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An Improved Stopband Dual-Band Filter Using Quad-Mode Stub-Loaded Resonators

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Abstract: In this paper, we present a dual-band microstrip bandpass filter (BPF) with an improved stopband, which was constructed by a quad-mode stub-loaded resonator (SLR). Since the SLR is able to produce multiresonance within a single unit, the area saving is significant. The proposed quad-mode SLR was implemented by two stubs allocated at symmetry places, thus the even-/oddmode can be applied to analysis the resonance. Moreover, to shift the spurious passband, the step impedance structure was applied to shift the harmonic resonance to the higher frequency. Design procedure for high performance dual-band BPF is proposed, and filter examples were designed for wireless local area network (WLAN) of 2.4/5.2 GHz. The measured insertion losses, return losses and fractional bandwidths (FBW) are 1.43 dB, 10 dB, and 14.8% at 2.4 GHz and 1.34 dB, 10 dB, and 12.9% at 5.2 GHz. Moreover, by applying two quarter-wavelength stubs on the input/output ports, the passband selectivity with an isolation of 40 dB can be achieved. The simulation and measurement have a close match, verifying the design concept.

Keywords: stub-loaded resonator (SLR); dual-band; multi-mode; stepped-impedance; wireless local area network (WLAN)

1. Introduction

The multiband and high selectivity microstrip bandpass filters (BPFs) are highly required due to the increasingly demand of the wireless communication. Multimode resonator (MMR) is one of the vital methods to carry out wider or numerous bands [\[1\]](#page-10-0) since it provides multiresonant modes within a single unit, which can be considered area saving as well. Several forms of MMRs, especially step impedance resonator (SIR) [\[2\]](#page-10-1) and stub-loaded resonator (SLR) [\[3\]](#page-10-2), have been proposed to form multibands or a wider passbands.

Figure [1](#page-1-0) shows some forms of multimode resonators, such as (a) SIR-type 1, (b) SIRtype 2, (c) SLR, and (d) stub-loaded stepped impedance resonator (SLSIR). The SIRs with type 1 and type 2, as shown in Figure [1a](#page-1-0),b, are known to shift the spurious response to higher or lower frequency, respectively [\[2\]](#page-10-1). Several modified SIR have been proposed, such as trisection SIR, asymmetry SIR, and quarter wavelength SIR, to form multiband or wideband performances [\[4](#page-10-3)[–6\]](#page-10-4). SLR is also a convenient method to produce additional resonances, which is beneficial for constructing multibands or receiving wider bandwidth filters. The conventional scheme of SLR as shown in Figure [1c](#page-1-0) is based on a $\lambda/2$ line with a λ /4 stub attached to split modes and generate a transmission zero. The SLR can be further interpreted as two $\lambda/4$ lines; moreover, the even- and odd-mode analysis can be applied simply to explain the resonance. Similarly, several modified SLR have been proposed, such as open-circuited/short-circuited stubs, dual stubs, and step-impedance stubs, to form multiband or wideband performances [\[7](#page-10-5)[–17\]](#page-10-6). In 2011, Zhu et al. proposed a class of triple- /quad-mode stub-loaded resonators [\[8\]](#page-10-7). A pair of identical open-ended stubs, shorter than

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 $\lambda/2$, were tap-connected to a $\lambda/2$ resonator at symmetrical positions with respect to their center. It caused three adjacent resonant modes, while producing a transmission zero at higher frequency. Moreover, a single open-ended stub, longer than $\lambda/2$, was introduced at the center of the resonator. This arrangement was made to bring out a fourth resonant mode approaching the above three modes while causing a transmission zero below all of them. In 2013, Sun et al. proposed a quad-mode SLR [\[9\]](#page-10-8). Each of the quad-mode equivalent circuits was a quarter-wavelength resonator. The stub-to-stub coupling was introduced to split two identical odd-modes. Meanwhile, these two coupling stubs were folded inward, and a new transmission zero was produced, which separated quad-mode into two parts corresponding to two passbands: the first one was formed by even-modes and the second one was composed by odd-modes. In 2019, Weng et al. proposed compact ultra-wideband bandpass filters achieved by using a stub-loaded stepped impedance resonator (SLSIR), as shown in Figure [1d](#page-1-0) [\[16\]](#page-10-9). The even and odd input impedances of the stub-loaded stepped impedance resonator were derived to discuss the resonant modes of the resonator. However, SLR might also suffer from the spurious band, which is generated either by the extra resonant path or the passband at central frequency. Step impedance structure is a functional solution for the band tuning, which allows the designer to adjust the passband by choosing various length or impedance ratios [\[17\]](#page-10-6).

