

Supporting Information

Ethylene polymerization via zirconocene catalysts and organoboron activators: an experimental and kinetic modeling study

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1. Population Balance Equations (PBEs)

The PBEs have been derived from the kinetic mechanism (Figure 2)

Active-Sites

$$C_{Act} = [Zr]_0 \quad (SI.1)$$

Deactivated- Sites

$$C_{Deact} = C_{Act} - Y_{0,1} - Y_{0,2} \quad (SI.2)$$

Active-Polymer of type 1, $r = 1$

$$\frac{d[P_{1,1}]}{dt} = k_{a2}[C_{Deact}][B] - (k_{p1}[M] + k_c)[P_{1,1}] + k_{tr1}[M]_l \left(\sum_{s=1}^{\infty} [P_{s,1}] - [P_{1,1}] \right) \quad (SI.3)$$

Active-Polymer of type 1, $r > 1$

$$\frac{d[P_{r,1}]}{dt} = k_{p1}[M][P_{r-1,1}] - (k_{p1}[M] + k_c)[P_{r,1}] - k_{tr1}[M]_l [P_{r,1}] \quad (SI.4)$$

Active-Polymer of type 2, $r = 1$

$$\frac{d[P_{1,2}]}{dt} = k_c[P_{1,1}] - (k_{p2}[M]_l + k_{d2})[P_{1,2}] + k_{tr2}[M]_l \left(\sum_{s=1}^{\infty} [P_{s,2}] - [P_{1,2}] \right) \quad (SI.5)$$

Active-Polymer of type 2, $r > 1$

$$\frac{d[P_{r,2}]}{dt} = k_c[P_{r,1}] + k_{p2}[M]_l [P_{r-1,2}] - (k_{p2}[M]_l + k_{d2})[P_{r,2}] + k_{tr1}[M]_l \left(\sum_{s=1}^{\infty} [P_{s,2}] - [P_{1,2}] \right) \quad (SI.6)$$

Dead polymer type 1, $r = 1, 2, 3, \dots$

$$\frac{d[D_{r,1}]}{dt} = k_{tr1}[M]_l [P_{r,1}] \quad (SI.7)$$

Dead polymer type 2, $r = 1, 2, 3, \dots$

$$\frac{d[D_{r,2}]}{dt} = (k_{tr2}[M]_l + k_{d2})[P_{r,2}] \quad (SI.8)$$

2. Bubble-point (P_{bubl}) and (P_{Dew}) pressure of the binary system are calculated using the Equation

$$P_{\text{Bubl}} = \sum_{i=1}^2 x_i P_i^{\text{sat}} \quad (\text{SI.9})$$

$$P_{\text{Dew}} = \frac{1}{\sum_{i=1}^2 \frac{y_i}{P_i^{\text{sat}}}} \quad (\text{SI.10})$$

where x_i and y_i are the molar fraction of the component i (i = ethylene or toluene) in the liquid and vapor phase, respectively.