



Article A Cost-Effective, Nanoporous, High-Entropy Oxide Electrode for Electrocatalytic Water Splitting

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Abstract: High-entropy materials have attracted extensive attention as emerging electrode materials in various energy applications due to their flexible tunability, unusual outstanding activities, and cost-effectiveness using multiple earth-abundant elements. We introduce a novel high-entropy composite oxide with the five elements of Cu, Ni, Co, Fe, and Cr (HEO-3CNF) for use in the oxygen evolution reaction (OER) in electrocatalytic water splitting. HEO-3CNF is composed of two phases with a non-equimolar, deficient high-entropy spinel oxide of $(Cu_{0.2-x}Ni_{0.2}Co_{0.2}Fe_{0.2}Cr_{0.2})_3O_4$ and monoclinic copper oxide (CuO). Electrochemical impedance spectroscopy (EIS) with distribution of relaxation times (DRT) analysis validates that the HEO-3CNF-based electrode exhibits faster charge transfer than benchmark CuO. It results in improved OER performance with a lower overpotential at 10 mA/cm² and a Tafel slope than CuO (518.1 mV and 119.7 mV/dec versus 615.9 mV and 131.7 mV/dec, respectively) in alkaline conditions. This work may provide a general strategy for preparing novel, cost-effective, high-entropy electrodes for water splitting.

Keywords: hydrogen production; high-entropy oxides; electrochemical impedance spectroscopy; thin films

1. Introduction

Limited availability of fossil fuels and climate change have necessitated a search for novel, high-efficient, and sustainable green energy technologies. Numerous green technologies have been widely developed, such as solar energy generation [1,2], wind power generation [3], and hydroelectric power generation [4]. In addition to developing different power generation methods and reducing environmental risks from traditional energy sources, the rational design of novel electrode materials and efficient energy storage systems is crucial due to intermittent power generation using renewable energy sources [5]. Although green hydrogen production from renewable energy sources is considered a promising approach for net-zero carbon emissions [6,7], ~95% of global hydrogen production is based on fossil fuels [8] (i.e., gray or brown hydrogen), releasing carbon emissions [9]. Hence, developing high-efficiency green hydrogen production technologies from water (i.e., electrochemical [10] and photoelectrochemical (PEC) water electrolysis [11,12]) is imperative. In particular, developing novel high-performance electrode materials for the oxygen evolution reaction (OER) for electrochemical and PEC water electrolysis has attracted much attention because its sluggish reaction kinetics retard large-scale hydrogen production [13]. Recently, the high-entropy concept has been widely applied for designing novel better materials (i.e., high-entropy alloys) [14] and expanded to develop numerous emerging



Citation: Liu, B.-J.; Yin, T.-H.; Lin, Y.-W.; Chang, C.-W.; Yu, H.-C.; Lim, Y.; Lee, H.; Choi, C.; Tsai, M.-K.; Choi, Y. A Cost-Effective, Nanoporous, High-Entropy Oxide Electrode for Electrocatalytic Water Splitting. *Coatings* 2023, *13*, 1461. https:// doi.org/10.3390/coatings13081461

Academic Editor: Cristiana Alves

Received: 3 August 2023 Revised: 14 August 2023 Accepted: 17 August 2023 Published: 19 August 2023



