

Article



Exploration and Optimization of the Polymer-Modified NiO_x Hole Transport Layer for Fabricating Inverted Perovskite Solar Cells

You-Wei Wu⁺, Ching-Ying Wang⁺ and Sheng-Hsiung Yang *

Institute of Lighting and Energy Photonics, College of Photonics, National Yang Ming Chiao Tung University, No. 301, Section 2, Gaofa 3rd Road, Guiren District, Tainan 711010, Taiwan; nlpss93048@gmail.com (Y.-W.W.); a.pt11@nycu.edu.tw (C.-Y.W.)

* Correspondence: yangsh@nycu.edu.tw

⁺ These authors contributed equally to this work.

Abstract: The recombination of charge carriers at the interface between carrier transport layers such as nickel oxide (NiO_x) and the perovskite absorber has long been a challenge in perovskite solar cells (PSCs). To address this issue, we introduced a polymer additive poly(vinyl butyral) into NiO_x and subjected it to high-temperature annealing to form a void-containing structure. The formation of voids is confirmed to increase light transmittance and surface area of NiO_x, which is beneficial for light absorption and carrier separation within PSCs. Experimental results demonstrate that the incorporation of the polymer additive helped to enhance the hole conductivity and carrier extraction of NiO_x with a higher Ni³⁺/Ni²⁺ ratio. This also optimized the energy levels of NiO_x to match with the perovskite to raise the open-circuit voltage to 1.01 V. By incorporating an additional NiO_x layer beneath the polymer-modified NiO_x, the device efficiency was further increased as verified from the dark current measurement of devices.

Keywords: nickel oxide; perovskite solar cells; polymer additive; poly(vinyl butyral); void-containing

1. Introduction

Perovskite solar cells (PSCs) are widely recognized as one of the most promising photovoltaic technologies in the past decade, owing to their large light absorption coefficients in the visible spectrum, cost-effectiveness, long diffusion length, and facile fabrication [1–4]. Recently, the advent of organometallic halide PSCs has marked a significant advancement in achieving an impressive photovoltaic conversion efficiency (PCE) of 25.7–26.1% [5,6]. These achievements make PSCs exceptionally valuable for the upcoming generation of solar energy products.

Inverted PSCs, also known as p–i–n structures, are extensively investigated with the utilization of nickel oxide (NiO_x) as the hole transport layer (HTL) [7,8]. Various techniques, including chemical bath deposition [9], the sol–gel method [10], plasma-assisted atomic layer deposition [11], spray pyrolysis [12], and nanoparticle dispersion [13], have been applied for the production of NiO_x HTLs. Given the p-type and hole extraction nature of inorganic NiO_x, scientists find its widespread use in inverted PSCs, which can be attributed to the existence of Ni vacancies in the lattices accompanying high transmittance in the visible range and environmental stability [3,14]. Although NiO_x plays a pivotal role of hole extraction and transport in PSCs, there is still room for hole mobility improvement. As a result, the doping process and/or interfacial modification are employed to enhance hole mobility and extraction capabilities of NiO_x, thereby reducing carrier recombination and achieving a superior performance of PSCs. To date, the interfacial modification of NiO_x films has been implemented through combining NiO_x with phthalocyanine or trimercapto-s-triazine trisodium salt [15,16]. On the other hand, transition metal doping



Citation: Wu, Y.-W.; Wang, C.-Y.; Yang, S.-H. Exploration and Optimization of the Polymer-Modified NiO_x Hole Transport Layer for Fabricating Inverted Perovskite Solar Cells. *Nanomaterials* **2024**, *14*, 1054. https://doi.org/10.3390/ nano14121054

Academic Editor: Elias Stathatos

Received: 31 May 2024 Revised: 17 June 2024 Accepted: 17 June 2024 Published: 19 June 2024



Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). such as Cu^{2+} [17,18], Ag⁺ [19], Co²⁺ [20,21], Mn²⁺ [22], and Zn²⁺ [23,24] have proven their effectiveness in enhancing the hole mobility of NiO_x films as well as the photovoltaic performance of corresponding PSCs.

From the viewpoint of the mesoscopic junction in PSCs, there have been several studies concerning mesoporous structures of HTLs to improve charge extraction. Wang et al. reported the incorporation of a mesoscopic NiO layer to facilitate hole collection, enabling it to host the perovskite absorber and prevent the degradation of photovoltaic performance [25]. Liu, Shen, and their co-workers successfully utilized electrochemical deposition to form mesoporous NiO_x films on FTO glass substrates, reducing carrier recombination and augmenting the photocurrent of devices [26]. Chen et al. deposited mesoporous CuGaO₂ on the compact NiO_x to form a double-layered HTL, as it effectively extracted holes from the perovskite due to the increased contact area at the HTL/perovskite interface [27]. Despite being a promising candidate for hole extraction and transport, surprisingly, there has been limited discussion about the formation of mesoporous NiO_x HTLs involving organic polymers for fabricating PSCs.

Herein, we reported the preparation of void-containing NiOx by incorporating poly (vinyl butyral) (PVB) (denoted as $p-NiO_x$) as the HTL. The mesoporous $p-NiO_x$ layer was obtained through high-temperature calcination at 500 °C, effectively enhancing both the transmittance of NiO_x and hole transport within PSCs. To comprehensively investigate the impact of p-NiO_x as the HTL in the photovoltaic devices, this study also explored the effects of PVB pretreatment on the interface between NiO_x and the perovskite layer. Additionally, the original NiO_x film (denoted as o-NiO_x) and p-NiO_x/o-NiO_x films were prepared for comparative analysis. The experimental results reveal that the valence band (VB) of p- NiO_x was shifted downwards compared to o-NiO_x, which is demonstrated in Section 3.1, resulting in better alignment with the perovskite absorbing layer and a consequent increase in the open-circuit voltage (V_{OC}) to 1.01 V. Furthermore, incorporating p-NiO_x/o-NiO_x thin films as the HTL demonstrated superior carrier transport capabilities to ameliorate charge extraction and reduced recombination in photovoltaic devices. While the device based on the o-NiO_x HTL exhibited a moderate power conversion efficiency (PCE) of 14.84%, the utilization of the p-NiO_x/o-NiO_x structure resulted in a significantly improved PSC performance with the highest PCE of 16.46%.

