



Article Power Supply Switch Circuit for Intermittent Energy Harvesting

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Abstract: Energy harvesters generate power only when ambient energy is available, and power loss is significant when the harvester does not produce energy and its power management circuit is still turned on. This paper proposes a new high-efficiency power management circuit for intermittent vibration energy harvesting. The proposed circuit is unique in terms of autonomous power supply switch between harvester and storage device (battery), as well as self-start and control of the operation mode (between active and sleep modes). The self-start controller saves power during an inactive period and the impedance matching concept enables maximum power transfer to the storage device. The proposed circuit is prototyped and tested with an intermittent vibration energy harvester. Test results found that the daily energy consumption of the proposed circuit is smaller than that of the resistive matching circuit: 0.75 J less in sleep mode and 0.04 J less in active mode with self-start.

Keywords: low power management circuit; piezoelectric energy harvester; wind turbine blade; health monitoring; wireless sensor

1. Introduction

The operation and maintenance (O&M) cost is very high for wind energy and it makes wind energy difficult to be economically competitive energy sources [1–3]. To reduce O&M costs of a wind turbine, predictive maintenance is necessary via smart remote monitoring that enables wind operators to plan maintenance (e.g., repairs or replacement) only when needed and avoid unnecessary and costly up-tower jobs [4–9]. The predictive maintenance system for a nacelle (central unit) has been well established, but the one for a turbine blade is very challenging because of the lack of proper power supply. Wired power is difficult to use because the long cables (up to 80 m) require additional maintenance and possibly attract lightning. The use of the battery is an alternative choice, but its limited energy and lifetime make it an inappropriate solution [10].

A self-powered wireless monitoring system is a promising solution for sustainable wind turbine blade monitoring. Photovoltaic and vibrational energy harvesting is a possible solution that converts sunlight and kinematic/rotational energy into electrical energy, respectively. However, a photovoltaic energy harvesting system cannot be mounted on the blade due to its adverse effect on blade aerodynamics [11]. An electromagnetic energy harvesting system can be mounted within the blade and does not affect blade aerodynamics, but it should be designed as compact, not to affect the blade motion due to its heavy weight [12,13]. A piezoelectric energy harvester (PEH) is lightweight compared to the electromagnetic option. However, the design of an efficient vibrational energy harvesting system (electromagnetic, piezoelectric) is still challenging because it does not effectively capture random vibrations in a wind turbine blade [14,15].

To transfer the output power efficiently from PEH to a wireless sensor node (WSN), power management circuits have been actively researched [16–21]. Synchronized Switch Harvesting on Inductor (SSHI) is one of the popular options for PEH. SSHI can reduce the internal capacitance of PEH's effects so that PEH can continuously supply the power to the load. In [22], SSHI showed 85% of AC-DC conversion efficiency. However, SSHI can increase the efficiency of AC-DC conversion only when both electromechanical coupling factor k^2 and mechanical quality factor Q_m are low [23]. Considering intermittent and random ambient vibration, maximum power point tracking (MPPT) was actively researched. When the vibration frequency of PEH is changed, the impedance of PEH is also changed. MPPT can adaptively match the impedance with the PEH's to maintain the maximum power transfer condition. Among the previous studies, Shim et al. [24] showed the highest MPPT efficiency (99%).

Still, the research on the power management circuit considering intermittent and random input energy is in infancy. Gyorgy et al. [25] proposed a self-start circuit, but it has some drawbacks such as 340 s of cold-starting time for activating a power management circuit, and no sleep mode control. In [26–28], junction gate field-effect transistor (JFET) based start-up circuits were proposed for low voltage start-up, which can boost the several mV to the start-up voltage level (>1.5 V) for starting operation of power management circuit. However, this topology is only beneficial to energy harvesters that generate low voltage such as electromagnet and thermoelectric energy harvester. Our previous studies designed start-up circuits that are suitable to PEH with the intermittent and random input conditions [29–31] in which the controllers autonomously switch between sleep and active modes considering random and intermittent energy. In [29], the impedance matching circuit with sleep mode reduced the power loss using a controller powered by a storage device (e.g., battery) when there is no harvested energy. But the storage device needs to be precharged to start the circuit. If the storage device is fully drained initially, the impedance matching circuit cannot operate. In [30,31], self-start impedance matching circuits were designed to operate the circuit even if the storage device is fully drained. However, the significant voltage drop from the PEH (several tens volts) to the oscillator (its minimum operation voltage) causes a larger power consumption of the controller. In [32], a self-powered impedance matching with MPPT is proposed to self-start the circuit when a battery is fully drained, and power the circuit by the battery when it has enough energy. The microcontroller unit (MCU) in [33], however, consumes over 400 μ W and it is not a practical solution for small power harvesting.

