

## SUPPLEMENTARY MATERIAL

# Liquid Hot Water Pretreatment and Enzymatic Hydrolysis as a Valorization Route of Italian Green Pepper Waste to Delivery Free Sugars

M.A. Martín-Lara <sup>1,\*</sup>, L. Chica-Redecillas <sup>1</sup>, A. Pérez <sup>1</sup>, G. Blázquez <sup>1</sup>, G. García-García <sup>2</sup> and M. Calero <sup>1</sup>

<sup>1</sup> Chemical Engineering Department. Faculty of Sciences. University of Granada. Avda. Fuentenueva, s/n, 18071 Granada (Spain)

<sup>2</sup> Department of Chemical and Biological Engineering. The University of Sheffield. Sir Robert Hadfield Building, Sheffield, S1 3JD (UK)

\* Correspondence: marianml@ugr.es; Tel.: +34 958240445 (M.A.M.-L.)

Tables S1, S2, S3, S4, S5 and S6 apply a multiple comparison procedure to determine which means are significantly different from which others. Although there are several multiple comparison procedures, the Fisher's least significant difference (LSD) procedure has been chosen in this work. In Tables S1, S2 and S3, within each column, the levels containing X's form a group of means within which there are no statistically significant differences. With this method, there is a 5.0% risk of calling each pair of means significantly different when the actual difference equals 0. Tables S4, S5 and S6 show the estimated difference between each pair of means. An asterisk has been placed to indicate that these pairs show statistically significant differences at the 95.0% confidence level.

**Table 1.** Multiple range tests for glucose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

		Count	LS Mean	LS Sigma	Homogeneous Groups
Temperature	No pre-treatment	3	20.3	6.09899	X
	150 °C	6	22.53	4.31264	X
	165 °C	6	35.2967	4.31264	XX
	180 °C	6	47.79	4.31264	X
Time	No pre-treatment	3	20.3	6.26152	X
	10 min	9	25.5033	3.61509	X
	40 min	9	44.9067	3.61509	X
Glucose, %	150 °C, 10 min	3	17.2	0.4693	X
	No pre-treatment	3	20.3	0.4693	X
	165 °C, 10 min	3	24.75	0.4693	X
	150 °C, 40 min	3	27.86	0.4693	X
	180 °C, 10 min	3	34.56	0.4693	X
	165 °C, 40 min	3	45.84	0.4693	X
Pre-treatment	180 °C, 40 min	3	61.02	0.4693	X

**Table S1.** Multiple range tests for xylose % and phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

			Count	LS Mean	LS Sigma	Homogeneous Groups
Temperature	Xylose, %	No pre-treatment	3	8.58	2.57651	X
		150 °C	6	11.27	1.82187	XX
		165 °C	6	15.96	1.82187	XX
		180 °C	6	19.88	1.82187	X
Time	Xylose, %	No pre-treatment	3	8.58	2.25465	X
		10 min	9	11.71	1.30172	X
		40 min	9	19.6967	1.30172	X
Pre-treatment	Xylose, %	No pre-treatment	3	8.58	0.365481	X
		150 °C, 10 min	3	8.6	0.365481	X
		165 °C, 10 min	3	12.89	0.365481	X
		180 °C, 10 min	3	13.64	0.365481	X
		150 °C, 40 min	3	13.94	0.365481	X
		165 °C, 40 min	3	19.03	0.365481	X
		180 °C, 40 min	3	26.12	0.365481	X

