


## Article

# Peracetic Acid Activated with Electro-Fe<sup>2+</sup> Process for Dye Removal in Water

Deling Yuan <sup>1,2</sup>, Kai Yang <sup>1,2</sup>, Eryu Zhu <sup>1,2</sup>, Xiongbo Li <sup>1,2</sup>, Mengting Sun <sup>1,2</sup>, Lichun Xiao <sup>1,2,\*</sup>, Qiga Hari <sup>3,\*</sup> and Shoufeng Tang <sup>1,2,4,\*</sup> 

- <sup>1</sup> Hebei Key Laboratory of Heavy Metal Deep-Remediation in Water and Resource Reuse, School of Environmental and Chemical Engineering, Yanshan University, Qinhuangdao 066004, China; yuandl@ysu.edu.cn (D.Y.); yangkaiysu@163.com (K.Y.); zhueryu2022@163.com (E.Z.); lixbysu@163.com (X.L.); sunmt19@126.com (M.S.)
- <sup>2</sup> Hebei Key Laboratory of Applied Chemistry, School of Environmental and Chemical Engineering, Yanshan University, Qinhuangdao 066004, China
- <sup>3</sup> Hebei Province Low-Carbon and Clean Building Heating Technology Innovation Center, Hebei Key Laboratory of Green Construction and Intelligent Maintenance for Civil Engineering, School of Civil Engineering and Mechanics, Yanshan University, Qinhuangdao 066006, China
- <sup>4</sup> State Key Laboratory of Metastable Materials Science and Technology, School of Materials Science and Engineering, Yanshan University, Qinhuangdao 066004, China
- \* Correspondence: xlc@ysu.edu.cn (L.X.); hariqiga@hotmail.com (Q.H.); tangshf@ysu.edu.cn (S.T.)

**Abstract:** An electro-Fe<sup>2+</sup>-activated peracetic acid (EC/Fe<sup>2+</sup>/PAA) process was established for organic dye removal in water. The operation factors such as the PAA dosage, Fe<sup>2+</sup> amount, current density, and pH were investigated on methylene blue (MB) removal for the synergistic EC/Fe<sup>2+</sup>/PAA system. Efficient MB decolorization (98.97% and 0.06992 min<sup>-1</sup>) was achieved within 30 min under 5.4 mmol L<sup>-1</sup> PAA, 30 μmol L<sup>-1</sup> Fe<sup>2+</sup>, 15 mA cm<sup>-2</sup> current intensity, and pH 2.9. Masking tests affirmed that the dominating radicals were hydroxyl radicals (OH), organic radicals (CH<sub>3</sub>CO<sub>2</sub><sup>·</sup>, CH<sub>3</sub>CO<sub>3</sub><sup>·</sup>), and singlet oxygen (<sup>1</sup>O<sub>2</sub>), which were generated from the activated PAA by the synergetic effect of EC and Fe<sup>2+</sup>. The influence of inorganic ions and natural organic matter on the MB removal was determined. Moreover, the efficacy of the EC/Fe<sup>2+</sup>/PAA was confirmed by decontaminating other organic pollutants, such as antibiotic tetracycline and metronidazole. The studied synergy process offers a novel, advanced oxidation method for PAA activation and organic wastewater treatment.

**Keywords:** peracetic acid; ferrous ions; electrolysis; synergistic effect; dye elimination



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## 1. Introduction

The effluents discharged from industries contain large amounts of organics, which can degrade the aquatic environment and bring adverse impacts for ecosystems [1,2]. Dye wastewater, as one of the representative organic wastewaters, contains many refractory compounds with high color and high concentration [3,4]. Because the traditional biological technologies are insufficient to treat the refractory organic contaminants in water, many physical and chemical methods have been developed over recent decades [5–7]. Advanced oxidation technologies (AOTs) can generate powerful reactive species—for example, the strong oxidative and nonselective hydroxyl radicals ( $\cdot\text{OH}$ ,  $E_0 = 1.9\text{--}2.7\text{ V}$ ) [8], which can transform the macromolecular substances into small molecular substances and eventually mineralize them into CO<sub>2</sub> and H<sub>2</sub>O [9]. Therefore, the application of AOTs in the treatment of organic dye wastewater has attracted widespread attention [10].

Peracetic acid (PAA) is a typical disinfectant during water purification [11], which is a mixture of four ingredients, such as H<sub>2</sub>O, PAA, H<sub>2</sub>O<sub>2</sub>, and acetic acid. As an electrophilic agent, PAA can attack electron-rich parts or functional groups in pollutants, so it can oxidize some organic substances, such as amino acids [12] and β-lactam antibiotics [13]. Owing to the mediocre redox potential of 1.76 V, PAA cannot directly degrade organic pollutants

that are resistant and persistent [14]. However, the peroxide bond of PAA is easily broken and activated due to the lower bond energy ( $38 \text{ kcal mol}^{-1}$ ) compared with that of  $\text{H}_2\text{O}_2$  ( $51 \text{ kcal mol}^{-1}$ ) [15]. Therefore, researchers are becoming increasingly concerned about PAA activation methods [16]. The activated PAA could generate nonselective  $\cdot\text{OH}$  and selective organic free radicals ( $\text{R}\cdot\text{C}\cdot$ ) including  $\text{CH}_3\text{CO}_2\cdot$ ,  $\text{CH}_3\text{CO}_3\cdot$ ,  $\text{CH}_3\text{O}_2\cdot$ , and  $\cdot\text{CH}_3$ , etc., which could be effective for the elimination of organics in aqueous circumstances [17].

Previous research has shown that PAA can be activated by heat [18], ultraviolet [19], ultrasound [20,21], and cobalt metal ions and oxides ( $\text{Co}^{2+}$ ,  $\text{Co}_3\text{O}_4$ , and  $\text{CoFe}_2\text{O}_4$ ) [22–25]. Nevertheless, the above activation methods may have respective limitations—for example, high energy consumption and potential leaching toxicity [16]. Apart from these,  $\text{Fe}^{2+}$ -activating PAA is the most promising method, because iron species are eco-friendly and omnipresent in nature [26]. The inherent shortcomings of  $\text{Fe}^{2+}$ -activating PAA systems have hindered their development, such as the slow regeneration of  $\text{Fe}^{2+}$  and easy generation of iron precipitation, which is also the restrictive factor affecting the traditional Fenton process [27].

A number of studies have shown that EC can effectively promote  $\text{Fe}^{2+}/\text{Fe}^{3+}$  conversion through the cathode reaction for  $\text{Fe}^{2+}$  regeneration [28,29], forming the electro-Fenton process. The electro-Fenton process can generate  $\text{H}_2\text{O}_2$  in situ and then enhance the production of  $\cdot\text{OH}$  radicals [30], thereby tremendously improving the degradation of pollutants. Moreover, many scientists have found that adding various peroxides (peroxydisulfate and peroxymonosulfate) into the electrolysis system could form a cooperative effect for removing organics in water [31–33]. Our previous study proved that electrolysis (EC) could effectively excite PAA for dye removal, but the activation efficiency still has room for improvement [34]. Hence, we propose the coupling of EC and  $\text{Fe}^{2+}$ -activating PAA (EC/ $\text{Fe}^{2+}$ /PAA) processes in this work.

