

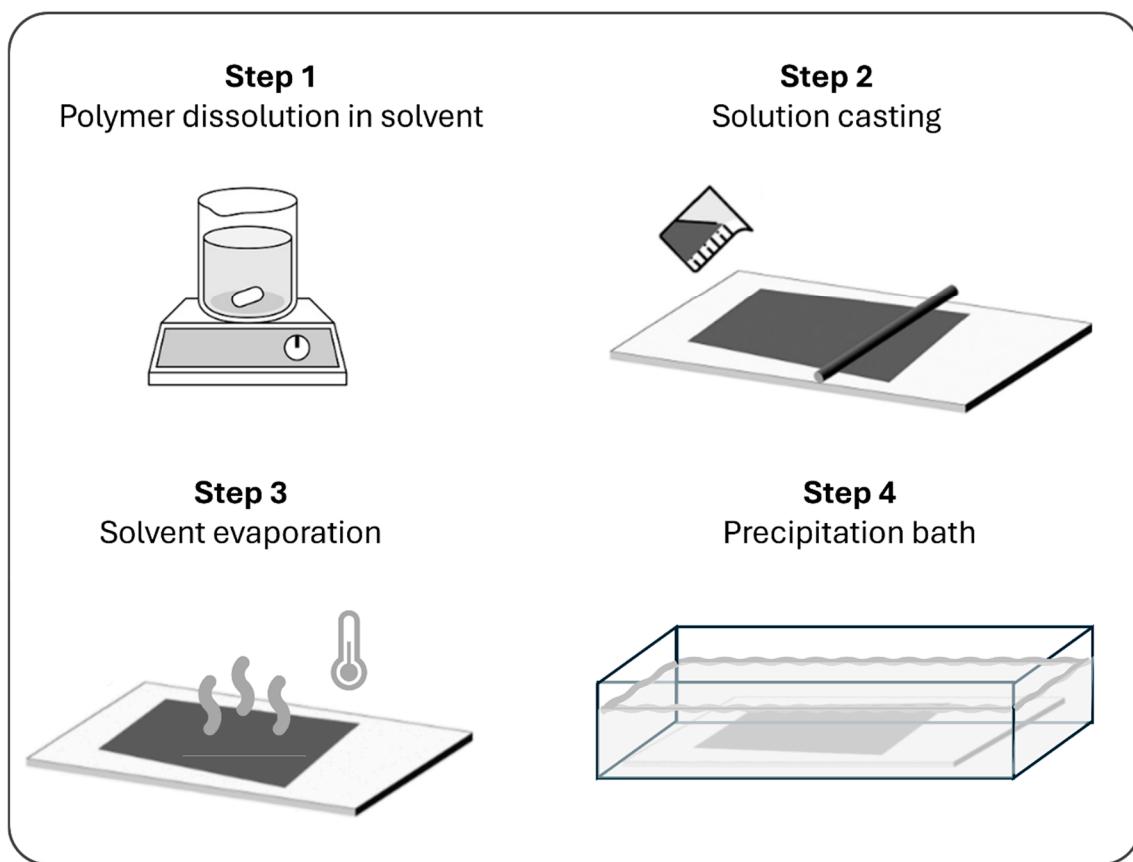
## Supplementary Information

# Investigation of the ternary system water/hydrochloric acid/polyamide 66 for the production of polymeric membranes by phase inversion

**Jocelei Duarte<sup>1\*</sup>, Camila Suliani Raota<sup>2</sup>, Camila Baldasso<sup>1</sup>, Venina dos Santos<sup>1</sup>, and Mara Zeni<sup>1</sup>**

<sup>1</sup> Postgraduate Program in Process and Technologies Engineering (PGEPROTEC), University of Caxias do Sul, Caxias do Sul, RS, Brazil

<sup>2</sup> Postgraduate Program in Materials Science and Engineering (PPGMAT), University of Caxias do Sul, Caxias do Sul, RS, Brazil



**Figure S1.** Schematic of the membrane preparation by immersion precipitation technique.

**Table S1.** Values of  $\Delta G_m$  as a function of  $\varphi_1$  for the H<sub>2</sub>O/FA and H<sub>2</sub>O/HC systems.

H <sub>2</sub> O/FA		H <sub>2</sub> O/HC	
$\varphi_1$ (H <sub>2</sub> O)	$\Delta G_m$ (J·mol <sup>-1</sup> )	$\varphi_1$ (H <sub>2</sub> O)	$\Delta G_m$ (J·mol <sup>-1</sup> )
0.235637	-1327.35	0.82381	-1086.66
0.266501	-1407.35	0.827854	-1071.62
0.29522	-1472.11	0.832018	-1064.1
0.334987	-1544.49	0.83702	-1034.02
0.378801	-1601.63	0.841598	-1011.46
0.421286	-1639.72	0.858912	-951.28

**Table S2.** Concentration dependence summary of the ( $g_{12}$ ) non-solvent/solvent interaction parameter for the H<sub>2</sub>O/FA and H<sub>2</sub>O/HC systems.

FA						
<b>Cubic fit</b>	$-6.24767 + 28.08873\varphi_1 - 63.18037\varphi_1^2 + 48.67504\varphi_1^3$					
H <sub>2</sub> O fraction ( $\varphi_1$ )	0.235637	0.266501	0.29522	0.334987	0.378801	0.42128
$g_{12}$	-2.50	-2.33	-2.21	-2.10	-2.03	-1.99
HC						
<b>Cubic fit</b>	$15261.5383 - 54129.187\varphi_1 + 63997.7629\varphi_1^2 - 25228.632\varphi_1^3$					
H <sub>2</sub> O fraction ( $\varphi_1$ )	0.82381	0.82785	0.83202	0.83702	0.8416	0.85891
$g_{12}$	-2.77	-2.97	-3.08	-3.22	-3.30	-3.60