Figure 1. Several forms of multimode resonators, such as (a) step impedance resonator (SIR)-type 1, (b) SIR-type 2, (c) stub-loaded resonator (SLR), and (d) stub-loaded stepped impedance resonator tor (SLSIR). (SLSIR).

In this paper, a high performance dual-band BPF was carried out by a quad-mode SLR, formed by a microstrip line resonator with two pairs of stubs and a shorted-circuit stub. The first pair of stubs were designed for the first passband, while the other pair of stubs were for the second passband. However, combination of two different stubs causes the undemanding resonant path, which produces the spurious band. The proposed rejection band is improved by applying step impedance structure to shift the spurious resonance to a higher frequency. This study provides another design procedure for the dual-band BPF using the quad-mode SLR with step impedance structure without using the conventional method of deriving the input impedance/admittance for analyzing the even/odd mode resonant mode. The proposed method can quickly achieve the dual-band response by using two pairs of the uniform impedance structure to simplify the design complex, and then shifting the spurious resonance by introducing the step impedance structure without degrading the passband response as carefully meeting the required resonant conditions. The proposed method has the advantage of an intuitive and easy design. The filter examples were designed, fabricated, and measured. The simulation had a close match with the measurement, verifying the design concept.

2. Design Procedure

Figure [2](#page-2-0) shows the layout of the proposed quad-mode SLR. The main structure is the microstrip line resonator with two pairs of stubs (stub 1, stub 2 and stub 3, stub 4) and a shorted-circuit stub at the symmetry point. The microstrip resonator with stub 1 and stub 2 is used to form the first passband while the microstrip resonator with stub 3 and stub 4 is used to form the second passband. In this study, the used substrate parameter for the filter design and fabrication was Roger Duroid RT 5880 (manufacturer is Rogers Corporation, and the substrate is sourced from Rogers Taiwan, Inc. of, New Taipei City, Taiwan) with a thickness of 0.787 mm, a dielectric constant of 2.2, and a loss factor of 0.0009. The simulation tool was IE3D of Zeland Software Inc., Fremont, CA, USA [\[18\]](#page-10-10). The design procedure for the dual-band filter using proposed quad-mode SLR is described in the following section.

Figure 2. Figure 2. The layout of the proposed quad-mode SLR using step impedance structure. The layout of the proposed quad-mode SLR using step impedance structure.

2.1. Prototype Design of Dual-Band Filter

In the first step, a prototype of dual-band filter using the proposed quad-mode SLR is shown. However, for the prototype design, the proposed quad-mode SLR was initially formed by using uniform impedance structure instead of step impedance structure, thus reducing the design complex [\[8\]](#page-10-7). Since the circuit is symmetrical, the equivalent circuit can be modeled as the even-mode and odd-mode [\[18\]](#page-10-10). Figure [3](#page-3-0) shows (a) the equivalent circuit of the proposed quad-mode SLR using uniform impedance structure, (b) even-mode, and (c) odd-mode. It was clearly found that the equivalent circuit of the proposed quad-mode SLR with even-mode and odd-mode is the length of L_S . When the even-mode and oddmode occurs, the symmetric plane behaves as a magnetic wall and an electric wall, and then the shorted-stub (L_S) is created and ignored, respectively [\[19\]](#page-10-11). Figure [4](#page-3-1) shows the lengths of the quad-mode in the proposed SLR, including mode 1 and mode 3 of even-mode, and mode 2 and mode 4 of odd-mode. As shown, the length of L_S under the even-mode can be used for the splitting of even-mode from odd-mode.

In this filter prototype, a dual-band filter using quad-mode SLR with uniform impedance structure was designed for wireless local area network (WLAN) of 2.4/5.2 GHz. Figure [5](#page-3-2) shows four resonant modes as the resonant paths for the passband 1 (PB1) of 2.4 GHz and passband 2 (PB2) of 5.2 GHz. That is, the resonant path between stub 1 and stub 2 are resonant and responsible for PB1, and the resonant path between stub 3 and 4 is resonant and responsible for PB2.

Figure 3. Proposed 3. EX ISLA The equivalent controller controller the proposed of the proposed struct equivalent circuit of the proposed quad-mode SLR using uniform impedance struct **Figure 3. (a**) The equivalent circuit of the proposed quad-mode SLR using uniform impedance structure, **(b)** even-mode,
and(c) odd. mode and(**c**) odd-mode.