The ternary synergistic system was expected to realize the efficient  $\text{Fe}^{2+}/\text{Fe}^{3+}$  cycle and PAA activation simultaneously. Methylene blue (MB), as a typical cationic dye, has complex and stable structures, which was selected to verify the performance of the synergistic system. The systematical study had the following aims: firstly, to research the enhancement of MB removal in the EC/ $\text{Fe}^{2+}$ /PAA process; secondly, to assess the effects of operation conditions and water constituents on the MB decolorization in the synergistic system; thirdly, to affirm the dominant reactive species for MB elimination; lastly, to propose a possible reaction mechanism of MB degradation in the EC/ $\text{Fe}^{2+}$ /PAA process.

## 2. Experimental

### 2.1. Materials and Reagents

Details of materials and reagents are introduced in Text S1 in the Supplementary Materials (SM).

### 2.2. Equipment and Procedure

A power source output a direct current to drive the EC system. The anode and cathode were platinum and graphite plates, separately, which were spaced 2 cm apart. The detailed information about the EC system is provided in Text S2 of Supplementary Materials. A beaker (100 mL) was applied as the reactor for the batch test. The designated concentrations of PAA and  $\text{Fe}^{2+}$  were introduced simultaneously to the reactor, which contained the target pollutant. The reaction was conducted at a temperature of  $25 \text{ }^\circ\text{C}$ , with stable stirring. The initial pH was regulated through the addition of  $\text{NaOH}$  and  $\text{H}_2\text{SO}_4$ . The EC reaction started after switching on the power. Sampling was performed at a fixed time node, and 1 mL  $\text{Na}_2\text{S}_2\text{O}_3$  solution was added for quenching active species before the concentration was determined. Different reactive species scavengers were added to the reactor separately to investigate the reaction mechanism in the masking tests.

### 2.3. Analytical Methods

The concentrations of MB, methyl orange (MO), and rhodamine B (RhB) were determined by the spectrophotometric method at 664, 465, and 554, nm, respectively. The metronidazole (MTZ) and tetracycline (TCH) concentrations were measured by High-Performance Liquid Chromatography (HPLC). The degradation byproducts of MB were investigated by HPLC combined with mass spectrum (MS). The amounts of iron ions were determined by the phenanthroline spectrophotometric method [35]. The change in PAA was measured by the *N,N*-diethyl-*p*-phenylenediamine (DPD) colorimetric method [36]. The  $H_2O_2$  concentration was quantified through titanium potassium oxalate colorimetry [35].

### 2.4. Energy Efficiency

The calculated electrical energy per order (EE/O) was denoted as electrical energy consumption by the following equation [37]:

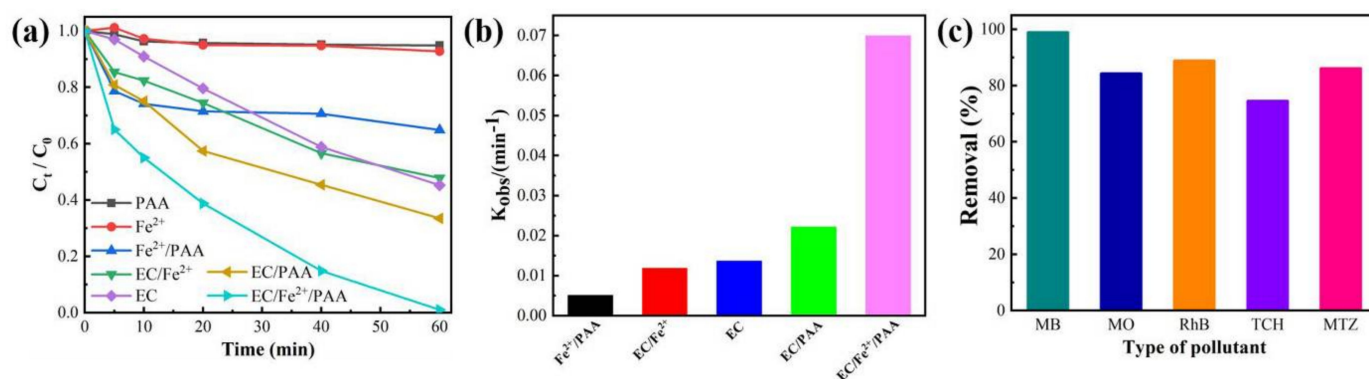
$$\frac{EE}{O} = \frac{U \times I \times T}{V \times 60 \times \log(C_0/C)} \quad (1)$$

where EE/O represents the electrical energy (kWh) consumed for removing the pollutant by an order of magnitude in a significant volume ( $V$ , L) of wastewater and a certain time ( $T$ , min);  $U$  and  $I$  stand for the voltage (V) and current (A), respectively;  $C_0$  and  $C$  indicate the beginning and ending contaminant concentrations, respectively.

## 3. Results and Discussion

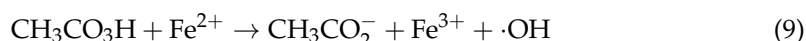
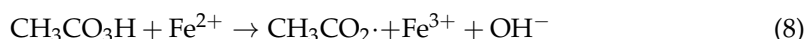
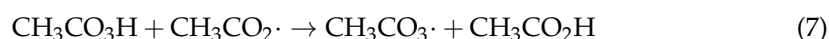
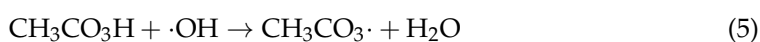
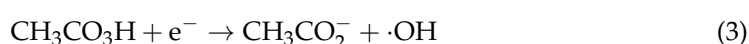
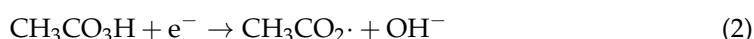
### 3.1. Performance of EC/Fe<sup>2+</sup>/PAA Process

The decolorizations of MB in the PAA, Fe<sup>2+</sup>, Fe<sup>2+</sup>/PAA, EC/Fe<sup>2+</sup>, EC, EC/PAA, and EC/Fe<sup>2+</sup>/PAA systems are comprehensively compared in Figure 1a. After 60 min of reaction, the decolorization ratios of MB in the PAA alone and sole Fe<sup>2+</sup> systems were only 5.13% and 7.26%, respectively. In the Fe<sup>2+</sup>/PAA system, the decolorization of MB reached 35.15%. The removals of MB in the EC, EC/Fe<sup>2+</sup>, and EC/PAA systems were 54.55%, 52.24%, and 66.64%, respectively. However, the decoloring performance was greatly improved for the EC/Fe<sup>2+</sup>/PAA process, and the elimination efficiency of MB increased to 98.97%, showing a significant synergistic effect. In Figure 1b, the kinetic fitting results indicate that the reaction rate constant of EC/Fe<sup>2+</sup>/PAA reached 0.06992 min<sup>-1</sup>, which was obviously higher than other processes (the PAA and Fe<sup>2+</sup> were both fitted by a zero-order kinetic model, and other systems were all fitted through a pseudo-first-order kinetic model). The above results demonstrate that the ternary synergistic process could remarkably promote the decolorization efficiency and rate of MB.