The objective of this study is the minimization of power consumption of the controller considering the intermittence and randomness of ambient source in the wind turbine blade. The proposed PEH vibrates its natural frequency regardless of operating conditions of wind turbines and it does not need to track the maximum power point. Also, the proposed self-start controller is designed for ultra-low power consumption by self-start and switching the power supply to the oscillator between the PEH and the storage device. The rest of the paper is organized as follows: Section 2 presents a conceptual design of the PEH with gravity-induced rotator as well as its analysis and experimental verification. Section 3 proposes the power management circuit with the self-start controller. Section 4 presents the experimental results to demonstrate the efficiency of the circuit. Section 5 concludes the paper.

2. PEH with Gravity-Induced Disk

The harvester studied in this paper can be installed on a large scale rotating object (e.g., inside wind turbine blade) to convert its kinetic energy to vibration and electrical energy. In a normal operation of a wind turbine (as shown in Figure 1), for example, the disk orientation is toward the ground due to gravity while the cantilevered harvester (PEH) follows the blade orientation. This setup generates relative motion between the disk and the PEH, and vibration of the cantilevered PEH due to the magnetic force between the disk and the beam.

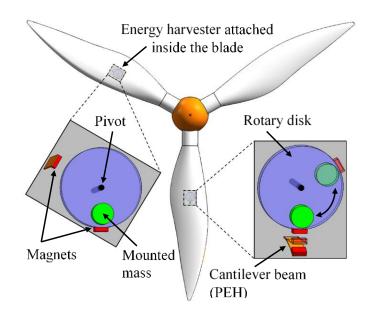


Figure 1. Configuration of the rotary disk and cantilever beam-PZT (Lead (Pb) Zirconate Titanate) in vertical and inclined positions inside the blade [33].

The harvester studied in this research consists of a cantilevered PZT beam (PPA-2011, MIDE corporation, MA, USA) with a tip magnet (BC84, K&J Magnetics, Inc.), and a rotating disk with another magnet as illustrated in Figures 1 and 2 [15,33]. The material properties of the piezoelectric cantilever are presented in Table 1. The disk diameter used in this paper is approximately 15 cm, but is exaggerated in Figure 1 for a better understanding of the mechanism. The test setup in Figure 2 is composed of a wooden plate (replicating a small wind turbine blade, about 1.2 meter long), a DC motor for blade rotation, a slip ring for acquiring the electrical signals from the PEH on the blade, and rpm sensor for measuring the blade rotation speed. The blade speed is set to 10 rpm, which is a typical rotation speed of the wind turbine blade.

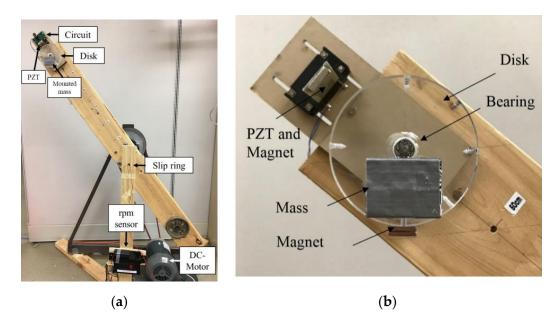


Figure 2. Test setup of rotating blade system with details on the harvester. (**a**) overall setup; (**b**) detailed harvester part.

Component	PZT
Young's modulus	19 GPa
Density	3.25 g/cm ³
Elastic constants	$15.87 \times 10^{-12} \text{ m}^2/\text{N}$
Piezoelectric charge constants (d_{31})	$-320 \times 10^{-12} \text{ M/V}$
Piezoelectric voltage constants (g_{31})	-9.5×10^{-3} Vm/N

Table 1. Material properties of the piezoelectric energy harvester (PPA-2011).