Copyright: © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). energy materials in water splitting [15] and supercapacitors [16]. High-entropy materials are formed by mixing equimolar [17] or non-equimolar [14] ratios of \geq five different elements. To date, different types of high-entropy materials have been introduced in the literature, such as high-entropy alloys (HEAs) [14], high-entropy nitrides (HENs) [18–20], high-entropy carbides (HECs) [21], and high-entropy oxides (HEOs) [22-24]. HEOs have demonstrated unexpected, remarkable properties for narrow band gaps [25], colossal dielectric constants [23], and enhanced mechanical properties [26]. In this study, to select five elements for HEO electrode materials, a fundamental concept of elements was applied, including similar crystal structures, geometric compatibility, and oxidation states [27], similar to previous studies in supercapacitors [28], Li-ion batteries [29], and fuel cells [30]. In addition, we initiated HEO preparation based on monoclinic CuO (space group C2/c) [31], which is widely used in PEC water splitting [32], to search for cost-effective electrode materials. Then, we selected four cost-effective, earth-abundant elements: Ni, Co, Fe, and Cr. Although they are widely used in HEA applications [33–36], to our knowledge, applying this combination of HEOs in energy applications (i.e., water electrolysis) has not received much attention. Accordingly, in this study, we investigated their physical and electrochemical properties after making thin-film electrodes using the drop-casting method. We also examined their electrochemical double-layer capacitance (C_{dl}) and OER activity for viable applications in electrocatalytic green hydrogen production. In addition to the electrode material design, the substrates (i.e., metal foils [37], metal foams [38], carbon cloths [39], and transparent conductive films [40]) play a pivotal role in accurate and effective performance measurements at the lab scale. We applied fluorine-doped tin oxide-coated glass (FTO), since it can be effectively employed as an electrode substrate in photoelectrochemical (PEC) water splitting [41-43] due to excellent compatibility with other conductive substrates for further practical applications [44] and crystallinity with a zig-zag surface suitable for homogeneous deposition [45].

2. Experimental Details

2.1. Preparation of High-Entropy Oxides and Fabrication of Electrodes

As shown in Figure 1, a high-entropy oxide with the five elements of Cu, Ni, Co, Fe, and Cr (HEO-3CNF) was synthesized using a citrate method. The nominal composition of Cu(NO₃)₃·6H₂O, Ni(NO₃)₂·6H₂O, Co(NO₃)₂·6H₂O, Fe(NO₃)₂·6H₂O, and Cr(NO₃)₃·6H₂O (Alfa Aesar and ACROS, MA, USA) were mixed stoichiometrically with citric acid (SIGMA-ALDRICH, Burlington, MA, USA) in deionized (DI) water. A sol-gel was formed by stirring and heating at 90 °C in an oven for 6 h. Subsequently, the gel was dried at 400 °C for 2 h and calcined at 700 $^\circ$ C for 3 h in air in a tube furnace (Thermo Scientific, Lindberg Blue M, Waltham, MA, USA) with a heating rate of 10 °C/min to obtain HEO-3CNF powders. HEO-3CNF powders were ground in an agate mortar for further characterization. As mentioned, CuO (Alfa Aesar, Haverhill, MA, USA) was used as a parent phase to evaluate the crystal structures of HEO-3CNF powders and benchmark. As depicted in Figure 1, thinfilm electrodes were fabricated using the drop-casting method after preparing a slurry with terpineol (Alfa Aesar, Haverhill, MA, USA), ethyl cellulose (SIGMA-ALDRICH, Burlington, MA, USA), and acetic acid with a weight ratio of 1:6:0.5:0.1. It is noted that ethyl alcohol was added to obtain the proper viscosity for drop casting on FTO substrates. FTO substrates were cleaned with acetone, isopropanol, ethyl alcohol, and DI water with an ultrasonic cleaner for 5 min, then dried in an oven. The active electrode area was fixed at 1.0 cm^2 with a chemical-tolerant tape. After dropping the slurry and carefully removing the tape, the fabricated electrodes were placed in a high-temperature oven (Panchum, Kaohsiung, Taiwan) at 400 °C for 30 min to remove organics. CuO and IrO₂ powders (Alfa Aesar, Haverhill, MA, USA) were used as a reference to evaluate the OER activity.



Figure 1. Schematic illustration of the synthesis of HEO-3CNF powders using a citrate method and fabricating electrodes on FTO using the drop-casting method. The slurry is a mixture of HEO-3CNF, terpineol, ethyl cellulose, acetic acid, and ethyl alcohol.