**Figure 1.** Decolorization ratio (a) and reaction rate constant (b) of MB in various systems. (c) Diverse organic pollutant removal in EC/Fe<sup>2+</sup>/PAA system. Experimental conditions:  $[MB]_0 = [MO]_0 = [RhB]_0 = [TCH]_0 = [MTZ]_0 = 20 \text{ mg L}^{-1}$ ,  $[Fe^{2+}]_0 = 30 \text{ } \mu\text{mol L}^{-1}$ ,  $[PAA]_0 = 5.4 \text{ mmol L}^{-1}$ ,  $[H_2O_2]_0 = 11.25 \text{ mmol L}^{-1}$ ,  $[NaNO_3] = 30 \text{ mmol L}^{-1}$ ,  $\text{pH} = 2.9$ ,  $j = 15 \text{ mA cm}^{-2}$ .

In the EC/PAA system, the electron-donating condition for the cathode could activate PAA (Equations (2) and (3)) [38]. Furthermore, the  $\cdot\text{OH}$  produced by the electron loss reaction on the anode not only could remove the MB (Equation (4)) [39], but also activate PAA to generate  $\text{CH}_3\text{CO}_3\cdot$  and  $\text{CH}_3\text{CO}_2\cdot$  for the oxidation of organic pollutants (Equations (5)–(7)) [20]. Meanwhile, the electron transfer on the surface of the electrode could directly oxidize MB. However, the main drawback of this system is that the reactions of PAA activation and radical generation are confined to the electrode surface. In the  $\text{Fe}^{2+}$ /PAA process, the transition metal ions of  $\text{Fe}^{2+}$  were often used as an activator, which could activate PAA to generate organic free radicals and  $\cdot\text{OH}$  (Equations (8) and (9)) [24]. However, the generated  $\text{Fe}^{3+}$  was difficult to reduce and easily produced iron sludge, leading to insufficient oxidation for MB removal.



Nevertheless, after adding the  $\text{Fe}^{2+}$  to the EC/PAA system, the combined effect of the electro-Fenton and PAA activation reactions could promote the oxidative radicals' generation and then enhance the dye elimination. Furthermore, the synergistic effect could extend the oxidation and activation reactions from the electrode surfaces to the entire solution, greatly improving the capability of this system. In addition, the generated  $\text{Fe}^{3+}$  could be reduced to  $\text{Fe}^{2+}$  by obtaining electrons at the cathode (Equation (10)) [32], realizing the reuse of  $\text{Fe}^{2+}$  for sustainable PAA activation.



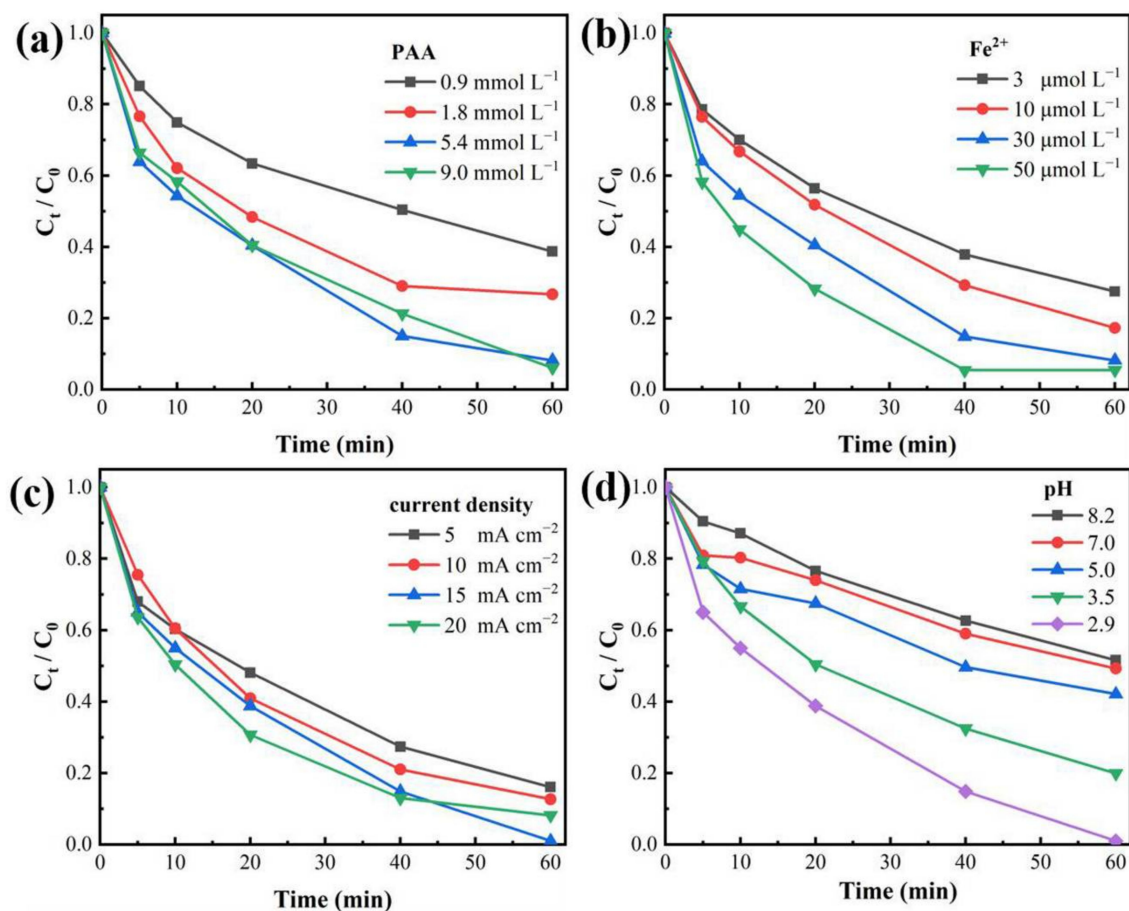
To prove that the EC/ $\text{Fe}^{2+}$ /PAA system is effective in removing diverse organic pollutants, three reactive dyes (MB, MO, and RhB) and two antibiotics (TCH and MTZ) were selected for the elimination tests [40]. As illustrated in Figure 1c, the significant abatement of MB, MO, RhB, TCH, and MTZ by the EC/ $\text{Fe}^{2+}$ /PAA process was observed, and their removal efficiencies reached 98.89%, 84.33%, 88.88%, 74.53%, and 86.15% during 60 min, respectively, certifying the effectiveness of the synergy process for the common organic contaminants' decontamination. These organic compounds contain methyl and hydroxyl groups, and these electro-rich functional groups could be susceptible to reaction with  $\text{R}\cdot\text{C}\cdot$  via electron transferring [41].

### 3.2. Influencing Factors for EC/ $\text{Fe}^{2+}$ /PAA Process

#### 3.2.1. PAA Dosage

The effect of different PAA dosages for MB decolorization during the EC/ $\text{Fe}^{2+}$ /PAA process was researched (Figure 2a). The MB removal was enhanced from 61.26% to 91.80% at 60 min with the PAA dosage augmented from 0.9 to 5.4 mmol  $\text{L}^{-1}$ . Boosting the PAA dose could supply the substrate of active species generation for removing MB. Nevertheless, while the PAA amount was raised to 9.0 mmol  $\text{L}^{-1}$ , the MB elimination was inhibited slightly, demonstrating that the superfluous PAA could not continuously improve the MB oxidation. This is because the  $\text{H}_2\text{O}_2$  in PAA has a negative impact on the  $\cdot\text{OH}$  radical

through scavenging effects [18], which could impact the PAA activation and then inhibit the dye elimination. Therefore, the optimal concentration of PAA was set at  $5.4 \text{ mmol L}^{-1}$ .



