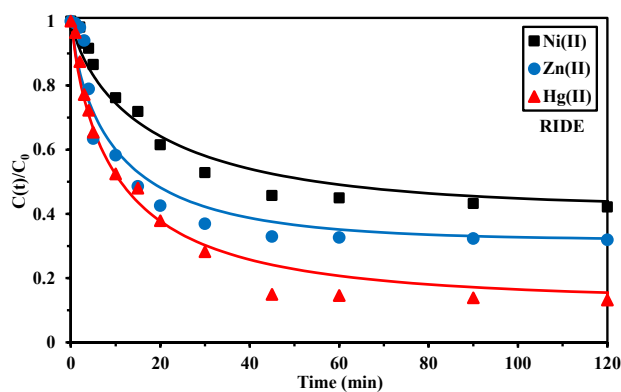
**Figure S4.** pH variation during the sorption of Ni(II), Zn(II), and Hg(II) using G@MChs ( $C_0$ : 0.3 mmol L<sup>-1</sup>; Sorbent dose, SD: 1 g L<sup>-1</sup>; T: °C; time: 480 min; agitation speed: 150 rpm).



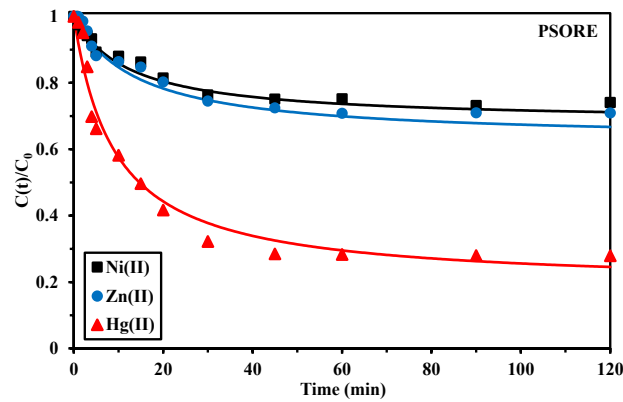
**Figure S5.** Effect of sorbent dose on the sorption of Ni(II), Zn(II) and Hg(II) using G@MChs ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: ~5.5; pH<sub>eq</sub>: ~5.8-6.3; T: 21 ± 1 °C; time: 480 min; agitation speed: 150 rpm).



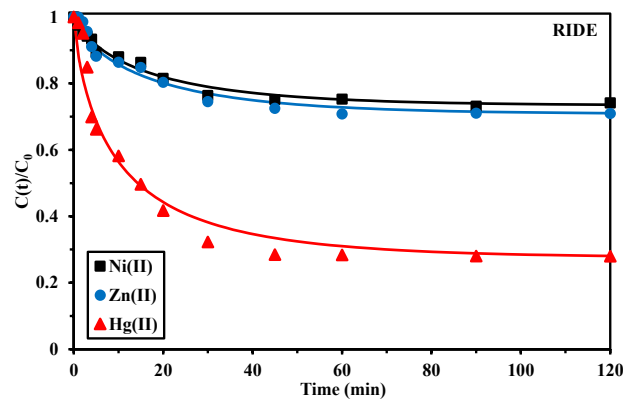
**Figure S6.** Uptake kinetics for Ni(II), Zn(II) and Hg(II) using G@MChs – Modeling with the PSORE ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: 5.5; pH<sub>eq</sub>: 5.75 (Ni), 5.80 (Zn), and 6.01 (Hg); Sorbent dose, SD: 1 g L<sup>-1</sup>; T: °C; time: h; agitation speed: 150 rpm).



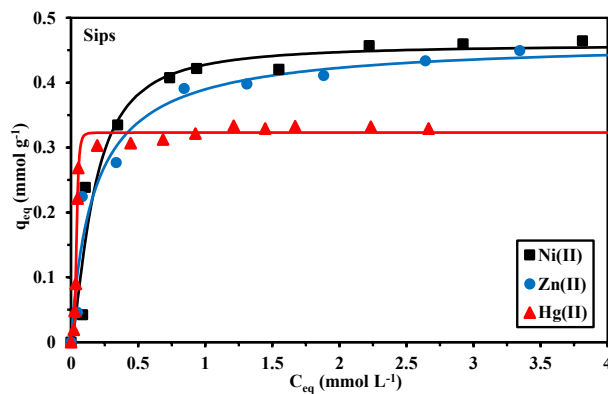
**Figure S7.** Uptake kinetics for Ni(II), Zn(II) and Hg(II) using G@MChs – Modeling with the RIDE ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: 5.5; pH<sub>eq</sub>: 5.75 (Ni), 5.80 (Zn), and 6.01 (Hg); Sorbent dose, SD: 1 g L<sup>-1</sup>; T: 21 ± 1 °C; time: 300 min; agitation speed: 150 rpm).