2.1. Dynamics Modeling of Harvester and Simulation

The schematic model of the PEH part is illustrated in Figure 3. Three coordinate systems are defined in this figure: A global coordinate system (*X*,*Y*) at the blade center, and two local coordinate systems fixed on the blade: (1) (ξ , η) at the disk center, and (2) (z,v) at the fixed end of the PEH beam.

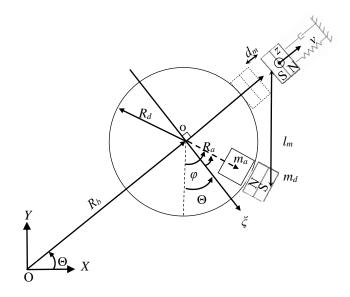


Figure 3. A two-dimensional schematic of the energy harvester.

The system equations of motion are derived using Lagrange's equation, with the parameter defined in Table 2, as [15]:

$$\ddot{\theta} - c_1 \dot{\Theta} - \frac{R_b}{l^*} \dot{\Theta}^2 \cos \theta + \frac{g}{l^*} \sin(\theta + \Theta) + \frac{R_{ms}(R_{msb} + \phi(l)q(t))\cos \theta}{I_c \times \sqrt{l_m^2(\theta, q(t))}} \times \left(ae^{b \times l_m(\theta, v(l))} + ce^{d \times l_m(\theta, v(l))}\right) = 0$$
(1)

$$\ddot{q}(t) + \alpha q(t) + \tau \sin \Theta - c_2 \dot{q} - \chi V(t) - \frac{\phi_n(l)(R_{msb} + \phi_n(l)q(t)) - R_{ms}\phi_n(l)\sin\theta}{\sqrt{l_m^2(\theta,q(t))}} \times \left(ae^{b \times l_m(\theta,v(l))} + ce^{d \times l_m(\theta,v(l))}\right) - (\gamma_1 + \gamma_2 q(t))\dot{\Theta}^2 = 0$$

$$(2)$$

$$\dot{V}(t) - \kappa V(t) - \zeta \dot{q}(t) = 0 \tag{3}$$

where q(t) is the normal coordinate to describe the PEH vibration by variable separation concept $v(z,t) = \varphi(t)q(t)$ where $\varphi(t)$ is the first mode shape of the cantilever beam. θ is the local angular position of the disk, and Θ is the global blade orientation. Equations (1) and (2) describe the disk motion and the PEH vibration, respectively. They are coupled with the magnetic force term. Equation (3) describes the voltage output of the PEH, coupled with Equation (2) by the electromechanical coupling term χ . The constants I^* , I_{da} , I_c , α , χ , τ , κ , ζ , γ_1 , and γ_2 are defined as

$$I^* = \frac{m_a R_a^2 + m_m R_m^2 + I_{da}}{m_a R_a + m_m R_m}$$
(4)

$$I_{da} = \frac{1}{2}m_d R_d^2 + \frac{m_a}{12} \left(l_a^2 + w_a^2 \right) + \frac{m_m}{12} \left(l_m^2 + w_m^2 \right)$$
(5)

$$I_c = m_a R_a^2 + m_m R_m^2 + I_{da} \tag{6}$$

$$\alpha = \int_0^l EI\left(\frac{\partial^2 \phi_n(z)}{\partial z^2}\right)^2 dz \tag{7}$$

$$\chi = \frac{1}{2} \int_0^l v_p \frac{\partial^2 \phi_n(z)}{\partial z^2} dz \tag{8}$$

$$\tau = m_t g \phi_n(l) \tag{9}$$

$$\gamma_1 = lm_{sp}l_{sd} + m_t l_t \tag{10}$$

$$\gamma_2 = m_{sp} \int_0^l \phi_n(z) dz + m_t \phi_n(l) \tag{11}$$

$$\kappa = \frac{1}{RC_p} \tag{12}$$

$$\varsigma = \frac{\chi}{C_p}.$$
(13)