**Figure 2.** Decolorization ratio of MB under different reaction conditions: (a) PAA dosage, (b)  $\text{Fe}^{2+}$  dosage, (c) current density, and (d) solution pH. Experimental conditions:  $[\text{MB}]_0 = 20 \text{ mg L}^{-1}$ ,  $[\text{Fe}^{2+}]_0 = 30 \mu\text{mol L}^{-1}$ ,  $[\text{PAA}]_0 = 5.4 \text{ mmol L}^{-1}$ ,  $[\text{H}_2\text{O}_2]_0 = 11.25 \text{ mmol L}^{-1}$ ,  $[\text{NaNO}_3] = 30 \text{ mmol L}^{-1}$ ,  $\text{pH} = 2.9$ ,  $j = 15 \text{ mA cm}^{-2}$ .

### 3.2.2. $\text{Fe}^{2+}$ Dosage

The effect of  $\text{Fe}^{2+}$  dosage on MB decolorization was evaluated (Figure 2b). With the  $\text{Fe}^{2+}$  concentration increasing from 3 to  $30 \mu\text{mol L}^{-1}$ , the decolorization efficiency of MB was enhanced from 72.48% to 91.80% within 60 min, which indicated that an appropriate increase in  $\text{Fe}^{2+}$  dosage could catalyze PAA more efficiently and rapidly, hence strengthening the reactive radicals' formation and the MB removal. When the  $\text{Fe}^{2+}$  dosage was raised to  $50 \mu\text{mol L}^{-1}$ , the MB removal ratio was not enhanced at 60 min, but the decolorization rate was improved obviously. Considering the cost saving, the suitable concentration of  $\text{Fe}^{2+}$  was chosen as  $30 \mu\text{mol L}^{-1}$ .

### 3.2.3. Current Intensity

As can be seen from Figure 2c, with the current intensity rising from 5 to  $15 \text{ mA cm}^{-2}$ , the decolorization ratio of MB was augmented from 84.74% to 93.73%. The stronger current is a benefit for the  $\cdot\text{OH}$  formation on the anode surface and  $\text{Fe}^{3+}$  reduction on the cathode surface [42,43], which could promote PAA activation and the oxidation of organics. Nevertheless, as the current was enhanced to  $20 \text{ mA cm}^{-2}$ , the decolorization of MB incurred a slight drop. This phenomenon reflects the fact that the exorbitant current density would improve the electrolysis of water, and the generated  $\text{O}_2$  at the anode would accelerate

the oxidation of  $\text{Fe}^{2+}$  to  $\text{Fe}^{3+}$  (Equation (11)) [44], then suppressing the PAA activation and dye removal. Hence, the suitable current density value was set to be  $15 \text{ mA cm}^{-2}$ .



### 3.2.4. Initial pH

The pH condition could impact the form and redox potential of PAA. Thus, the effects of different solution pH on the MB removal were explored (Figure 2d). The result showed that acidic conditions were more conducive to the decolorization of MB. Under the alkaline condition (pH = 8.2), the removal of MB was only 56.03%. Nevertheless, the decolorization reached 98.97% at pH 2.9. The pKa value of PAA is approximately 8.2 [15]. The lower the pH, the more protonated PAA ( $\text{PAA}^0$ ) was the dominant form in solution [16]. When the pH was near to 8.2, the PAA was prone to self-decomposition and hydrolysis, and the proportion of deprotonated PAA ( $\text{PAA}^-$ ) would be enhanced in solution [16]. The oxidizing ability of  $\text{PAA}^0$  is higher than that of  $\text{PAA}^-$  [12]. Moreover, compared to  $\text{PAA}^-$ , the  $\text{PAA}^0$  more easily accepts electrons, and is more liable to be activated by  $\text{Fe}^{2+}$  [45]. In addition, the  $\text{Fe}^{3+}/\text{Fe}^{2+}$  cycle becomes more difficult as the pH increases [46]. Therefore, the acidic environment was conducive to the removal of MB in the EC/ $\text{Fe}^{2+}$ /PAA process.

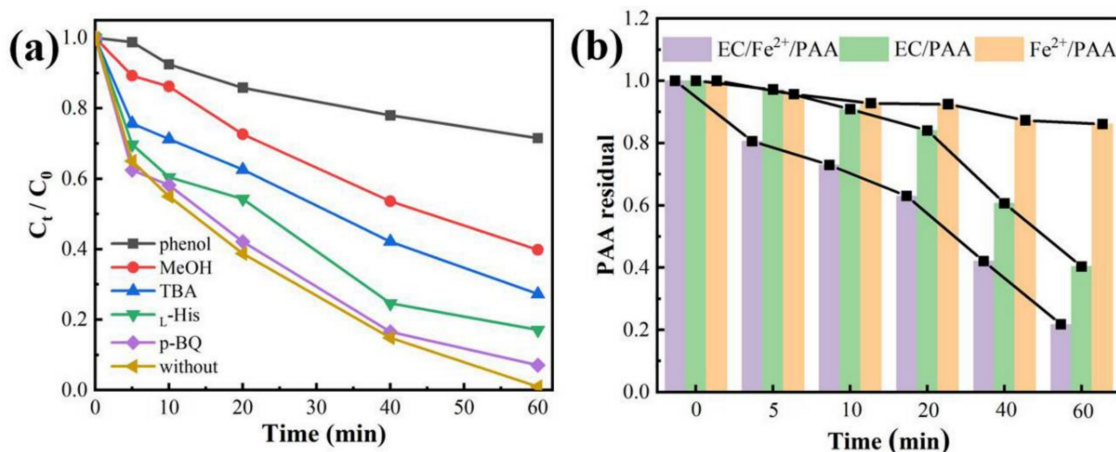
## 3.3. Mechanism of EC/ $\text{Fe}^{2+}$ /PAA Process

### 3.3.1. Scavenging Test

Radical quenching experiments were employed to distinguish the various active substances in the EC/ $\text{Fe}^{2+}$ /PAA process. Five scavengers were employed, namely tert-butyl alcohol (TBA), methanol (MeOH), phenol, P-benzoquinone (p-BQ), and L-Histidine (L-His). TBA is a common scavenging agent for  $\cdot\text{OH}$  on account of the fast reaction rate ( $5 \times 10^8 \text{ M}^{-1} \text{ s}^{-1}$ ) with  $\cdot\text{OH}$  [36]. MeOH is a hydrophilic agent, which can quench  $\cdot\text{OH}$ ,  $\text{CH}_3\text{CO}_2\cdot$ , and  $\text{CH}_3\text{CO}_3\cdot$  at the same time [41]. Phenol is a hydrophobic chemical, which can react quickly with  $\text{OH}\cdot$ ,  $\text{CH}_3\text{CO}_2\cdot$ , and  $\text{CH}_3\text{CO}_3\cdot$  near the electrode [39]. p-BQ is an excellent masking agent for superoxide anions ( $\text{O}_2^{\cdot-}$ ) [47]. L-Histidine is a typical inhibiting agent for singlet oxygen ( $^1\text{O}_2$ ) [47].

