

**Table 1.** Range size (min-max) and average size of the grains making the additives.

Sample	Range size ( $\mu\text{m}$ )	Average size ( $\mu\text{m}$ )
Agar agar	3-60	25
Carraginine	4-25	12
Carob flour	14-52	25
CMC	5-300 (filamentous)	74
00 flour	7-150	45
Corn flour	10-110	31
Pectin	2-40	18
Xantam gum	6-60	22
Guar Gum	3-64	30
Arabic gum	24-115	40
Calcium Carbonate	5-18	10
Starch	7-70	28
Alge Eucheme		~1mm
Orange skin		~1mm