2. Materials and Methods

Detailed information about the starting materials, preparation of perovskite layers, fabrication of PSCs, and characterization techniques is provided in the Supporting Information. The preparation of the o-NiO_x and p-NiO_x films is listed as follows. The o-NiO_x film was prepared via the sol–gel process. Nickel acetate tetrahydrate (0.124 g), ethanolamine (30 μ L), and ethanol (5 mL) were mixed in a sealed glass vial and heated at 70 °C until the solution color became translucent green. For the p-NiO_x, 30 mg of PVB powder was added to the nickel acetate precursor solution. The two precursor films were deposited individually on the FTO substrates from their solutions via spin coating at 4500 rpm for 30 s under an ambient environment, followed by drying on a hotplate at 80 °C for 10 min. The substrates were then transferred into a tube furnace, heated from room temperature to 500 °C within 90 min in air, and sintered at the final temperature for 1 h to obtain the o-NiO_x and p-NiO_x films. Furthermore, a p-NiO_x layer was deposited on top of the o-NiO_x to form a p-NiO_x /o-NiO_x structure for comparison.

3. Results and Discussion

3.1. Characterization of the p-NiO_x

The surface morphology and thickness of the o-NiO_x and p-NiO_x films on the FTO substrates were verified via scanning election microscopy (SEM) observation. The o-NiO_x film with a thickness of 25 nm is very thin and hence the grains of low-lying FTO are clearly seen, as shown in Figure 1a,c. In Figure 1b,d, the p-NiO_x showed uniformly distributed cracks on the surface with a thickness of 25 nm, which is close to that of the o-NiO_x.

formation of voids is attributed to the thermal degradation of PVB during the calcination process of NiO_x, which is supposed to increase the light transmittance and surface area of the resulting NiO_x layer for the subsequent deposition of perovskite layers. Apart from the SEM observation, atomic force microscopy (AFM) experiments were also carried out to investigate the morphological properties and average roughness (R_a) of o-NiO_x and p-NiO_x films, as displayed in Figure 1e,f. The FTO grains are clearly observed for both samples; moreover, the o-NiO_x has a R_a value of 14.9 nm, and the p-NiO_x possesses a higher R_a value of 17.7 nm, possibly due to those cavities formed by the removal of PVB in the high-temperature calcination process [28]. Furthermore, X-ray diffraction (XRD) experiments were performed to examine the crystalline phases of the o-NiO_x and p-NiO_x and the corresponding XRD patterns are revealed in Figure S1 in the Supporting Information. Three diffraction peaks of NiO_x are located at 2 θ = 38.9, 42.5, and 64.5° in both XRD patterns, which corresponds to (111), (200), and (220) planes, respectively [29,30], confirming that the crystalline phase of the NiO_x was not altered by PVB pretreatment.



Figure 1. Top-view and cross-sectional SEM images of the (a,c) o-NiO_x and (b,d) p-NiO_x thin films deposited on the FTO substrates; AFM topographic images of the (e) o-NiO_x and (f) p-NiO_x thin films.

The transmission and absorption spectra of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films were measured to verify the effect of surface voids on their optical properties, which are depicted in Figure S2a. The transmittance of the o-NiO_x was observed to be ca. 65% in the range of 350–700 nm. The p-NiO_x film has the highest transmittance of 80–90% in the

same visible range due to the existence of surface voids, as observed from SEM observation in Figure 1b. High transmittance is beneficial for incident photons to enter devices and to be absorbed by the perovskite absorbing layer. In addition, the p-NiO_x/o-NiO_x possesses a lower transmittance of 70–80% in the same range. This is reasonable since an additional NiO_x layer was established below the p-NiO_x layer. The absorption spectra of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films are also displayed in Figure S2a, which look similar for the three NiO_x films. The Tauc plots of different NiO_x films are demonstrated in Figure S2b, indicating an optical bandgap of 3.8 eV for the o- NiO_x layer and 3.73 eV for the p-NiO_x and p-NiO_x/o-NiO_x films, which is close to the previous reports [29,31–33].

It is well known that the elemental state of Ni³⁺ (Ni₂O₃ species) can provide the nonstoichiometric NiO_x with hole transport ability [34,35]. Therefore, the X-ray photoelectron spectroscopy (XPS) measurements were performed to investigate the effect of PVB pretreatment on the Ni³⁺/Ni²⁺ ratio as well as hole transport ability. The Ni 2p_{3/2} XPS spectra of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films are displayed in Figure 2a-c. According to the previous literature [14,24,36], the multicomponent bands can be well fitted with three different states, including NiO (Ni 2p3/2 at 853.8 eV), Ni2O3 (Ni 2p3/2 at 855.3 eV), and a satellite peak of Ni³⁺ (at 856.1 eV). The Ni³⁺/Ni²⁺ ratios for the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films were calculated to be 2.17, 2.78 and 3.45, respectively, showing an apparent increasing Ni³⁺ proportion in the Ni 2p spectra after PVB pretreatment. Thus, the p-NiO_x has a better hole-transporting capability than the pristine one [34,37]. Until now, the reason for the increased Ni^{3+}/Ni^{2+} ratio up to 3.45 for the p-NiO_x/o-NiO_x remains unclear and more experiments should be implemented, such as electrical measurements of hole-only devices. The O 1s XPS spectra of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films are presented in Figure 2d-f, revealing two prominent peaks at around 529 eV (O^{2-} from NiO) and 531 eV (O^{2-} from Ni₂O₃) [14,36]. In addition, the O^{2-} peak from NiO shifted from 529.08 (o-NiO_x) to 528.73 (p-NiO_x) and 528.63 eV (p-NiO_x/o-NiO_x), implying possible interactions between PVB and NiO_x via electronic transfer.