**Table S3.** Multiple range tests for phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

			Count	LS Mean	LS Sigma	Homogeneous Groups
Temperature	Phenolic compound concentration, mg/L	150 °C	6	76.3	1.35515	X
		180 °C	6	77.97	1.35515	X
		165 °C	6	80.085	1.35515	X
		No pre-treatment	3	605.57	1.91647	X
Time	Phenolic compound concentration, mg/L	10 min	9	75.8767	0.929761	X
		40 min	9	80.36	0.929761	X
		No pre-treatment	3	605.57	1.61039	X
Pre-treatment	Phenolic compound concentration, mg/L	180 °C, 40 min	3	69.12	1.25141	X
		150 °C, 10 min	3	72.24	1.25141	XX
		180 °C, 10 min	3	75.58	1.25141	XX
		165 °C, 40 min	3	77.44	1.25141	XX
		165 °C, 10 min	3	79.81	1.25141	X
		150 °C, 40 min	3	80.36	1.25141	X
		No pre-treatment	3	605.57	1.25141	X

**Table S4.** Contrasts for glucose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits
Temperature	No pre-treatment – 150 °C		-2.23	15.7597
	No pre-treatment – 165 °C		-14.995	15.7597
	No pre-treatment – 180 °C	*	-27.49	15.7597
	150 °C – 165 °C		-12.7667	12.8678
	150 °C – 180 °C	*	-25.26	12.8678
	165 °C – 180 °C		-12.4933	12.8678
Time	No pre-treatment – 10 min		-5.20333	15.1901
	No pre-treatment – 40 min	*	-24.6067	15.1901
	10 min – 40 min	*	-19.4044	10.741
Glucose, %	No pre-treatment – 150 °C, 10 min	*	3.1	1.42348
	No pre-treatment – 150 °C, 40 min	*	-7.56	1.42348
	No pre-treatment – 165 °C, 10 min	*	-4.45	1.42348
	No pre-treatment – 165 °C, 40 min	*	-25.54	1.42348
	No pre-treatment – 180 °C, 10 min	*	-14.26	1.42348
	No pre-treatment – 180 °C, 40 min	*	-40.72	1.42348
	150 °C, 10 min – 150 °C, 40 min	*	-10.66	1.42348
	150 °C, 10 min – 165 °C, 10 min	*	-7.55	1.42348
	150 °C, 10 min – 165 °C, 40 min	*	-28.64	1.42348
	150 °C, 10 min – 180 °C, 10 min	*	-17.36	1.42348
	150 °C, 10 min – 180 °C, 40 min	*	-43.82	1.42348
	150 °C, 40 min – 165 °C, 10 min	*	3.11	1.42348
	150 °C, 40 min – 165 °C, 40 min	*	-17.98	1.42348
	150 °C, 40 min – 180 °C, 10 min	*	-6.7	1.42348
	150 °C, 40 min – 180 °C, 40 min	*	-33.16	1.42348
	165 °C, 10 min – 165 °C, 40 min	*	-21.09	1.42348
	165 °C, 10 min – 180 °C, 10 min	*	-9.81	1.42348
	165 °C, 10 min – 180 °C, 40 min	*	-36.27	1.42348
	165 °C, 40 min – 180 °C, 10 min	*	11.28	1.42348
	165 °C, 40 min – 180 °C, 40 min	*	-15.18	1.42348
	180 °C, 10 min – 180 °C, 40 min	*	-26.46	1.42348

**Table S5.** Contrasts for xylose % by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits
Temperature	No pre-treatment – 150 °C		-2.69	6.65768
	No pre-treatment – 165 °C	*	-7.38	6.65768
	No pre-treatment – 180 °C	*	-11.3	6.65768
	150 °C – 165 °C		-4.69	5.43597
	150 °C – 180 °C	*	-8.61	5.43597
	165 °C – 180 °C		-3.92	5.43597
Time	No pre-treatment – 10 min		-3.13	5.46966
	No pre-treatment – 40 min	*	-11.1167	5.46966
	10 min – 40 min	*	-7.98667	3.86763
Xylose, %	No pre-treatment – 150 °C, 10 min		-0.02	1.10857
	No pre-treatment – 150 °C, 40 min	*	-5.36	1.10857
	No pre-treatment – 165 °C, 10 min	*	-4.31	1.10857
	No pre-treatment – 165 °C, 40 min	*	-10.45	1.10857
	No pre-treatment – 180 °C, 10 min	*	-5.06	1.10857
	No pre-treatment – 180 °C, 40 min	*	-17.54	1.10857
	150 °C, 10 min – 150 °C, 40 min	*	-5.34	1.10857
	150 °C, 10 min – 165 °C, 10 min	*	-4.29	1.10857

