

Article

Study on the Influencing Factors of Injection Blockage during CO₂ Sequestration in One-Dimensional Long Reactor

Yi Zhang^{1,2,3}, Houzhen Wei³, Jinxin Liu^{3,4} and Xiaolong Ma^{3,*}

- ¹ School of Civil Engineering, Guilin University of Technology, Guilin 541004, China; yizhang_zy@163.com
² Guangxi Key Laboratory of Geomechanics and Geotechnical Engineering, Guilin 541004, China
³ State Key Laboratory of Geomechanics and Geotechnical Engineering, Institute of Rock and Soil Mechanics, Chinese Academy of Sciences, Wuhan 430071, China; hzwei@whrsm.ac.cn (H.W.); jinxinl21@mails.jlu.edu.cn (J.L.)
⁴ College of Construction Engineering, Jilin University, Changchun 130021, China
* Correspondence: maxiaolong0501@126.com

Abstract: Carbon sequestration through CO₂ injection into a formation is an effective strategy for reducing greenhouse gas emissions. In this study, a one-dimensional long reactor was constructed to simulate the CO₂ injection process under various sediment temperatures, pressures, and flow rates. The formation of CO₂ hydrate and the resulting blockages were investigated in detail through a series of indoor experiments. Due to the increasing driving force for CO₂ hydrate formation, reducing sediment temperature and increasing sediment pressure can cause hydrate blockage to form near the injection end, leading to an increase in CO₂ injection pressure and a reduction in the storage range. Furthermore, CO₂ injection rate has a substantial impact on the pattern of hydrate blockage. A lower injection rate facilitates full contact between CO₂ gas and pore water, which helps to increase the formation and blockage degree of CO₂ hydrates, thereby decreasing the amount of CO₂ injection. The experimental investigation presented in this paper examines the laws of CO₂ injection and clogging under various sediment conditions and injection processes on a one-dimensional scale, which can provide valuable insights for the design of CO₂ sequestration processes.

Keywords: hydrate blockage; CO₂ hydrate; carbon sequestration; CO₂ injection; one-dimensional reactor



Citation: Zhang, Y.; Wei, H.; Liu, J.; Ma, X. Study on the Influencing Factors of Injection Blockage during CO₂ Sequestration in One-Dimensional Long Reactor. *Processes* **2024**, *12*, 960. <https://doi.org/10.3390/pr12050960>

Academic Editor: Raymond Cecil Everson

Received: 11 April 2024
Revised: 30 April 2024
Accepted: 6 May 2024
Published: 9 May 2024



Copyright: © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

Since the Industrial Revolution, the extensive use of fossil fuels by humans has produced large quantities of CO₂ emissions. The global concentration of CO₂ in the atmosphere has increased by about 30%. Increasing global warming poses a serious threat to the Earth's climate and ecosystem [1]. Therefore, the issue of CO₂ emission reduction has attracted extensive attention from scholars [2]. The formation of solid hydrates by injecting CO₂ into marine sediments at low temperature to combine with pore water is currently regarded as a promising carbon sequestration technology [3].

The method of CO₂ hydrate storage is known for its significant capacity, extensive storage area, and high safety levels [4]. Injecting CO₂ into marine formations can form thermodynamically stable hydrates, which helps to increase the stability of sediments [5,6]. To enhance the comprehension of CO₂ sequestration in marine formations under high-pressure and low-temperature conditions, Qureshi et al. [7] used an indoor experimental autoclave reactor system to replicate the conditions of the seafloor sedimentary layer and investigated the long-term stability of CO₂ hydrate. They found that CO₂ hydrate formed on the inner wall of the reactor and within the quartz sand, and it remained stable for up to one month. Furthermore, research indicates that MRI can effectively observe hydrate formation processes without being constrained by experimental conditions of temperature and pressure [8]. Yang et al. [9,10] used MRI techniques to examine the formation and decomposition of CO₂ hydrate within water-saturated porous media at low-temperature

conditions. The results indicated that the hydrate formation rate was slower at 3 °C compared to 1 °C and 2 °C, leading to a delay in hydrate formation. In addition, the CO₂ hydrate formation was significantly affected by flow rates. The hydrate formation will be hindered at either high or low flow rates. Zheng et al. [11] used non-magnetic sand-filled tubes and Nuclear Magnetic Resonance (NMR) techniques to investigate the formation process of CO₂ hydrate in porous media. Meanwhile, the characteristics of the sediments were investigated to explore the formation and stability of CO₂ hydrate. Yan et al. [12] demonstrated that the stability conditions of CO₂ hydrate are critically affected by the pore structure of the pulverized soil. Compared with the conditions that promote the formation of pure hydrates, the achievement of stability in pulverized soils requires higher pressures and lower temperatures. Zhang et al. [13] investigated the effect of the H₂O molecular state on the process of CO₂-CH₄ hydrate replacement. The results showed that the replacement of CO₂-CH₄ hydrate was more easily achieved in a porous media system than in a pure water system. However, the substitution effect is not satisfactory due to the “self-protection effect” and the adsorption of SiO₂ on small-molecule gases. Sun et al. [14] demonstrated the effectiveness of clay sediments in sequestering CO₂ through NMR analysis, which evaluated the impact of mineral composition, water content, and pressure. Additionally, Pan et al. [15] utilized the displacement method to investigate gas production from hydrates in clay. Their findings indicated that an increase in the montmorillonite content within clay sediments negatively affected CO₂ sequestration.

Recent research indicates that sediment temperature, pressure, and flow rate are critical factors that influence hydrate formation during CO₂ injection processes [11]. Li et al. [16] conducted experiments of injecting liquid CO₂ into glass sand to simulate seafloor sediment conditions for carbon sequestration. They observed that hydrate formation at high pressure was initially rapid, which increased mass transfer resistance and subsequently reduced hydrate growth. However, in the conditions of low temperatures and high pressure, the rate of conversion from water to hydrate was significantly higher. Shindo et al. [17] used simulations to investigate the formation of CO₂ hydrates at the interface of liquid CO₂ and water. Uchida et al. [18] used microscopy to observe the formation of hydrates at the interface between water and CO₂. They found that liquid CO₂ quickly formed a thin hydrate film, which hindered CO₂ diffusion during the experiment. Wang et al. [19] investigated hydrate formation by injecting CO₂ at different pressures and flow rates into a depleted methane hydrate sediment. The results indicated that pressure was the main factor affecting CO₂ hydrate saturation and CO₂ conversion rate, and high CO₂ flow rate may reduce hydrate saturation and lower CO₂ conversion efficiency. Bai et al. [20] developed a convective diffusion model for temperature and CO₂. They confirmed through laboratory experiments that the rate of hydrate formation was significantly affected by the convective diffusion of gases, and temperature was found to exert a greater influence. Song et al. [21] discovered that higher pressure and lower flow rates enhanced CO₂ hydrate formation, as monitored by magnetic resonance imaging. They also observed that initial water saturation had no significant effect on the CO₂ flow process for hydrate formation. Kang et al. [22] investigated the formation of CO₂ hydrates in silica gel at different pressures and temperatures. The results showed that the rate of hydrate formation was affected by the convective diffusion of gas, and the temperature contributes more. Li et al. [23] investigated the kinetic characteristics of hydrate formation under CO₂ + N₂ gas mixture seepage conditions. The results showed that CO₂ + N₂ hydrate formed nucleation at one location and then expanded outward in the freshwater environment, and the temperature increased sequentially during the process. In the decomposed water environment, the hydrate nucleated at different locations with a more homogeneous distribution, and the temperature rise occurred more frequently.