Figure 2. XPS spectra of (a-c) Ni $2p_{3/2}$ and (d-f) O 1s elements in the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x.

To further confirm the effect of PVB pretreatment on the single-carrier mobility and conductivity of NiO_x, simple devices with three different configurations of FTO/o-NiO_x/Ag, FTO/p-NiO_x/Ag, and FTO/p-NiO_x/o-NiO_x/Ag devices were fabricated and their current–voltage (I–V) characteristics are illustrated in Figure 3a. The p-NiO_x device possesses a larger slope than the o-NiO_x, meaning that PVB pretreatment can improve the conductivity and charge transport ability of NiO_x. In addition, the p-NiO_x/o-NiO_x device has the largest slope, indicative of the highest conductivity which is in accordance with XPS results. After calcination, the augmentation of the Ni³⁺ fraction facilitates carrier transport and brings about superior hole conductivity. Subsequently, the hole mobility (μ_h) of these films was approximated from the space charge limited current (SCLC) model defined as follows [38–40]:

$$J = (9/8)\varepsilon\varepsilon_o \mu_h \left(V^2 / L^3 \right) \tag{1}$$

where *J* is the current density, ε_0 is the vacuum dielectric constant, and ε is the relative dielectric constant of NiO_x [41]. V is the bias voltage, and *L* is the thickness of the NiO_x film (~25 nm). Figure 3b displays the electrical characteristics derived with the SCLC model of ln(JL³/V²) versus electric filed (V/L)^{0.5}. The p-NiO_x/o-NiO_x structure has the highest μ_h of 1.62 × 10⁻² cm²/Vs, while the μ_h of the o-NiO_x and p-NiO_x are calculated to be 1.11 × 10⁻² and 1.22 × 10⁻² cm²/Vs, respectively. The augmented μ_h value of the NiO_x HTL is expected to bring on the improvement in PCE and device performance of PSCs [22].



Figure 3. (a) Linear sweep voltammetry curves of devices based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films; (b) hole mobility of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films versus electric field $(V/L)^{0.5}$.

The energy levels and work functions (φ_w) of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films were implemented via the ultraviolet photoelectron spectroscopy (UPS) analysis. The UPS spectra of different NiO_x films in the high- and low-binding energy regions are shown in Figure 4a. The φ_w can be obtained through subtracting the high-binding energy cutoff (around 17 eV) from the photon energy of the He I source (21.22 eV) [42,43]. Therefore, the φ_w of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films is determined to be 4.06, 4.08, and 3.99 eV, respectively. It is known that the work function represents the energy difference between vacuum energy levels and the Fermi level (E_F) [44–46]. The energy difference between the valence band (VB) level and the $\varphi_{\rm w}$ is associated with the low-binding energy cutoff (around 1 eV) [22]. Ergo, the VB of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films were calculated to be -5.2, -5.24 and -5.31 eV, respectively. The energy level diagram of the different NiO_x and the perovskite layers is depicted in Figure 4b, which is comparable to the previous literature [11,22,24,25]. The alignment of energy levels is crucial for optimizing hole extraction and transport efficiency in PSCs. Reducing the energy barrier between the perovskite layer and HTL would decrease the energy loss during charge transport [27]. The p-NiO_x/o-NiO_x exhibits an obviously downshifted VB level which aligns well with the perovskite layer (VB = -5.4 eV), meaning that better hole extraction can be achieved using PVB pretreatment and consequently a higher V_{OC} is anticipated [18].



Figure 4. (a) UPS spectra of the o-NiO_x, p-NiO_x, and p-NiO_x/o-NiO_x films; (b) energy level diagram of the whole device (unit: eV).

3.2. Characterization of Perovskite Layers on NiO_x

To analyze the crystallinity and topography of perovskite layers on different NiO_x HTLs, the XRD and SEM experiments were conducted. The corresponding XRD patterns and top-view SEM images of perovskite layers are provided in Figures S3 and S4. Several intense diffraction peaks at $2\theta = 13.95^{\circ}$, 19.86° , 24.58° , 28.33° , 31.82° , 34.91° , 40.51° , and 43.12° were found, corresponding to the (001), (011), (111), (002), (012), (112), (022), and (003) planes of the perovskite, respectively, which are consistent with the previous literature [47–49]. Furthermore, the perovskite grains on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films appear similar in Figure S4. It is known that the NiO_x films remained unaltered after PVB pretreatment (see XRD patterns Figure S1) and PVB was removed during the calcination process, and likewise, there would be no significant change in the morphological structure of the perovskite. To conclude, the XRD patterns and top-view SEM images of perovskites on the three NiO_x HTLs look similar, implying that the p-NiO_x and p-NiO_x/o-NiO_x structures have little or no effect on the crystalline property and morphology of the perovskite.

