

Pseudo-Planar Organic Heterojunctions by Sequential Printing of Quasi-Miscible Inks

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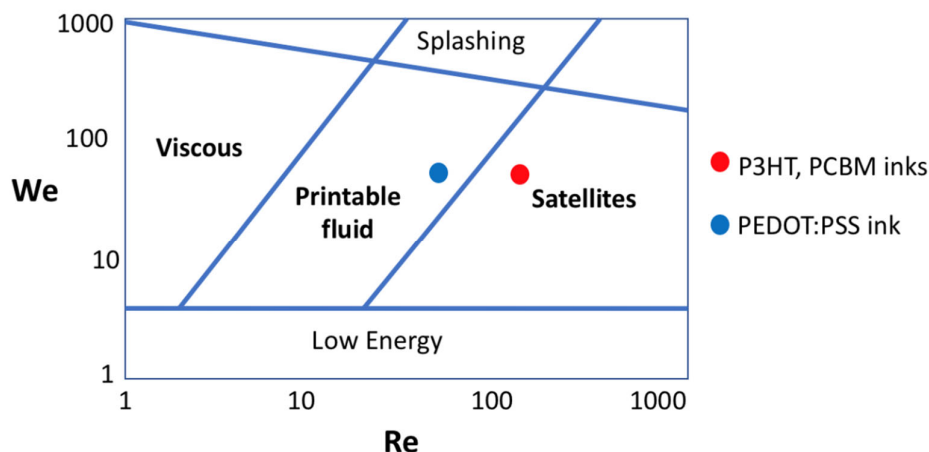


Figure S1. Derby plots for P3HT, PCBM and PEDOT:PSS inks prepared in this study.

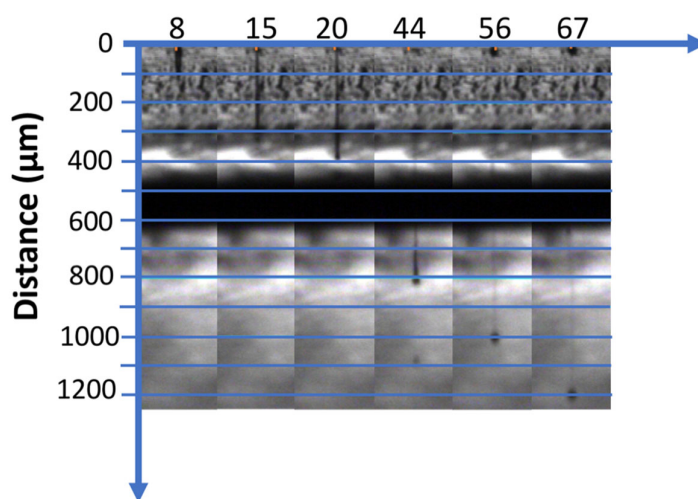


Figure S2. Stroboscopic images showing PEDOT:PSS ink deposition process at a jetting voltage equal to 23 V. The droplet is subjected to an elongation process which eventually does not lead to breakup.

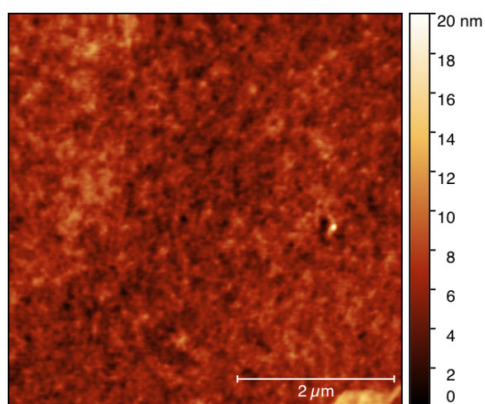


Figure S3. AFM characterization of the P3HT layer printed at 40 V.