The existing technology is unable to characterize the transport dynamics and its response during hydrate carbon sequestration accurately. In addition, the diffusion of carbon dioxide in the formation is a complex phenomenon. During the process of CO₂ injection, the driving force for hydrate formation and permeability of the sediments may vary signifi-

cantly, and the efficiency performance of CO₂ injection and sequestration may also differ. The current research on hydrate carbon sequestration focuses on the thermodynamic and kinetic aspects of formation, while there are fewer investigations on the plugging effect in the carbon sequestration process. In order to understand the mechanism of plugging effect during CO₂ sequestration in clayey silt hydrate reservoirs, in this paper, a one-dimensional long reactor was constructed for conducting hydrate formation experiments by injecting carbon dioxide under specific conditions (e.g., sediment temperature, initial sediment pressure, and intra-sediment flow rate). This investigation primarily focused on evaluating the obstruction effects under various conditions throughout the experiments and elucidating the characteristics of CO₂ hydrate injection within porous media. The results of this paper can provide a basic framework and theoretical basis for optimizing CO₂ injection process parameters.

2. Materials and Methods

2.1. Experimental Materials

The study employed 99.9% pure CO₂ from Wuhan Xiangyun Industry and Trade Limited Liability Company (Wuhan, China) as the experimental gas. Ultrapure water equipment from Wuhan Youpu Instrumentation and Equipment Company and homemade deionized water were also used. Quartz sand was used as the sediments to simulate the marine strata for the experiment. As shown in Figure 1, the size distribution determined by the laser particle size is mainly in the range of 0.07 to 0.447 mm.

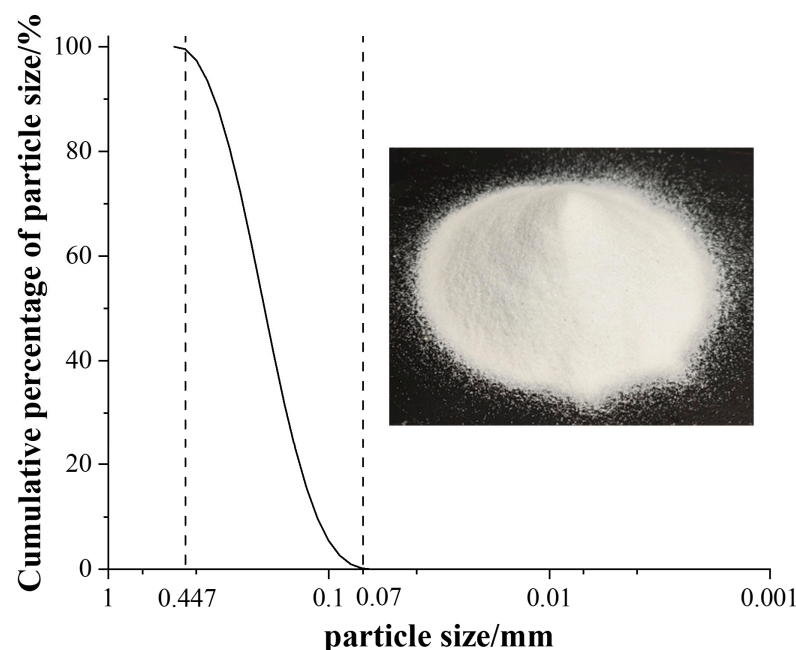


Figure 1. Quartz sand particle grading curve and physical figure.

2.2. Experimental Setup

In this study, a one-dimensional long reactor hydrate experimental platform was constructed. The platform includes a high-pressure reactor, a piston vessel for high-pressure applications, low-temperature water bath, glycol-based constant-temperature water bath, constant-flux pump, vacuum pump, gas flowmeter, electronic balances, and other components. The reactor is a crucial component comprising two thick-walled tube sections, each with an inner diameter of 2.5 cm and a length of 55 cm. These sections are interconnected via ball valves with matching inner diameters. The reactor has an effective volume of 588.75 cm³ and is designed to withstand pressures up to 25 MPa. To ensure precise monitoring, the reactor is equipped with several evenly distributed temperature and pressure measurement points. The schematic diagram of the experimental system is

shown in Figure 2. The measurement points are labelled from gas injection to discharge ends as $P_1 \sim P_6$ and $T_1 \sim T_5$, respectively. In addition, a pressure measurement point, P_0 , is located on the piston vessel. Temperature monitoring is carried out using a sensor with a 3 mm diameter and a range of -50 to 200 °C, which has an accuracy of 0.1 °C. The measurement of pressure involves the use of a transmitter that can handle a range of 0 to 25 MPa with an accuracy of $\pm 0.2\%$. The flow rate of the constant-flux pump ranges from 0 to 30 mL/min with an accuracy of 0.01 mL/min. The MCGS data acquisition system is used to display and record real-time data on temperature and pressure within the system. In addition, there are a few sources of uncertainty and error in the experimental operation. Firstly, slight daily fluctuations in the temperature of the laboratory room may lead to minor variations in the amount of carbon dioxide injected into the experiment. Secondly, the unstable performance of the back-pressure regulator used in the experiment at higher pressures may also cause minor fluctuations in the data.

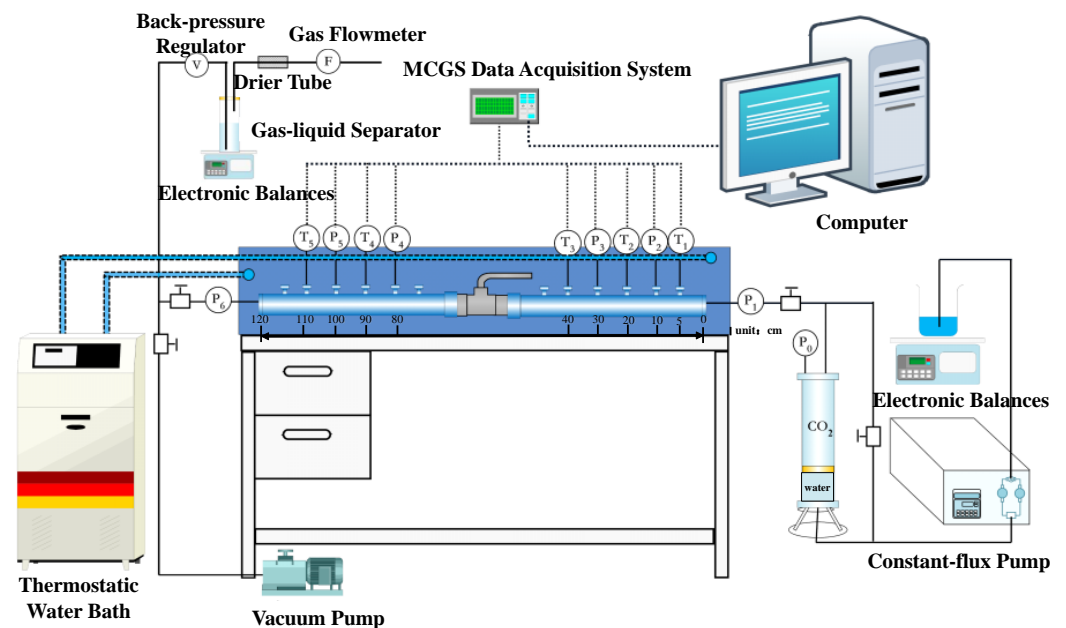


Figure 2. Experimental setup schematic.

2.3. Experimental Principle

The objective of this study was to replicate seafloor hydrate formation by injecting CO_2 gas into a one-dimensional long reactor. This was carried out under a high-pressure and low-temperature environment, where CO_2 and water combined to form hydrates. The experiments were conducted under specific sediment temperatures and initial sediment pressures, using CO_2 gas, as shown in Figure 3. The aim was to accurately simulate the seafloor sediment conditions and the extent of CO_2 dispersion. During the experiment, CO_2 was continuously injected into the reactor to initiate hydrate formation. Both pressure and temperature variations were recorded meticulously. The experiment ended when the CO_2 supply from the high-pressure piston vessel was depleted. The setup, which included a one-dimensional long reactor and specific temperature and pressure conditions, allowed for an examination of the blocking effect caused by hydrate formation. The study investigated the injection characteristics of CO_2 in porous media and evaluated the influence of important factors on the CO_2 injection process.