2.2. Characterization of Electrode Materials

The crystal structure of HEO-3CNF powders was examined via X-ray diffraction (XRD, Brucker D8 DISCOVER, Billerica, MA, USA) with Cu K α radiation (λ = 0.154184 nm) in the range of 10-80°. An X-ray photoelectron spectrometer (XPS, Thermo Scientific K-Alpha, Waltham, MA, USA) was applied using Al K α radiation. Scanning electron microscopy (SEM, Zeiss Gemini 450, Jena, Germany) was used to examine the surface morphology. An inductively coupled plasma-mass spectrometer (ICP-MS, Thermo fisher scientific iCAP TQ, Waltham, MA, USA) was used to investigate the molar ratio of HEO-3CNF powders. As-prepared HEO-3CNF powders were dissolved in the aqua regia and hydrofluoric acid with the microwave digestion method. The solution was heated with the microwave digestion system (CEM MARS 6, Matthews, NC, USA) for 1 h at ~180 °C. Electrochemical property measurements, including cyclic voltammetry (CV), linear sweep voltammetry (LSV), and electrochemical impedance spectroscopy (EIS), were carried out using a potentiostat (SP-150e, BioLogic, Seyssinet-Pariset, France). Thin-film electrodes prepared on FTO with HEO-3CNF, CuO, and IrO₂ were applied as the working electrode, while a graphite rod was used as the counter electrode. Hg/HgO was used as the reference electrode in 1.0 M KOH. The Nernst equation was used to convert different reference potentials to the reversible hydrogen electrode (RHE), $V_{RHE} = V_{Ref}^0 + 0.059 \times pH + V_{Ref}$ where V_{RHE} is the converted potential in RHE, pH is the pH value of the electrolyte, V_{ref} is the measured potential against the reference electrode, and V⁰_{Ref} is the constant for Hg/HgO (0.098). EIS measurements were conducted from 100 kHz to 10 mHz with 5 mV sinusoidal amplitude with six data points per frequency decade to examine CuO and HEO-3CNF electrodes deposited on FTO. In this study, polarization curves were measured at the scan rate of 5 mV/s after conditioning the working electrode at 100 mV/s. The overpotential (η) was calculated at 10 mA/cm² by $\eta = E_{RHE} - 1.23$ at ambient temperature. The Tafel slope (A) was obtained using the Tafel equation of $\eta = A \cdot \log(i) + B$. The double-layer capacitance (C_{dl}) was obtained by continuously measuring CVs at scan rates of 10, 25, 50, 75, and 100 mV/s in the double-layer region (a non-Faradic, OER potential range).

3. Result and Discussion

3.1. Characterization of High-Entropy Oxides

Figure 2a shows a Rietveld refinement of XRD patterns of HEO-3CNF powders, exhibiting the distinctive diffraction peaks at 18.5° , 30.5° , 35.9° , 37.5° , 38.8° , 43.6° , 48.7° , 54.2° , 57.8° , 63.5° , and 75.2° . The peaks at 18.5° , 30.5° , 35.9° , 37.5° , 43.7° , 54.3° , 63.5° , and 75.3° are matched well with the spinel phase (COD ID: 1533162) [46], and those at 35.9° , 38.8° , and 68.2° can be assigned to the monoclinic phase (COD ID: 1011148) [47]. The lattice parameters of the oxides of various metal cations that make up HEO-3CNF are shown in Table S1 [48–52] to investigate and understand the lattice structure of HEO-3CNF. It was reported that HEO materials could exist as a multiphase composite [53–55], similar to our nanoporous synthesis condition at 700 °C. Then, the Rietveld refinement analysis was performed using the FullProf Software suite [56]. The initial phase information was obtained from the Crystallography Open Database [57]. It resulted in the R-pattern (R_p) parameter of 5.19%, R-weighted pattern (R_{wp}) parameter of 7.16%, and χ^2 of 1.03, indicating acceptable refinement results. Based on the refinement result, we confirmed that HEO-