Figure 5a displays the steady-state photoluminescence (PL) spectra of the perovskites deposited on the FTO, o-NiO_x, p-NiO_x, and p-NiO_x/o-NiO_x films. It can be seen that the perovskite deposited on the FTO substrate has the highest PL emission, while the one on the o-NiO_x has a lower PL intensity. According to the previous literature, the decrease in PL intensity means an enhanced charge extraction and transport from the perovskite layer to the HTL [18,22]. It seems odd that the perovskite on the p-NiO_x possesses the second strongest PL intensity. It is conjectured that the existence of voids led to direct contact between the perovskite and FTO substrate to reduce the carrier extraction ability of NiO_x. At the same time, the perovskite on the p-NiO_x/o-NiO_x structure has the lowest PL emission, bringing about the improved photovoltaic performance of PSCs. To further verify the PL results of perovskite films on different NiO_x films, the time-resolved PL (TR-PL) decay experiments were carried out and the corresponding PL decay curves are shown in Figure 5b. It is seen that the perovskite coated on the $p-NiO_x/o-NiO_x$ structure possessed the fastest PL decay curve compared with other NiO_x films, implying that the hole-electron separation was accomplished more effectively [17]. The TR-PL decay curves were fitted using a biexponential model; the fast decay constant τ_1 and slow decay constant τ_2 represent the surface recombination and charge recombination in the perovskite bulk, respectively [50,51]. Then, the average carrier lifetime (τ_{avg}) was estimated from the equation $\tau_{avg} = \sum (A_i \tau_i^2) / \sum (A_i \tau_i)$, where A_i and τ_i were deduced from the data of the fitted curve [52–54]. All the acquired decay constants τ_1 , τ_2 and τ_{ayg} are summarized in Table S1 in the Supplementary Information. The τ_{avg} was calculated to be 84.13, 45.25, 53.72 and 31.14 ns for the perovskite layers on the FTO, o-NiO_x, p-NiO_x, and p-NiO_x/o-NiO_x films, respectively. Since the carrier lifetime is inversely proportional to charge extraction, the p-NiO_x/o-NiO_x structure has the best charge extraction capability among all NiO_x films, suggesting the highest device performance of PSCs [11,19].



Figure 5. (a) PL emission spectra and (b) TR-PL decay curves of the perovskites on the FTO, o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films.

3.3. Device Evaluation

The planar p–i–n PSCs with the architecture of FTO/o-NiO_x, p-NiO_x or p-NiO_x/ o-NiO_x/perovskite/PC₆₁BM+TBABF₄/PEI/Ag were fabricated and evaluated in this study. The cross-sectional SEM image of the whole device is presented in Figure S5 to estimate the thickness of each layer. A thickness of 25, 550, 40, 20 and 100 nm is obtained for the p-NiO_x, perovskite, TBABF₄-doped PCBM, and the PEI and Ag electrode, respectively. The thickness of the p-NiO_x/o-NiO_x is approximately double that of the p-NiO_x layer. Figure 6a presents the current density–voltage (J–V) curves of PSCs based on the o-NiO_x, p-NiO_x or p-NiO_x/o-NiO_x structures as the HTL under AM 1.5G illumination, and Table 1 summarizes the photovoltaic parameters of all devices including J_{SC}, V_{OC}, FF, and PCE. The control device using the o-NiO_x HTL displayed a moderate PCE of 14.8%, a J_{SC} of 22.7 mA/cm², a V_{OC} of 0.9 V, and an FF value of 72%. The best photovoltaic performance was achieved from the device using the p-NiO_x/o-NiO_x HTL, revealing a PCE of 16.5% which is significantly higher than other devices in this study. The J_{SC} , V_{OC} and FF of the device based on the p-NiO_x/o-NiO_x HTL were measured to be 21.5 mA/cm^2 , 1.01 V, and 75%, respectively. As for the device using the p-NiO_x HTL, the J_{SC} , V_{OC} , FF, and PCE are 21.0 mA/cm², 1.01 V, 66%, and 14.2%, respectively. Figure S6 depicts the statistical distribution for J_{SC}, V_{OC}, FF and PCE from 20 individual devices. To realize the hysteresis effect, the J-V curves of devices were measured in the reverse and forward scans and corresponding results are displayed in Figure S7 and Table S2. The hysteresis index (HI) is calculated using the equation $HI = (PCE_{reverse} - PCE_{forward})/PCE_{reverse}$, and the device based on p-NiO_x/o-NiO_x has the smallest HI value of 0.09, indicating that the hysteresis phenomenon is reduced through using the $p-NiO_x/o-NiO_x$ bilayered structure as the HTL. Our PSCs maintained good reproducibility and the device based on the p-NiO_x/o-</sub> NiO_x HTL showed relatively higher photovoltaic parameters. The improvement in the device performance can be interpreted from several aspects. As previously discussed in the XPS section, the p-NiO_x/o-NiO_x has the largest Ni³⁺/Ni²⁺ ratio and hole transport ability, leading to the enhanced efficiency of PSCs. In the discussion of UPS experiments, the p-NiO_x/o-NiO_x exhibits the smallest φ_w as well as matched energy level with the perovskite absorbing layer, thereby facilitating hole extraction from the perovskite to the HTL. Furthermore, the electrical measurements of the p-NiO_x/o-NiO_x device indicate an elevated μ_h which is beneficial for the carrier transport and PCE of devices. Considering the above aspects, the device using the p-NiO_x/o-NiO_x HTL exhibited the best performance as anticipated. To validate the leakage current of devices, dark current measurements were performed and the corresponding results are displayed in Figure 6b. As mentioned in the previous parts, we assumed that using the p-NiO_x HTL would encounter an issue of void formation, which could be verified using dark current measurements. The reverse currents from low to high belong to the devices using $p-NiO_x/NiO_x$, $o-NiO_x$, and $p-NiO_x$ as the HTL. It is evident that the PSC using p-NiO_x has a larger leakage current than that using o- NiO_x as the HTL. While the PSC based on p-NiO_x/NiO_x possesses the lowest dark current, it conveys benefits for reducing recombination loss and enhancing carrier transport [48,55]. According to the previous literature [56,57], the values of the series resistance (R_s) and shunt resistance ($R_{\rm sh}$) of PSCs can be determined from the voltage dependence of the differential resistance ($R_{\rm diff}$) using the equation $R_{\rm diff} = \Delta V/\Delta J$, as displayed in Figure S8. The $R_{\rm s}$ is determined using the extrapolation of the saturated part of the $R_{\text{diff}} - V$ curve toward the interception with the resistance axis. The $R_{\rm sh}$ is equal to the differential resistance at a bias of 0 V. It is concluded that the device based on the p-NiO_x/o-NiO_x HTL has the largest $R_{\rm sh}$ value of 8.35 k Ω cm² among the three PSCs, indicative of the best device performance. Figure 6c shows the integrated current densities and external quantum efficiency (EQE) spectra of devices using o-NiO_x, p-NiO_x, and p-NiO_x/NiO_x as the HTL. The results attest that the EQE maximum of the device using p-NiO_x/NiO_x achieved about 79% at 550 nm, being the highest spectral line across the visible range. Furthermore, the integrated current densities of 19.17, 17.7, 19.58 mA/cm² were obtained from the devices based on the o-NiO_x, p-NiO_x, and p-NiO_x/NiO_x HTLs, respectively. To explore long-term stability, the unencapsulated PSCs were stored in the nitrogen glovebox and their J-V characteristics under AM 1.5G exposure were measured in ambient air. Figure 6d records the PCE evolution of the PSCs based on the o-NiO_x, p-NiO_x, and p-NiO_x/NiO_x HTLs. All devices maintained about 70% of their initial efficiency over a period of 50 days. It is noted that the PCE of the fresh PSC based on the p-NiO_x/NiO_x HTL was 16.4% and it dropped to 13% after 50 days of storage, remaining the best performance among the three devices.