A summary of the scavenging results is given in Figure 3a. Overall, 98.97% of MB was removed in the absence of a scavenger. The MB decay declined by approximately 6.04% with the addition of p-BQ, proving the inappreciable role of  $\text{O}_2^{\cdot-}$  in this system. The suppression of MB decolorization was more prominent with the existence of L-His and the removal ratio of MB dropped to 80%, which proved that the  $^1\text{O}_2$  plays a non-negligible role in MB elimination (Equations (12) and (13)) [48,49]. Adding excess MeOH and TBA cannot entirely restrain the MB decolorization, and the decolorization was reduced to 72.70% and 60.15%, respectively. However, when  $50 \text{ mol L}^{-1}$  of phenol was added, the inhibition effect on the MB removal became acute, and the decolorization was reduced to 28.49%. This result indicated that the free radicals on the electrode surface could play an important role in MB elimination. Hence, the major active species for MB removal were  $\cdot\text{OH}$ ,  $\text{CH}_3\text{CO}_2\cdot$ ,  $\text{CH}_3\text{CO}_3\cdot$ , and  $^1\text{O}_2$  in the EC/ $\text{Fe}^{2+}$ /PAA system. Moreover, the presence of phenol had a more obvious suppression influence than TBA and MeOH, demonstrating that the PAA activation and related radicals' reactions for MB elimination mostly originated from the electrode surface. In addition, the above results confirmed that the PAA was primarily activated by the EC system, as observed in Figure 1a.





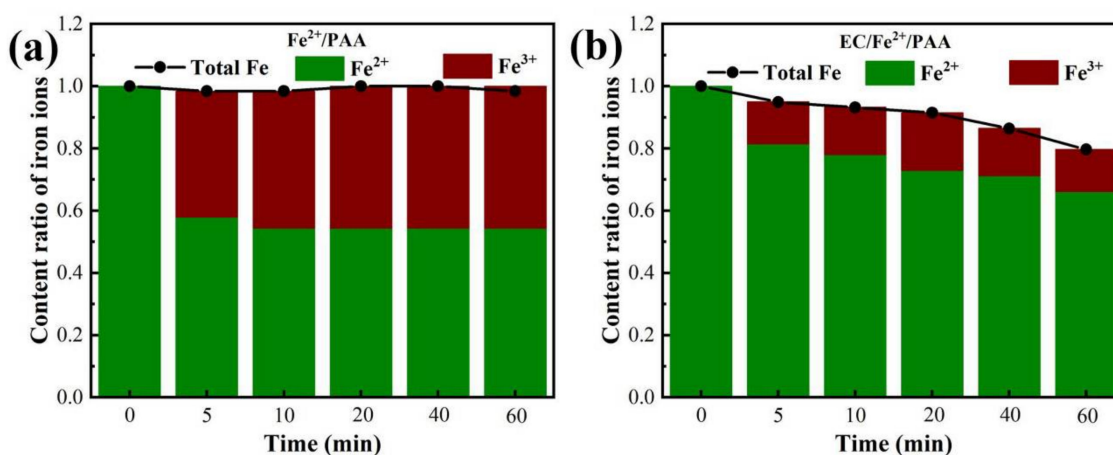
**Figure 3.** MB removal under various radical quenching agents in EC/Fe<sup>2+</sup>/PAA (a). Remaining amount of PAA under different systems (b). Experimental conditions:  $[MB]_0 = 20 \text{ mg L}^{-1}$ ,  $[Fe^{2+}]_0 = 30 \text{ } \mu\text{mol L}^{-1}$ ,  $[PAA]_0 = 5.4 \text{ mmol L}^{-1}$ ,  $[H_2O_2]_0 = 11.25 \text{ mmol L}^{-1}$ , TBA =  $6 \text{ mol L}^{-1}$ , MeOH =  $10 \text{ mol L}^{-1}$ , phenol =  $50 \text{ mmol L}^{-1}$ , p-BQ =  $200 \text{ } \mu\text{mol L}^{-1}$ , L-His =  $200 \text{ } \mu\text{mol L}^{-1}$ ,  $[NaNO_3] = 30 \text{ mmol L}^{-1}$ , pH = 2.9,  $j = 15 \text{ mA cm}^{-2}$ .

### 3.3.2. PAA Utilization Rate

As the major precursor of active radicals in the EC/Fe<sup>2+</sup>/PAA is PAA, monitoring the residual PAA concentration can reflect its activation efficiency. As presented in Figure 3b, the remaining proportion of PAA (the remaining PAA to initial PAA) in the three systems (Fe<sup>2+</sup>/PAA, EC/PAA, and EC/Fe<sup>2+</sup>/PAA) decreased with the increase in time and the downward trend was enhanced significantly. After 60 min of reaction, only 13.87% of PAA was consumed in the Fe<sup>2+</sup>/PAA process, and 59.62% of PAA was decomposed in the EC/PAA system, revealing that the PAA's activation ability for the EC process was stronger than that for the Fe<sup>2+</sup> system. The highest decomposition ratio of PAA was significantly increased to 78.23% for the EC/Fe<sup>2+</sup>/PAA process, which was higher than that for the other two systems. This result clearly shows that the EC/Fe<sup>2+</sup>/PAA system yields an excellent synergistic effect for PAA activation. In summary, the above phenomena were in agreement with the outcomes of MB removal and radical quenching tests.

### 3.3.3. Trend of Fe Ions

Fe<sup>2+</sup> is a crucial element in EC/Fe<sup>2+</sup>/PAA, which could not excite PAA, but also plays the role of catalyst in the electro-Fenton process. The changes in the Fe<sup>2+</sup> and Fe<sup>3+</sup> concentration were compared in the Fe<sup>2+</sup>/PAA and EC/Fe<sup>2+</sup>/PAA systems (Figure 4). As displayed in Figure 4a, the Fe<sup>2+</sup> content decreased rapidly with the increase in Fe<sup>3+</sup> within 5 min in the Fe<sup>2+</sup>/PAA process, and the trend tended towards becoming stable after 10 min. At the same time, the total Fe amount only fell by 2% during the 60 min reaction. The results were mainly ascribed to the fast depletion of Fe<sup>2+</sup>, the activation of PAA, and the ineffective conversion of Fe<sup>3+</sup> to Fe<sup>2+</sup>, once again verifying the outcome of MB removal shown in Figure 1a. However, as illustrated in Figure 4b, in the EC/Fe<sup>2+</sup>/PAA process, the concentration of Fe<sup>2+</sup> remained at a higher level than that in Fe<sup>2+</sup>/PAA, and the amount of Fe<sup>3+</sup> also maintained a lower level than that of Fe<sup>2+</sup>/PAA. These results prove that Fe<sup>3+</sup> could be continuously converted into Fe<sup>2+</sup> under the effect of cathode electron transfer, resulting in a higher concentration of Fe<sup>2+</sup> in the system. Moreover, the total Fe content in the EC/Fe<sup>2+</sup>/PAA process was decreased to 80%, which was more remarkable compared with the Fe<sup>2+</sup>/PAA. In the electrolysis system, the Fe ions could undergo a reduction reaction by receiving electrons from the cathode, and then be deposited on the surface of the cathode, resulting in a decline in the total Fe concentration [39].



**Figure 4.** Changes in Fe content in Fe<sup>2+</sup>/PAA process (a) and EC/Fe<sup>2+</sup>/PAA (b). Experimental conditions: [MB]<sub>0</sub> = 20 mg L<sup>-1</sup>, [Fe<sup>2+</sup>]<sub>0</sub> = 30 μmol L<sup>-1</sup>, [PAA]<sub>0</sub> = 5.4 mmol L<sup>-1</sup>, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> = 11.25 mmol L<sup>-1</sup>, [NaNO<sub>3</sub>] = 30 mmol L<sup>-1</sup>, pH = 2.9, *j* = 15 mA cm<sup>-2</sup>.