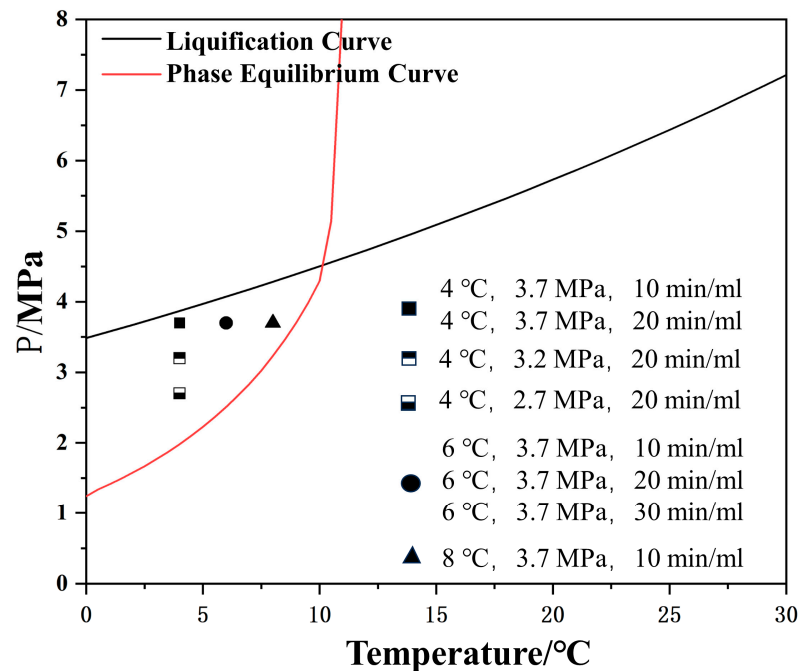


Figure 3. CO₂ hydrate formation pressure–temperature curves and experimental conditions.

2.4. Experimental Methods and Procedures

Eight experiments were conducted to investigate the effects of varying sediment temperatures, initial sediment pressures, and CO₂ injection rates. The quartz sand was oven-dried at 105 °C. Then, 762.81 g of the dried sand and 74.03 g of distilled water were mixed and loaded into reaction tubes before being compacted. The reactor was placed in a thermostatic water bath, and the glycol bath's temperature was maintained by circulating a low-temperature water bath and a liquid-level relay. The equipment was installed after a thorough leak check and vacuuming of the entire reaction system to remove air. Then, 233.62 g of distilled water was added to the reaction vessel using a constant-flux pump, and the water bath temperature reached the predefined experimental temperature.

During the experiments, water was injected into the piston vessel at rates ranging from 0 to 30 mL/min using a constant-flux pump. The process was regulated by the preset experimental pressure of the back-pressure regulator and the preset injection rate of the constant-flux pump, as shown in Table 1. This setup enabled the continuous injection rate of gas in the sediments with an initial fixed pressure and volume from the piston vessel to the reactor, thereby maintaining displacement stability. The gas flow rates discharged from the reactor were monitored using a gas mass flow controller and a flowmeter. After the CO₂ gas injection, the reactor's valves were sealed, and the MCGS data acquisition system displayed and recorded temperature and pressure data in real time throughout the injection process.

Table 1. Experimental conditions and control parameters.

Case	Initial Temperature (°C)	Injection Rate (mL/min)	Initial Sediment Pressure (Mpa)	Piston Vessel Pressure (Mpa)	Injection Back-Pressure Valve Pressure (Mpa)
1	4	10	3.7	4.2	4.2
2	6	10	3.7	4.2	4.2
3	8	10	3.7	4.2	4.2
4	4	20	2.7	3.2	3.2
5	4	20	3.2	3.7	3.7
6	4	20	3.7	4.2	4.2
7	6	20	3.7	4.2	4.2
8	6	30	3.7	4.2	4.2

3. Results and Discussion

3.1. Effect of Sediment Temperature on CO₂ Hydrate Formation

In order to investigate the plugging characteristics during CO₂ gas injection, the spatial distribution of temperature and pressure was measured and monitored during the experiments. The occurrence of changes in temperature and pressure levels during the injection process may provide an indication of the potential formation of hydrates. The experiments involved the injection of gaseous carbon dioxide at sediment temperatures of 4 °C, 6 °C, and 8 °C. Figure 4a,b show the spatial and temporal evolution of pressure and temperature, respectively, with the x-axis representing the injection time and the y-axis the distance from the injection end. Figure 4c,d show the time evolution of temperature and pressure in the extended reactor at different sediment temperatures.

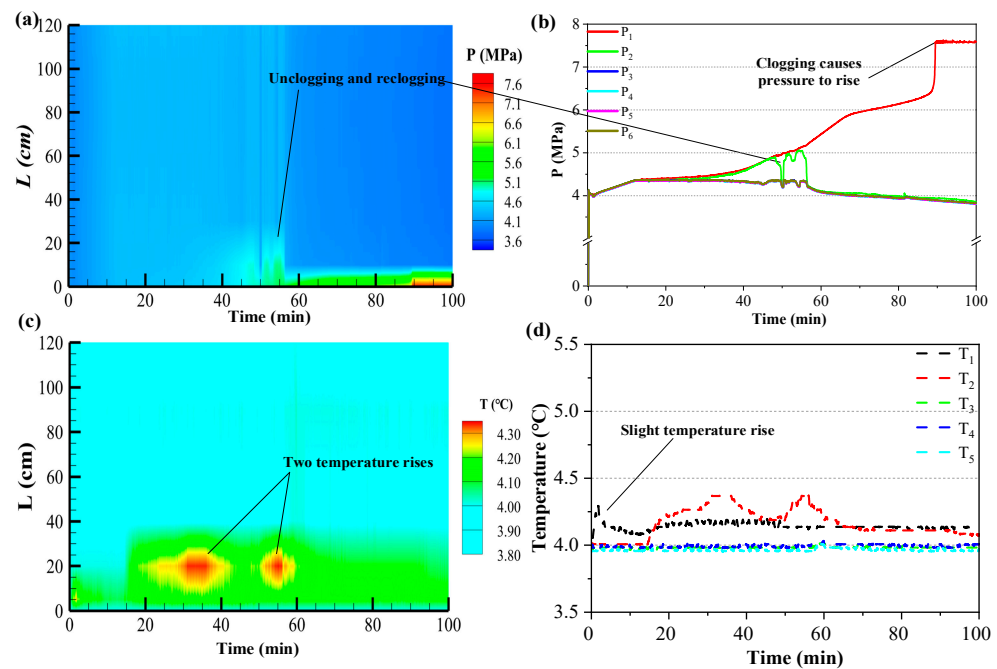


Figure 4. The variations in temperature and pressure in the reactor during gas injection at a sediment temperature of 4 °C. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO₂ injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

Figure 4a,b illustrate a substantial rise in pressure at measurement points P₁ and P₂, 20 min into the experiment. This was mainly caused by the formation of carbon dioxide hydrate, which obstructed further gas injection and blocked the existing pore flow channels, leading to increased gas injection pressure. During 45 to 60 min, the high-pressure region caused by blockage was concentrated near P₁ and P₂ measurement points adjacent to the injection port. At around the 50 min mark, pressure at P₂ significantly fluctuated, peaking at 4.8 MPa before swiftly declining to 4.2 MPa. This abrupt pressure change was primarily due to a significant differential pressure at the two ends of the blockage, which makes the obstructed area unblocked. Following a decline in pressure at the P₂ measurement point to its lowest point, a rapid increase occurs due to re-obstruction. This change serves to highlight the impact on the carbon dioxide injection process. After 55 min, the gradual increase in pressure at P₁ indicates the development of a severe blockage that hinders further CO₂ injection into the sediment. The decrease in pressure at P₂ is attributed to the blockage at P₁, which limits the volume of CO₂ injection into the vicinity of P₂. These

observations confidently suggest that the blockage at P_1 is a major obstacle to the CO_2 injection process.