Table 2. Material	properties of the	he piezoelectric ener	gy harvester	(PPA-2011).
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Symbol	Description	Value
b_p	Width of PZT layer	0.0208 [m]
$\dot{b_s}$	Width of PPA-2011	0.0254 [m]
c_1	Damping coefficient of the disk	0.07 [N.s/rad]
<i>c</i> ₂	Damping coefficient of the beam	0.003 [N.s/m]
d_m	Distance between magnets	0.012 [m]
d_{31}	PZT coupling coefficient	-320×10^{-12} [C/N]
E_p	Young's modulus of PZT layer	63 [GPa]
$\dot{E_s}$	Young's modulus of PPA-2011	19 [GPa]
831	PZT coupling coefficient	-9.5×10^{-3} [V.m/N]
h_p	Thickness of PZT layer	0.00015 [m]
h_{ps}	Thickness of substrate between two PZT layers	0.00014 [m]
\dot{h}_s	Thickness of PPA-2011	0.00076 [m]
la	Length of attached mass	0.0465 [m]
l _{ma}	Length of magnet	0.0191 [m]
l_p	Length of PZT layer	0.0402 [m]
\dot{l}_s	Effective length of PPA-2011	0.0465 [m]
m_a	Weight of attached mass	0.350 [kg]
m_d	Weight of disk	0.11 [kg]
m_m	Weight of magnet	0.0115 [kg]
m_s	Mass per length of PPA-2011	0.062738 [kg]
R	Electrical resistive load	25,000 [Ω]
R_a	Distance of center of attached mass from center of the disk	0.02534 [m]
R_b	Distance of disk center from O	0.051 [m]
R_d	Radius of disk	0.051 [m]
R_m	Distance of center of magnet on disk from center of the disk	0.0542 [m]
w_a	Width of attached mass	0.0335 [m]
w_m	Width of magnet	0.0064 [m]

The three equations of motion, Equations (1) to (3), are solved using the ODE45 function in MATLAB software. The PEH vibration response $v(z=l_p,t)$ at blade speed 10 rpm is studied in Figure 4. The PEH experiences magnetic force by the passing the magnet on the disk and bends initially (about 0.9 mm around 1 s and 7 s, Figure 4), and vibrates at its natural frequency (34 Hz) right after the

disk magnet passes the harvester beam (around 1–3 s and 7–9 s). This vibration behavior is repeated whenever the disk magnet passes the harvester beam. The fixed vibration frequency of the PEH results in a fixed electrical impedance, which dramatically simplifies the design of the charging circuit because it doesn't need to track the optimum impedance load. This is one of the advantages of the proposed frequency up conversion technique. The beam deflection due to the gravitation is also observed between magnetic impact (less than 0.05 mm), but it does not seriously affect the harvester performance. More detailed dynamic model analysis and experimental verification are available in our previous study [15].

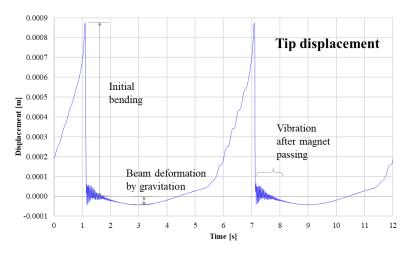


Figure 4. Structural response of the piezoelectric energy harvester (PEH) beam (tip displacement) at 10 rpm.

2.2. Prototype of A PEH With Gravity-Induced Rotator and Experimental Results

Before connecting the PEH to the power management circuit, the PZT cantilever is directly connected to an adjustable resistive load where the average power is measured. The time history of the voltage measured at the resistive load is shown in Figure 5. One voltage generation cycle is composed of two parts: The output voltage generation period for 1 s and the rest period for 5 s. These durations correspond to the PEH beam vibration right after magnetic impact for about 1 s and the rest for 5 s in Figure 4. The average power of PEH versus load resistance is shown in Figure 6 that finds the optimal PEH resistance at 30 k Ω and the average power as 0.501 mW. Understanding intermittent power generation mode of the PEH as well as power charging efficiency depending on impedance, there is a need for smart power management circuit to effectively charge the energy.