3CNF powders consist of the 78.5% spinel phase (Fd3m, a = b = c = 8.2681 Å, $\alpha = \beta = \gamma = 90^{\circ}$) and the 21.5% monoclinic phase (C2/m, a = 4.6817 Å, b = 3.4155 Å, c = 5.1215 Å, $\alpha = \gamma = 90^{\circ}$, $\beta = 99.4^{\circ}$). The refinement parameters of the HEO-3CNF composite were summarized and shown in Table S2. Besides, the crystal size of the HEO-3CNF powders was calculated using the Debye–Scherrer relation (Equation (1)), and the average crystallite size was ~47.61 nm.

$$D = \frac{K\lambda}{\beta\cos\theta} \tag{1}$$

where D is the average crystal size, K is the Scherrer constant (0.9), λ is the wavelength of the incident X-ray, β is the full-width half maximum value, and θ is the Bragg angle.



Figure 2. (a) Rietveld refinement of XRD patterns, (b) side view, and (c) enlarged view of HEO-3CNFbased electrodes on FTO using the drop-casting method, and (d) SEM image used for EDS analysis and EDS mapping results for as-prepared HEO-3CNF powders.

Figure 2b–d demonstrate representative SEM images of the prepared electrode and HEO-3CNF powders. The side and enlarged views of the HEO-3CNF electrode are shown in Figure 2b,c, exhibiting the HEO-3CNF thin film uniformly coated on the FTO substrate. The thickness of the HEO-3CNF thin film was around ~800 nm (Figure 2b). Figure 2c illustrates the morphology of the electrode at the nanoscale, confirming the nanoporous structure with a particle size of 58.7 ± 14.5 nm (Figure S1). Figure 2d shows an SEM image of as-prepared HEO-3CNF powders used for the energy-dispersive X-ray spectroscopy (EDS) analysis used to verify the element distribution of HEO-3CNF at the nanoscale. The five elements of Cu, Ni, Co, Fe, and Cr are uniformly distributed, as presented in Figure 2d. Furthermore, to precisely examine the equimolar ratio of HEO-3CNF, ICP-MS was applied, as shown in Table S3. Then, we performed high-resolution XPS analysis (Figure 3) to investigate the element composition further and confirm the chemical state. Figure S2 shows the XPS full survey spectrum, while Figure 3a demonstrates the O 1s spectrum. The peaks are attributed to lattice oxygen in metal oxide (O_L) and vacancy oxygen (O_V) (529.6 and 530.6 eV, respectively [58]). Oxygen vacancies are generated to maintain the electroneutrality of the crystal structure of the sample using five metal elements with different oxidation states, as shown in Figure 3b-f. We assumed that oxygen vacancies

could play a vital role in the electrochemical performance of HEO-3CNF electrodes [59]. For Cu 2p, its deconvolution was performed, as displayed in Figure 3b. The peaks at 933.5 eV (Cu $2p_{3/2}$) and 953.7 eV (Cu $2p_{1/2}$) can be assigned to Cu²⁺ [60]. Furthermore, we observed that the shake-up satellite peak is at 945.7 eV and proved the existence of CuO [61,62]. Figure 3c shows the Ni 2p XPS spectrum with two spin-orbit peaks. Ni $2p_{3/2}$ can be further deconvoluted into Ni²⁺ (854.2 eV) and Ni³⁺ (855.6 eV), and Ni $2p_{1/2}$ into Ni²⁺ (871.7 eV) and Ni³⁺ (873.6 eV) [63]. The Co 2p XPS spectrum is displayed in Figure 3d, resulting in Co³⁺ at 779.7 eV (Co $2p_{3/2}$) and 794.8 eV (Co $2p_{1/2}$), and Co²⁺ at 780.5 eV (Co $2p_{3/2}$) and 796.5 eV (Co $2p_{1/2}$) [64,65]. Figure 3e illustrates the Fe 2p spectrum composed of two spin-orbit peaks and a satellite peak. The peaks at 712.0 eV (Fe $2p_{3/2}$) and 725.9 eV (Fe $2p_{1/2}$) are related to Fe³⁺, and those at 710.0 eV (Fe $2p_{3/2}$) and 722.5 eV (Fe $2p_{1/2}$) are associated with Fe²⁺ [66]. Figure 3f demonstrates the Cr 2p spectrum. While the peaks at 575.9 eV (Cr $2p_{3/2}$) and 585.5 eV (Cr $2p_{1/2}$) are attributed to Cr³⁺, those at 578.5 eV (Cr $2p_{3/2}$) and 587.8 (Cr $2p_{1/2}$) are assigned to Cr⁶⁺ [65,67].