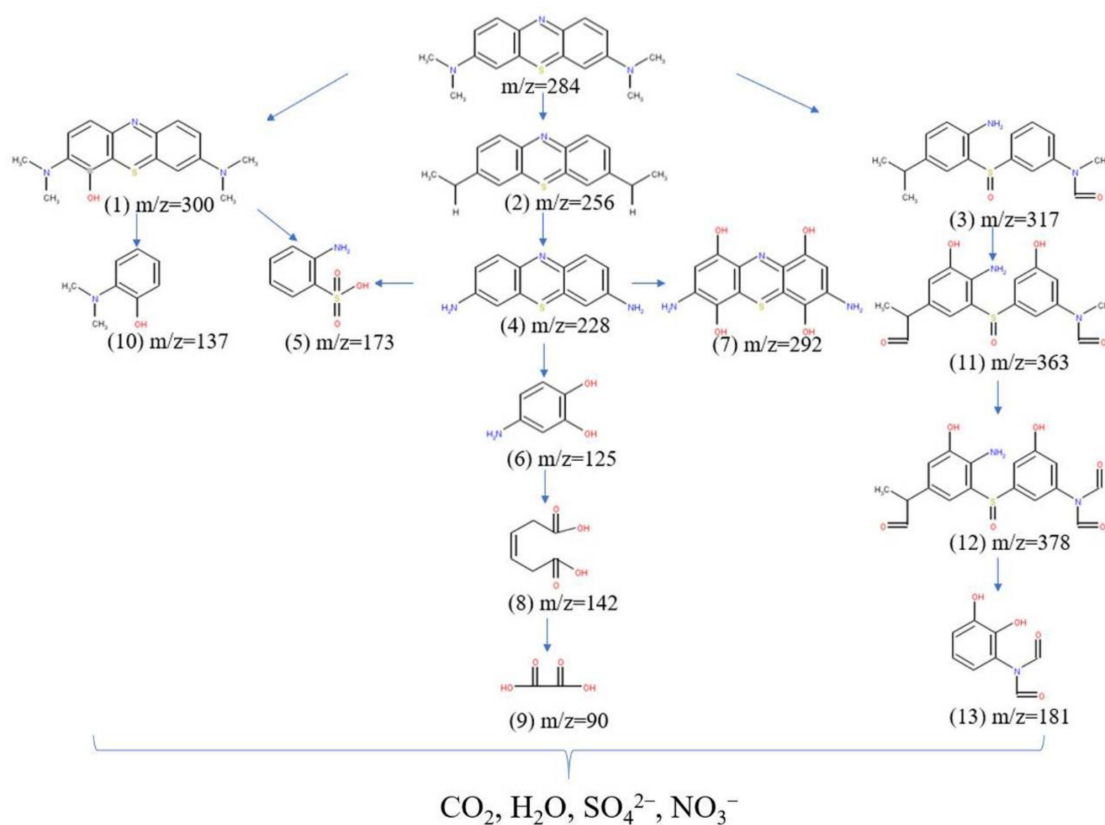
### 3.4. MB Degradation Mechanism

The UV–visible spectrum was used to confirm the decolorization of MB in the EC/Fe<sup>2+</sup>/PAA. As can be seen from Figure S1 of Supplementary Materials, the absorption peak at 664 nm gradually disappeared within 60 min [50], indicating that the chromogenic group of sulfhydryl (-S-) of MB was destroyed by the free radicals of EC/Fe<sup>2+</sup>/PAA [51].

The TOC removal for MB was determined during the collaborative process. As seen in Figure S2 in Supplementary Materials, the TOC almost remained unchanged in the 120 min treatment. This result indicated that the application of activated PAA could increase the TOC, which is derived from the residual PAA and acetic acid [34]. Hence, the PAA-related process combined with the biological treatment could be a promising option because the increased TOC is a good carbon source for microorganisms [22,52].

The HPLC-MS spectra of MB before and after synergistic oxidation are presented in Figure S3 of Supplementary Materials. The peak of *m/z* = 284 was attributed to the MB, which was evidently decreased after 60 min reaction, corroborating the decomposition of MB. Based on the results of MS analyses, the possible degradation pathway of MB was suggested (Figure 5). Initially, the cation of MB (MB<sup>+</sup>) could be formed via the electron transfer between MB and CH<sub>3</sub>CO<sub>2</sub><sup>·</sup> or CH<sub>3</sub>CO<sub>3</sub><sup>·</sup>. Next, the MB<sup>+</sup> would rapidly react with H<sub>2</sub>O or O<sub>2</sub> to produce hydroxylated byproduct No. 1 through the reactions of hydroxyl extraction or addition [53]. The MB could be demethylated to generate byproduct No. 2 under the action of ·OH. In addition, the central aromatic ring of MB could also be opened by ·OH to produce byproduct No. 3, which contained amino (-NH<sub>2</sub>) and sulfoxide (C-S (=O)-C) functional groups [54]. The methylated byproduct No. 2 could also be further demethylated to form byproduct No. 4 after losing four methyl groups. After this, the N = C bond and sulfhydryl group of byproduct No. 4 could be broken down to form byproducts No. 5 and No. 6. The byproduct No. 4 could generate the hydroxylated byproduct No. 7 via the attack of ·OH. The benzene ring of byproduct No. 6 was cleaved to produce small-molecule byproduct No. 8, which was further split into small-molecule fragment byproduct No. 9. The hydroxylated byproduct No. 1 also could be broken to form byproducts No. 5 and No. 10 through the ring opening reaction under the function of ·OH. The byproduct No. 3 could be hydroxylated to form byproduct No. 11, and then demethylated to produce byproduct No. 12, and the sulfoxide was cracked to generate byproduct No. 13 [49,55]. Finally, these degradation intermediates could be further oxidized and converted to CO<sub>2</sub>, H<sub>2</sub>O, SO<sub>4</sub><sup>2-</sup>, and NO<sub>3</sub><sup>-</sup> [56].