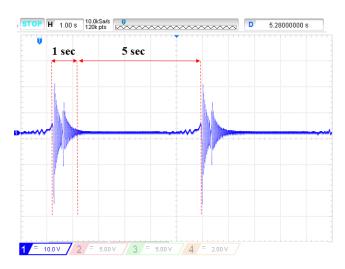


Figure 5. Output voltage of proposed PEH at optimum resistive load.

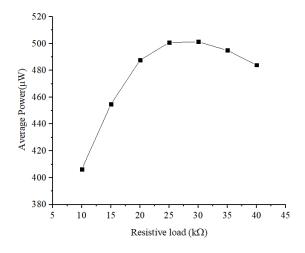


Figure 6. Output voltage of proposed PEH at optimum resistive load power versus load resistance of the proposed PEH.

3. Proposed Power Management Circuit

The proposed circuit consists of a full-bridge rectifier, a buck-boost converter, a self-start controller, and an oscillator as shown in Figure 7. Especially the self-start controller is designed to minimize the power consumption of the circuit by (1) self-start, (2) control of the operation mode (active and sleep modes), and (3) switching the power supply to the oscillator between PEH and storage device. The oscillator is used for driving the buck-boost converter that matches impedance.

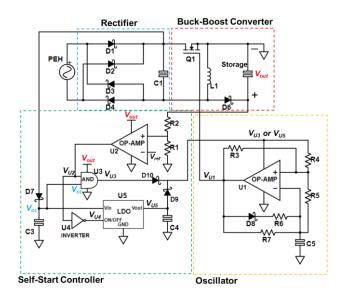


Figure 7. Proposed PMC.

3.1. Rectifier and Buck-Boost DC-DC Converter

A full-bridge rectifier converts AC voltage generated by the piezoelectric cantilever to DC voltage. In general, the power loss of the rectifier is negligible in most PEH harvesting for two reasons. First, the peak voltage from the PEH is sufficiently large, up to several tens of volts, and the voltage drop across the rectifier (diodes) is not critical. Second, the diode current is small due to the large impedance of the PEH.

An impedance matching circuit is required when supplying power from PEH to a wireless sensor node (WSN) because the resistive impedance of the wireless sensor node is extremely lower than that of the PEH. The input impedance of buck converter and boost converter in critical conduction mode (CCM) and discontinues conduction mode (DCM) are affected by the output resistance and input voltage that are continuously changed in a real application. Thus, buck converter and boost converter with CCM and DCM mode cannot maintain an optimum impedance to match with PEH. In the proposed power management circuit (PMC), a buck-boost DC-DC converter is used to match the input resistance of buck-boost converter to the impedance of the PEH for maximum power transfer. The emulated input impedance R_{in} of a buck-boost converter operated in the DCM is expressed as [14]:

$$R_{in} = \frac{2 \cdot L}{T_{\rm s} \cdot D^2} \tag{14}$$

where *L* is the inductance, T_s is the switching period of the converter, and *D* is the duty cycle. The target impedance is usually obtained by adjusting the duty cycle *D* and/or the switching period T_s . A major advantage of the buck-booster converter operated in DCM is that the input impedance is independent of its operating conditions, such as input and output voltages and load resistance.

3.2. Self-Start Controller and Oscillator

The proposed self-start controller is designed to enable both self-start and switching the power supply to the oscillator between the PEH and the storage device. The oscillator is powered from the storage device when sufficient power is available in the storage device. When the storage device is fully drained, however, the self-start controller switches the power supply from the storage device to the PEH. Power consumption by the PEH is bigger because of the high voltage drop process, so powering the oscillator from the PEH is limited only when the storage device is fully drained. When the PEH stops power generation, the self-start controller switches the operation mode from active to sleep mode to minimize its power consumption.