150 °C, 10 min – 165 °C, 40 min	*	-10.43	1.10857
150 °C, 10 min – 180 °C, 10 min	*	-5.04	1.10857
150 °C, 10 min – 180 °C, 40 min	*	-17.52	1.10857
150 °C, 40 min – 165 °C, 10 min		1.05	1.10857
150 °C, 40 min – 165 °C, 40 min	*	-5.09	1.10857
150 °C, 40 min – 180 °C, 10 min		0.3	1.10857
150 °C, 40 min – 180 °C, 40 min	*	-12.18	1.10857
165 °C, 10 min – 165 °C, 40 min	*	-6.14	1.10857
165 °C, 10 min – 180 °C, 10 min		-0.75	1.10857
165 °C, 10 min – 180 °C, 40 min	*	-13.23	1.10857
165 °C, 40 min – 180 °C, 10 min	*	5.39	1.10857
165 °C, 40 min – 180 °C, 40 min	*	-7.09	1.10857
180 °C, 10 min – 180 °C, 40 min	*	-12.48	1.10857

**Table S6.** Contrasts for phenolic compounds concentration, mg/L by temperature, time and pre-treatment (Method 95.0 percent LSD).

	Contrast	Sig.	Difference	+/- Limits
Temperature	No pre-treatment – 150 °C	*	529.27	4.95215
	No pre-treatment – 165 °C	*	525.485	4.95215
	No pre-treatment – 180 °C	*	527.6	4.95215
	150 °C – 165 °C		-3.785	4.04341
	150 °C – 180 °C		-1.67	4.04341
	165 °C – 180 °C		2.115	4.04341
Time	No pre-treatment – 10 min	*	529.693	3.90672
	No pre-treatment – 40 min	*	525.21	3.90672
	10 min – 40 min	*	-4.48333	2.76247
	No pre-treatment – 150 °C, 10 min	*	533.33	3.79576
	No pre-treatment – 150 °C, 40 min	*	525.21	3.79576
	No pre-treatment – 165 °C, 10 min	*	525.76	3.79576
Phenolic compounds concentration, mg/L	No pre-treatment – 165 °C, 40 min	*	528.13	3.79576
	No pre-treatment – 180 °C, 10 min	*	529.99	3.79576
	No pre-treatment – 180 °C, 40 min	*	536.45	3.79576
	150 °C, 10 min – 150 °C, 40 min	*	-8.12	3.79576
	150 °C, 10 min – 165 °C, 10 min	*	-7.57	3.79576
	150 °C, 10 min – 165 °C, 40 min	*	-5.2	3.79576
Pre-treatment	150 °C, 10 min – 180 °C, 10 min		-3.34	3.79576
	150 °C, 10 min – 180 °C, 40 min		3.12	3.79576
	150 °C, 40 min – 165 °C, 10 min		0.55	3.79576
	150 °C, 40 min – 165 °C, 40 min		2.92	3.79576
	150 °C, 40 min – 180 °C, 10 min	*	4.78	3.79576
	150 °C, 40 min – 180 °C, 40 min	*	11.24	3.79576
	165 °C, 10 min – 165 °C, 40 min		2.37	3.79576
	165 °C, 10 min – 180 °C, 10 min	*	4.23	3.79576
	165 °C, 10 min – 180 °C, 40 min	*	10.69	3.79576
	165 °C, 40 min – 180 °C, 10 min		1.86	3.79576
	165 °C, 40 min – 180 °C, 40 min	*	8.32	3.79576
	180 °C, 10 min – 180 °C, 40 min	*	6.46	3.79576