Figure 4. Lengths of the quad-mode including even-modes (mode 1 and mode 3) and odd-modes (mode 2 and mode 4).

Figure 5. Even-modes including mode 1 and mode 3, and odd-modes including mode 2 and mode 4. **Figure 5.** Even-modes including mode 1 and mode 3, and odd-modes including mode 2 and mode 4.

Figure [6](#page-4-0) shows effect of L_S on the splitting of even-/odd-mode. Since the length of L_S at the symmetric plane controls the splitting of even- \prime odd-mode, the passband 1 (PB1) is formed by coupling mode 1 (even-mode) and mode 2 (odd-mode) and the passband 2 formed by coupling mode 1 (even-mode) and mode 2 (odd-mode) and the passband 2 (PB2) is formed by coupling mode 3 (even-mode) and mode 4 (odd-mode) after reaching (PB2) is formed by coupling mode 3 (even-mode) and mode 4 (odd-mode) after reaching the desired L_S. When $L_S = 0.8$ mm and $L_S = 1.6$ mm, mode 1 and mode 3 are split to mode 2 and mode 4, respectively. When $L_S = 1.2$ mm, mode 1 and mode 3 can be coupled to mode 2 and mode 4 to have desired return losses both at 2.4 GHz and 5.2 GHz.

Figure [7](#page-4-1) shows effect of L_3 on the filter responses of the PB1 and PB2 as $L_1 = 14.2$ mm, $L_2 = 5.3$ mm and $L_5 = 1.2$ mm are kept. As shown in Figure [4,](#page-3-1) L_3 could affect PB1 and PB2 $\overline{\mathbf{a}}$ simultaneously. When L₃ is 3.4 mm, the PB1 and PB2 can have desired filter responses with low insertion losses less than 2 dB and high return losses larger than 10 dB both at 2.4 GHz and 5.2 GHz, respectively.

Figure 6. Effect of the shorted-stub (L_S) on the splitting of even-/odd-mode of the used SLR.

Figure 7. Effect of L_3 on the filter responses of the PB1 and PB2.

Therefore, the proposed filter using SLR with uniform impedance structure is obtained with the parameters: $L_1 = 14.2$ mm, $L_2 = 5.3$ mm, $L_3 = 4.2$ mm, $L_5 = 1.2$ mm. However, the extra path (with length of $L_1 + L_2$) constructed by stub 1 and 3 forms the spurious resonance at 10 GHz (as shown in Figure [8\)](#page-5-0).

Figure 8. Figure 8. The equivalent circuit of the proposed quad-mode SLR using step impedance structure. The equivalent circuit of the proposed quad-mode SLR using step impedance structure.

2.2. Shift of the Spurious Response

In the second step, a dual-band filter using quad-mode SLR with step impedance structure is presented. As discussed in Section [2.1,](#page-2-1) the dual-band filter using quad-mode SLR with uniform impedance structure has a spurious response at 10 GHz due to the extra resonant path. It is known that spurious resonance can be shifted to a higher frequency by introducing the step impedance structure to replace the uniform impedance structure [\[2\]](#page-10-1), as shown in Figure [2.](#page-2-0)

As discussed in previous section, the PB1, PB2, and spurious response are resonant at different paths. Thus the step impedance resonator (SIR) can be useful for these three resonant paths. Figure [8](#page-5-0) shows the equivalent circuit of the proposed quad-mode SLR using step impedance structure. The impedance ratio (K) is given as $K = Z_2/Z_1$ and electric length ratio (α) ratio is given as $\alpha = \theta_2/(\theta_{1c} + \theta_2) = \theta_2/\theta_{1c}$. The resonant condition is further determined from input admittance Yin = 0 [\[20\]](#page-10-12), and the following conditions are also satisfied:

$$
\theta_{ta} = 2(\theta_{1a} + \theta_2) \text{ @2.4 GHz,}
$$

$$
\theta_{tb} = 2(\theta_{1b} + \theta_2) \text{ @5.2 GHz,}
$$

$$
\theta_{tc} = 2(\theta_{1c} + \theta_2) \text{ @spurious band.}
$$

Plenty of solutions for θ_{tc} can be satisfied for various combinations of α and K. In this study, K was set as 0.535, and the proper L_3 and L_5 (of Figure [2](#page-2-0) in Section [2.1\)](#page-2-1) were selected by the previous section, which were not expected to be varied. The main design concept is that careful selection of the electric length ratio (α) keeps the PB1 and PB2 unchanged and removes the spurious response to higher frequency. The step impedance structure with the correlated parameters of electronic length ratio α and impedance ratio K allow the proposed design to obtain the adjustment of spurious resonance easily. The maximal frequency shift rate can be achieved by properly choosing α value and K value of the step impedance structure. It is expected that if K is set much less than 1 or much larger than 1, the maximal frequency shift rate can be larger by properly choosing a α value with a specific K value. In this work, θ_2 , along the resonant path constructed by stub 1 and stub 3, was obtained as 44° at 5.2 GHz and 20° at 2.4 GHz to meet the target of spurious band shift. Figure [9](#page-6-0) shows the comparison of the dual-band filter using the proposed quad-mode SLR with uniform impedance structure and with step impedance structure. The result shows that the spurious band shifted from 10 GHz to a higher frequency of 11.8 GHz without degrading the dual passband performances.

Unlike the conventional method of deriving the input admittance for analyzing the Unlike the conventional method of deriving the input admittance for analyzing the even-/odd-mode resonant mode, the proposed method uses another design procedure for the dual-band BPF using the quad-mode SLR with step impedance structure. The resonance of the step impedance structure has been discovered by many works, through which the correlated parameters of electronic length ratio α and impedance ratio K allow us to obtain the adjustment of spurious resonance easily. Figure 10 summarizes the design us to obtain the adjustment of spurious resonance easily. Figur[e 10](#page-6-1) summarizes the design procedure of the dual-band filter using the proposed quad-mode SLR with step impedance structure. The steps are simply summarized:

1. Predesign the prototype of dual-band filter using quad-mode SLR with uniform 1. Predesign the prototype of dual-band filter using quad-mode SLR with uniform impedance structure as shown in Figure 3; impedance structure as shown in Figur[e 3](#page-3-0);

2. Introduce the step impedance structure to replace the uniform impedance structure 2. Introduce the step impedance structure to replace the uniform impedance structure and then design the length ratio and impedance ratio by fixing the $\rm L_3$ and $\rm L_S$ (of Figure 3);

3. Select the length ratio and impedance ratio of the step impedance structure to shift 3. Select the length ratio and impedance ratio of the step impedance structure to shift the spurious response; the spurious response;

4. Check the length ratio and impedance ratio of the step impedance structure to 4. Check the length ratio and impedance ratio of the step impedance structure to match the passband responses of the PB1 and PB2. match the passband responses of the PB1 and PB2.

Figure 10. Design procedure of the dual-band filter using proposed quad-mode SLR with step **Figure 10.** Design procedure of the dual-band filter using proposed quad-mode SLR with step impedance structure. impedance structure.

2.3. Improvement of the Selectivity

In this section, the selectivity of the dual-band filter using quad-mode SLR with step impedance structure is improved. Figure 11 shows dual-b[and](#page-7-0) bandpass filter with improved selectivity by adding two open stubs (L_4) on the input/output (I/O) ports. The length of the open stub (L_4) is set as the quarter-wavelength bandstop structure at 3.8 GHz to provide the isolation between the two passbands by providing the transmission zeroes between two passbands [14]. Moreover, the two open stubs (L_4) are also set close to have the effect of the source to load coupling to provide extra transmission zeros outside the passband. the source to load coupling to provide extra transmission zeros outside the passband.

Figure 11. Proposed dual-band bandpass filter with open stub (L_4) on the input/output ports.

Figure [12](#page-7-1) shows comparison of the passband performance between the proposed filter without L_4 and with L_4 . It was found that the filter with open stub (L_4) had transmission zeros at 1.1 GHz, 3.4 GHz, 4.2 GHz, and 6.8 GHz with attenuation larger than 40 dB. Thus, zeros at 1.1 GHz, 3.4 GHz, 4.2 GHz, and 6.8 GHz with attenuation larger than 40 dB. Thus, the band selectivity of each passband and the band isolation between two passbands can the band selectivity of each passband and the band isolation between two passbands can be much improved. be much improved.

Figure [13](#page-8-0) also shows comparison of the wide band performance between the pro-Figure 13 also shows comparison of the wide band performance between the proposed BPFs having the open stub (L4) with uniform impedance structure and with step posed BPFs having the open stub (L4) with uniform impedance structure and with step impedance structure. It was found that several transmission zeros were provided to im-impedance structure. It was found that several transmission zeros were provided to improve the selectivity and isolation of the filter using the uniform impedance structure or prove the selectivity and isolation of the filter using the uniform impedance structure or step impedance structure, without affecting the passband performances. step impedance structure, without affecting the passband performances.