Figure 3. High-resolution XPS analysis for HEO-3CNF powders. Deconvoluted XPS spectra of (**a**) O 1s, (**b**) Cu 2p, (**c**) Ni 2p, (**d**) Co 2p, (**e**) Fe 2p, and (**f**) Cr 2p Dots (gray) and lines (red) are the measured data and fitted results. Deconvoluted lines represent different oxidation states (blue and pink) and satellite peaks (olive).

3.2. Electrochemical Impedance Studies of High-Entropy Metal Oxide Electrodes

EIS measurements were first carried out to investigate the electrical properties of the electrodes further. The Nyquist plots of the CuO and HEO-3CNF electrodes in the Ar-purged 1.0 M KOH electrolyte are shown in Figure 4a,b. The electrical equivalent circuit (EEC) model to fit the impedance data is also illustrated in Figure 4a, including the system resistance (R_s), charge transfer resistance (R_{ct}), constant phase element (CPE), Warburg impedance (W), and pseudocapacitance capacitance (C). EIS spectra (Figure 4a,b) exhibit a stable slope for CuO at 11.49–0.99 Hz and HEO-3CNF at 7.68–0.99 Hz, denoting reflection boundary conditions of Warburg elements [68,69]. Table 1 compiles the fitting parameters of each circuit component for CuO and HEO-3CNF electrodes. The HEO-3CNF $(R_{ct} = 18.7 \Omega)$ [70–72] electrode has a lower charge transfer resistance with a capacitance value than the CuO ($R_{ct} = 2.7 \times 10^4 \Omega$) [73,74] electrode, denoting easier ion access on the HEO-3CNF electrode/electrolyte interface [75]. It also indicates enhanced capacitance [76] and OER activity [77] of HEO-3CNF compared to CuO. Meanwhile, the pseudocapacitance of CuO (C = 6.4×10^{-5} F) is much lower than that of HEO-3CNF (C = 2.6×10^{-3} F), potentially resulting in the better capacitance of HEO-3CNF than CuO [78]. The capacitance formed by the semicircular charge transfer mechanism is not apparent at the high frequency of EIS, and it is replaced by CPE to investigate the current distribution on electrode surfaces. α can be used to characterize the capacitive response of the electrode material. According to its value of 0.92 to 0.80 (Table 1), the two electrodes show a pseudocapacitive response [79]. In addition, we carried out a distribution of relaxation times (DRT) analysis that defines the physical processes as an infinite series of RC circuits represented by a distribution function in the time domain [80]. The DRT method can be applied to analyze the electrochemical reaction process at each frequency decade [81-83]. As shown in Figure 4c,d, the DRT plot consists of three types of peaks, which can be characterized by different polarization processes based on relaxation time (τ), including series resistance and active material resistance in the high-frequency (HF) region (low τ), charge transfer resistance in the middlefrequency region (MF) (middle τ), interactions of the electrode interface/electrolyte, and the influence of Warburg impedance in the low-frequency (LF) region (high τ) [84]. Figure 4c,d show the DRT analysis resulting in distinctive peaks for the CuO ($\tau = 2.49 \times 10^{-3}$ s with $\gamma(\tau) = 643.3 \Omega$ and HEO-3CNF ($\tau = 2.37 \times 10^{-3}$ s with $\gamma(\tau) = 16.3 \Omega$) electrodes. Due to the high time constant in the low-frequency (LF) region, the highest peak intensity in the DRT spectrum can be interpreted as the diffusion of ions [85]. The peak of CuO in the LF region shifts to a higher time constant, indicating that the diffusion of CuO ions becomes slower compared to HEO-3CNF. At the same time, the lower peak intensity of HEO-3CNF $(\gamma(\tau) = 16.3 \Omega)$ than CuO $(\gamma(\tau) = 643.3 \Omega)$ demonstrates its better catalytic performance and conductivity [84], which agrees with the R_{ct} values in the Nyquist plots (Figure 4a,b). The DRT analysis of CuO ($\tau = 9.84 \times 10^{-5}$ s with $\gamma(\tau) = 74.9 \Omega$) in the mid-frequency (MF) region indicate a less efficient charge transfer than HEO-3CNF ($\tau = 1.92 \times 10^{-4}$ s with $\gamma(\tau) = 6.1 \Omega$). It can be verified with the R_{ct} value using the EEC model. In the highfrequency (HF) region, CuO ($\tau = 1.47 \times 10^{-5}$ s with $\gamma(\tau) = 15.7 \Omega$) shows a higher peak than HEO-3CNF ($\tau = 2.46 \times 10^{-4}$ s with $\gamma(\tau) = 3.8 \Omega$), owing to the higher resistance [86]. In summary, the EIS analysis with the DRT method verified the faster charge transfer and better capacitance performance of the HEO-3CNF electrode than the CuO electrode.