Figure 6. (a) J-V characteristics under AM 1.5G exposure, (b) dark J-V curves, (c) EQE spectra and integrated current density, and (d) PCE evolution of devices based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x HTLs.

Table 1. Device performance of inverted PSCs based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films as the HTL.

HTL	J _{SC} (mA/cm ²)	J _{SC} from EQE (mA/cm ²)	V _{OC} (V)	FF (%)	Best PCE (%)	Avg. PCE ^a (%)
o-NiO _x	22.7	19.2	0.90	72	14.8	14.1
p-NiO _x	21.0	17.7	1.01	66	14.2	13.5
p-NiO _x /o-NiO _x	21.5	19.6	1.01	75	16.5	15.6

^a The average PCE was obtained from 20 devices.

4. Conclusions

We have successfully prepared the p-NiO_x film with surface voids to increase light transmittance and the interfacial area, facilitating the subsequent deposition of perovskite layers. The p-NiO_x HTL exhibited elevated carrier mobility and a downward VB shift, significantly enhancing hole transport behavior and reducing the energy barrier between p-NiO_x and the perovskite absorber. On the other hand, the usage of the p-NiO_x thin film may encounter direct contact between the perovskite and FTO, as deduced from the result of dark current measurements. Among the three NiO_x HTLs, the device based on the p-NiO_x /o-NiO_x HTL possessed the lowest leakage current and the best charge extraction capability. Additionally, the highest V_{OC} of 1.01 V, a PCE of 16.5%, and a good device lifetime of up to 50 days were received, presenting the best performance among the three PSCs.

Supplementary Materials: The following supporting information can be downloaded at: https://www. mdpi.com/article/10.3390/nano14121054/s1, Figure S1: XRD patterns of the o-NiO_x and p-NiO_x films on the FTO substrates, Figure S2: Absorption and transmission spectra, Tauc plots of the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films deposited on the FTO substrates, Figure S3: XRD patterns of perovskite layers on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films, Figure S4: Top-view SEM images of perovskite layers on the o-NiO_x, p-NiO_x, and p-NiO_x/o-NiO_x films, Figure S5: Cross-sectional SEM micrograph of the whole device with p-NiO_x, Figure S6: Performance variation is represented as a standard box plot in PCE, J_{SC}, FF, and V_{OC} from 20 devices based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films, Figure S7: J–V characteristics of PSCs based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x HTLs in the reverse and forward scans under AM 1.5G exposure, Figure S8: Differential resistance R_{diff} versus voltage of devices in the dark. Table S1: Lifetime parameters of TR-PL curves of the perovskite on the FTO substrate, o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x structure, Table S2: Device performance of inverted PSCs based on the o-NiO_x, p-NiO_x and p-NiO_x/o-NiO_x films as the HTL in the reverse and forward scans.

Author Contributions: Conceptualization, Y.-W.W.; methodology, C.-Y.W.; investigation, Y.-W.W.; formal analysis, Y.-W.W. and C.-Y.W.; resources, S.-H.Y.; supervision, S.-H.Y.; validation, S.-H.Y.; writing—original draft, Y.-W.W. and C.-Y.W.; writing—review and editing, S.-H.Y. All authors have read and agreed to the published version of the manuscript.

Funding: The authors thank the National Science and Technology Council of Taiwan, Republic of China under Contract No. NSTC 110-2221-E-A49-082-MY3 for financially supporting this work.

Data Availability Statement: The original contributions presented in the study are included in the article/Supplementary Material, further inquiries can be directed to the corresponding author.

Conflicts of Interest: There are no conflicts to declare.