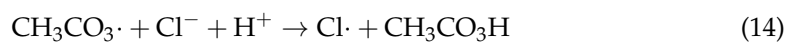


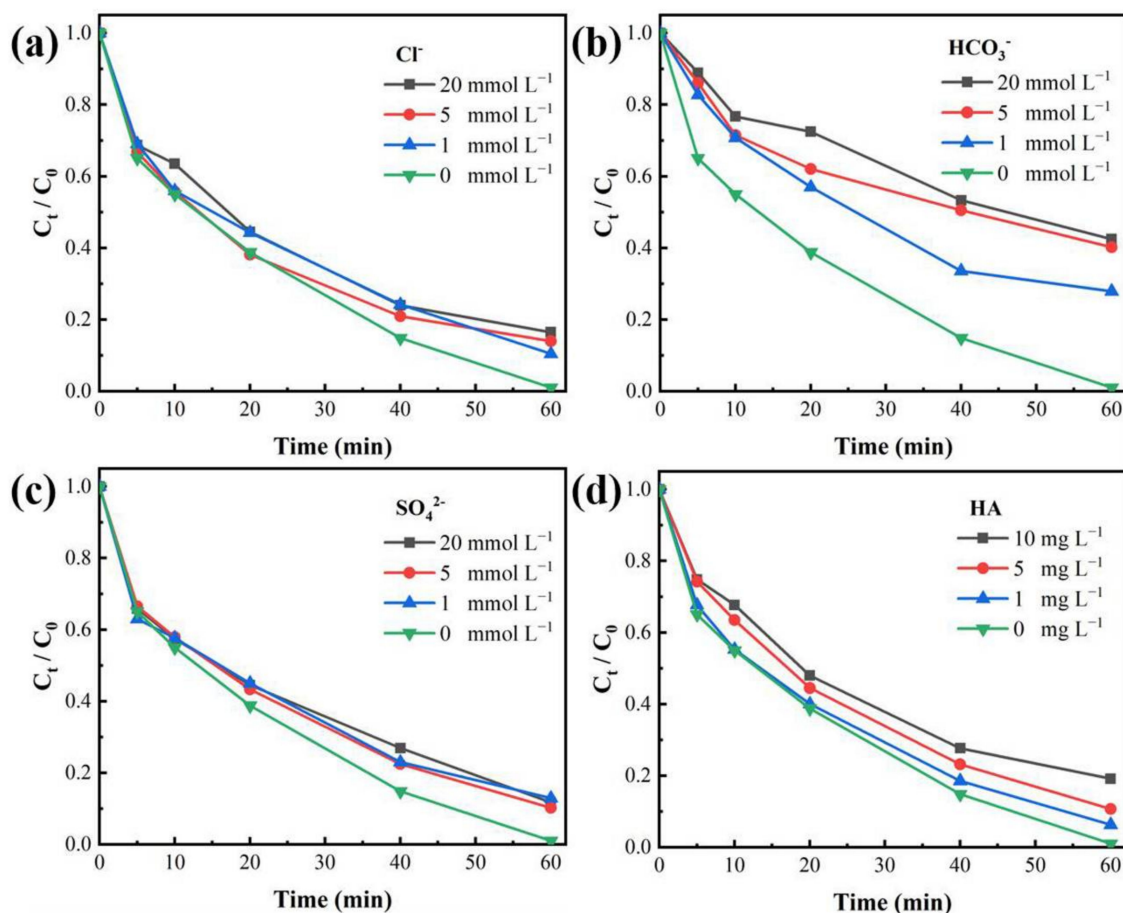


**Figure 5.** Possible degradation pathway in EC/Fe<sup>2+</sup>/PAA.

### 3.5. Water Matrices Effects

The effect of Cl<sup>−</sup> on the MB removal in the EC/Fe<sup>2+</sup>/PAA was explored. As seen in Figure 6a, the existence of Cl<sup>−</sup> (1–20 mmol L<sup>−1</sup>) had a certain passive effect on the MB elimination, and the removal efficiency decreased from 98.97% to 83.47%. Chloride ions can scavenge free radicals, resulting in the generation of reactive chlorine species (Cl·, Cl<sub>2</sub><sup>−</sup>, and HClO·<sup>−</sup>, Equations (14)–(18)) [36,57], whose oxidation capacities were lower than those of reactive species generated in the PAA activation. In addition, the coexisting iron and chloride ions could oxidize Fe<sup>2+</sup> to Fe<sup>3+</sup> and form Fe(Cl)<sup>2+</sup> and FeCl<sub>2</sub><sup>+</sup> complexes (Equation (19)) [14], harming the reaction of Fe<sup>2+</sup> activating PAA.





**Figure 6.** Effects of presence of (a)  $\text{Cl}^-$ , (b)  $\text{HCO}_3^-$ , (c)  $\text{SO}_4^{2-}$ , and (d) HA (0–10  $\text{mg L}^{-1}$ ) on MB decolorization in EC/ $\text{Fe}^{2+}$ /PAA process. Experimental conditions:  $[\text{MB}]_0 = 20 \text{ mg L}^{-1}$ ,  $[\text{Fe}^{2+}]_0 = 30 \text{ } \mu\text{mol L}^{-1}$ ,  $[\text{PAA}]_0 = 5.4 \text{ mmol L}^{-1}$ ,  $[\text{H}_2\text{O}_2]_0 = 11.25 \text{ mmol L}^{-1}$ ,  $[\text{NaNO}_3] = 30 \text{ mmol L}^{-1}$ ,  $\text{pH} = 2.9$ ,  $j = 15 \text{ mA cm}^{-2}$ .

The effect of bicarbonate ions on MB removal in the EC/ $\text{Fe}^{2+}$ /PAA was investigated (Figure 6b). Increasing bicarbonate ions amount led to the strong inhibition of the MB removal, and when the  $\text{HCO}_3^-$  was increased to  $20 \text{ mmol L}^{-1}$ , the decolorization ratio was reduced to 57.51%. This inhibitory effect is due to the scavenging effect of  $\text{HCO}_3^-$  on  $\cdot\text{OH}$ . Moreover, the masking product is a carbonate radical (Equation (20)) [27,58], which is a weak oxidant compared with  $\cdot\text{OH}$ . Meanwhile, the presence of  $\text{HCO}_3^-$  would increase the solution's pH [57], which is harmful to the activation of PAA by  $\text{Fe}^{2+}$ .

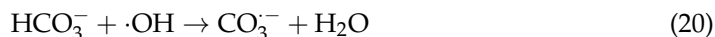


Figure 6c shows that the MB elimination in the EC/ $\text{Fe}^{2+}$ /PAA was restrained through the existence of  $\text{SO}_4^{2-}$ . When the  $\text{SO}_4^{2-}$  concentration was augmented from 1 to  $20 \text{ mmol L}^{-1}$ , the MB removal ratio dropped from 98.97% to 80.79%.  $\text{SO}_4^{2-}$  would react with  $\cdot\text{OH}$  in the acidic environment following the production of  $\text{SO}_4^{\cdot-}$  (Equation (21)) [59,60].  $\text{SO}_4^{\cdot-}$  is also a strongly oxidizing radical, so MB removal could only be restrained to a certain extent.

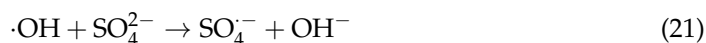


Figure 6d reveals the effect of the addition of HA on the MB removal. As expected, the MB removal efficiency was obviously reduced with the increase in HA amount. The HA could rapidly react with  $\cdot\text{OH}$  and  $\text{R}\cdot\text{C}$ , with rate constants of  $2.5 \times 10^4 \text{ L mg}^{-1} \text{ s}^{-1}$  and  $5.76 \times 10^4 \text{ L mg}^{-1} \text{ s}^{-1}$ , respectively [36], which would consume reactive species in the

EC/Fe<sup>2+</sup>/PAA. Moreover, the presence of HA would impede the Fe<sup>2+</sup> catalytic activity by the complexation of HA and Fe<sup>2+</sup> [45,61], thus affecting the PAA activation for removing the MB.