3.2.1. Self-Start Controller

The self-start controller consists of a Schottky diode D_5 , a low drop out regulator (LDO) U_5 , capacitors C_3 , C_4 , an AND logic gate U_3 , an inverter logic gate U_4 , and a comparator with reference U_2 . D_{11} is used to prevent the energy stored in C_5 from backing up to the DC-DC converter when Q_1 is turned "on". LDO U_5 is used to step down the voltage from V_{cc} to the operation voltage of the oscillator. The ON/OFF pin in LDO is used for controlling the sleep and active mode of LDO, and C_3 and C_4 are used for the stabilization of LDO. The comparator with reference U_2 controls to switch the power supply of the oscillator between the PEH and the storage device. The input of the AND logic gate U_3 is connected with the rectified voltage from the PEH V_{cc} and the output voltage of comparator V_{U2} , and they generate the logic signal to control active and sleep mode of the circuit as well as power the oscillator. The inverter logic gate U_4 reverses signal V_{U2} to control ON and OFF of LDO. The operation of the self-start controller is described per two different operation cases depending on the storage device voltage as below:

- Case 1: When the storage device is fully drained and V_{cc} is higher than the threshold because of the energy generated by the PEH. In this case, V_{out} is lower than the threshold voltage, and both the comparator U₂ and the AND gate U₃ are deactivated because the storage device voltage is lower than the minimum operating voltage of U₂ and U₃. That makes the output of U₂ and U₃ LOW signal. The inverter logic gate U₄ receives LOW and reverses it to HIGH that turns ON LDO U₅ that starts powering the oscillator for impedance matching. When the PEH stops power generation, the inverter logic gate U₄ and LDO U₅ automatically stop the operation to save power.
- Case 1 to Case 2: When V_{out} is higher than the threshold value (2 V), U₂ is activated to compare V_{ref} and the output of voltage divider sourced by V_{out}. When this output is higher than V_{ref}, an operation case is changed from Case 1 to Case 2.
- Case 2: When the storage device is charged to power the controller. In this case, V_{out} becomes higher than the threshold and the comparator U_2 sends HIGH signal to one input of AND gate U_3 and the inverter gate U_4 . The inverter gate U_4 receives HIGH from U_2 and sends LOW to the

supply to the oscillator. In this case, LDO turns naturally off because the current does not flow to LDO.

The proposed self-start circuit enables self-start in Case 1, and it saves several hundreds of microwatts because it can eliminate the step-down process of LDO in Case 2. In addition, the proposed self-start circuit switches the operation mode of the controller from active to sleep with ultra-low power consumption.

3.2.2. Oscillator

The oscillator is designed to generate the square wave to control the buck-boost DC–DC switching converter based on Kong's work [16]. The duty cycle D and the switching period T_s of the square wave are given as Equations (15) and (16) for controlling the DC-DC converter.

$$T_S = \frac{1}{F_S} = \frac{(R_6 + R_7)C_5 ln2}{1} \tag{15}$$

$$D_1 = \frac{R_6}{R_7} \tag{16}$$

The capacitor (C_5) is charged from the output voltage of U_1 . Once the capacitor voltage reaches two-thirds of the supply voltage, the output voltage comparator goes zero, and C_5 is discharged through R_7 . If the capacitor voltage reaches one-third of the supply voltage, the output voltage of the comparator becomes high. The entire cycle is repeated for generating the square wave. The switching frequency of the buck-boost converter is around 3 kHz.

4. Prototype and Experimental Results

The proposed circuit is implemented using the electrical components listed in Table 3 that are selected to minimize the power dissipation. A supercapacitor is used for the energy storage device. The circuit is prototyped in a printed circuit board (PCB) and integrated with the proposed PEH as shown in Figure 1.

Component	Part number	Notes
Rectifier $(D_1 - D_4)$	BAS3007	$V_F = 0.35 V \text{ at } 100 \text{ mA}$
MOSFET Q_1	TSM240N03CX	$R_{\rm dson} = 34 \text{ m}\Omega \text{ at } V_{\rm GS} = 4.5 \text{ V}$
Schottky Diode, $D_6 - D_8$	MBRS240LT3G	$V_{\rm F} = 0.3 {\rm V} {\rm at} 10 {\rm mA}$
Inductor L	ELC18B103L	$L = 10 \text{ mH}; \text{DCR} = 3.9 \Omega$
Comparator U_1	TLV3701	$I_q = 0.56 \ \mu A$
Comparator with reference U_2	LTC1540	$I_q = 0.3 \ \mu A$, $V_{ref} = 1.2 \ V$
AND gate U_3	TS5A3160	$R_{\rm dson} = 1 \ \Omega$
Inverter gate U_4	CSS 555C	$I_q = 0.12 \ \mu A$
LDO U_5	S-812C35BPI	$I_q = 1 \ \mu A \ (Active), 0.1 \ \mu A \ (Sleep)$

Table 3. Components used in the proposed energy harvesting circuit.