References

- Lin, Q.; Armin, A.; Nagiri, R.C.R.; Burn, P.L.; Meredith, P. Electro-optics of perovskite solar cells. *Nat. Photonics* 2015, *9*, 106–112. [CrossRef]
- Liu, B.; Wang, Y.; Wu, Y.; Dong, B.; Song, H. Novel broad spectral response perovskite solar cells: A review of the current status and advanced strategies for breaking the theoretical limit efficiency. J. Mater. Sci. Technol. 2023, 140, 33–57. [CrossRef]
- Park, H.; Chaurasiya, R.; Jeong, B.H.; Sakthivel, P.; Park, H.J. Nickel Oxide for Perovskite Photovoltaic Cells. *Adv. Photonics Res.* 2021, 2, 2000178. [CrossRef]
- Jiang, Q.; Zhang, X.; You, J. SnO₂: A Wonderful Electron Transport Layer for Perovskite Solar Cells. *Small* 2018, 14, 1801154. [CrossRef]
- 5. National Renewable Energy Laboratory (NREL). Efficiency Chart. 2024. Available online: https://www.nrel.gov/pv/cell-efficiency.html (accessed on 2 May 2024).
- Hou, Y.; Aydin, E.; De Bastiani, M.; Xiao, C.; Isikgor, F.H.; Xue, D.-J.; Chen, B.; Chen, H.; Bahrami, B.; Chowdhury, A.H.; et al. Efficient tandem solar cells with solution-processed perovskite on textured crystalline silicon. *Science* 2020, 367, 1135–1140. [CrossRef]
- 7. Pu, X.; Zhao, J.; Li, Y.; Zhang, Y.; Loi, H.-L.; Wang, T.; Chen, H.; He, X.; Yang, J.; Ma, X.; et al. Stable NiOx-based inverted perovskite solar cells achieved by passivation of multifunctional star polymer. *Nano Energy* **2023**, *112*, 108506. [CrossRef]
- 8. Mali, S.S.; Kim, H.; Kim, H.H.; Shim, S.E.; Hong, C.K. Nanoporous p-type NiOx electrode for p-i-n inverted perovskite solar cell toward air stability. *Mater. Today* **2018**, *21*, 483–500. [CrossRef]
- Li, L.; Shen, W.; Yang, C.; Dou, Y.; Zhu, X.; Dong, Y.; Zhao, J.; Xiao, J.; Huang, F.; Cheng, Y.-B.; et al. In-situ monitored chemical bath deposition of planar NiO_x layer for inverted perovskite solar cell with enhanced efficiency. *J. Mater. Sci. Technol.* 2023, 133, 145–153. [CrossRef]
- Gidey, A.T.; Kuo, D.-W.; Fenta, A.D.; Chen, C.-T.; Chen, C.-T. First Conventional Solution Sol–Gel-Prepared Nanoporous Materials of Nickel Oxide for Efficiency Enhancing and Stability Extending MAPbI₃ Inverted Perovskite Solar Cells. ACS Appl. Energy Mater. 2021, 4, 6486–6499. [CrossRef]
- Koushik, D.; Jošt, M.; Dučinskas, A.; Burgess, C.; Zardetto, V.; Weijtens, C.; Verheijen, M.A.; Kessels, W.M.M.; Albrecht, S.; Creatore, M. Plasma-assisted atomic layer deposition of nickel oxide as hole transport layer for hybrid perovskite solar cells. J. Mater. Chem. C 2019, 7, 12532–12543. [CrossRef]
- 12. Ukoba, K.O.; Eloka-Eboka, A.C.; Inambao, F.L. Review of nanostructured NiO thin film deposition using the spray pyrolysis technique. *Renew. Sustain. Energy Rev.* 2018, *82*, 2900–2915. [CrossRef]
- 13. Cai, C.; Zhou, K.; Guo, H.; Pei, Y.; Hu, Z.; Zhang, J.; Zhu, Y. Enhanced hole extraction by NiO nanoparticles in carbon-based perovskite solar cells. *Electrochim. Acta* 2019, *312*, 100–108. [CrossRef]