Figure 4. Electrochemical impedance spectra for (**a**) CuO and (**b**) HEO-3CNF-based electrodes and corresponding DRT curves (**c**) and (**d**). The EEC model used to fit the impedance data is shown. Ar-saturated solutions were used.

Table 1. EIS fitting parameters of CuO and HEO-3CNF electrodes.

| Electrode | R _s (Ω) | $R_{ct}(\Omega)$ | Q (F $	imes$ s ^(α - 1)) | α | CPE (F) | W (Ω/s ^{1/2}) | C (F) |
|-----------------|--------------------|--------------------------|---|--------------|--|-------------------------|---|
| CuO HEO-3CNF | 16.1 15.7 | $2.7 	imes 10^4 \\ 18.7$ | $egin{array}{ll} 1.3	imes 10^{-4} \ 1.2	imes 10^{-4} \end{array}$ | 0.92 0.80 | $egin{array}{c} 1.4 	imes 10^{-4} \ 2.6 	imes 10^{-5} \end{array}$ | 1169 30.4 | $6.4 	imes 10^{-5} \ 2.6 	imes 10^{-3}$ |

3.3. Electrochemical Measurements of High-Entropy Metal Oxide Electrodes

After the characterization of HEO-3CNF, we investigated its potential applications in water electrolysis (Figure 5). Figure 5a,b show CV results of the HEO-3CNF and CuO electrodes at different scan rates, indicating the presence of electric double-layer capacitance. The scan-rate-dependent increase in integrated areas describes the possibility of reacting with electrolytes. The double-layer capacitance (Cdl) was calculated by plotting the current density and scan rate at a selected potential. As shown in Figure 5c, HEO-3CNF has a much better capacitive capability for potential supercapacitors than CuO. Then, the applicability of HEO-3CNF for electrocatalytic water splitting was examined by measuring OER activities. As summarized in Figure 5d, the iR-corrected polarization curve [87] of HEO-3CNF was compared with those of CuO and IrO_2 . The overpotentials at 10 mA/cm² of IrO₂, HEO-3CNF, and CuO are 351.9, 518.1, and 615.9 mV (Figure 5e), which agree with previous results (IrO₂: 351 mV and CuO: 580 mV) [88,89]. Shown in Figure 5f are their Tafel slopes with 75.2, 119.7, and 131.7 mV/dec. As reported, multi-phase catalysts can increase active adsorption sites and boost charge transfer between catalyst surfaces and adsorbents [90,91], leading to higher OER performance. This study demonstrated that the novel HEO-3CNF-based OER electrodes enhance their performance compared to CuO, which can be applied in various energy devices (i.e., supercapacitors and alkaline water electrolyzers).