### 3.6. Electrical Energy Analysis

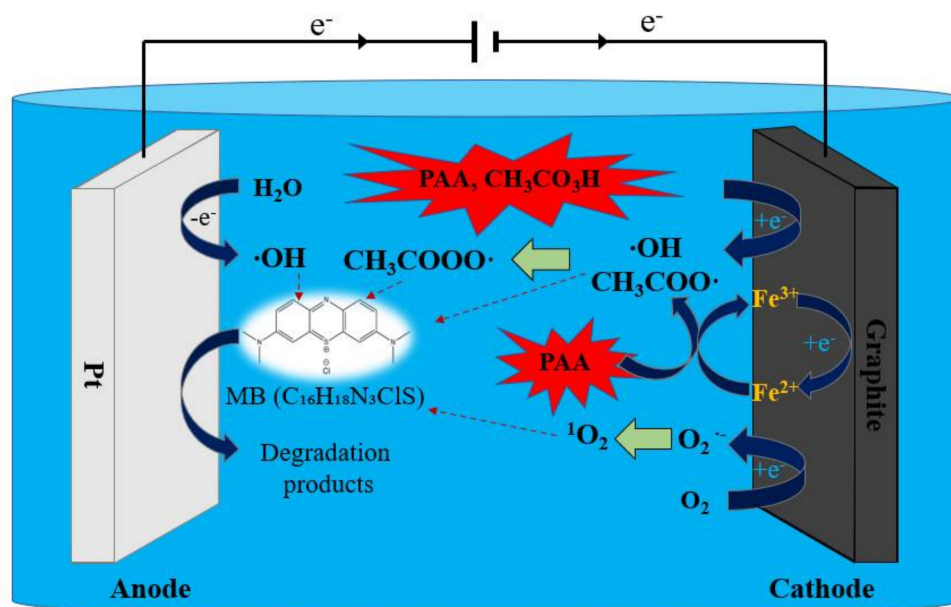
Table 1 illustrates the electrical energy consumption of the EC, EC/PAA, and EC/Fe<sup>2+</sup>/PAA processes for removing MB, and the calculated EE/O values for the three systems were 5.601, 3.345, and 0.851 kWh/m<sup>3</sup>, respectively. The EE/O of EC/Fe<sup>2+</sup>/PAA was approximately 6.58 and 3.93 times lower than those of EC and EC/PAA, respectively, which embodied an obvious decline for the power consumption, while the PAA and Fe<sup>2+</sup> corresponded with the EC process. It can be deduced that the synergistic effect could not only promote the dye removal, but also markedly improve the energy efficiency.

**Table 1.** Electrical energy consumption for different systems.

System	E (V)	I (A)	t (min)	V (L)	Log (C <sub>0</sub> /C)	EE/O (kWh/m <sup>3</sup> )
EC	7.4	0.06	60	0.1	4.585	5.601
EC/PAA	6.1	0.06	60	0.1	1.094	3.345
EC/Fe <sup>2+</sup> /PAA	6.5	0.06	60	0.1	0.739	0.851

### 3.7. Proposed Mechanism

Based on the aforesaid outcomes and discussion, the proposed mechanism of PAA activation for the degradation of MB using electrochemical synergy with Fe<sup>2+</sup> is summarized in Figure 7. Firstly, the PAA could be activated by electron transfer on the cathode of the EC system, generating ·OH, CH<sub>3</sub>CO<sub>2</sub>·, and CH<sub>3</sub>CO<sub>3</sub>·. Moreover, the ·OH generated from hydrolysis on the anode could also promote PAA activation. Secondly, the Fe<sup>2+</sup> could activate PAA to produce ·OH, CH<sub>3</sub>CO<sub>2</sub>·, and CH<sub>3</sub>CO<sub>3</sub>·. Meanwhile, the Fe<sup>3+</sup> could be persistently transformed into Fe<sup>2+</sup> through the cathode reaction to encourage the circulation of Fe<sup>3+</sup>/Fe<sup>2+</sup>, which was conducive to the continuous activation of PAA. In addition, the cathode could donate electrons to stimulate O<sub>2</sub> molecules to produce O<sub>2</sub><sup>·-</sup>, and then generate <sup>1</sup>O<sub>2</sub>. On the other hand, the MB could lose electrons and be degraded through the anode oxidation reaction. Finally, under these radical and non-radical pathways, the dye was eliminated in the EC/Fe<sup>2+</sup>/PAA synergistic system.



**Figure 7.** Possible mechanism for EC/Fe<sup>2+</sup>/PAA system.

#### 4. Conclusions

A remarkable cooperative effect was generated in the electron-Fenton process for PAA activation. The effects of the operational parameters on the MB removal were optimized, and the MB decolorization efficiency reached 98.97% after 30 min under 5.4 mmol L<sup>-1</sup> PAA, 30 μmol L<sup>-1</sup> Fe<sup>2+</sup>, 15 mA cm<sup>-2</sup> current intensity, and pH 2.9. The scavenging tests proved that ·OH, CH<sub>3</sub>CO<sub>2</sub>·, CH<sub>3</sub>CO<sub>3</sub>·, and <sup>1</sup>O<sub>2</sub> were the main reactive species for MB removal in the EC/Fe<sup>2+</sup>/PAA. The PAA decomposition was greatest in the EC/Fe<sup>2+</sup>/PAA compared with that in the EC and EC/PAA, demonstrating the synergistic effect for PAA activation. The circulation of Fe<sup>3+</sup>/Fe<sup>2+</sup> can be maintained significantly with the assistance of the electric field in the EC/Fe<sup>2+</sup>/PAA system. The calculated EE/O results indicated that the ternary process could reduce the electrical energy consumption considerably compared to that in the EC and EC/PAA. In addition, the EC/Fe<sup>2+</sup>/PAA process was also used to test four other types of organic pollutants (MO, RhB, TCH, and MTZ), and they all achieved good removal effects. Therefore, the above results indicate that the EC/Fe<sup>2+</sup>/PAA synergistic system was a potent and dependable AOT. Furthermore, this work provides a simple and practical collaborative process for improving electrochemical oxidation technology for organic wastewater treatment.

**Supplementary Materials:** The following supporting information can be downloaded at: <https://www.mdpi.com/article/10.3390/coatings12040466/s1>, Text S1: Materials and Reagents; Text S2: Equipment and Procedure; Figure S1: UV-Vis spectrum for MB removal in EC/Fe<sup>2+</sup>/PAA system. Experimental conditions: [MB]<sub>0</sub> = 20 mg L<sup>-1</sup>, [Fe<sup>2+</sup>]<sub>0</sub> = 30 μmol L<sup>-1</sup>, [PAA]<sub>0</sub> = 5.4 mmol L<sup>-1</sup>, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> = 11.25 mmol L<sup>-1</sup>, [NaNO<sub>3</sub>] = 30 mmol L<sup>-1</sup>, pH = 2.9, *j* = 15 mA cm<sup>-2</sup>; Figure S2: TOC removal for MB in in EC/Fe<sup>2+</sup>/PAA system. Experimental conditions: [MB]<sub>0</sub> = 20 mg L<sup>-1</sup>, [Fe<sup>2+</sup>]<sub>0</sub> = 30 μmol L<sup>-1</sup>, [PAA]<sub>0</sub> = 5.4 mmol L<sup>-1</sup>, [H<sub>2</sub>O<sub>2</sub>]<sub>0</sub> = 11.25 mmol L<sup>-1</sup>, [NaNO<sub>3</sub>] = 30 mmol L<sup>-1</sup>, pH = 2.9, *j* = 15 mA cm<sup>-2</sup>; Figure S3: HPLC-MS analysis of MB before and after reaction.

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