4.1. Self-Start Controller and Oscillator

4.1.1. Case 1

Case 1 tests when the storage device is fully drained. The voltage waveforms from the LDO input (V_{cc} , blue), the storage device (V_{out} , red), the output of AND gate (V_{U3} , green), and the oscillator (V_{U1} , orange) are shown in Figure 8. When the PEH starts to generate output voltage and its V_{cc}

rapidly rises, self-start is enabled to power the oscillator via LDO U_5 , and the oscillator generates the signal for controlling the buck-boost converter. In this case, the AND gate U_3 and the comparator U_2 is deactivated to make the output of AND gate V_{U3} zero. After one cycle of power generation when V_{cc} becomes smaller than the threshold (1 s), the oscillator becomes inactive and the circuit enters the sleep mode for 5 s to save power.

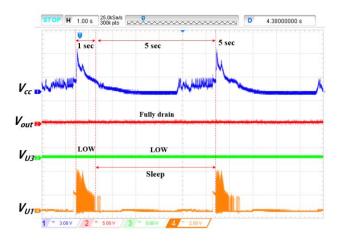


Figure 8. Voltage waveforms of rectified output, storage device, AND gate, oscillator in Case 1.

4.1.2. Case 2

In Case 2, the storage device stores enough energy to power the controller and the comparator U_2 sends HIGH signal to one input of AND gate U_3 . As shown in Figure 9, when V_{cc} rises at the beginning of power generation, the output of AND gate V_{U3} instantly becomes HIGH. At the same time, the oscillator is powered by the storage device via AND gate U_3 for controlling the buck-boost converter. In Case 1, V_{cc} drops due to the large power consumption of LDO. In Case 2, however, LDO only consumes 0.1 μ W and V_{cc} is higher than that of Case 1, and V_{cc} maintains the voltage level above the threshold for 1.2 s (0.2 s longer than Case 1).

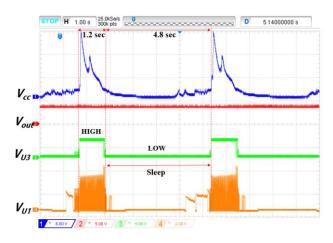


Figure 9. Voltage waveforms of rectified output, storage device, AND gate, oscillator in Case 2.

After one cycle of power generation, V_{cc} becomes smaller than the threshold, and the output voltage of AND gate V_{U3} becomes LOW to stop supplying power to the oscillator. Then, the circuit enters the sleep mode for 4.8 s to save power. The experimental results show that the proposed self-start controller successfully controls the circuit to minimize the power consumption of the circuit.

4.2. Circuit Efficiency and Power Consumption

4.2.1. Circuit Efficiency

This section evaluates the performance of the proposed circuit on the power consumption and efficiency by experimental measurement. Table 4 shows the output power and efficiency of the circuit based on the PEH average output power 501 μ W as shown in Figure 6. The average output power after the rectifier is 331 μ W that corresponds to 66% of AC-DC conversion efficiency. The average output power of the buck-boost in Case 2 is 271 μ W with 82% of converter efficiency but it decreases to 54% in Case 1 due to self-start.

Table 4. Output power and efficiency of the circuit.

	ЕЦ	Rectifier	Buck-Boost Converter	
	EH		Case 1	Case 2
Average output power (µW)	501	331	176	271
Efficiency (%)	-	66	54	82

In the microwatt scale of the PEH system, converter efficiency in the proposed circuit is relatively higher than the converter in the previous literature [29,30]. It is noted that this section shows the circuit efficiency in the active mode for a given PEH input power, but the efficiency is increased by the increased average PEH power because power consumption of the controller is maintained regardless of the PEH output power [30], and the output power is relatively higher than power consumption of the controller.

