

Supplementary material

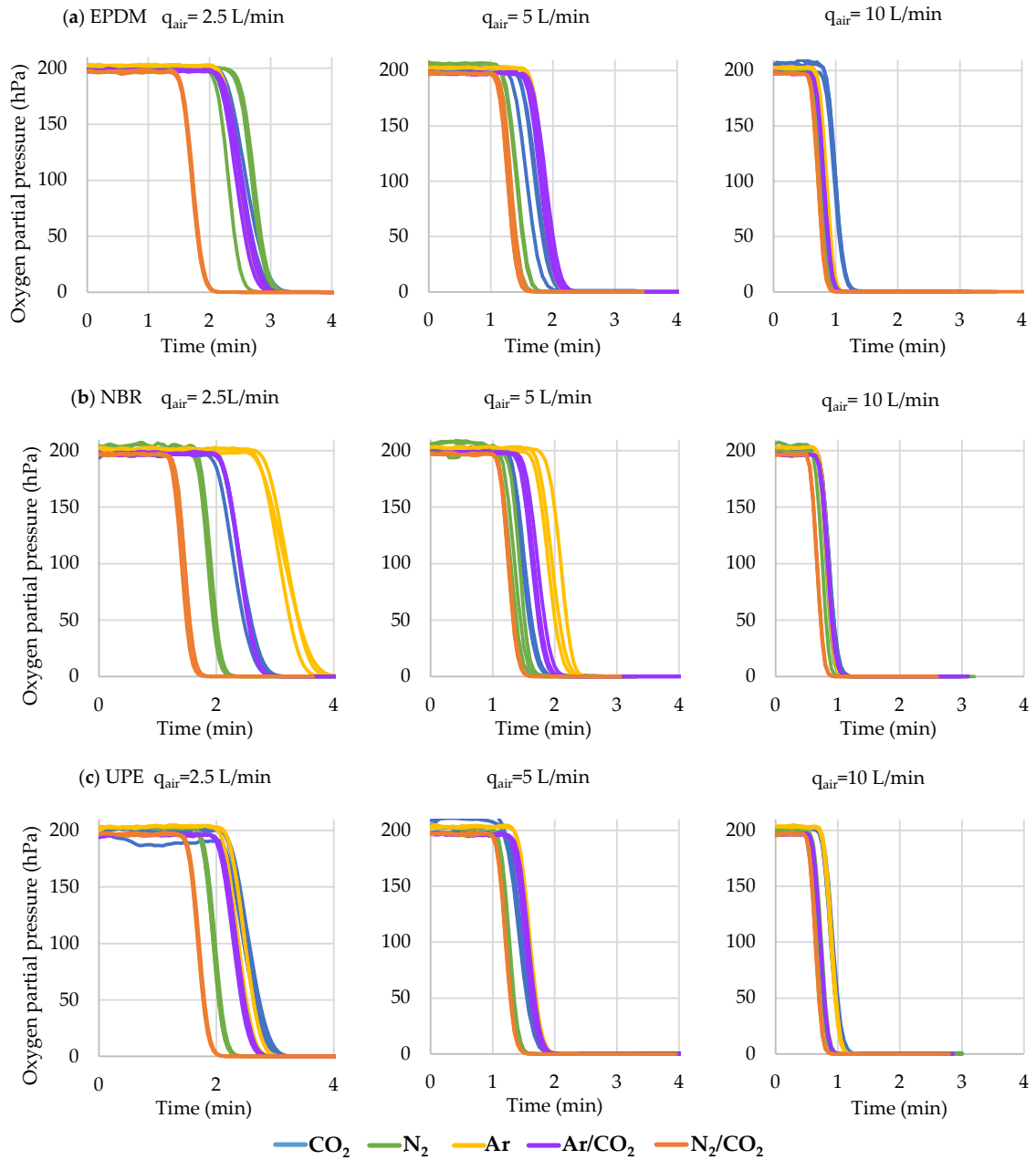


Figure S1. Time needed to evacuate the air from the interior of DN32 hoses of 10 m with different gases at three different flows 2.5, 5 and 10 L/min (a) EPDM; (b) NBR and (c) UPE.