Furthermore, Figure 4c,d demonstrate that when the sediment temperature is consistently maintained at $4\text{ }^\circ\text{C}$, the temperatures at the T_1 and T_2 measurement points at depths of 10 cm and 20 cm increase significantly, forming a distinct zone of temperature rise. This increase is primarily the result of the reaction of gaseous carbon dioxide with pore water under suitable temperature and pressure conditions at these locations, which leads to the nucleation of hydrates and exothermic reactions that further elevate the temperature. The graph clearly demonstrates a temporary temperature rise near P_2 , which is confidently attributed to the exothermic nature of hydrate formation. This process consumes gas in the second half of the reactor to an extent that reduces the pressure in that section.

Figure 5 illustrates the spatial and temporal variations in pressure and temperature during CO_2 injection at a sediment temperature of $6\text{ }^\circ\text{C}$. As indicated in Figure 5a,b, the pressures at measurement points P_1 to P_4 successively increase due to the plugging effect caused by hydrate formation. At point P_1 , pressure began to increase after 33 min due to localized blockage from hydrate formation during the initial injection phase, ultimately reaching approximately 6 MPa by 74 min. Under pressure, the blockage was breached, allowing CO_2 to diffuse through the pore flow channels to the rear of the reactor. Subsequently, it reacts with the pore water to form a new hydrate, which was able to grow rapidly and spread around during the injection process, causing the blockage. This resulted in a significant increase in pressure, reaching 4.9 MPa at P_2 and P_3 . The experiment showed that the impact had rapidly spread to the vicinity of P_4 , which is located 80 cm from the injection port, around 85 min into the experiment. By 97 min, pressure had also seen a slight rise, reaching 4.3 MPa, indicating the formation of blockage-causing hydrates further from the injection port. Additionally, Figure 5c,d demonstrate that during the initial 10 min of the experiment, temperatures at sensors T_1 , T_2 , and T_3 increased by 8.3%, 30%, and 9.3%, respectively. This rise indicates an early onset of hydrate formation. Between 90 and 100 min, the temperature at sensor T_4 exhibited a slight increase, indicating a rise in pressure resulting from blockage caused by the carbon dioxide hydrate.

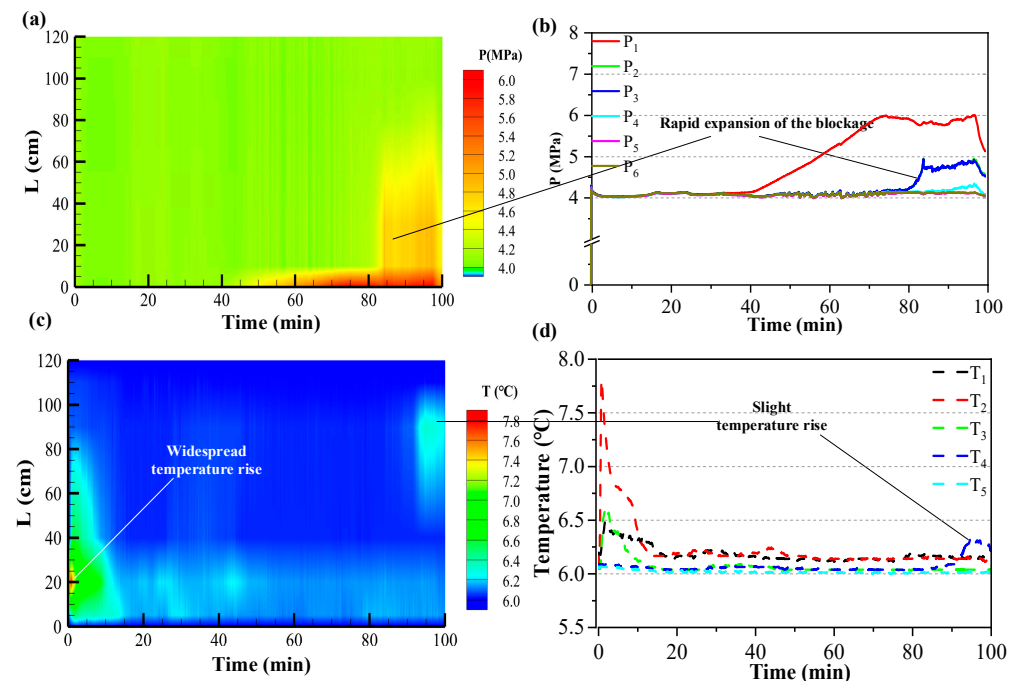


Figure 5. The variations in temperature and pressure in the reactor during gas injection at a sediment temperature of $6\text{ }^\circ\text{C}$. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO_2 injection; (c) The figure illustrates the spatiotemporal evolution

of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

Figure 6 illustrates the spatial and temporal variations in pressure and temperature during CO₂ injection at a sediment temperature of 8 °C. Figure 6a,b indicate that the blockage is likely situated between measurement points P₅ and P₆, with pressures at points P₁ to P₅ demonstrating a persistent change. The pressure increases to 4.7 MPa at 40 min, then relieves temporarily and drops to 4.1 MPa at approximately 71 min. After 92 min, the pressure rapidly spikes to 5.1 MPa in only 3 min. Figure 6c,d confirm the location of the blockage between P₅ and P₆. These sections show a significant temperature increase at T₁ and T₂ measurement points near the injection end, with T₁ reaching 8.2 °C around 37 min. T₂ experienced two significant temperature increases: an initial rise to 8.2 °C at the start of injection and a subsequent 0.5 °C increase after 35 min.

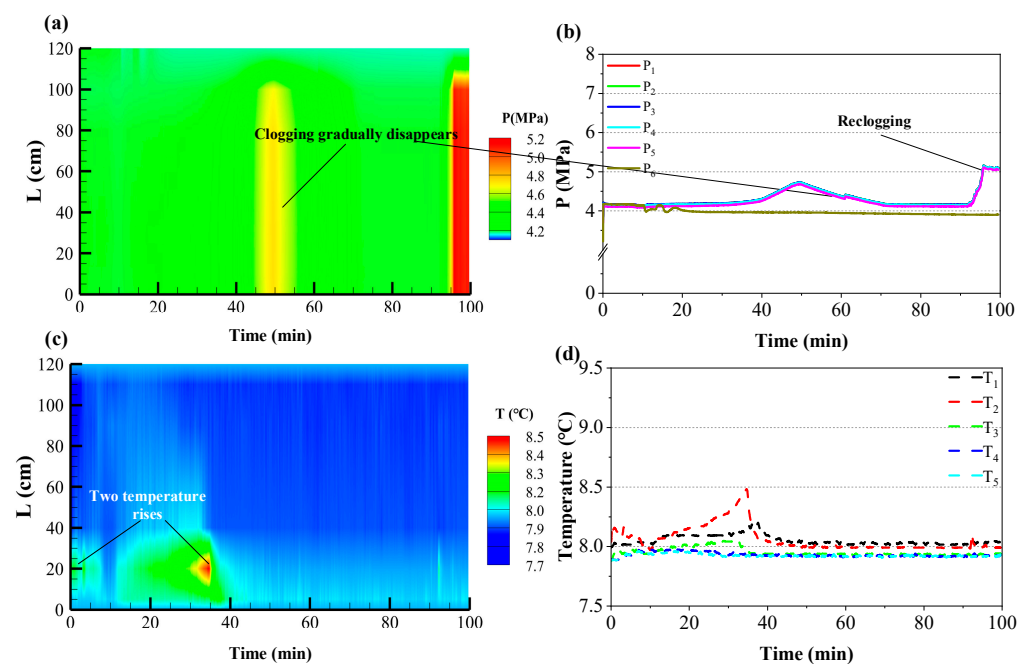


Figure 6. The variations in temperature and pressure in the reactor during gas injection at a sediment temperature of 8 °C. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO₂ injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

Comparing Figures 4–6 shows that CO₂ reacts quickly with pore water to form significant amounts of hydrate during the initial stages of CO₂ injection. This reaction releases heat and causes an increase in reactor temperature. As the process continues, hydrate saturation intensifies, and the formation zone widens.