4.2.2. Power Dissipation of the Controller

The average power dissipation of the controller is measured with a current sensor chip INA 212 and a multimeter. Table 5 shows the power consumption of the proposed controller in active and sleep mode. In Case 1 with sleep mode, the proposed controller does not consume the power because the PEH stops the power supply to the controller in the sleep mode. Table 6 compares power consumption of the multiple controllers including the proposed one (last column) and four other controllers with resistive impedance matching: The controller with sleep mode [29], with self-start [30,31], and with self-start and MPPT [32]. Evaluation of the average power considering both active and sleep modes is very important when harvestable energy is not always available, such as wind turbine operation condition; it does stop and go. The benefit of the proposed controller is clearly shown by the measurement result in Table 5. The proposed circuit has multi-functionality from [25,26] (i.e., sleep mode, self-start) but consumes less power than any of two cases in both active and sleep modes.

Table 5. Power consumptions of the proposed controller.

Common and	Active	Mode	Sleep Mode		
Component	Case 1	Case 2	Case 1 Case		
Comparator U_1	36.1 μW	36.1 μW	0 μW	0 μW	
Comparator U_2	0 μW	3.15 μW	0 μW	1.75 μW	
AND Gate U_3	0 μW	2.1 μW	0 μW	0.35 μW	
Inverter gate U_4	1.2 μW	3 µW	0 μW	0 μW	
$LDOU_5$	80 µW	1.2 μW	0 μW	0 μW	

If we assume the average operation of the wind turbine as 6 h per day, the PEH operates 6 h and becomes inactivate for 18 h per day. Table 7 shows the total daily energy consumption of the controller in both cases, based on the power measured in Table 6. This analysis shows that the proposed circuit consumes less power than any of two cases for wind turbine application: 1.6% and 38.3% less energy

than [30,31] in Case 1, 40.5% and 99% less energy than [29,32] in Case 2. In [32], the power consumption of the controller is relatively higher than the other controllers due to MCU for MPPT.

			1			
Compon	ent	[29]	[30]	[31]	[32]	Proposed
Active mode	Case 1	N/A	119 μW	190μW	408 μW	117.3 μW
	Case 2	65 μW	N/A	N/A	408 μW	45.5 μW
Sleep mode	Case 1	N/A	0	1 μW	330 μW	0 μW
	Case 2	7 μW	N/A	N/A	330 μW	2.1 μW

Table 6. Power consumptions of controller.

 Table 7. Power consumptions of controller.

Component	[29]	[30]	[31]	[32]	Proposed
Case 1	N/A	2.57 J	4.10 J	30.88 J	2.53 J
Case 2	1.85 J	N/A	N/A	30.88 J	1.10 J

5. Conclusions

This paper presents a piezoelectric energy harvesting system for a wind turbine blade monitoring, considering intermittent kinematic energy from the wind turbine blade. The proposed power management circuit is designed to eliminate unnecessary power consumption from conventional self-start circuits. The proposed self-start controller is designed to enable both self-start and switching the power supply to the oscillator between PEH and storage device. The power management circuit saves energy by (1) self-start only when the storage device is fully drained and (2) using the storage device only when there is available energy to power the circuit. The proposed circuit was prototyped with discrete components on a customized printed circuit board (PCB). Experimental results indicated that the impedance matching circuit efficiency was very high in Case 2 (82%), and the proposed circuit consumed less power than any of two cases for wind turbine application: 1.6% and 38.3% less energy than [30,31] in Case 1, 40.5% and 99% less energy than [29,32] in Case 2. Considering the average operating hours of wind turbines per day, test results indicated that the total energy consumption of the proposed controller per day is 0.75 J less than the existing resistive matching circuit in sleep mode and 1.57 J less than resistive matching circuit in active mode with self-start [3].

The integrated harvester is to be installed inside a wind turbine blade, so it is protected from severe outdoor operation environments such as rain/snow. However, outdoor temperature/humidity change, as well as sudden impact loading from unexpected gusts of wind or lightning, should be seriously considered in a future version of the harvester module. Resolution in a future version of the harvester module can be equipped with a housing with shock absorber, insulator, and the lighting surge protection module, revised throughout several field tests.

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