Figure 12. Comparison of the passband performance between the proposed filter without L4 and **Figure 12.** Comparison of the passband performance between the proposed filter without L⁴ and with $\mathop{\hbox{\rm L}}\nolimits_4$

Figure 13. Comparison of the wide band performance between the proposed BPF with uniform **Figure 13.** Comparison of the wide band performance between the proposed BPF with uniform impedance structure and with step impedance structure. impedance structure and with step impedance structure.

3. Fabrication and Measurement 3. Fabrication and Measurement

With above discussion, two filter examples without and with L_4 are presented. Figure [14](#page-8-1) shows structure parameters of the dual-band filter using proposed quad-mode
SLR with the SLR wi SLR with step impedance structure. Two designed filter examples were fabricated and measured.

Figure 14. Structure parameters of the dual-band filter using proposed quad-mode SLR with step **Figure 14.** Structure parameters of the dual-band filter using proposed quad-mode SLR with step impedance structure. impedance structure.

Figure [15a](#page-9-0) shows simulation and measurement and Figure [15b](#page-9-0) the photograph of the first filter example using proposed quad-mode SLR with step impedance structure. The measured insertion loss, return loss, and fractional bandwidth (FBW) were 1.43 dB, 10 dB and 14.8% at 2.4 GHz, and 1.34 dB, 10 dB and 12.9% at 5.2 GHz, respectively. Since the spurious band is shifted to a higher frequency of 11.8 GHz, the first filter example has a wide stopband from 6 GHz to 12 GHz with an attenuation level of 20 dB. The simulated results agree with the measured results.

Figure [16](#page-9-1) shows (a) the simulation and measurement and (b) the photograph of the improved filter using proposed quad-mode SLR with step impedance structure and two open stubs (L_4) on the I/O ports. The measured insertion loss, return loss, and fractional bandwidth (FBW) were 0.82 dB, 10 dB and 17.3% at 2.4 GHz, and 1.17 dB, 10 dB and 14.0% at 5.2 GHz, respectively. It was shown that the spurious band is shifted to a higher frequency larger than 11.8 GHz and this improved filter example also has a wide stopband from 6 GHz to 13 GHz with an attenuation level of 20 dB. Moreover, by applying two quarter-wavelength stubs (L_4) , several transmission zeros are provided near two passbands, giving an improved band selectivity and isolation of 30 dB. The simulated results are also in agreement with the measured results.

S-parameters (dB)

 $\mathbf{0}$

 -20

 -40

 -60

---- Simulation -80 $\overline{2}$ $\overline{4}$ 8 10 12 14 $\mathbf 0$ 6 *Frequency (GHz)* (**a**) (**b**)

Figure 15. (a) Simulation and measurement and (b) the photograph of the prototype filter using proposed quad-mode SLR with step impedance structure. with step impedance structure.

Figure 16. (a) Simulation and measurement and (b) the photograph of the improved filter using proposed quad-mode SLR with step impedance structure and two open stub (L4) on the I/O ports. with step impedance structure and two open stub (L⁴) on the I/O ports.

4. Conclusions

In this study, a method to design a dual-band microstrip BPF based on a quadmode stub-loaded resonator (SLR) was presented. The combination of two kinds of stubs forms the undemanding resonant path, which also produces the spurious band. The proposed design methodology can obtain the dual band response by simply adopting two pairs of the uniform impedance structure and then shifting the spurious resonance by using the step impedance structure to carefully meet the required resonant conditions. The step impedance structure with the correlated parameters of electronic length ratio α and impedance ratio K allow the proposed design to obtain the adjustment of spurious resonance easily. Two open-stubs attached to the I/O ports produce the transmission zeroes near the band edges of two passbands, which also much improve the band selectivity and isolation between the passbands. The proposed method has advantage of an intuitive and easy design. Two filter examples designed for WLAN of 2.4/5.2 GHz were fabricated and measured. The simulation and measurement showed a close match to verify the design concept.

Author Contributions: M.-H.W. contributed the design concept and wrote the paper; S.-W.D. simulated, fabricated, and measured the filter; C.-Y.H. advised the design procedure; and R.-Y.Y. provided the design resource and reviewed the paper. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest: The authors declare no conflict of interest.

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