Figure 5. CVs at different scan rates (10, 25, 50, 75, and 100 mV/s) in 1.0 M KOH for (**a**) HEO-3CNF and (**b**) CuO electrodes. (**c**) Relation of the current against the scan rates to estimate double-layer capacitance (C_{dl}) in a non-faradaic range of 0.89–0.9 V (IrO₂), 1.24–1.26 V (CuO), and 1.25–1.26 V (HEO-3CNF). OER activity measurements of IrO₂, HEO-3CNF, and CuO in 1.0 M KOH. (**d**) LSV polarization curves, (**e**) overpotentials measured at 10 mA/cm², and (**f**) Tafel slopes. CV and LSV measurements were performed in an Ar-saturated solution, while OER measurements were in an O₂-saturated solution. The potentials are iR-corrected.

4. Conclusions

A high-entropy composite with spinel and monoclinic phases was synthesized using a citrate acid method at 700 °C as the OER electrode for electrocatalytic water splitting. Various characterization approaches verified the equimolar high-entropy oxide and its composite formation. In particular, the EIS analysis with the DRT method clarified faster charge transfer and better capacitance performance of the HEO-3CNF electrode than the CuO electrode. The two-phase heterostructure improved the OER activity under alkaline conditions compared to CuO, with the overpotentials at 10 mA/cm² of 518.1 mA and 615.9 mA, respectively. In addition, we observed that the Tafel slope of the HEO-3CNF electrode (119.7 mV/dec) is lower than that of the CuO electrode (131.7 mV/dec). Its comparison with previous studies is compiled in Table S4 [92,93]. This work may provide a general strategy for preparing novel, cost-effective, high-entropy electrodes for water splitting, as well as for use as energy storage materials.

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/coatings13081461/s1, Table S1: Lattice parameters of different metal oxides, Table S2: Refinement parameters of the HEO-3CNF composite, Table S3: The atomic ratio of five elements in as-synthesized HEO-3CNF, Table S4: OER performance of HEO electrodes. Figure S1: Particle size distribution of HEO-3CNF powders, Figure S2: XPS full survey spectrum of HEO-3CFN powders.

Author Contributions: Conceptualization, Y.C.; methodology, B.-J.L., T.-H.Y., Y.-W.L. and C.-W.C.; software, B.-J.L. and T.-H.Y.; investigation, B.-J.L., T.-H.Y., Y.-W.L. and C.-W.C.; data curation, T.-H.Y., Y.-W.L. and C.-W.C.; visualization, T.-H.Y. and Y.-W.L.; writing—original draft preparation, B.-J.L., T.-H.Y., Y.-W.L. and C.-W.C.; writing—review and editing, H.-C.Y., Y.L., H.L., C.C., M.-K.T. and Y.C.; supervision, Y.C.; project administration, Y.C. All authors have read and agreed to the published version of the manuscript.

Funding: This research was funded by the National Science and Technology Council of Taiwan (NSTC Grant No. 110-2221-E-A49-017-MY3). C.C. thanks the Ministry of Trade, Industry, and Energy (MTIE) of Korea for the Net-Zero Demand Management Program (KETEP 20212010200110).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Acknowledgments: We acknowledge the Higher Education Sprout Project of the National Yang Ming Chiao Tung University and Ministry of Education (MOE), Taiwan.

Conflicts of Interest: The authors declare no conflict of interest.

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