**Figure S8.** Uptake kinetics for Ni(II), Zn(II) and Hg(II) using G@MChs from multi-component solutions – Modeling with the PSORE ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: 5.5; pH<sub>eq</sub>: 5.75 (Ni), 5.80 (Zn), and 6.01 (Hg); Sorbent dose, SD: 1 g L<sup>-1</sup>; T: 21 ± 1 °C; time: 300 min; agitation speed: 150 rpm).



**Figure S9.** Uptake kinetics for Ni(II), Zn(II) and Hg(II) using G@MChs from multi-component solutions – Modeling with the RIDE ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: 5.5; pH<sub>eq</sub>: 5.75 (Ni), 5.80 (Zn), and 6.01 (Hg); Sorbent dose, SD: 1 g L<sup>-1</sup>; T: 21 ± 1 °C; time: 300 min; agitation speed: 150 rpm).



**Figure S10.** Sorption isotherms for Ni(II), Zn(II) and Hg(II) using G@MChs for single-component solutions – Modeling with the Sips equation ( $C_0$ : 0.3 mmol L<sup>-1</sup>; pH<sub>0</sub>: 5.5; pH<sub>eq</sub>: 5.75 (Ni), 5.80 (Zn), and 6.01 (Hg); Sorbent dose, SD: 1 g L<sup>-1</sup>; T: 21 ± 1 °C; time: 60 min; agitation speed: 150 rpm).

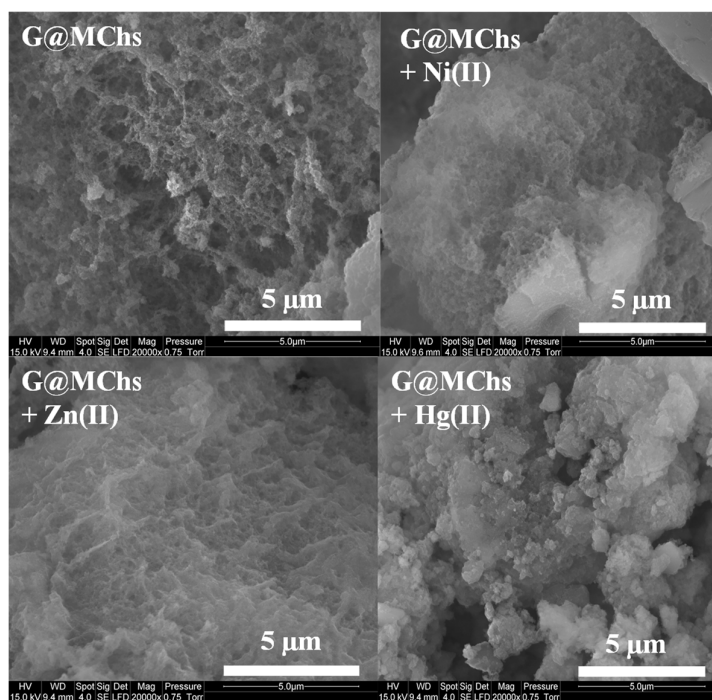


Figure S11. SEM micrographs of sorbent before and after sorption of Ni(II), Zn(II) and Hg(II).