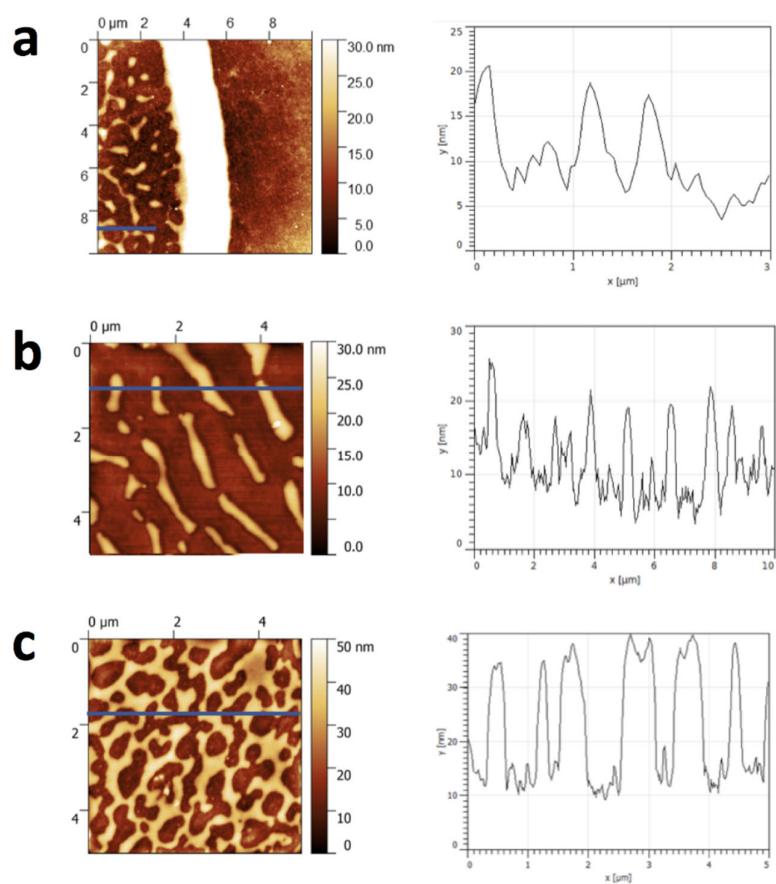


Figure S4. Section analysis of the (a) border of the P3HT layer (27 V jetting voltage); border of the P3HT-PCBM layer, being the PCBM layer printed at 27 V (b) or 40 V (c).

Table S1. Solvents used for printed solar cells.

Printing Materials	Printing Medium	References
Carbon nanomaterials	Isopropanol	[1]
	Water/propylene glycol	[2]
Inorganic dopants	Alcohols, water, and their mixtures	[3]
	Acetonitrile	[4]
	Alcohols	[5,6]
	DMF	[7]
	DMSO	[8–10]
Metals or Metal Oxides	Glycols	[3,11,12]
	Glycols mixtures	[13,14]
	Hexanethiol/dodecanethiol	[15]
	Triton X-100	[16]
	Water	[17]
	Water mixtures	[14,18,19]
	o-Xylene/indane/tetrahydronaphthalene	[20]
Minerals (chalcopyrite)	Ethanol/ethanolamine	[21]
	Ethylene glycol mixtures	[13,21–23]
P3HT:PCBM	Halogenated aromatic solvents (chlorobenzene, o-dichlorobenzene) and their mixtures	[24–30]
PEDOT:PSS	Chlorobenzene	[31]
	Ethylene glycol mixtures	[32,33]
	Water	[28]
Perovskites	Alcohols	[34,35]
	γ -Butyrolactone	[36,37]
	DMF	[38–44]
	DMSO / γ -butyrolactone	[45,46]
	DMF/DMSO mixtures	[47–49]
	Chloroform/trichloroethylene	[50]
Polymers	DMSO	[51]
	Water	[52,53]
	Various solvents/mixtures	[54,55]

Table S2. Summary of the Mean values of the OSC performances obtained from three different measurements; the standard deviation around the mean value of each parameter is reported in brackets.

Inkjet Printed Component	J_{sc} ($\text{mA}\cdot\text{cm}^{-2}$)	V_{oc} (V)	FF	PCE (%)
P3HT:PCBM PHJ	0.67 (± 0.33)	0.33 (± 0.07)	0.30 (± 0.03)	0.062 (± 0.02)
P3HT:PCBM BHJ	2.92 (± 0.07)	0.58 (± 0.03)	0.33 (± 0.01)	0.56 (± 0.05)
PEDOT:PSS HTL + P3HT:PCBM BHJ	3.76 (± 1.30)	0.45 (± 0.04)	0.26 (± 0.07)	0.44 (± 0.20)

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