At the same time, the dense accumulation of hydrates within the pore space may prevent CO₂ injection into the sediment. In addition, the permeability of carbon dioxide is stronger under high-temperature conditions, and the time for blockage formation in porous media is shorter. The expansion of the hydrate formation area is notably more pronounced at elevated temperatures. This phenomenon is attributed to the reduced driving force for CO₂ hydrate formation at higher temperatures, which requires a longer duration for plug formation. Furthermore, plugs that are exposed to high temperatures tend to fracture more easily under high-pressure differentials. Therefore, injecting CO₂ into sediments at

different sediment temperatures suggests that higher temperatures improve the ability to distribute CO₂ more extensively.

3.2. Effect of Different Initial Sediment Pressures on CO₂ Hydrate Formation

To investigate the effect of different initial sediment pressures on CO₂ hydrate formation, three groups of experiments with initial sediment pressures of 2.7 MPa, 3.2 MPa, and 3.7 MPa, were adopted. The sediment characteristics are consistent during the experiments, i.e., the water saturation and gas injection rate are the same for these experiments. The sediment temperatures are all set to 4 °C.

As shown in Figure 7a,b, when the initial sediment pressure is 2.7 MPa, the pressures at measurement points P₁~P₅ increase synchronously and gradually at 26 min, and it reaches 7.6 MPa at 49 min. In contrast, the pressure at measurement point P₆ decreases by 0.7 MPa at 9 min and then remains at about 2.8 MPa till the end of the gas injection process. Ultimately, the pressures at measurement points P₁ to P₅ are 4.7 MPa higher than that at P₆. This phenomenon results from the blocking of pore flow channels by hydrates forming between P₅ and P₆, which hinders the diffusion of carbon dioxide gas within the porous medium. In addition, the hydrate shell thickens as the hydration reaction progresses, increasing the degree of blockage over time.

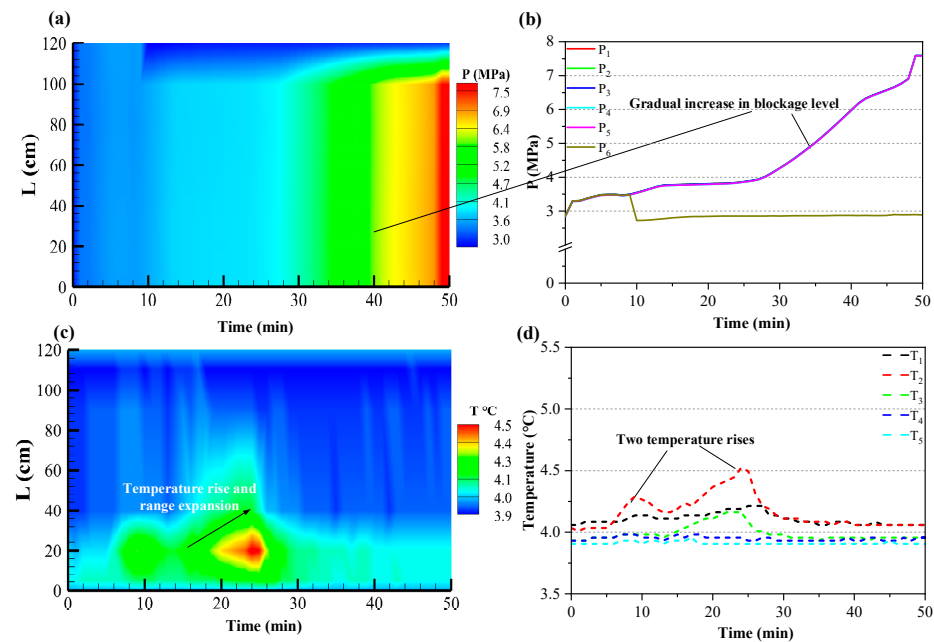


Figure 7. The variations in temperature and pressure in the reactor during gas injection at an initial sediment pressure of 2.7 MPa. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO₂ injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

Meanwhile, the two minor temperature increases in the reactor are also observed in Figure 7c,d. The temperatures at measurement points T₄ and T₅ remain almost unchanged at about 4 °C throughout the gas injection process. The minor temperature fluctuations observed at measurement point T₁ are primarily attributed to the nucleation of hydrates under high-pressure and low-temperature conditions, resulting from the injection of carbon dioxide into the pore water. The temperature rise of measurement points T₂ and T₃ is more obvious, and the temperature rise of T₂ first appears in the period of 5 min to 9 min, when the highest temperature reaches 4.3 °C. Subsequently, during the period of 14 min to 24 min,

the temperatures of T_2 and T_3 increase, which indicates that the range of temperature rise is gradually expanding. Given an adequate supply of gas, the hydrate rapidly grew during the injection process, accompanied by heat release.

When the initial sediment pressure is 3.2 MPa, as shown in Figure 8a,b, the pressure at measurement point P_1 rises to 4.3 MPa in a minor and rapid rise at about 17 min, and then decreases slowly to 3.9 MPa. This indicates that between measurement points P_1 and P_2 , the hydrates formed also caused a slight blockage, leading to an increase in pressure. Over time, this blockage gradually decreased. With the gas injection process, the pressures at measurement points P_1 and P_2 increase incrementally by 6.5 MPa and 5.6 MPa at 29 min and 40 min, respectively. This provides a further indication that the plugging range extends gradually from measurement points $P_1 \sim P_2$ to measurement points $P_2 \sim P_3$.

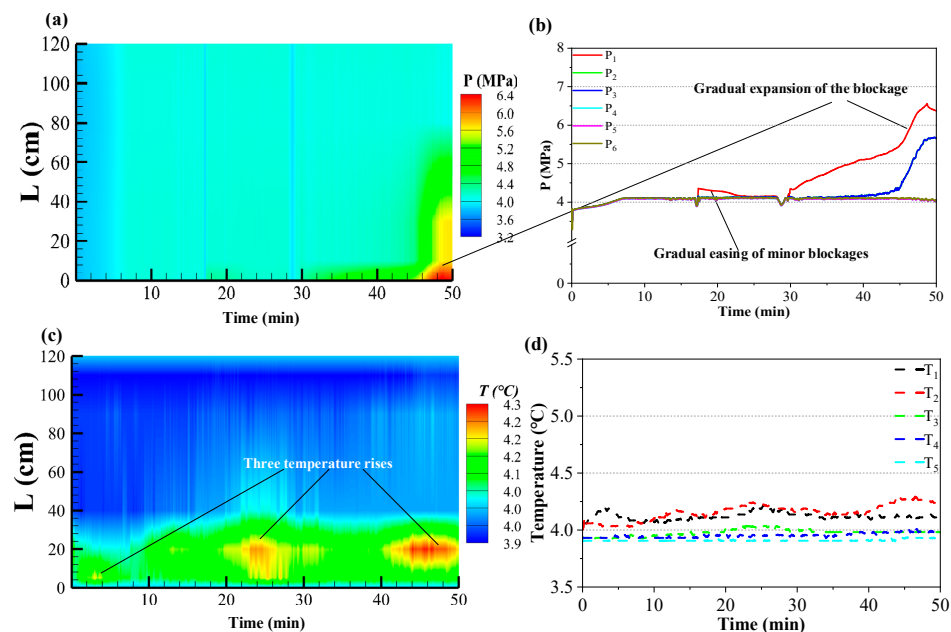


Figure 8. The variations in temperature and pressure in the reactor during gas injection at an initial sediment pressure of 3.2 MPa. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO_2 injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO_2 injection.