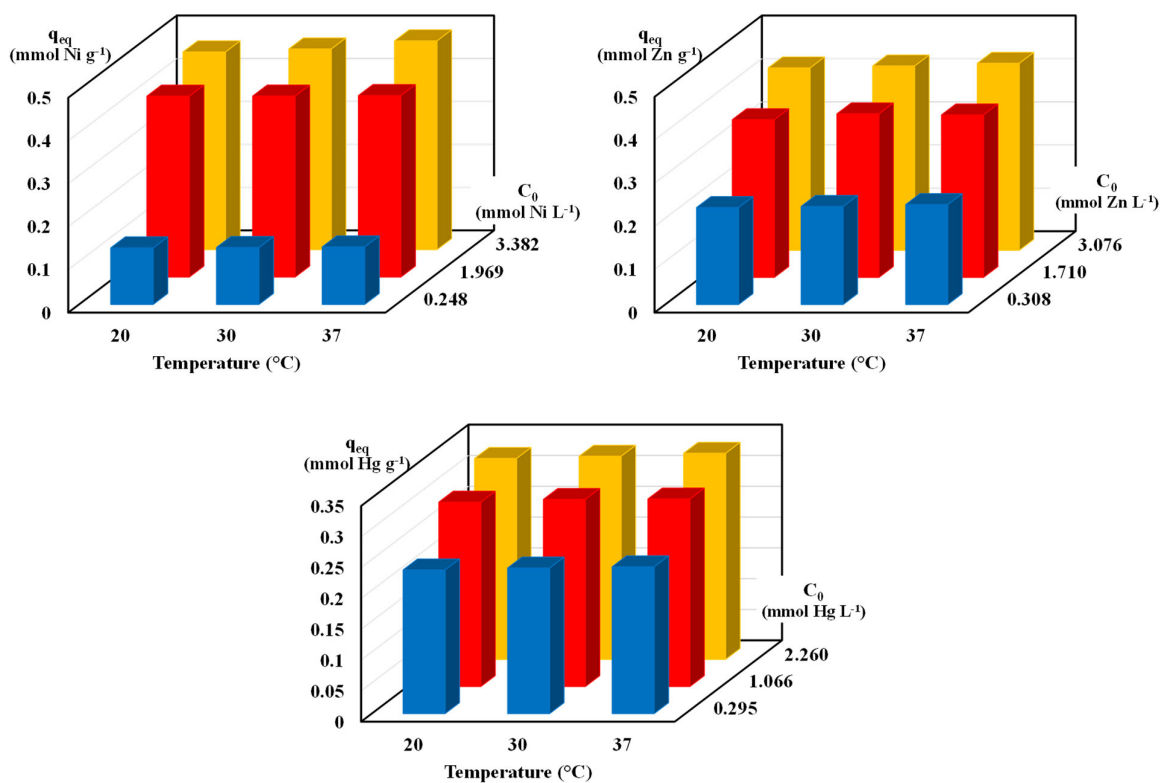
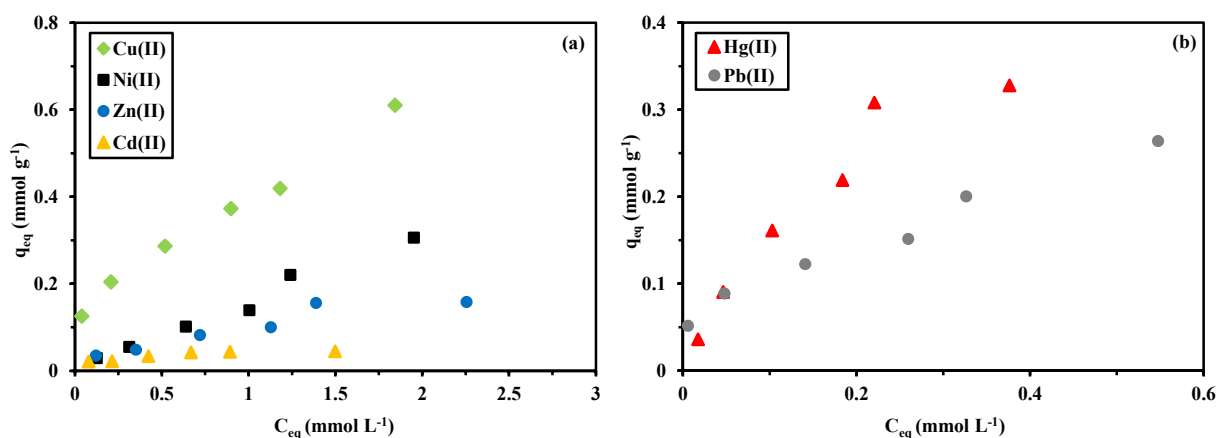
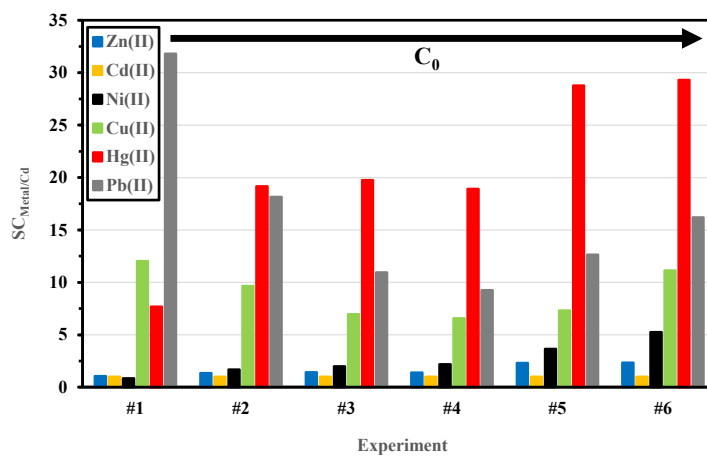