- Yin, X.; Guo, Y.; Xie, H.; Que, W.; Kong, L.B. Nickel Oxide as Efficient Hole Transport Materials for Perovskite Solar Cells. *Sol. RRL* 2019, *3*, 1900001. [CrossRef]
- Zhao, X.; Zhang, W.; Feng, X.; Guo, X.; Lu, C.; Li, X.; Fang, J. Photoconductive NiO_x hole transport layer for efficient perovskite solar cells. *Chem. Eng. J.* 2022, 435, 135140. [CrossRef]
- Yang, J.; Wang, T.; Li, Y.; Pu, X.; Chen, H.; Li, Y.; Yang, B.; Zhang, Y.; Zhao, J.; Cao, Q.; et al. Overcome Low Intrinsic Conductivity of NiO_x Through Triazinyl Modification for Highly Efficient and Stable Inverted Perovskite Solar Cells. *Sol. RRL* 2022, *6*, 2200422. [CrossRef]
- 17. Huang, A.; Lei, L.; Chen, Y.; Yu, Y.; Zhou, Y.; Liu, Y.; Yang, S.; Bao, S.; Li, R.; Jin, P. Minimizing the energy loss of perovskite solar cells with Cu⁺ doped NiO_x processed at room temperature. *Sol. Energy Mater. Sol. Cells* **2018**, *182*, 128–135. [CrossRef]
- Kim, J.H.; Liang, P.-W.; Williams, S.T.; Cho, N.; Chueh, C.-C.; Glaz, M.S.; Ginger, D.S.; Jen, A.K.-Y. High-Performance and Environmentally Stable Planar Heterojunction Perovskite Solar Cells Based on a Solution-Processed Copper-Doped Nickel Oxide Hole-Transporting Layer. *Adv. Mater.* 2015, *27*, 695–701. [CrossRef]
- 19. Wei, Y.; Yao, K.; Wang, X.; Jiang, Y.; Liu, X.; Zhou, N.; Li, F. Improving the efficiency and environmental stability of inverted planar perovskite solar cells via silver-doped nickel oxide hole-transporting layer. *Appl. Surf. Sci.* 2018, 427, 782–790. [CrossRef]
- Xie, Y.; Lu, K.; Duan, J.; Jiang, Y.; Hu, L.; Liu, T.; Zhou, Y.; Hu, B. Enhancing Photovoltaic Performance of Inverted Planar Perovskite Solar Cells by Cobalt-Doped Nickel Oxide Hole Transport Layer. ACS Appl. Mater. Interfaces 2018, 10, 14153–14159. [CrossRef]
- Purushothaman, K.K.; Muralidharan, G. Electrochromic properties of nickel oxide and mixed Co/Ni oxide films prepared via sol-gel route. J. Non-Cryst. Solids 2012, 358, 354–359. [CrossRef]
- 22. Wu, Y.-W.; Chang, C.-Y.; Chiu, F.-B.; Yang, S.-H. Efficient and stable perovskite solar cells using manganese-doped nickel oxide as the hole transport layer. *RSC Adv.* 2022, *12*, 22984–22995. [CrossRef]
- 23. Lee, J.H.; Noh, Y.W.; Jin, I.S.; Jung, J.W. Efficient planar heterojunction perovskite solar cells employing a solution-processed Zn-doped NiO_X hole transport layer. *Electrochim. Acta* **2018**, *284*, 253–259. [CrossRef]
- Wan, X.; Jiang, Y.; Qiu, Z.; Zhang, H.; Zhu, X.; Sikandar, I.; Liu, X.; Chen, X.; Cao, B. Zinc as a New Dopant for NiO_x-Based Planar Perovskite Solar Cells with Stable Efficiency near 20%. ACS Appl. Energy Mater. 2018, 1, 3947–3954. [CrossRef]
- 25. Wang, K.-C.; Jeng, J.-Y.; Shen, P.-S.; Chang, Y.-C.; Diau, E.W.-G.; Tsai, C.-H.; Chao, T.-Y.; Hsu, H.-C.; Lin, P.-Y.; Chen, P.; et al. p-type Mesoscopic Nickel Oxide/Organometallic Perovskite Heterojunction Solar Cells. *Sci. Rep.* **2014**, *4*, 4756. [CrossRef]
- 26. Wang, T.; Ding, D.; Wang, X.; Zeng, R.; Liu, H.; Shen, W. High-Performance Inverted Perovskite Solar Cells with Mesoporous NiO_x Hole Transport Layer by Electrochemical Deposition. *ACS Omega* **2018**, *3*, 18434–18443. [CrossRef]
- 27. Chen, Y.; Yang, Z.; Wang, S.; Zheng, X.; Wu, Y.; Yuan, N.; Zhang, W.-H.; Liu, S.F. Design of an Inorganic Mesoporous Hole-Transporting Layer for Highly Efficient and Stable Inverted Perovskite Solar Cells. *Adv. Mater.* **2018**, *30*, 1805660. [CrossRef]
- El-Din, N.M.S.; Sabaa, M.W. Thermal degradation of poly(viny1 butyral) laminated safety glass. *Polym. Degrad. Stabil.* 1995, 41, 283–288. [CrossRef]
- 29. Kim, K.H.; Takahashi, C.; Abe, Y.; Kawamura, M. Effects of Cu doping on nickel oxide thin film prepared by sol–gel solution process. *Optik* 2014, 125, 2899–2901. [CrossRef]
- Yadav, M.S.; Tripathi, S.K. Synthesis and characterization of nanocomposite NiO/activated charcoal electrodes for supercapacitor application. *Ionics* 2017, 23, 2919–2930. [CrossRef]
- 31. Meybodi, S.M.; Hosseini, S.A.; Rezaee, M.; Sadrnezhaad, S.K.; Mohammadyani, D. Synthesis of wide band gap nanocrystalline NiO powder via a sonochemical method. *Ultrason. Sonochem.* **2012**, *19*, 841–845. [CrossRef]
- 32. Sasi, B.; Gopchandran, K.G. Preparation and characterization of nanostructured NiO thin films by reactive-pulsed laser ablation technique. *Sol. Energy Mater. Sol. Cells* **2007**, *91*, 1505–1509. [CrossRef]
- Chen, S.C.; Kuo, T.Y.; Lin, Y.C.; Lin, H.C. Preparation and properties of p-type transparent conductive Cu-doped NiO films. *Thin Solid Film.* 2011, 519, 4944–4947. [CrossRef]
- Chen, W.; Liu, F.-Z.; Feng, X.-Y.; Djurišić, A.B.; Chan, W.K.; He, Z.-B. Cesium Doped NiO_x as an Efficient Hole Extraction Layer for Inverted Planar Perovskite Solar Cells. *Adv. Energy Mater.* 2017, *7*, 1700722. [CrossRef]
- Guo, Y.; Ma, J.; Wang, H.; Ye, F.; Xiong, L.; Lei, H.; Tan, Z. Overcoming Ni³⁺-Induced Non-Radiative Recombination at Perovskite-Nickel Oxide Interfaces to Boost Voltages in Perovskite Solar Cells. *Adv. Mater. Interfaces* 2021, *8*, 2100920. [CrossRef]
- 36. Dubey, P.; Kaurav, N.; Devan, R.S.; Okram, G.S.; Kuo, Y.K. The effect of stoichiometry on the structural thermal and electronic properties of thermally decomposed nickel oxide. *RSC Adv.* **2018**, *8*, 5882–5890. [CrossRef]
- 37. Xie, L.; Cao, Z.; Wang, J.; Wang, A.; Wang, S.; Cui, Y.; Xiang, Y.; Niu, X.; Hao, F.; Ding, L. Improving energy level alignment by adenine for efficient and stable perovskite solar cells. *Nano Energy* **2020**, *74*, 104846. [CrossRef]
- Ma, J.; Zheng, M.; Chen, C.; Zhu, Z.; Zheng, X.; Chen, Z.; Guo, Y.; Liu, C.; Yan, Y.; Fang, G. Efficient and Stable Nonfullerene-Graded Heterojunction Inverted Perovskite Solar Cells with Inorganic Ga₂O₃ Tunneling Protective Nanolayer. *Adv. Funct. Mater.* 2018, 28, 1804128. [CrossRef]
- Xiong, S.; Yuan, M.; Yang, J.; Song, J.; Guo, X.; Li, X.; Li, B.; Liu, X.; Duan, C.; Liu, F.; et al. Engineering of the Back Contact between PCBM and Metal Electrode for Planar Perovskite Solar Cells with Enhanced Efficiency and Stability. *Adv. Opt. Mater.* 2019, 7, 1900542. [CrossRef]

