

Supplementary data

Table S1. Weight of the moulds and inks at the initial and final parameters of the drying tests.

Weighting condition	Test temperature 20 °C		Test temperature 40 °C	
	Open mould	Closed mould	Open mould	Closed mould
Mould set	6.879(2) g	22.343(2) g	6.919(8) g	13.053(8) g
Mould + ink	8.053(7) g	24.835(9) g	7.970(5) g	14.924(0) g
Ink (t=0)	1.177(9) g	2.489(6) g	1.055(1) g	1.869(2) g
Ink (t=180 h)	0.702(7) g	1.415(0) g	0.611(4) g	1.093(3) g