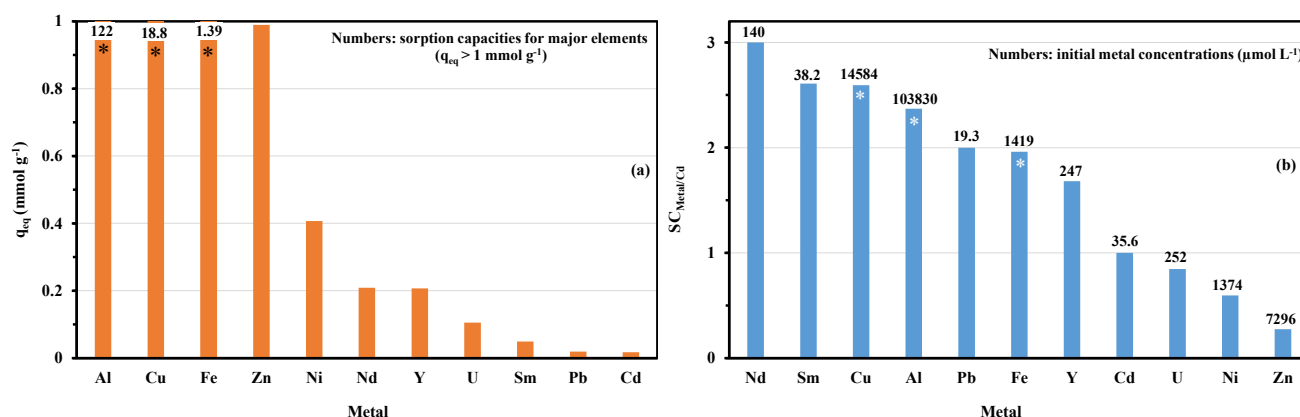
Figure S12. Effect of temperature on the sorption of Ni(II), Zn(II) and Hg(II) using G@MChs at different initial metal concentrations ( $C_0$ ; pH: 5.5; SD: 1  $\text{g L}^{-1}$ ; v: 150 rpm; time: 480 min).



**Figure S13.** Metal sorption onto G@MCHs from multi-component solutions (pH<sub>0</sub>: 5.5; SD; 1 g L<sup>-1</sup>; C<sub>0</sub>: 10–156 mg Cu L<sup>-1</sup>, 10–142 mg Hg L<sup>-1</sup>, 9–133 mg Ni L<sup>-1</sup>, 12–168 mg Pb L<sup>-1</sup>, 11–173 mg Cd L<sup>-1</sup>, 10–158 mg Zn L<sup>-1</sup>; T: 21 ± 1 °C; time: 480 min).



**Figure S14.** Selectivity coefficient ( $SC_{\text{Metal/Cadmium}}$ ) (effect of increasing initial concentration) (experimental conditions, see Figure S13).



**Figure S15.** Treatment of ore leachate – (a) sorption capacities and (b) selectivity coefficients ( $\text{pH}_0$  5.5, SD:  $0.5 \text{ g L}^{-1}$ ; time: 24 h; agitation speed: 150 rpm; T:  $21 \pm 1$  °C; star \*: probable occurrence of metal precipitation).

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