Figure 8c,d summarize the temperature variations at each measurement point during the gas injection process. Three slight temperature rises are recorded throughout the whole process. Following a 3 min interval, the process of hydrate nucleation, resulting from the interaction of injected carbon dioxide with pore water, was accompanied by the release of heat, which led to a first temperature increase of $0.2\text{ }^\circ\text{C}$ at measurement point T_1 . The temperature rise at measurement point T_2 occurs at 0 min, 7–34 min and 36 min, respectively. The three increases in temperatures are $0.1\text{ }^\circ\text{C}$, $0.2\text{ }^\circ\text{C}$, and $0.3\text{ }^\circ\text{C}$, respectively. Meanwhile, measurement point T_3 exhibits a small range of temperature fluctuations during 8 to 32 min. The above phenomenon indicates that there are multiple nucleation sites in the sediment, leading to the formation of hydrates at various locations.

From Figure 9a,b, in the experiment with an initial sediment pressure of 3.7 MPa, the pressure at measurement point P_1 rises rapidly from 4.6 MPa at 35 min and reaches a maximum value of 7.6 MPa after 13 min. The pressure increase was due to the formation of significant carbon dioxide hydrate blockages at the rear of P_1 . Based on the data in Figure 9c,d, the temperatures of measurement points T_3 , T_4 , and T_5 remain almost

unchanged during the gas injection process. Measurement point T_1 shows an increase in temperature at the beginning of gas injection and remains at this temperature level throughout the gas injection process, with only minor fluctuations. The temperature of measurement point T_2 rises significantly at 6 min and reaches a maximum value of $4.2\text{ }^\circ\text{C}$ by 19 min. By 30 min, the temperature at measurement point T_2 experiences an increase again and then drops back gradually. The observation of this series of changes indicates that the temperature in the region around the T_2 measurement point is consistently higher than the initial value. This suggests that the hydration reaction of CO_2 injection has continued to take place in this region, accompanied by the release of heat in the process.

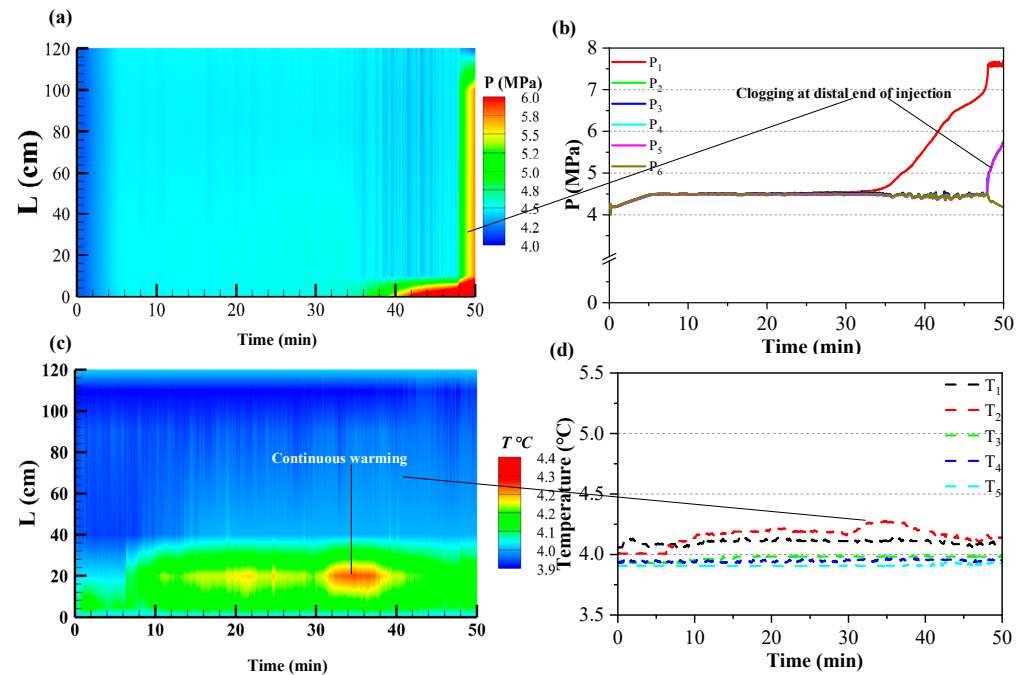


Figure 9. The variations in temperature and pressure in the reactor during gas injection at an initial sediment pressure of 3.7 MPa. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO_2 injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO_2 injection.

From the comprehensive analysis of Figures 7–9, the plugging region of CO_2 hydrate formation is far away from the injection point under low sediment pressure conditions. When the sediment pressure is high, the driving force for hydrate formation is higher. The region closer to the injection point is susceptible to plugging, which affects the further injection of CO_2 into the sediment interior.

3.3. Effect of Different Injection Rates on CO_2 Hydrate Formation

The temperature of hydrate generation in the experiment was $6\text{ }^\circ\text{C}$, and the initial sediment pressure was 3.7 MPa. The injection rates of CO_2 into the high-pressure piston vessel are 10, 20, and 30 mL/min. As shown in Figure 10a,b, due to fluctuations in the pressure control of the back-pressure regulator, the pressures at measurement points $P_1\sim P_6$ are in a state of synchronized rise and fall up to 15 min.

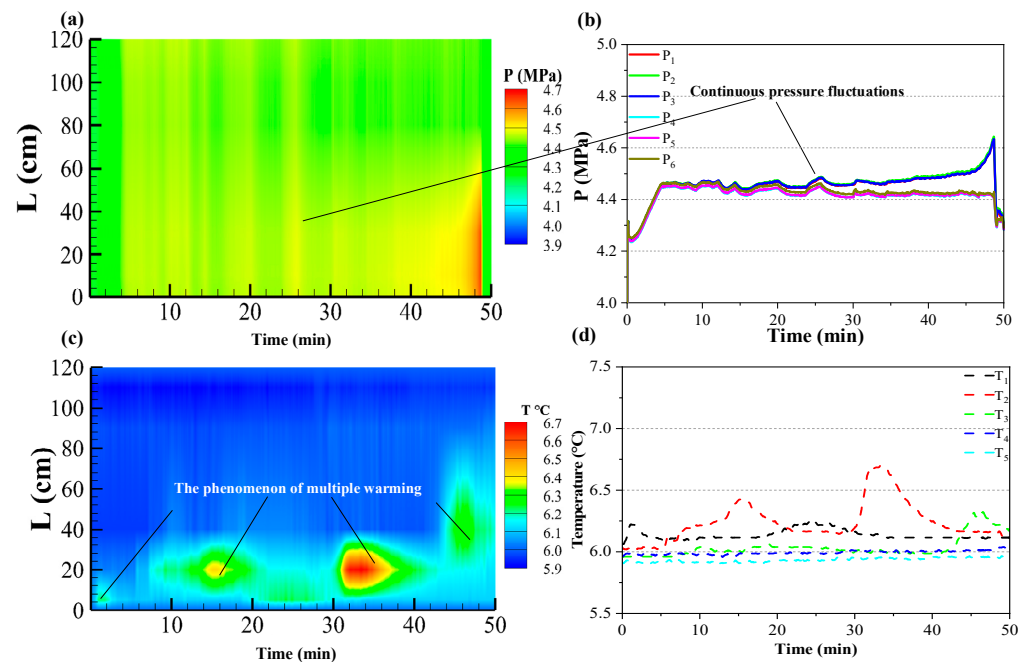


Figure 10. The variations in temperature and pressure in the reactor during gas injection at an injection rate of 20 mL/min. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO₂ injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

There is only a minor difference between the pressures at all measurement points, and there is almost no plugging. After 15 min, the pressure at measurement points P₁~P₃ is gradually larger than that at measurement points P₄~P₆. At 48 min, the pressure of P₂ is 0.2 MPa higher than the pressure of P₅. The pressure of P₅ reaches a maximum value of 4.6 MPa at 48 min. This indicates that a significant plug is located between measurement points P₃ and P₄.