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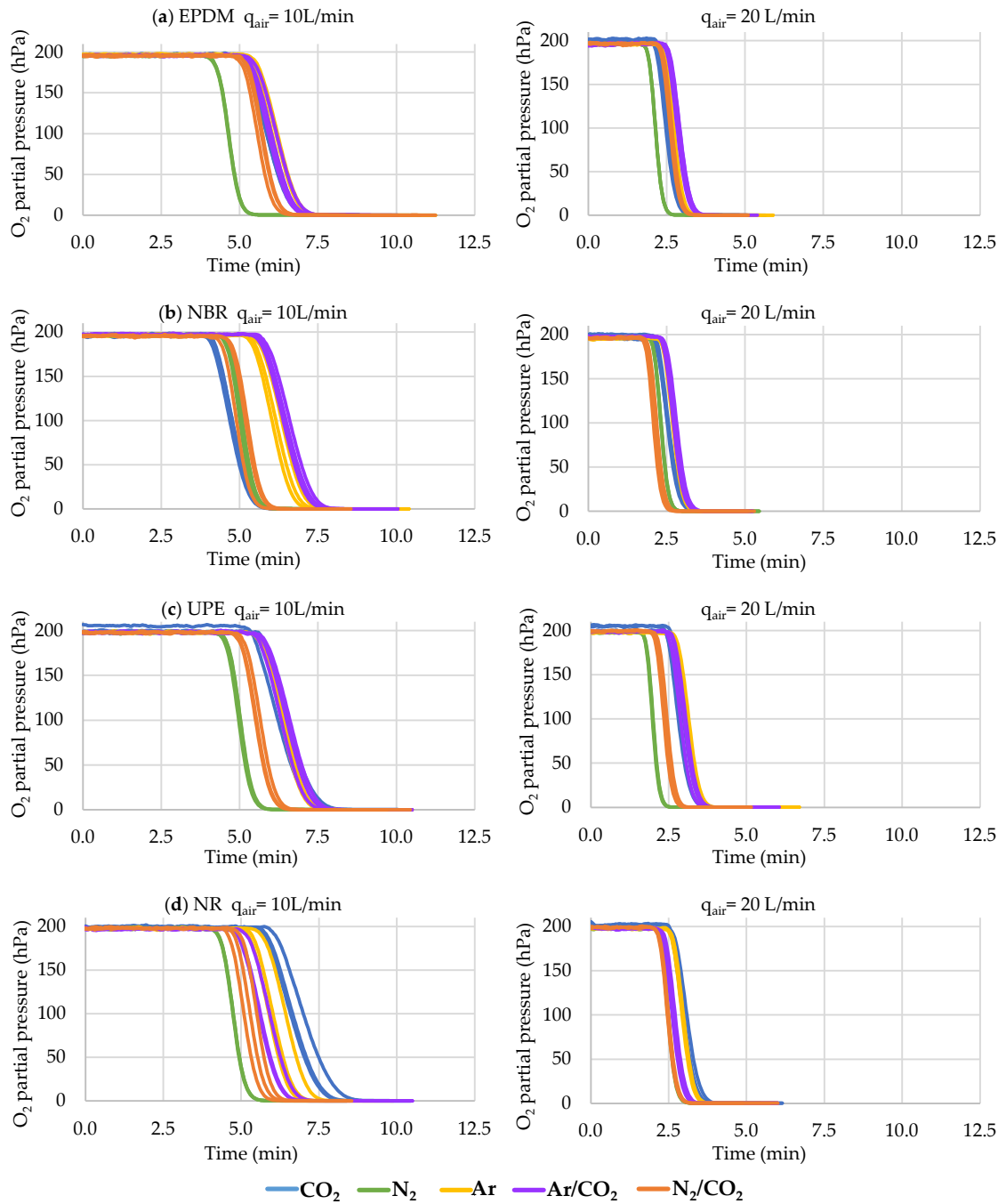


Figure S2. Time needed to evacuate the air inside 30 m DN50 hoses with different gases at two different flow rates 5 and 10 L/min (a) EPDM; (b) NBR; (c) UPE and (d) NR.