- 40. Hung, C.-M.; Lin, J.-T.; Yang, Y.-H.; Liu, Y.-C.; Gu, M.-W.; Chou, T.-C.; Wang, S.-F.; Chen, Z.-Q.; Wu, C.-C.; Chen, L.-C.; et al. Modulation of Perovskite Grain Boundaries by Electron Donor–Acceptor Zwitterions *R*,*R*-Diphenylamino-phenyl-pyridinium-(CH₂)_n-sulfonates: All-Round Improvement on the Solar Cell Performance. *JACS Au* 2022, 2, 1189–1199. [CrossRef]
- 41. Ye, L.-H.; Luo, N.; Peng, L.-M. Dielectric constant of NiO and LDA+U. Phys. Rev. B 2013, 87, 075115.
- 42. Schlaf, R.; Parkinson, B.A.; Lee, P.A.; Nebesny, K.W.; Jabbour, G.; Kippelen, B.; Peyghambarian, N.; Armstrong, N.R. Photoemission spectroscopy of LiF coated Al and Pt electrodes. *J. Appl. Phys.* **1998**, *84*, 6729–6736. [CrossRef]
- 43. Schroeder, P.G.; France, C.B.; Parkinson, B.A.; Schlaf, R. Orbital alignment at *p*-sexiphenyl and coronene/layered materials interfaces measured with photoemission spectroscopy. *J. Appl. Phys.* **2002**, *91*, 9095–9107. [CrossRef]
- 44. Shao, G. Work Function and Electron Affinity of Semiconductors: Doping Effect and Complication due to Fermi Level Pinning. *Energy Environ. Mater.* **2021**, *4*, 273–276. [CrossRef]
- Kashiwaya, S.; Morasch, J.; Streibel, V.; Toupance, T.; Jaegermann, W.; Klein, A. The Work Function of TiO₂. Surfaces 2018, 1, 73–89. [CrossRef]
- 46. Klein, A.; Albe, K.; Bein, N.; Clemens, O.; Creutz, K.A.; Erhart, P.; Frericks, M.; Ghorbani, E.; Hofmann, J.P.; Huang, B.; et al. The Fermi energy as common parameter to describe charge compensation mechanisms: A path to Fermi level engineering of oxide electroceramic. *J. Electroceram* **2023**, *51*, 147–177. [CrossRef]
- 47. Zhumekenov, A.A.; Saidaminov, M.I.; Haque, M.A.; Alarousu, E.; Sarmah, S.P.; Murali, B.; Dursun, I.; Miao, X.-H.; Abdelhady, A.L.; Wu, T.; et al. Formamidinium Lead Halide Perovskite Crystals with Unprecedented Long Carrier Dynamics and Diffusion Length. *ACS Energy Lett.* **2016**, *1*, 32–37. [CrossRef]
- 48. She, Z.-X.; Yang, S.-H. Interfacial modification between NiO_x and perovskite layers with hexafluorophosphate salts for enhancing device efficiency and stability of perovskite solar cells. *RSC Appl. Interfaces* **2024**, *1*, 443–454. [CrossRef]
- 49. Zheng, G.; Zhu, C.; Ma, J.; Zhang, X.; Tang, G.; Li, R.; Chen, Y.; Li, L.; Hu, J.; Hong, J.; et al. Manipulation of facet orientation in hybrid perovskite polycrystalline films by cation cascade. *Nat. Commun.* **2018**, *9*, 2793. [CrossRef]
- 50. Dong, P.; Yuan, S.; Zhu, D.; Du, Y.; Mu, C.; Ai, X.-C. Electron transport layer assisted by nickel chloride hexahydrate for open-circuit voltage improvement in MAPbI₃ perovskite solar cells. *RSC Adv.* **2022**, *12*, 13820–13825. [CrossRef]
- Chen, P.; Bai, Y.; Wang, S.; Lyu, M.; Yun, J.-H.; Wang, L. In Situ Growth of 2D Perovskite Capping Layer for Stable and Efficient Perovskite Solar Cells. *Adv. Funct. Mater.* 2018, 28, 1706923. [CrossRef]
- Zheng, J.; Hu, L.; Yun, J.S.; Zhang, M.; Lau, C.F.J.; Bing, J.; Deng, X.; Ma, Q.; Cho, Y.; Fu, W.; et al. Solution Processed, Silver Doped NiO_x as Hole Transporting Layer for High-Efficiency Inverted Perovskite Solar Cells. *ACS Appl. Energy Mater.* 2018, 1, 561–570. [CrossRef]
- Abate, S.Y.; Yang, Z.; Jha, S.; Emodogo, J.; Ma, G.; Ouyang, Z.; Muhammad, S.; Pradhan, N.; Gu, X.; Patton, D.; et al. Promoting Large-Area Slot-Die-Coated Perovskite Solar Cell Performance and Reproducibility by Acid-Based Sulfono-γ-AApeptide. ACS Appl. Mater. Interfaces 2023, 15, 25495–25505. [CrossRef]
- 54. Lee, D.G.; Kim, M.-C.; Kim, B.J.; Kim, D.H.; Lee, S.M.; Choi, M.; Lee, S.; Jung, H.S. Effect of TiO₂ particle size and layer thickness on mesoscopic perovskite solar cells. *Appl. Surf. Sci.* **2019**, 477, 131–136. [CrossRef]
- 55. Ke, W.; Stoumpos, C.C.; Spanopoulos, I.; Chen, M.; Wasielewski, M.R.; Kanatzidis, M.G. Diammonium Cations in the FASnI₃ Perovskite Structure Lead to Lower Dark Currents and More Efficient Solar Cells. *ACS Energy Lett.* **2018**, *3*, 1470–1476. [CrossRef]
- Vollbrecht, J.; Brus, V.V.; Ko, S.-J.; Lee, J.; Karki, A.; Cao, D.X.; Cho, K.; Bazan, G.C.; Nguyen, T.-Q. Quantifying the Nongeminate Recombination Dynamics in Nonfullerene Bulk Heterojunction Organic Solar Cells. *Adv. Energy Mater.* 2019, *9*, 1901438. [CrossRef]
- 57. Brus, V.V.; Proctor, C.M.; Ran, N.A.; Nguyen, T.-Q. Capacitance Spectroscopy for Quantifying Recombination Losses in Nonfullerene Small-Molecule Bulk Heterojunction Solar Cells. *Adv. Energy Mater.* **2016**, *6*, 1502250. [CrossRef]

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.