Hydrate formation and exothermic processes are weak in the 40-to-120-cm region of the reactor, as shown in Figure 10c,d. The released heat is absorbed by the water bath before it is captured by the temperature sensor. Therefore, the variations at measurement points T₄ and T₅ are minor. The temperature at measurement point T₁ increases by 0.2 °C at 2 min, then decreases and stabilizes finally at about 6.1 °C. During 20 to 30 min, the temperature of T₁ increases slightly, then decreases again and stabilizes at 6.1 °C until the end of the gas injection process. Measurement point T₂ shows a significant temperature fluctuation, and two temperature increases occur in total. The first time, the temperature rises by 0.4 °C at about 15 min, and the second time at 33 min, the temperature rises by 0.7 °C. In addition, the temperature at measurement point T₃ rises from 6 °C to 6.3 °C at 43 min.

As shown in Figure 11a,b, due to the limitation of the pressure control accuracy of the back-pressure regulator, the pressures at measurement points P₁~P₆ fluctuated at the same time, dropping to 4.2 MPa. After 7 min, the pressure at each measurement point maintains within the same level range at about 4.4 MPa. When the injection rate is 10 mL/min and 20 mL/min, the pressure rises sharply at 41 min and 46 min, respectively. However, a similar phenomenon is not observed at an injection rate of 30 mL/min. This demonstrates that at the high injection rate condition, there is no significant plugging in the reactor, and the pressure remains stable.

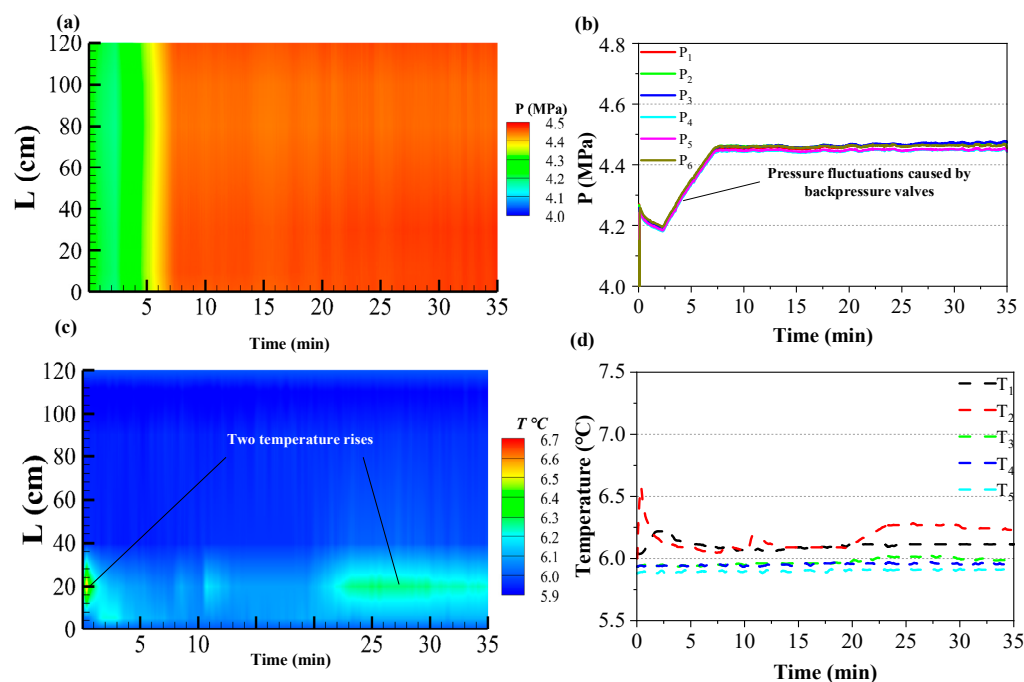


Figure 11. The variations in temperature and pressure in the reactor during gas injection at an injection rate of 30 mL/min. (a) The figure illustrates the spatiotemporal evolution of pressure, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (b) Pressure changes during CO₂ injection; (c) The figure illustrates the spatiotemporal evolution of temperature, with the x-axis representing the gas injection time and the y-axis representing the distance from the gas injection end; (d) Spatiotemporal evolution of temperature during CO₂ injection.

According to the data in Figure 11c,d, there is no variation in the temperature at measurement points T₃ to T₅. Especially, the temperature of measurement point T₁ increases to 6.6 °C at the beginning of the experiment, whereas T₂ shows a temperature increase of 0.2 °C at 2 min. In comparison with the injection rates of 10 and 20 mL/min, the duration of the temperature rise at 30 mL/min is significantly shorter. This indicates that the scale of CO₂ hydrate formation in the sediment is not sufficient to plug the pore flow channels.

A comprehensive comparison of Figures 5, 10 and 11 shows that carbon dioxide hydrate plugging in the pore space is more evident under low carbon dioxide injection rate conditions. This is due to the fact that the CO₂ gas has enough time to contact the pore fluid at low injection rates. When the injection rate is high, the contact time between CO₂ gas and pore water is shorter. It is not susceptible to developing a local plug, and it is more conducive to the injection of CO₂ gas to the far side of the sediment.

4. Conclusions

This study systematically examined the CO₂ injection process within a one-dimensional long reactor experimental system under varying sediment conditions, including different temperatures (4, 6, and 8 °C), pressures (2.7 MPa, 3.2 MPa, and 3.7 MPa), and injection rates (10 mL/min, 20 mL/min, and 30 mL/min). The findings of this study offer significant insights into the dynamics of CO₂ hydrate formation and the associated challenges of plugging, with implications for CO₂ sequestration technologies. The key contributions from this study include:

1. The study revealed that CO₂ rapidly interacts with pore water to form significant amounts of hydrate, accompanied by heat release. This process not only increases the internal temperature of the reactor but also leads to a progressive increase in hydrate saturation. As hydrate forms, it extends the formation region, illustrating a dynamic system where the physical properties of the reactor environment are continuously evolving. It is of critical importance to note that the formation of dense hydrate

structures within pore spaces can impede further CO₂ injection by obstructing fluid flow channels. This finding serves to highlight the necessity of managing hydrate formation in order to optimize CO₂ sequestration efficiency.

2. The influence of pressure and temperature on hydrate formation has been the subject of considerable research. Our findings indicate that under conditions of low sediment pressure and high temperature, the driving force for CO₂ hydrate formation is reduced, leading to slower hydrate formation rates. This slower formation rate mitigates the extent and severity of plugging, thereby enhancing the capacity for CO₂ injection and sequestration. This observation is crucial for designing effective CO₂ injection strategies that minimize operational disruptions caused by hydrate plugging.
3. The impact of injection rate on system dynamics is a significant factor in the effectiveness of CO₂ sequestration operations. Increasing the gas injection rate under constant temperature and pressure conditions has been shown to significantly reduce the contact time between CO₂ gas and pore water, which alleviates hydrate plugging issues. This facilitates a broader distribution of gas injection, effectively increasing the volume of CO₂ that can be sequestered. This finding suggests that optimizing injection rates can be a key strategy in maximizing the efficiency and effectiveness of CO₂ sequestration operations.

Author Contributions: Conceptualization, H.W.; methodology, X.M.; writing—original draft preparation, Y.Z.; writing—review and editing, J.L. supervision, H.W. and X.M. All authors have read and agreed to the published version of the manuscript.

Funding: This study was funded by China Postdoctoral Science Foundation (Grant No. 2022M720161), Natural Science Foundation of China (Grant No. 42302352), the Key Technologies R&D Program of Guangxi (GUIKE AB22080073), Guangxi Science and Technology Major Program (GUIKE AA23073005), and the Chinese Academy of Sciences (2022000217).

Data Availability Statement: Data are contained within the article.

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Wei, Y.M.; Han, R.; Wang, C.; Yu, B.; Liang, Q.M.; Yuan, X.C.; Chang, J.; Zhao, Q.; Liao, H.; Tang, B. Self-preservation strategy for approaching global warming targets in the post-Paris Agreement era. *Nat. Commun.* **2020**, *11*, 1624. [[CrossRef](#)] [[PubMed](#)]
2. Gabitto, J.; Tsouris, C. Dissolution mechanisms of CO₂ hydrate droplets in deep seawaters. *Energy Convers. Manag.* **2006**, *47*, 494–508. [[CrossRef](#)]
3. Zheng, J.; Chong, Z.R.; Qureshi, M.F.; Linga, P. Carbon Dioxide Sequestration via Gas Hydrates: A Potential Pathway toward Decarbonization. *Energy Fuels* **2020**, *34*, 10529–10546. [[CrossRef](#)]
4. Rehman, A.N.; Bavoh, C.B.; Pandyala, R.; Lal, B. Research Advances, Maturation, and Challenges of Hydrate-Based CO₂ Sequestration in Porous Media. *ACS Sustain. Chem. Eng.* **2021**, *9*, 15075–15108. [[CrossRef](#)]
5. Lim, D.; Ro, H.; Seo, Y.; Seo, Y.J.; Lee, J.Y.; Kim, S.J.; Lee, J.; Lee, H. Thermodynamic stability and guest distribution of CH₄/N₂/CO₂ mixed hydrates for methane hydrate production using N₂/CO₂ injection. *J. Chem. Thermodyn.* **2017**, *106*, 16–21. [[CrossRef](#)]
6. Yang, M.; Song, Y.; Jiang, L.; Zhao, Y.; Ruan, X.; Zhang, Y.; Wang, S. Hydrate-based technology for CO₂ capture from fossil fuel power plants. *Appl. Energy* **2014**, *116*, 26–40. [[CrossRef](#)]
7. Fahed Qureshi, M.; Zheng, J.; Khandelwal, H.; Venkataraman, P.; Usadi, A.; Barckholtz, T.A.; Mhadeshwar, A.B.; Linga, P. Laboratory demonstration of the stability of CO₂ hydrates in deep-oceanic sediments. *Chem. Eng. J.* **2022**, *432*, 134290. [[CrossRef](#)]
8. Timur, A. Nuclear magnetic resonance study of carbonate rocks. *Log Anal.* **1972**, *13*, 3–11.
9. Yang, M.; Song, Y.; Zhu, N.; Zhao, Y.; Liu, Y.; Jiang, L. Dynamic Measurements of CO₂ Flow in Water Saturated Porous Medium at Low Temperature Using MRI. *Energy Procedia* **2013**, *37*, 1267–1274. [[CrossRef](#)]
10. Yang, M.; Song, Y.; Jiang, L.; Zhu, N.; Liu, Y.; Zhao, Y.; Dou, B.; Li, Q. CO₂ Hydrate Formation and Dissociation in Cooled Porous Media: A Potential Technology for CO₂ Capture and Storage. *Environ. Sci. Technol.* **2013**, *47*, 9739–9746. [[CrossRef](#)] [[PubMed](#)]
11. Zheng, J.n.; Yang, L.; Ma, S.; Zhao, Y.; Yang, M. Quantitative analysis of CO₂ hydrate formation in porous media by proton NMR. *AIChE J.* **2020**, *66*, e16820. [[CrossRef](#)]
12. Tian, H.; Wei, C.; Yan, R.; Chen, H. A NMR-based analysis of carbon dioxide hydrate dissociation process in silt. *Sci. Sin. Phys. Mech. Astron.* **2019**, *49*, 034615. [[CrossRef](#)]

13. Zhang, X.; Huang, T.; Shan, T.; Yuan, Q.; Yin, S.; Li, J.; Wu, Q.; Zhang, P. Molecular dynamics study of the influence of water molecular phase state on the replacement of CO₂–CH₄ hydrate in porous media. *J. Mol. Liq.* **2023**, *391*, 123401. [[CrossRef](#)]
14. Sun, Y.; Jiang, S.; Li, S.; Wang, X.; Peng, S. Hydrate formation from clay bound water for CO₂ storage. *Chem. Eng. J.* **2021**, *406*, 126872. [[CrossRef](#)]
15. Pan, D.B.; Zhong, X.P.; Zhu, Y.; Zhai, L.H.; Zhang, H.; Li, X.T.; Wang, Y.F.; Chen, C. CH₄ recovery and CO₂ sequestration from hydrate-bearing clayey sediments via CO₂/N₂ injection. *J. Nat. Gas Sci. Eng.* **2020**, *83*, 103503. [[CrossRef](#)]
16. Li, N.; Kan, J.-Y.; Sun, C.-Y.; Chen, G.-J. Hydrate formation from liquid CO₂ in a glass beads bed. *Chin. J. Chem. Eng.* **2022**, *43*, 185–191. [[CrossRef](#)]
17. Shindo, Y.; Lund, P.C.; Fujioka, Y.; Komiyama, H. Kinetics of formation of CO₂ hydrate. *Energy Convers. Manag.* **1993**, *34*, 1073–1079. [[CrossRef](#)]
18. Uchida, T.; Ebinuma, T.; Kawabata, J.i.; Narita, H. Microscopic observations of formation processes of clathrate-hydrate films at an interface between water and carbon dioxide. *J. Cryst. Growth* **1999**, *204*, 348–356. [[CrossRef](#)]
19. Wang, P.; Zhou, H.; Ling, Z.; Li, Y. Hydrate Formation Characteristics during Carbon Dioxide Flow Through Depleted Methane Hydrate Deposits. *Energy Technol.* **2018**, *6*, 1186–1195. [[CrossRef](#)]
20. Bai, Y.; Cao, G.; An, H.; Zhang, H. Generation laws and distribution characteristics of carbon dioxide hydrate in a reaction kettle. *Exp. Therm. Fluid Sci.* **2020**, *116*, 110125. [[CrossRef](#)]
21. Song, Y.; Zhou, H.; Ma, S.; Liu, W.; Yang, M. CO₂ sequestration in depleted methane hydrate deposits with excess water. *Int. J. Energy Res.* **2018**, *42*, 2536–2547. [[CrossRef](#)]
22. Kang, S.P.; Lee, J.W. Kinetic behaviors of CO₂ hydrates in porous media and effect of kinetic promoter on the formation kinetics. *Chem. Eng. Sci.* **2010**, *65*, 1840–1845. [[CrossRef](#)]
23. Li, B.; Sun, Y.; Jiang, S.; Shen, Y.; Qi, Y.; Zhang, G. Investigating CO₂–N₂ phase behavior for enhanced hydrate-based CO₂ sequestration. *Energy* **2024**, *289*, 129946. [[CrossRef](#)]

Disclaimer/Publisher’s Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.